

Brake wear PN measurements

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The Ford logo, rendered in its signature script font, is positioned in the bottom right corner of the slide.

Measurement setup

- Fully enclosed setup
- HEPA filtered inlet air
- Constant volume flow, 275 m³/h

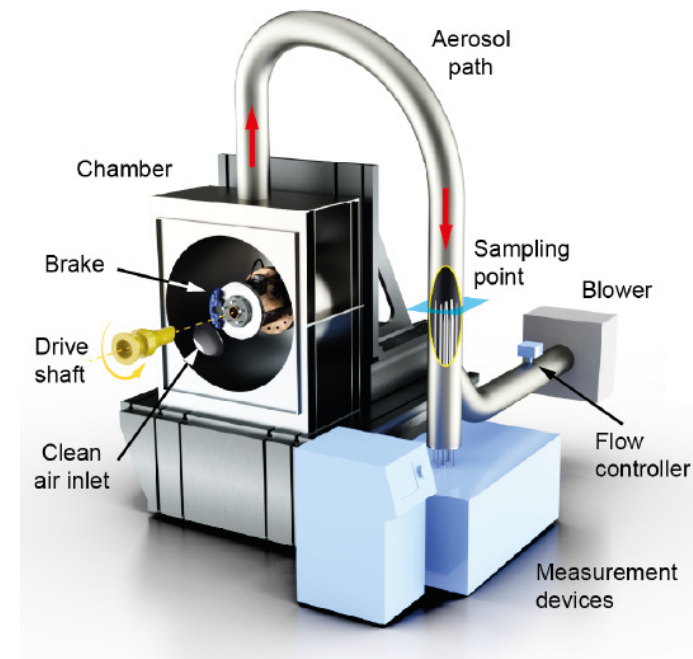
Instrumentation

PM

- DustTrak (real time Mass estimation + internal gravimetric Filter)
- PM10 Impactor (size-segregated gravimetric sampler)

PN

- EEPS (Particle size analyzer, 5 nm - 500 nm)
- APS (Particle size analyzer, 0.5 μm - 20 μm)
- CPC 3752 (Particle Counter, total concentration, D₅₀=4nm)



