Development of
Flex-GTR Master Leg FE Model

and
Evaluation of Validity of the Current
Threshold Values against Flex-GTR

Master leg

June 27, 2013

Japan Automobile Standards Internationalization Center (JASIC)

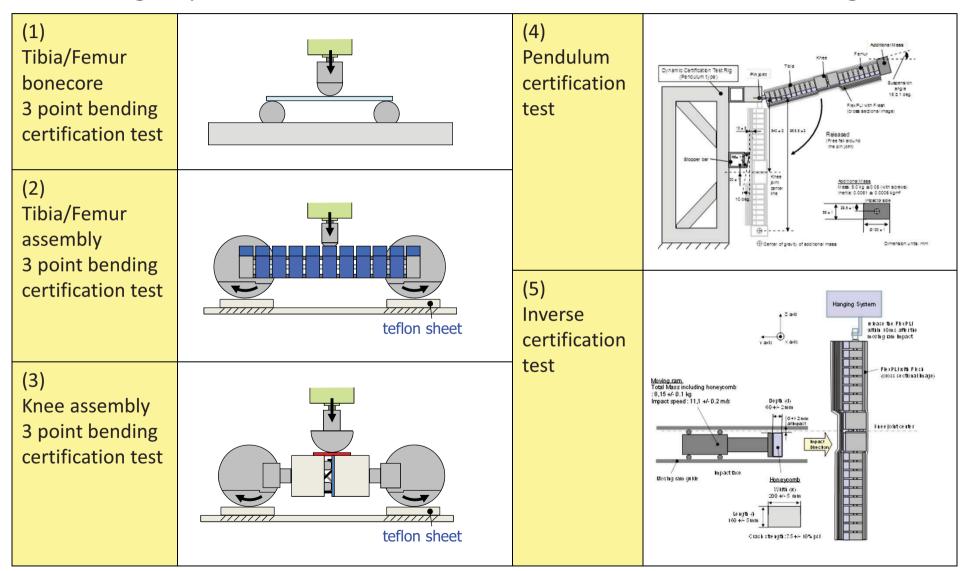
Background

- The current threshold values for Flex-GTR were obtained by converting the human threshold values to those of the Flex-GTR using correlation functions between human FE model and Flex-GTR FE model. (JASIC method)
- However, the Flex-GTR FE model was developed against the Flex-GTR-prototype, therefore, it is unclear that the current threshold values are still valid for the latest Flex-GTR version called "Flex-GTR Mater leg".
- Therefore, we decided to develop a "Flex-GTR Master leg FE model" by validating the model against the Master leg, and to evaluate the validity of the current threshold values against Flex-GTR Master leg using the model.

Part 1: Development of Flex-GTR Master leg FE model

Methodology

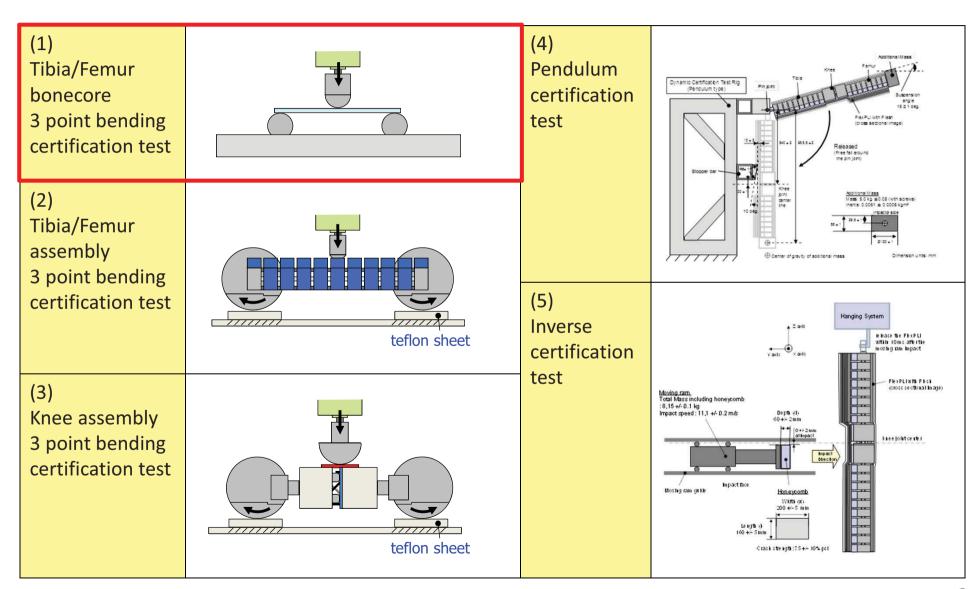
• "Flex-GTR Master leg FE model" was developed and validated against the following requirement corridors determined from Flex-GTR Master legs:



