



In-vehicle battery durability for electrified vehicles

PART A: Verification of monitors

Option B

Web meeting

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26th May 2021

Verifying the method Option B for the battery monitors

- For evaluating the SOCR/SOCE monitors normalised values shall be calculated:

$$x_i = \frac{SOC_{read,i}}{SOC_{measured,i}} \quad \text{or} \quad x_i = SOC_{read,i} - SOC_{measured,i}$$

- Where: $SOC_{read,i}$ is the SOCR/SOCE monitor read from the vehicle i
 $SOC_{measured,i}$ is the measured SOCR/SOCE monitor of the vehicle i

- For the total number of N tests and the normalised values of the tested vehicles, x_1, x_2, \dots, x_N , the **average** X_{tests} and the **standard deviation** s shall be determined:

$$X_{tests} = \frac{(x_1 + x_2 + x_3 + \dots + x_N)}{N}$$
$$s = \sqrt{\frac{(x_1 - X_{tests})^2 + (x_2 - X_{tests})^2 + \dots + (x_N - X_{tests})^2}{N - 1}}$$

Summary of the methodology

- The proposed testing method follows the same steps of CO₂ CoP testing:

- Boundaries around a theoretical mean

$$m(i) = A - t_{N-1,CL} * \frac{s(i)}{\sqrt{N}}$$

$$lb(i) = m(i) - t_{i-1,CL} * \frac{s(i)}{\sqrt{i}} = A - \left(\frac{t_{i-1,CL(i)}}{\sqrt{i}} + \frac{t_{N-1,CL(i)}}{\sqrt{N}} \right) * s(i)$$

$$ub(i) = m(i) + t_{i-1,CL} * \frac{s(i)}{\sqrt{i}} = A + \left(\frac{t_{i-1,CL(i)}}{\sqrt{i}} - \frac{t_{N-1,CL(i)}}{\sqrt{N}} \right) * s(i)$$

- If $X_{tests} \leq A - (t_{P1,N} + t_{P2,N}) \cdot s$ the family gets a pass
- If $X_{tests} > A + (t_{F1,N} - t_{F2,N}) \cdot s$ the family gets a fail
- Else it is required to measure another vehicle, increase N by 1, recalculate the mean and the standard deviation and repeat until a decision of pass or fail is reached

- Fail boundary with constant confidence level (same as CO₂ CoP)

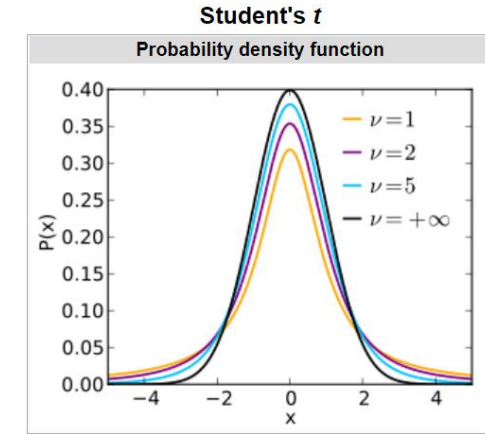
$$cL_{up} = 0.95;$$

- Pass boundary with decreasing confidence level (same as CO₂ CoP) while i increases

$$cL_{lo} = [0.95 \ 0.945 \ 0.935 \ 0.92 \ 0.9 \ 0.875 \ 0.845 \ 0.81 \ 0.77 \ 0.725 \ 0.675 \ 0.62 \ 0.56 \ 0.5];$$

Confidence level decrement increasing proportionally with sample size

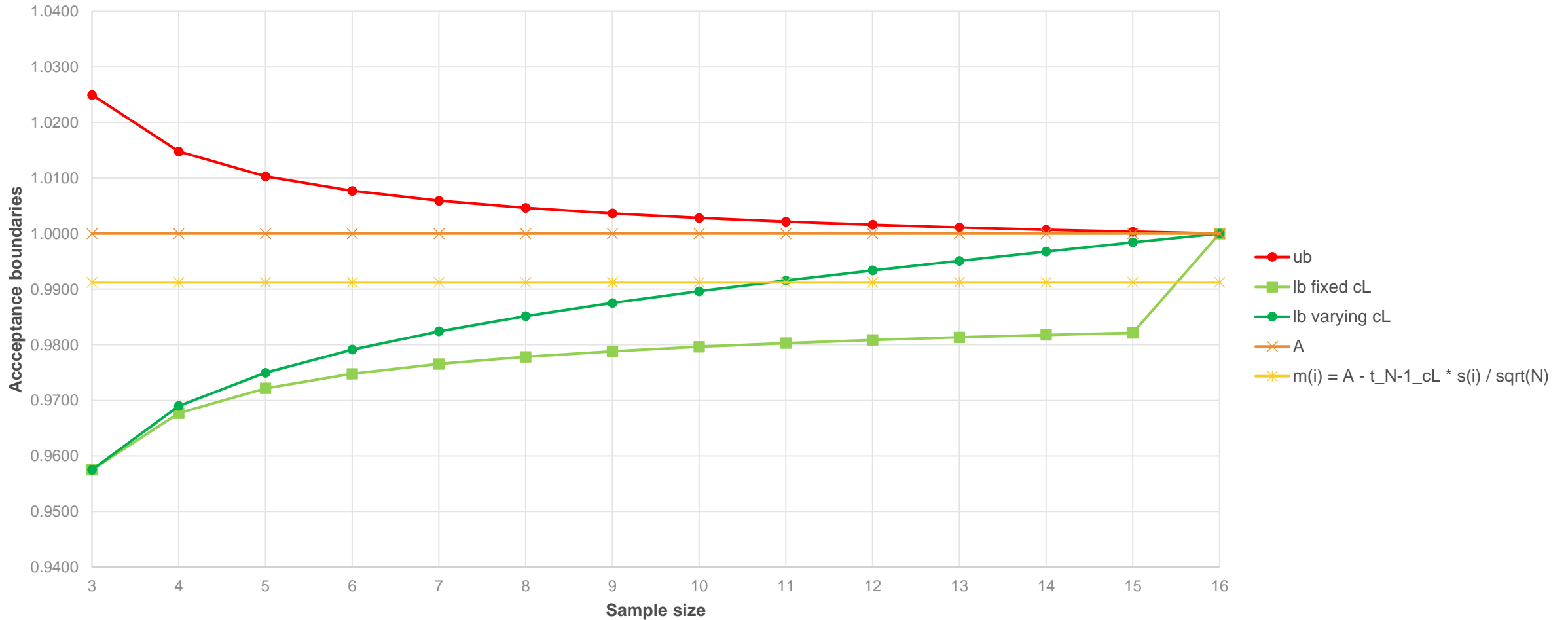
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Tests (i)	PASS		FAIL	
	tp1,i	tp2,i	tf1,i	tf2
3	1.686	0.438	1.686	0.438
4	1.125	0.425	1.177	0.438
5	0.850	0.401	0.953	0.438
6	0.673	0.370	0.823	0.438
7	0.544	0.335	0.734	0.438
8	0.443	0.299	0.670	0.438
9	0.361	0.263	0.620	0.438
10	0.292	0.226	0.580	0.438
11	0.232	0.190	0.546	0.438
12	0.178	0.153	0.518	0.438
13	0.129	0.116	0.494	0.438
14	0.083	0.078	0.473	0.438
15	0.040	0.038	0.455	0.438
16	0.000	0.000	0.438	0.438