Repeatability, PN

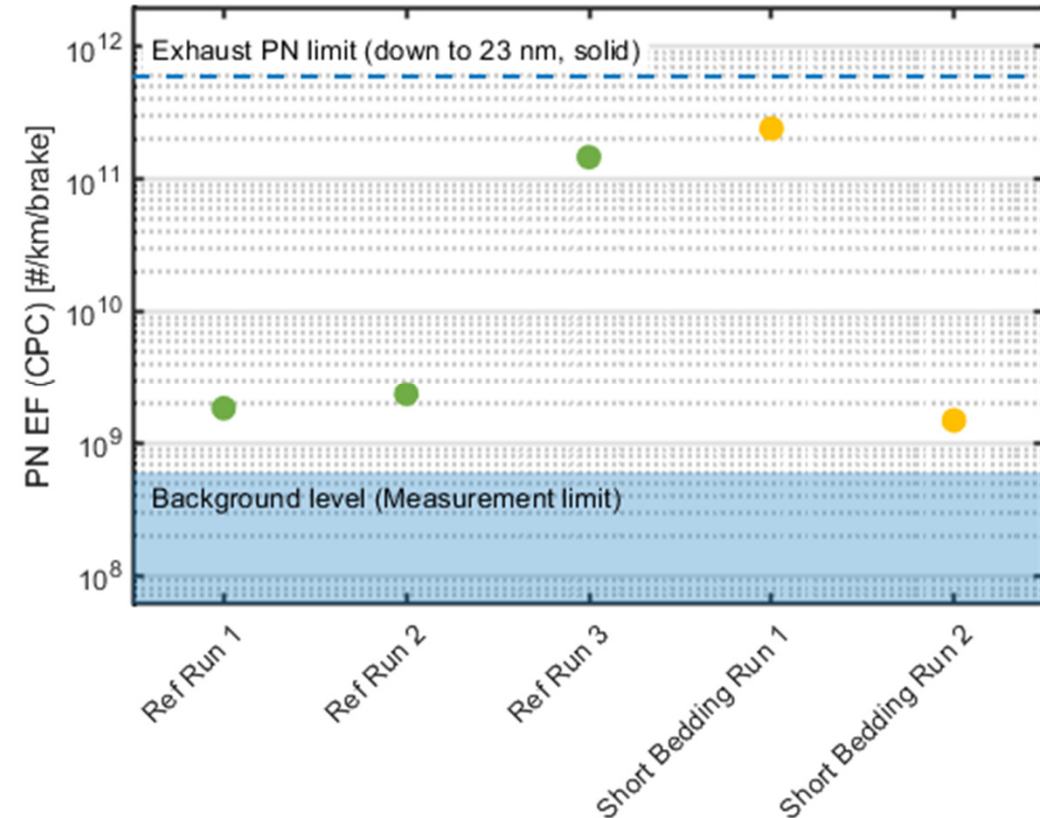
5 x nominal identical brake discs/pads

Bedding

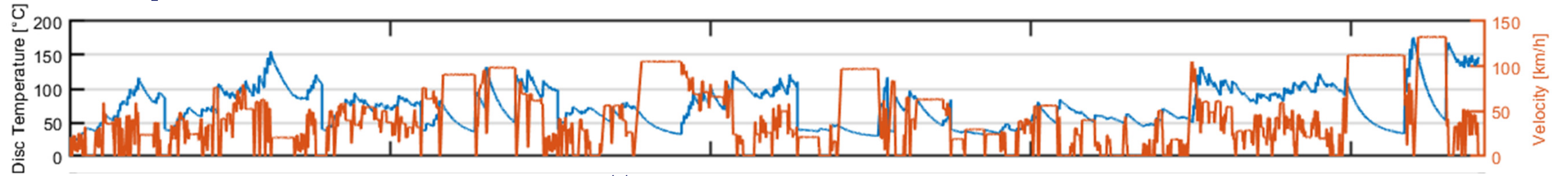
Ref Run: 5 Brake WLTP

Short Bedding: Reduced procedure based on AK Master

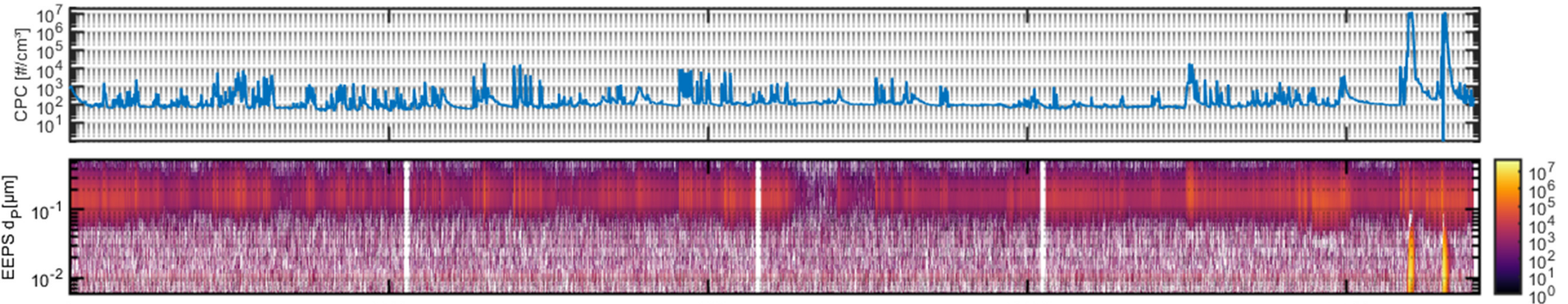
- High variation in PN emission
- Similar level of variation for both applied bedding procedures.
- EF may rise by orders of magnitude due to 2-3 emission events during high temperature brakings (next slide)
- PN dominated by ultrafine particles (UFP) in these events
- These UFP are likely volatile