Validation Result (1) Tibia/Femur bonecore 3 point bending certification test

Validation Result (1)

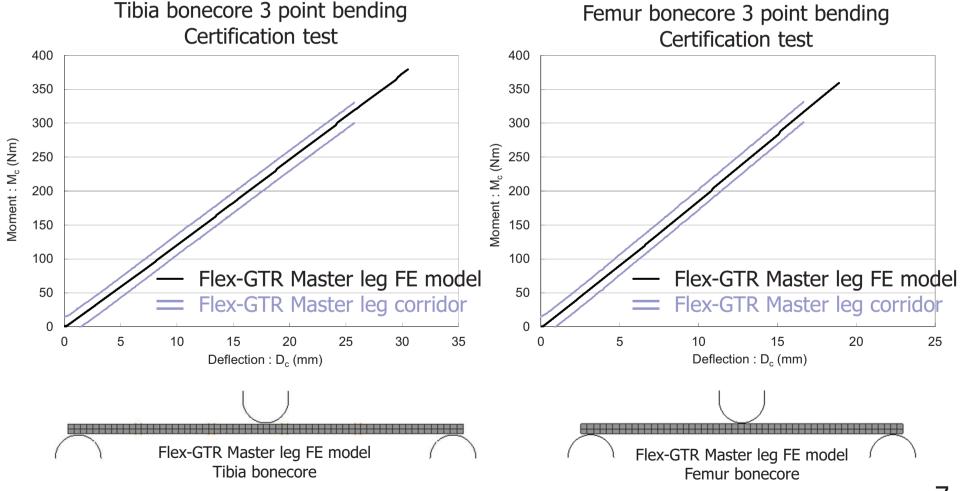
Tibia/Femur bonecore 3 point bending certification test



Validation Result (1)

Tibia/Femur bonecore 3 point bending certification test

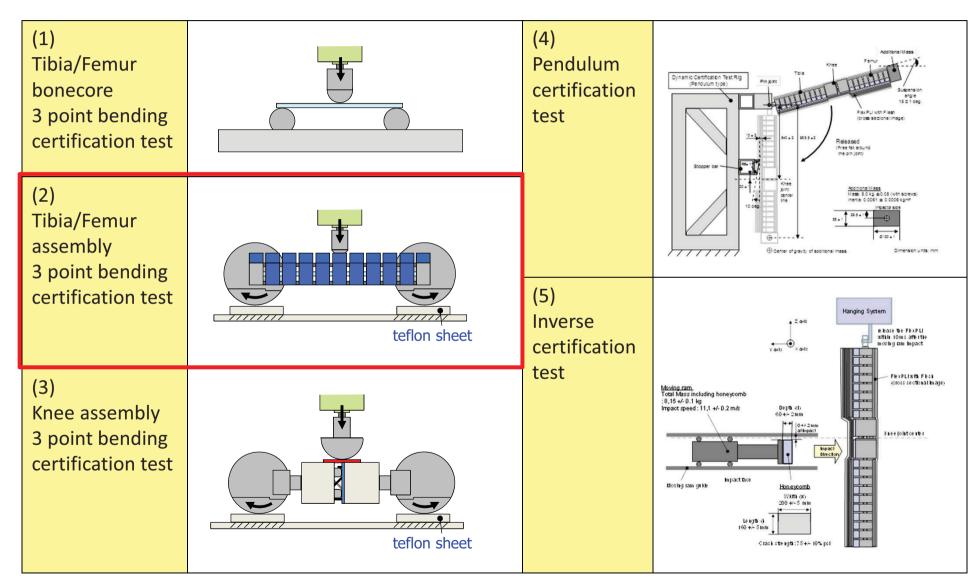
 Flex-GTR Master leg FE model represents the mean of the Flex-GTR Master leg tibia/femur bonecore corridors.