Visualisation of the proposed method

Acceptance and rejection boundaries ($\sigma=0.02$, $A=1.00$, $N=16$)

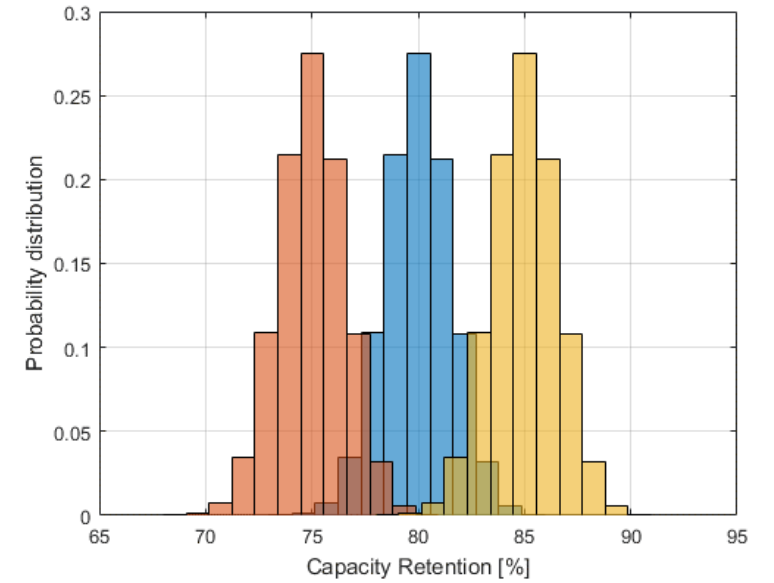
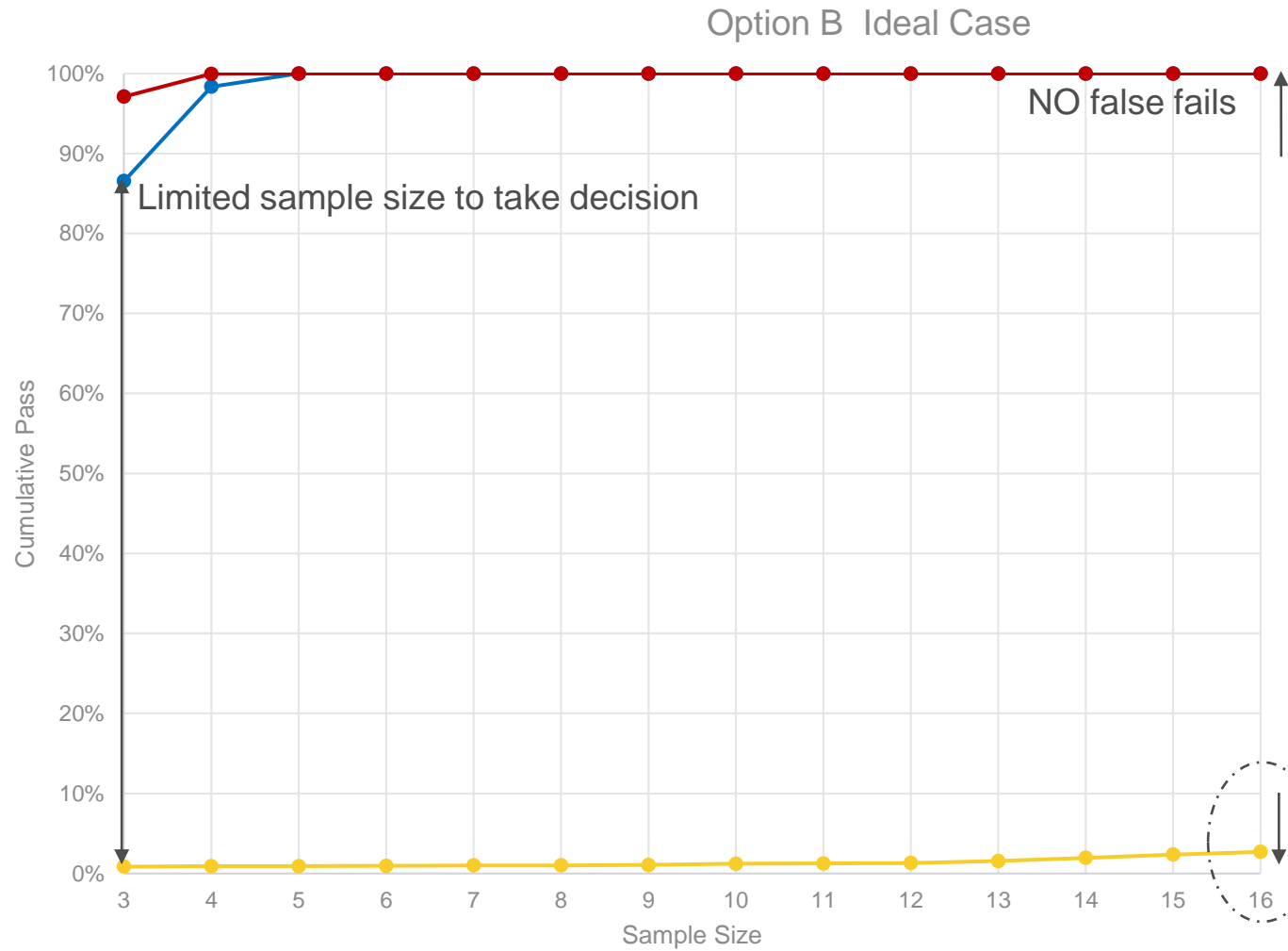