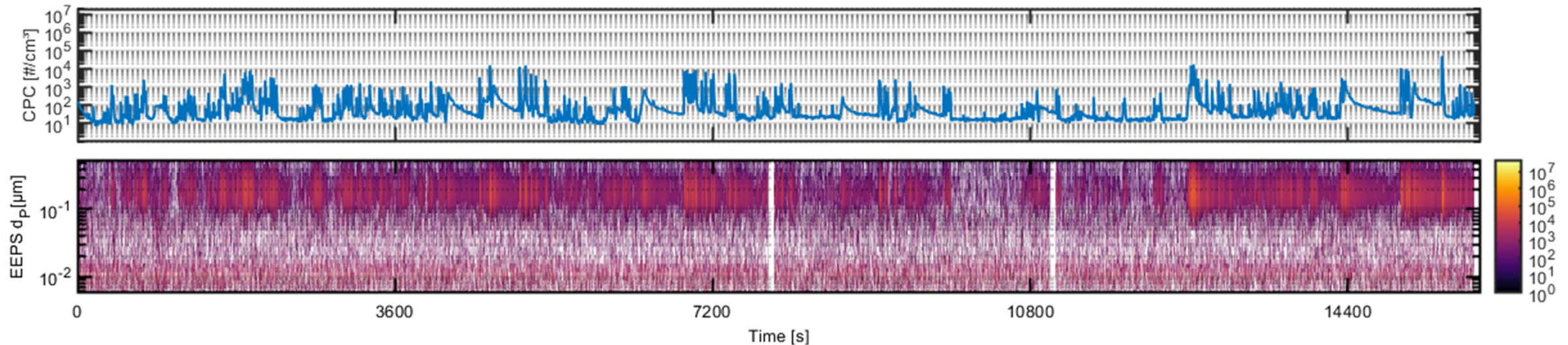
PN comparison between two runs



- Run 1 (short bedding), EF: $2.4 \cdot 10^{11}$ #/km/brake



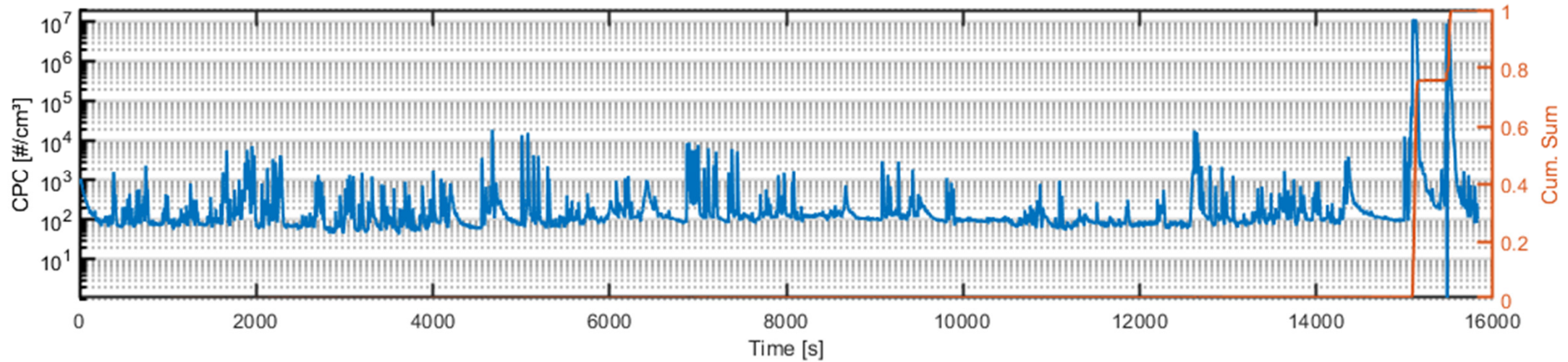
- Run 2 (short bedding), EF: $1.5 \cdot 10^9$ #/km/brake



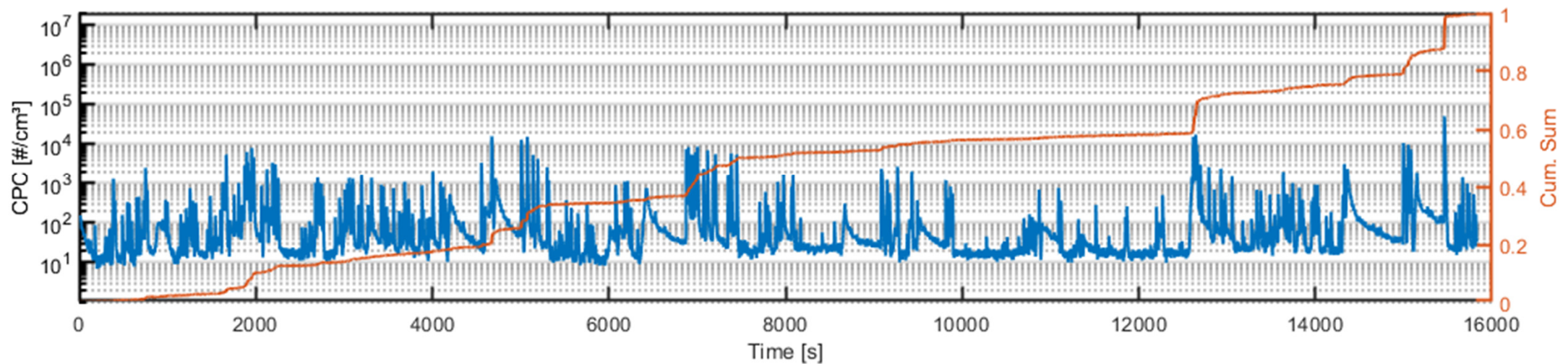
PN comparison between two runs



- Run 1 (short bedding), EF: $2.4 \cdot 10^{11}$ #/km/brake



- Run 2 (short bedding), EF: $1.5 \cdot 10^9$ #/km/brake



Summary



- UFP formation due to burning of pad binder
- Local temperature hot spots might occur
- High variability for PN observed, and without countermeasures also expected
- Solid particle number measurement may reduce variability significantly