Validation Result (2) Tibia/Femur assembly 3 point bending certification test

Validation Result (2)

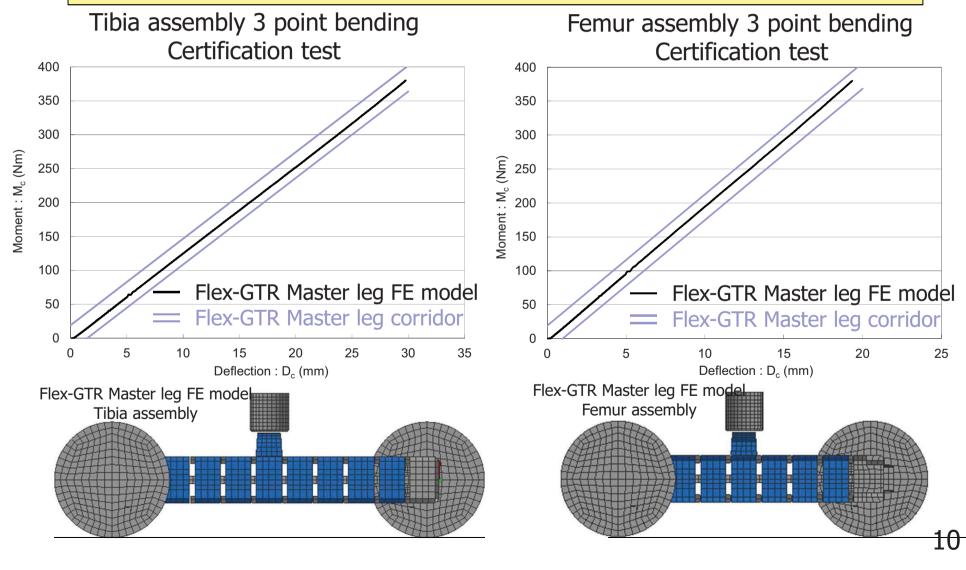
Tibia/Femur assembly 3 point bending certification test



Validation Result (2)

Tibia/Femur assembly 3 point bending certification test

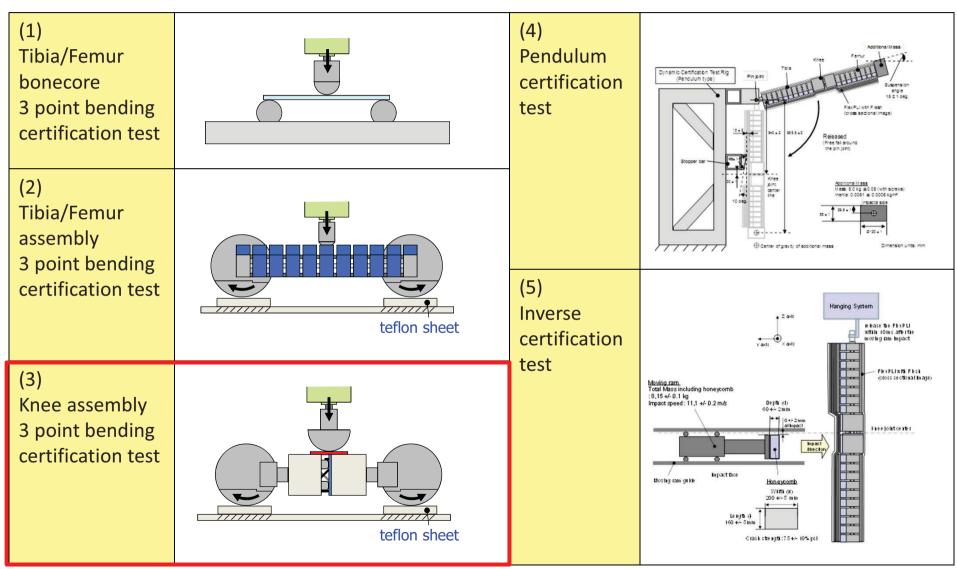
 Flex-GTR Master leg FE model represents the mean of the Flex-GTR Master leg tibia/femur assembly corridors.



Validation Result (3) Knee assembly 3 point bending certification test

Validation Result (3)