$cL_{lo} = [0.95 \ 0.945 \ 0.935 \ 0.92 \ 0.9 \ 0.875 \ 0.845 \ 0.81 \ 0.77 \ 0.725 \ 0.675 \ 0.62 \ 0.56 \ 0.5];$

growing difference for bigger sample sizes

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Ideal case

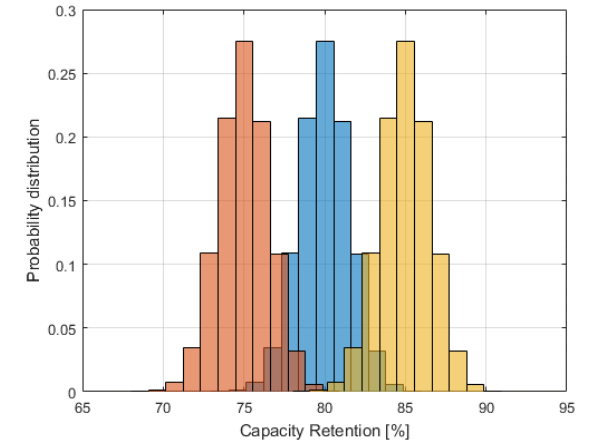
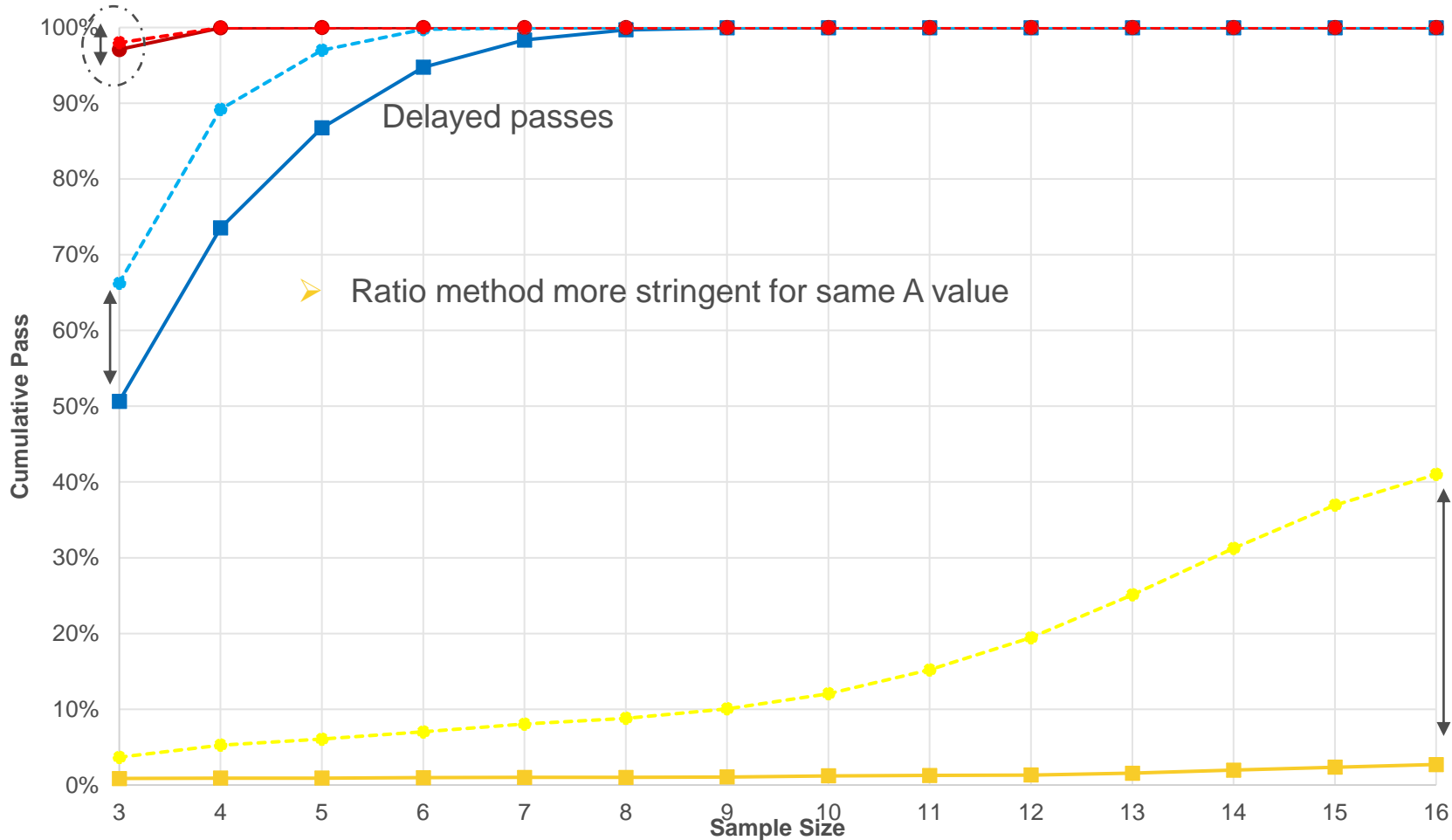


- {SOCeread} = {SOCEmeasured}
- {SOCeread} = {SOCEmeasured} + 5
- {SOCeread} = {SOCEmeasured} - 5