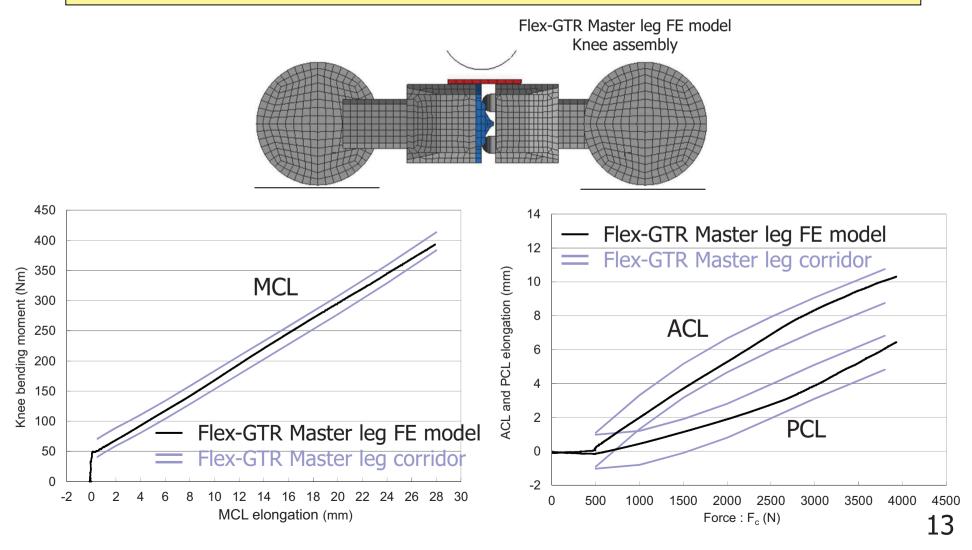
Knee assembly 3 point bending certification test



Validation Result (3)

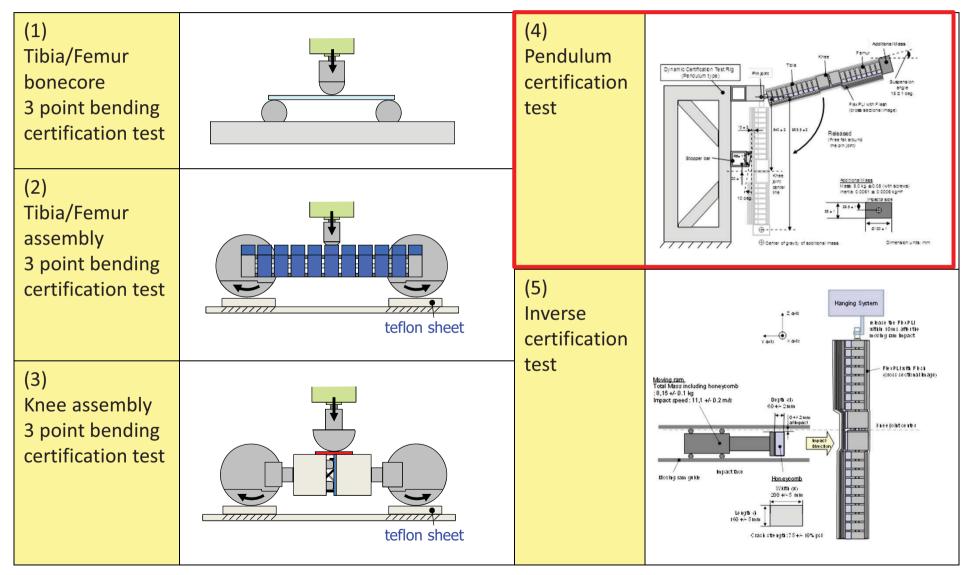
Knee assembly 3 point bending certification test

 Flex-GTR Master leg FE model represents the mean of the Flex-GTR Master leg knee assembly corridors.



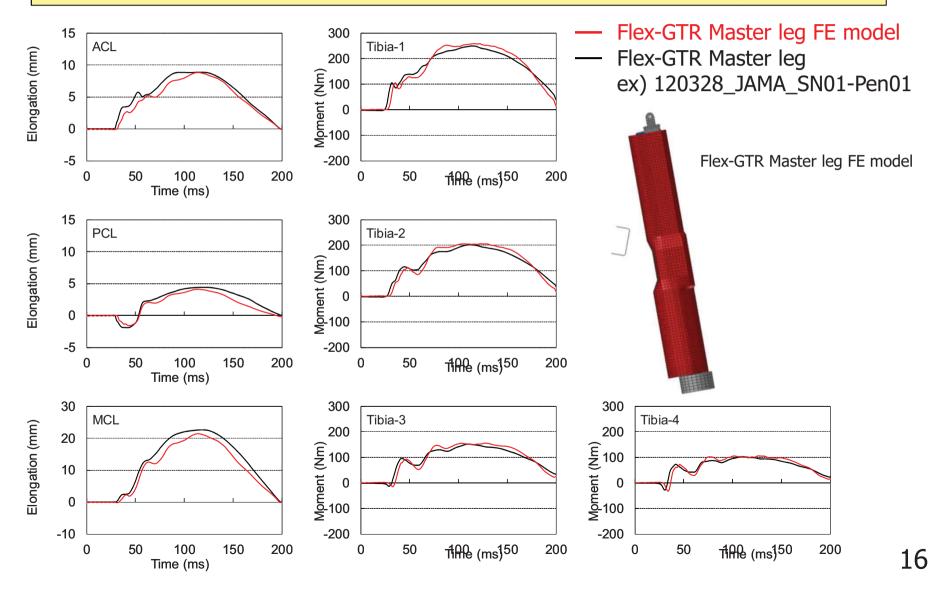
Validation Result (4) Pendulum certification test

Validation Result (4) Pendulum Certification Test



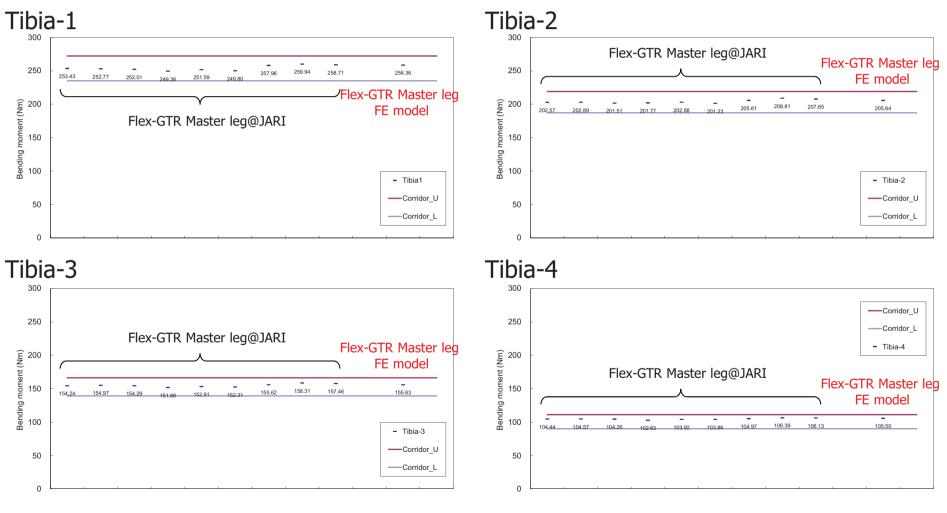
Validation Result (4): Pendulum Certification Test

 Flex-GTR Master leg FE model wave forms are comparable with those of a Flex-GTR Master leg.



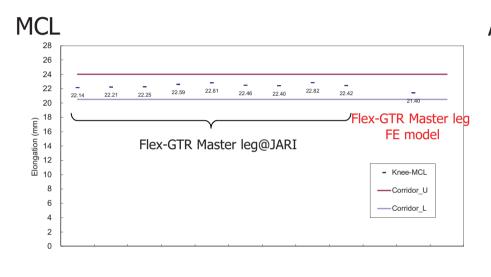
Validation Result (4): Pendulum Certification Test

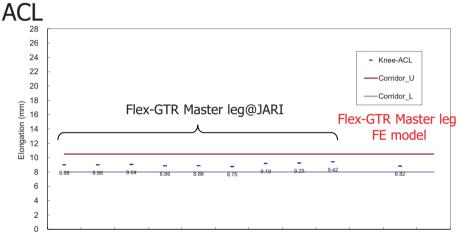
 Flex-GTR Master leg FE model falls within the Flex-GTR Master leg pendulum certification test corridors.

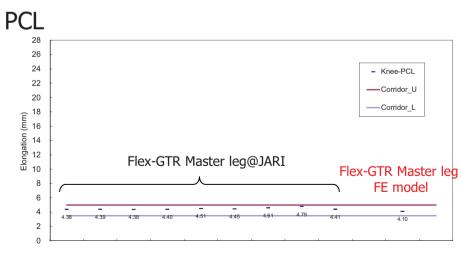


Validation Result (4): Pendulum Certification Test

 Flex-GTR Master leg FE model falls within the Flex-GTR Master leg pendulum certification test corridors.