Ratio vs Difference

soc_{read} shifted above or below the mean value by 5%

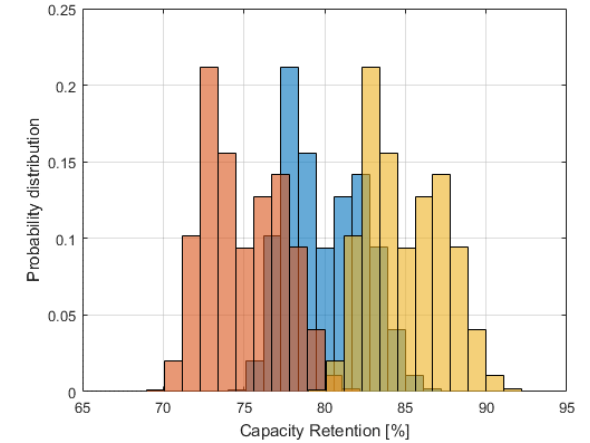
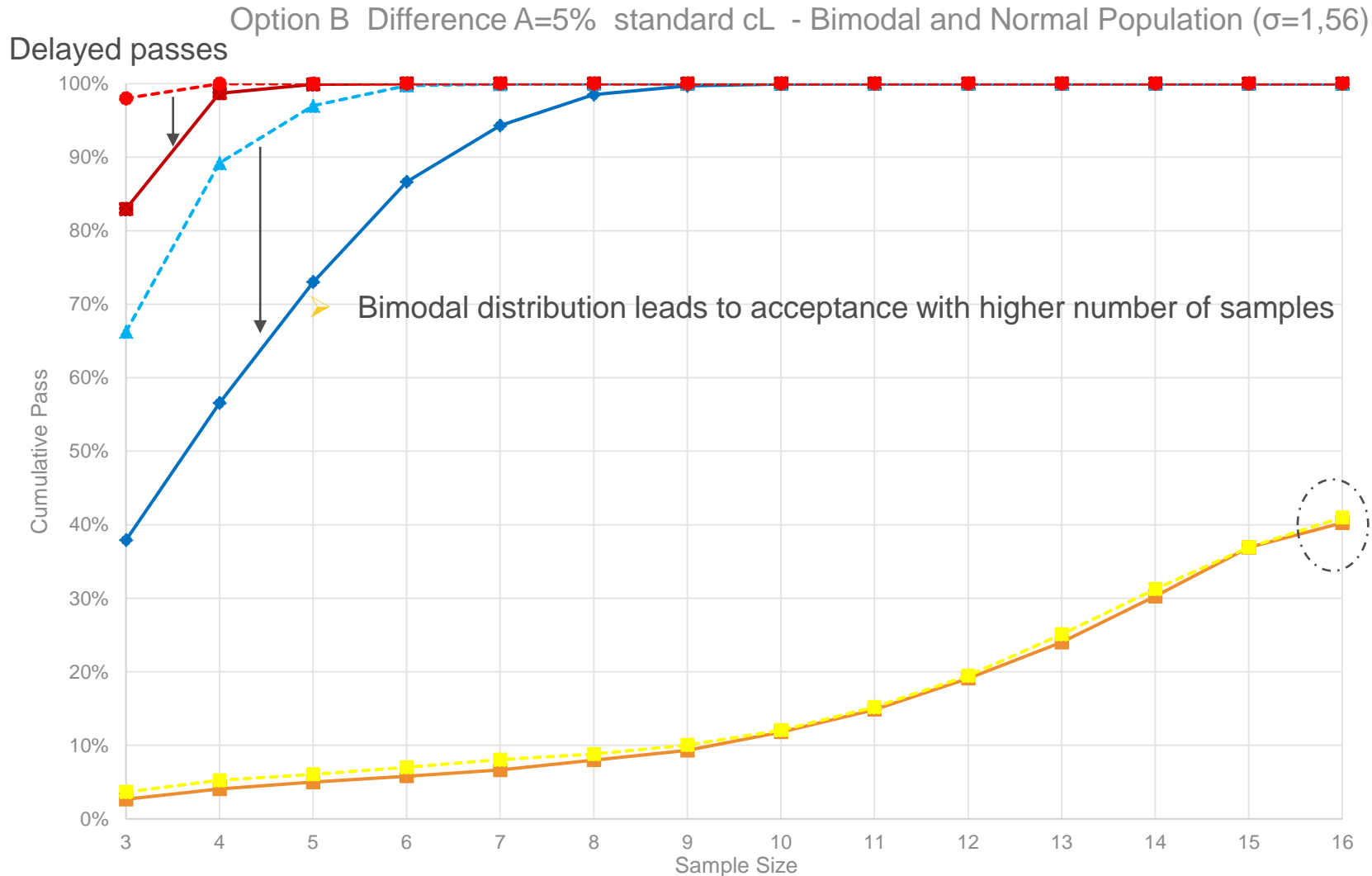
Option B Ratio (A=1.05) and Difference (A=5%) $\sigma=1.56$



- {SOCread} = {SOCmeasured} (RATIO)
- {SOCread} = {SOCmeasured} + 5 (RATIO)
- {SOCread} = {SOCmeasured} - 5 (RATIO)
- - -●- - {SOCread} = {SOCmeasured} (DIFFERENCE)
- - -●- - {SOCread} = {SOCmeasured} + 5 (DIFFERENCE)
- - -●- - {SOCread} = {SOCmeasured} - 5 (DIFFERENCE)

Bimodal populations

soc_{read} shifted above or below the mean value by 5%



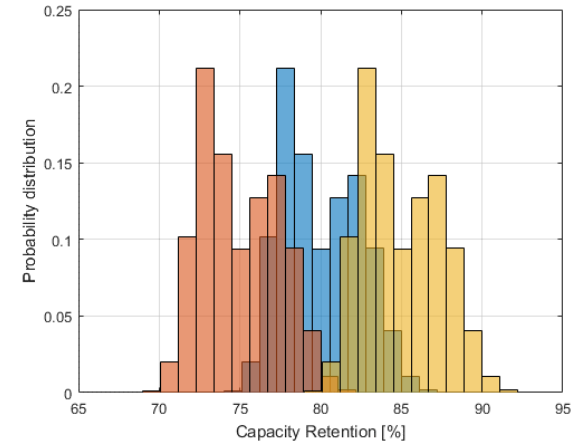
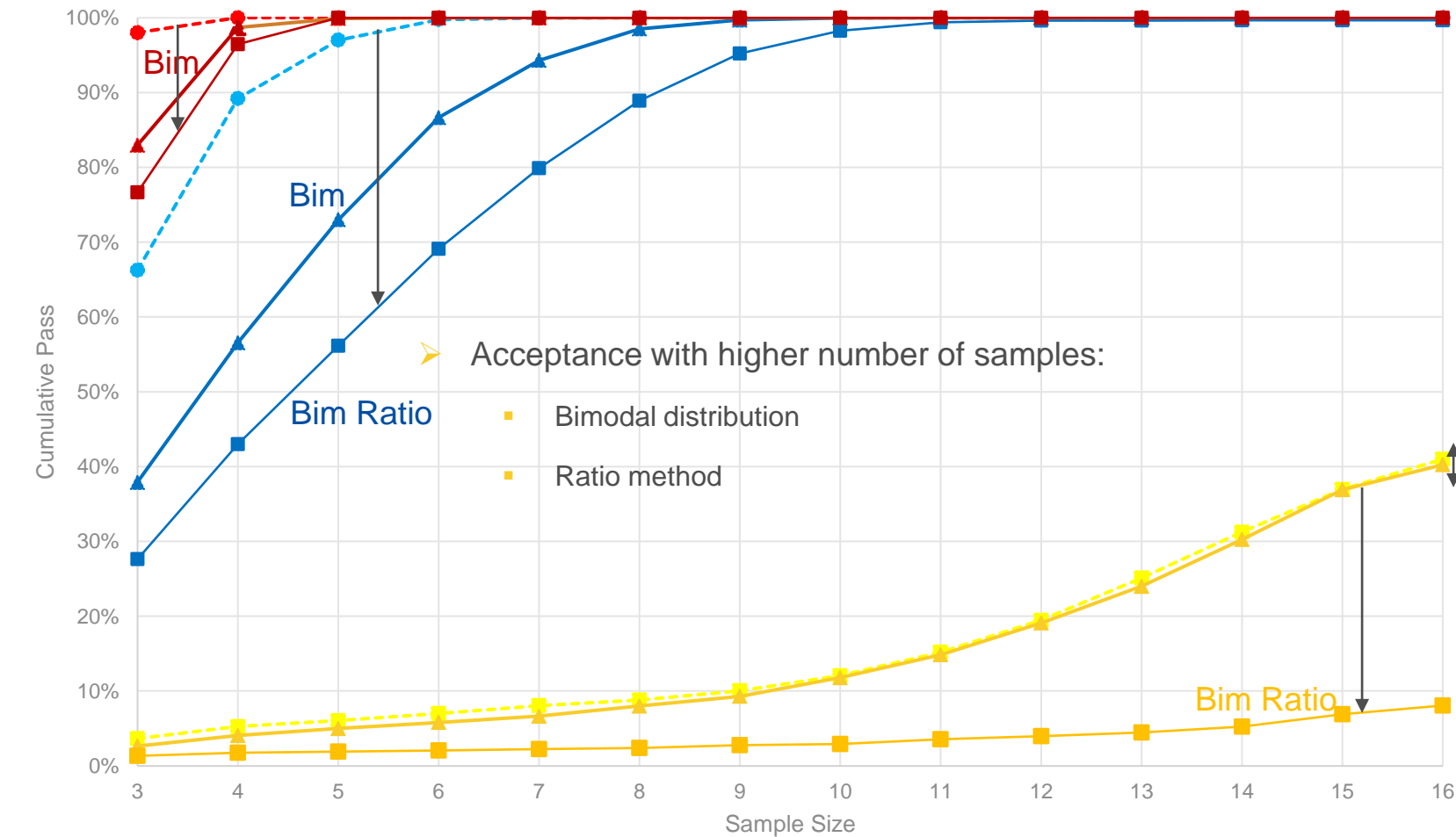
Randomly generated bimodal distribution
 $(\mu=78; \sigma=1 \text{ and } \mu=82; \sigma=1,5)$

- ◆ {SOCread} = {SOCmeasured} (bimodal)
- {SOCread} = {SOCmeasured} + 5 (bimodal)
- {SOCread} = {SOCmeasured} - 5 (bimodal)
- ▲ {SOCread} = {SOCmeasured} (Normal $\sigma=1,56$)
- {SOCread} = {SOCmeasured} + 5 (Normal $\sigma=1,56$)
- {SOCread} = {SOCmeasured} - 5 (Normal $\sigma=1,56$)