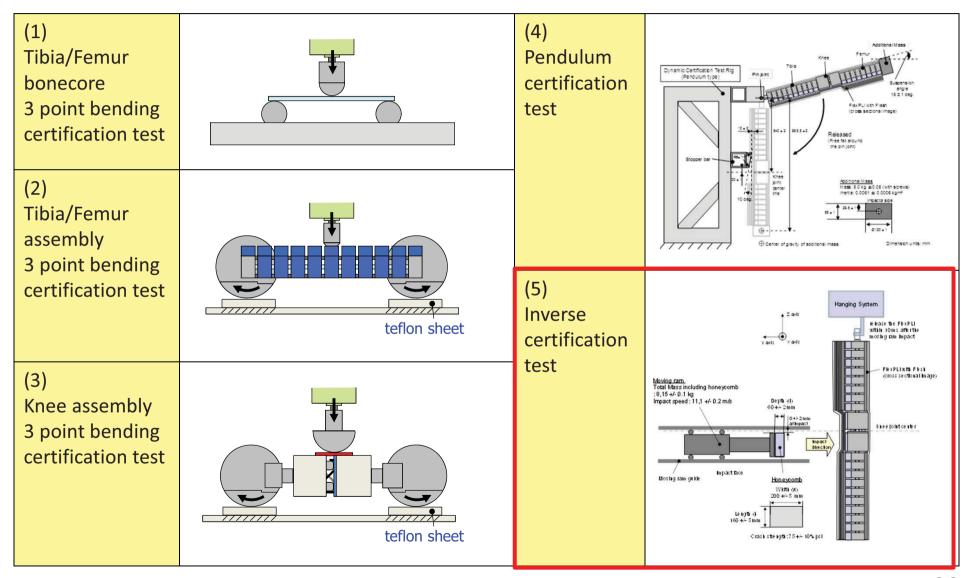






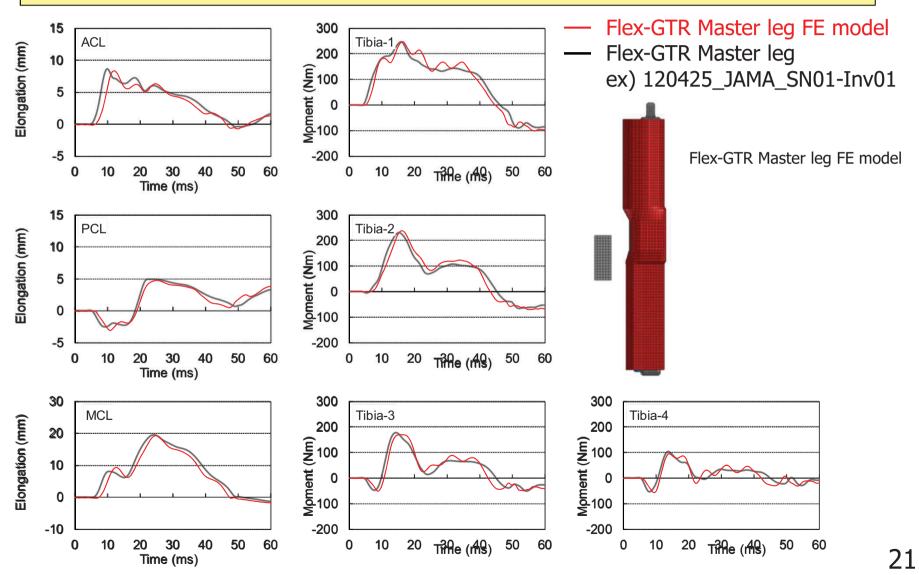
Validation Result (5) Inverse Certification Test

<u>Validation Result (5)</u> Inverse Certification Test



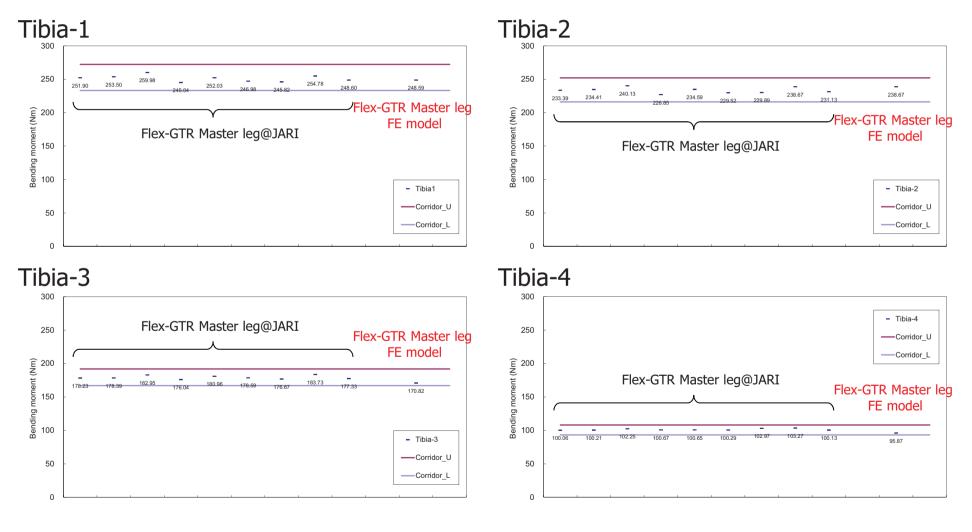
Validation Result (5): Inverse Certification Test