Bimodal populations

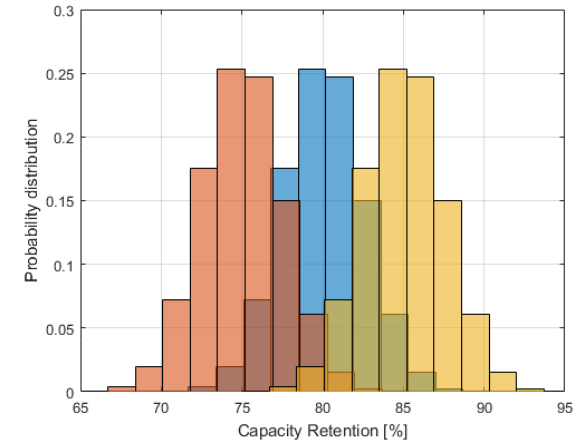
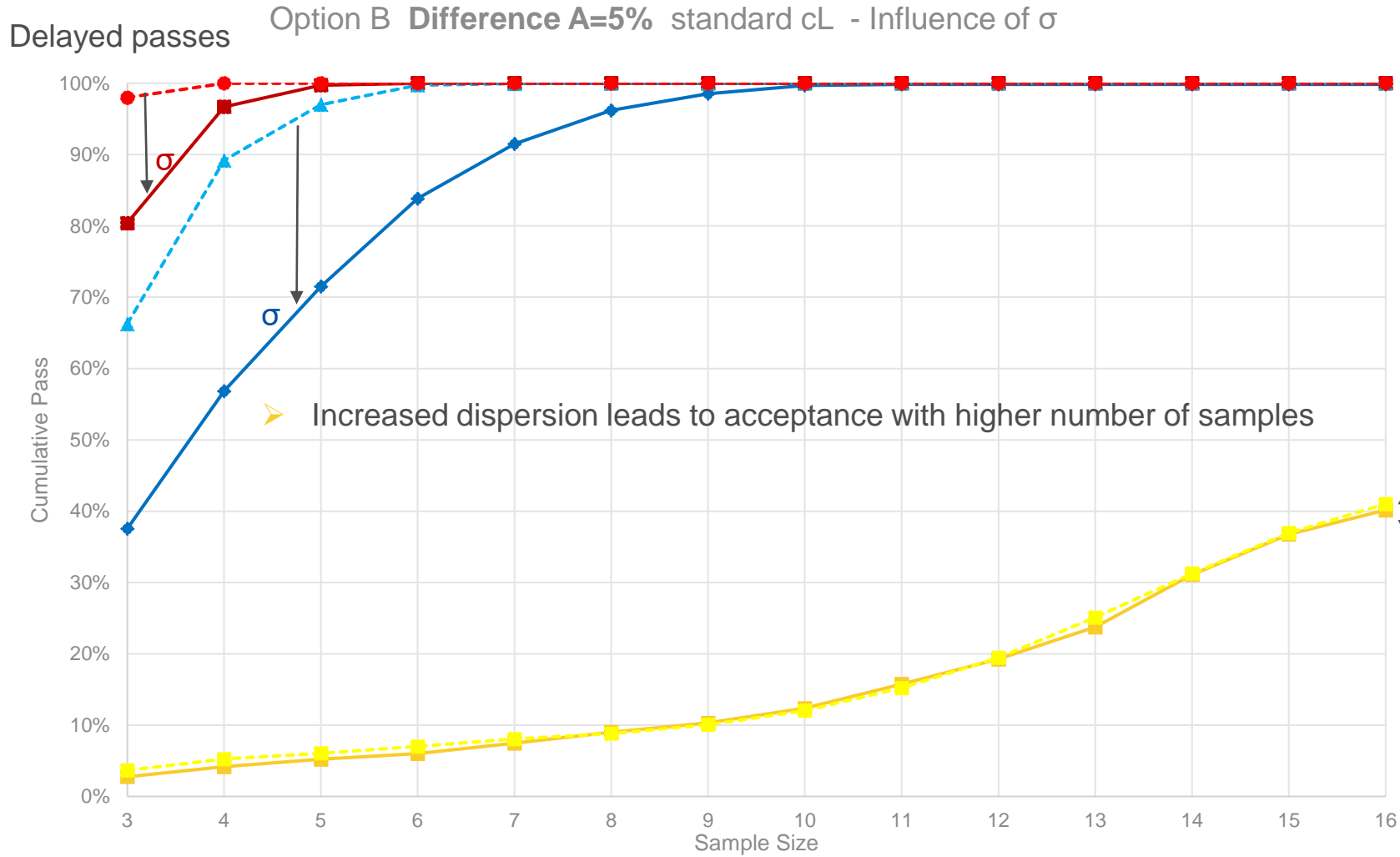
soc_{read} shifted above or below the mean value by 5%

Option B Bimodal vs Normal Population ($\sigma=1.56$) - Difference A=5% Ratio A=1.05



- {SOCread} = {SOCmeasured} (Normal $\sigma=1.56$)
- {SOCread} = {SOCmeasured} + 5 (Normal $\sigma=1.56$)
- {SOCread} = {SOCmeasured} - 5 (Normal $\sigma=1.56$)
- {SOCread} = {SOCmeasured} (bimodal Difference)
- {SOCread} = {SOCmeasured} + 5 (bimodal Difference)
- {SOCread} = {SOCmeasured} - 5 (bimodal Difference)
- {SOCread} = {SOCmeasured} (bimodal Ratio)
- {SOCread} = {SOCmeasured} + 5 (bimodal Ratio)
- {SOCread} = {SOCmeasured} - 5 (bimodal Ratio)

Increased dispersion of data (higher σ) or lost of accuracy socread shifted above or below the mean value by 5%

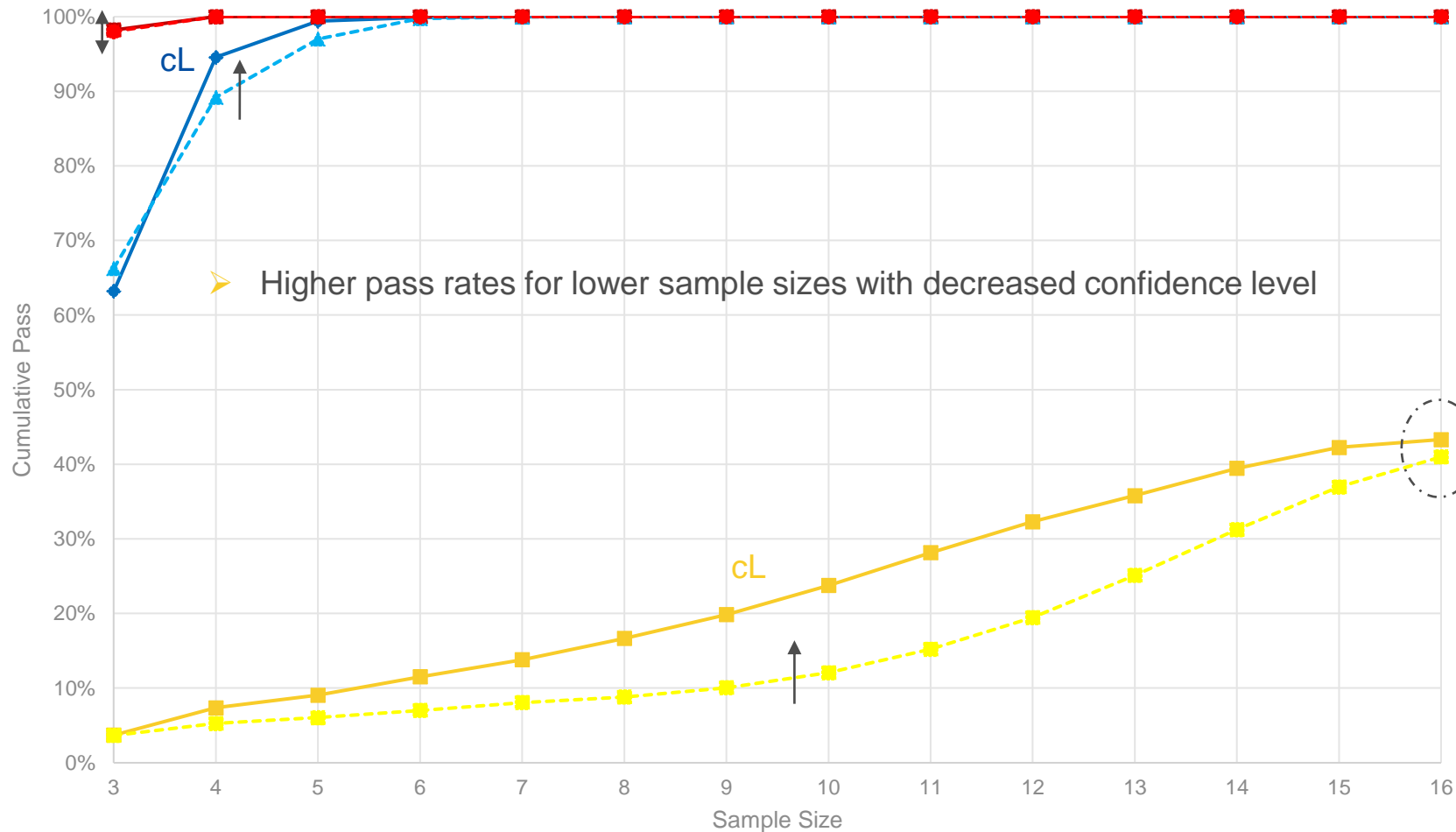


- ◆— {SOCread} = {SOCmeasured} ($\sigma=2.5$)
 - {SOCread} = {SOCmeasured} + 5 ($\sigma=2.5$)
 - {SOCread} = {SOCmeasured} - 5 ($\sigma=2.5$)
 - -▲- - {SOCread} = {SOCmeasured} ($\sigma=1.56$)
 - -■- - {SOCread} = {SOCmeasured} + 5 ($\sigma=1.56$)
 - -●- - {SOCread} = {SOCmeasured} - 5 ($\sigma=1.56$)
- Possibility to read data as data at 5y and 8y

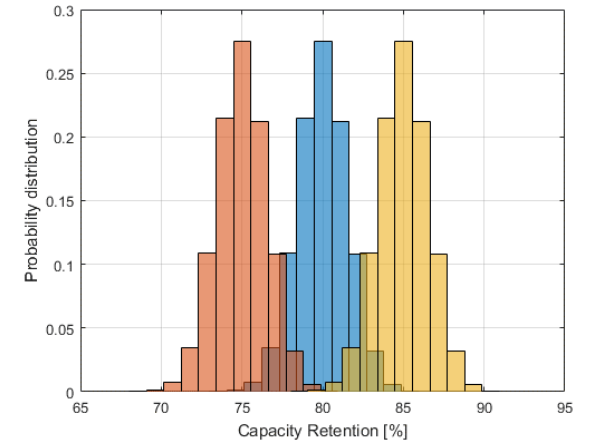
Standard cL and modified cL

soc_{read} shifted above or below the mean value by 5%

Delayed passes Option B Difference $A=5\%$ $\sigma=1.56$ - Influence Confidence Level