 Flex-GTR Master leg FE model wave forms are comparable with those of a Flex-GTR Master leg.



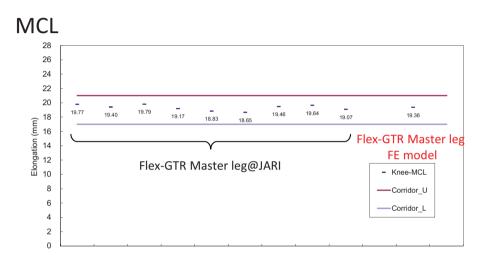
Validation Result (5): Inverse Certification Test

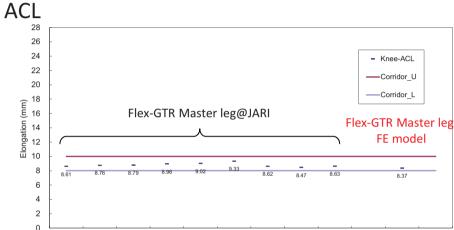
 Flex-GTR Master leg FE model falls within the Flex-GTR Master leg inverse certification test corridors.

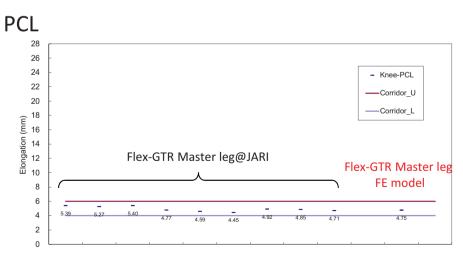


Validation Result (5): Inverse Certification Test

 Flex-GTR Master leg FE model falls within the Flex-GTR Master leg inverse certification test corridors.







Summary

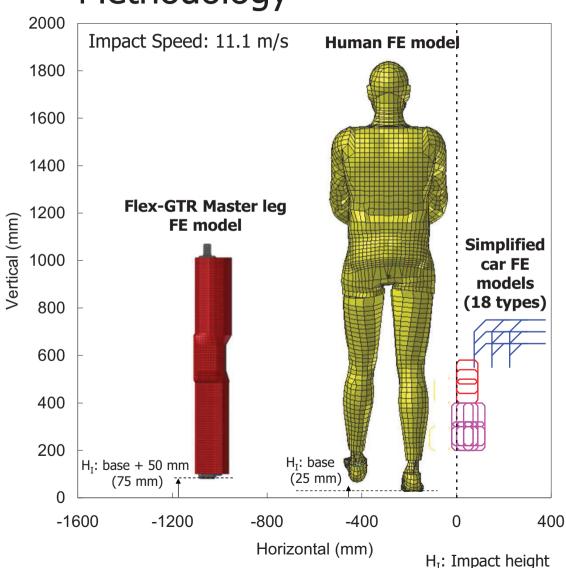
Part 1: Development of Flex-GTR Master leg FE model

- In Part 1, "Flex-GTR Master leg FE model" was developed and validated against the corridors of the Flex-GTR Master leg certification tests.
- The "Flex-GTR Master leg FE model" well represented the corridors and time histories of the Flex-GTR Master leg certification tests, therefore, the validity of "Flex-GTR Master leg FE model" against an actual Flex-GTR Mater leg was confirmed.
- In Part 2, correlation study between Flex-GTR Master leg FE model and Human FE model were carried out and the validity of the current threshold values was evaluated against Flex-GTR Master leg.

Part 2: Correlation Study between Flex-GTR
Master leg FE model and Human FE model
and
Evaluation of the Validity of the Current
Threshold Values against Flex-GTR Mater leg

Correlation study between Flex-GTR Master leg FE model and Human FE model

Methodology

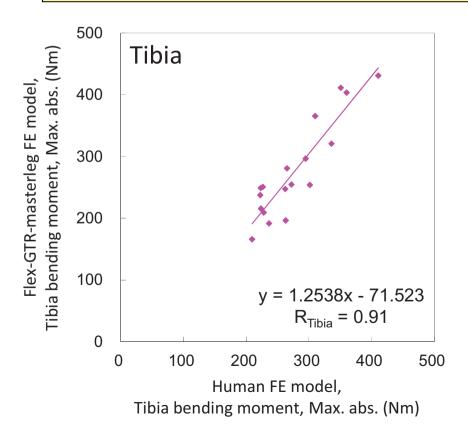


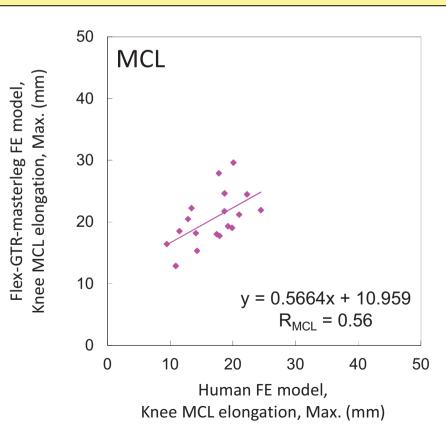
Flex-GTR Master leg FE model and Human FE model were impacted to simplified car FE models (18 types), then a correlation study was conducted between Flex-GTR Master leg FE model and Human FE model.

Correlation study between Flex-GTR Master leg FE model and Human FE model

Results(Tibia, MCL)

 It was confirmed that Tibia and MCL outputs of Flex-GTR Master leg FE model well correlated with those of Human FE model.

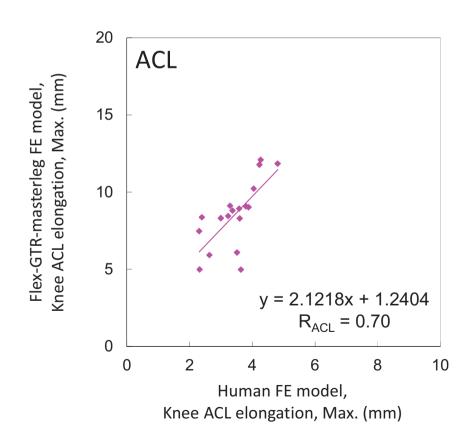




Correlation study between Flex-GTR Master leg FE model and Human FE model

Results(ACL)

 It was confirmed that ACL outputs of Flex-GTR Master leg FE model well correlated with those of Human FE model.



Evaluation of the validity of the current threshold values

Reanalyzed threshold values for Tibia and MCL are comparable with the current threshold values.

Tibia

Current threshold value	Human FE model	Reanalyzed threshold value	
340 Nm	→ 328 Nm	→ 340 Nm	

Convert using correlation function between Previous Flex-GTR FE model and Human FE model y = 1.259x - 72.798

Convert using correlation function between Flex-GTR Master leg FE model and Human FE model y = 1.2538x - 71.523

MCL

Current threshold value	Current threshold value without effect of muscle tone	Human FE model	Reanalyzed threshold value without effect of muscle tone	Reanalyzed threshold value
22.0 mm	20.0 mm	17.3 mm	▲ 20.8 mm	22.8 mm
Exclude the e of muscle to / 1.1		on between correlation R FE model Flex-GTR E model and H	-	oclude the effect of muscle tone x 1.1

Evaluation of the validity of the current threshold values

 Reanalyzed threshold value for ACL is comparable with the current threshold value.

<u>ACL</u>

Current threshold value	Human FE model	Reanalyzed threshold value	
13.0 mm	• 6.1 mm \	14.2	

Convert using correlation function between Previous Flex-GTR FE model and Human FE model y = 1.803x + 1.996

Convert using correlation function between Flex-GTR Master leg FE model and Human FE model y = 2.1218x + 1.2404

Summary

Part 2: Correlation Study between Flex-GTR Master leg FE model and Human FE model and Confirmation of the Validity of the Current Threshold Values

- In part 2, correlation study between Flex-GTR Master leg FE model and Human FE model was carried out and the validity of the current threshold values was evaluated against Flex-GTR Master leg.
- As a result, we confirmed that the current threshold values are valid for Flex-GTR Master leg as well.

Conclusions

 Using the JASIC method to derive threshold values, it was found that there is no need to modify the current threshold values for the latest production model of the FlexPLI.