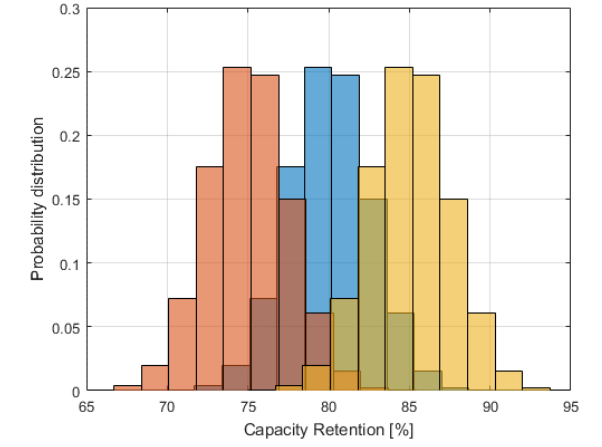
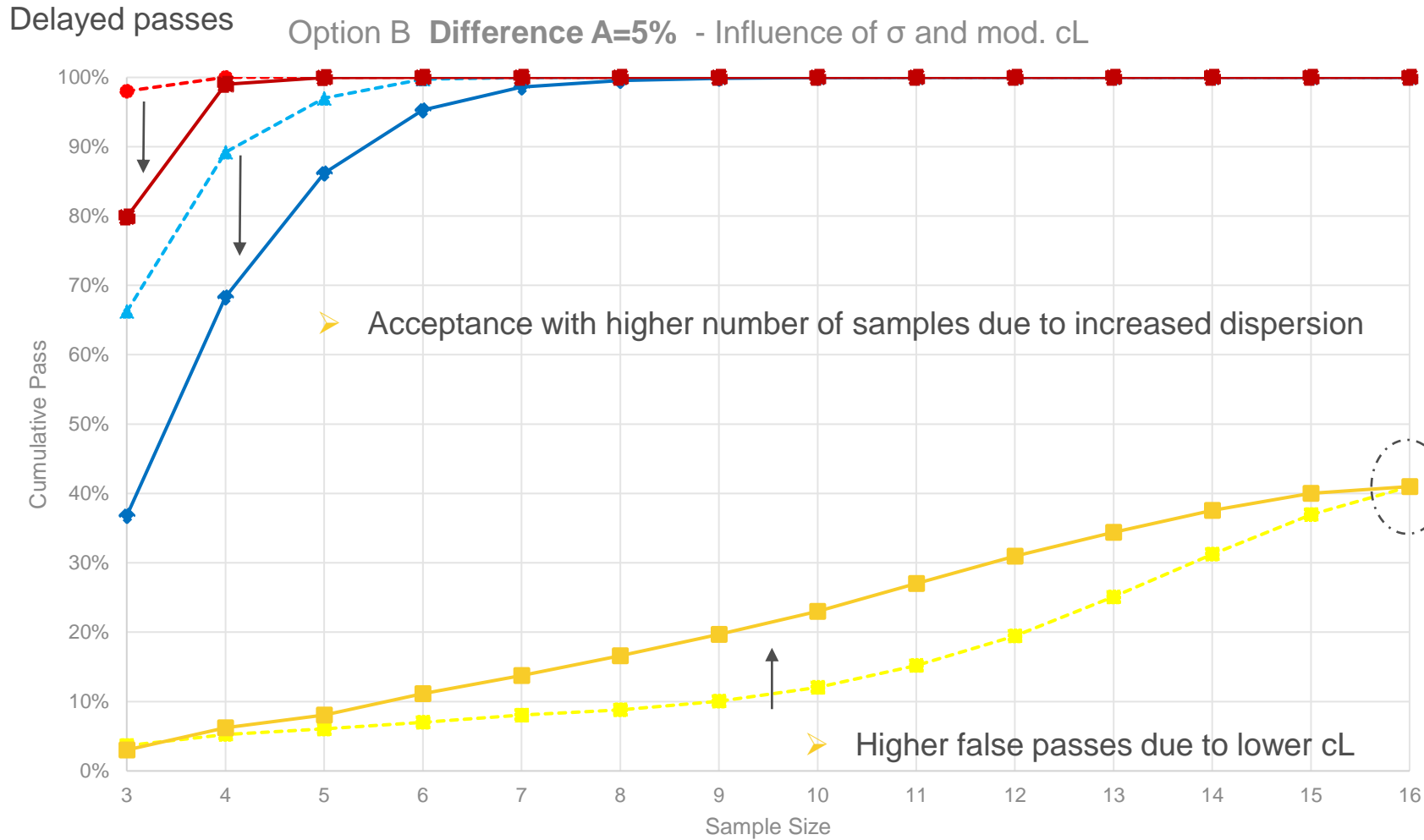
➤ Higher pass rates for lower sample sizes with decreased confidence level



- ◆ {SOCeread} = {SOCEmeasured} (mod cL)
- {SOCeread} = {SOCEmeasured} + 5 (mod cL)
- {SOCeread} = {SOCEmeasured} - 5 (mod cL)
- ▲ {SOCeread} = {SOCEmeasured} (standard cL)
- {SOCeread} = {SOCEmeasured} + 5 (cL standard)
- {SOCeread} = {SOCEmeasured} - 5 (standard cL)

Combining modified cL and increased σ

soc_{read} shifted above or below the mean value by 5%

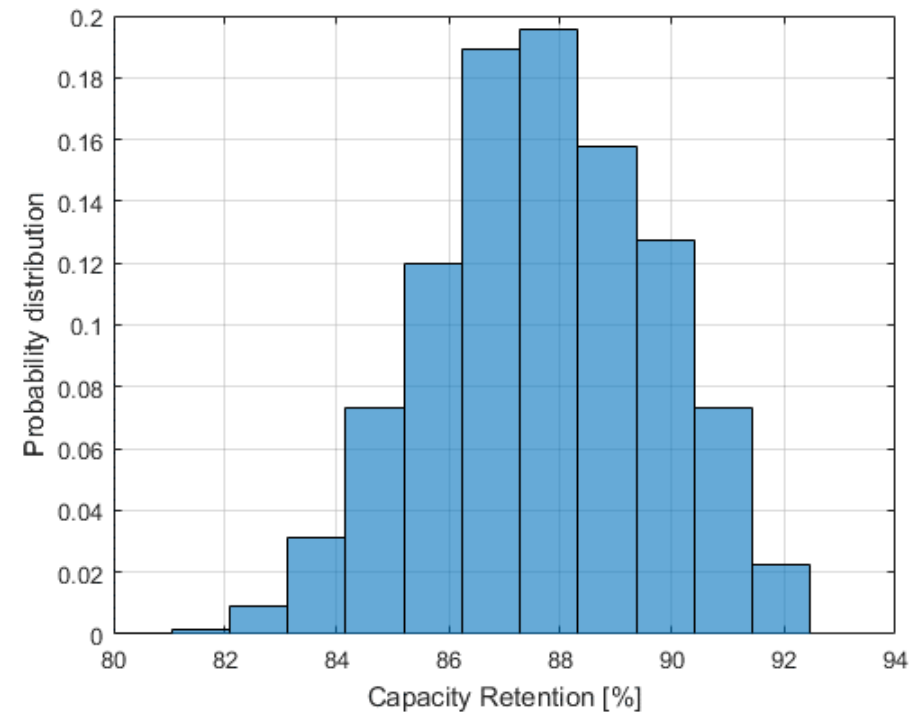


- - - {SOCread} = {SOCmeasured} ($\sigma=1.56$)
- - - {SOCread} = {SOCmeasured} + 5 ($\sigma=1.56$)
- - - {SOCread} = {SOCmeasured} - 5 ($\sigma=1.56$)
- - - {SOCread} = {SOCmeasured} ($\sigma=2.5$ mod.cL)
- - - {SOCread} = {SOCmeasured} + 5 ($\sigma=2.5$ mod.cL)
- - - {SOCread} = {SOCmeasured} - 5 ($\sigma=2.5$ mod.cL)

Testing statistics with different distribution shape

- JRC TEMA simulated capacity retention data at 5y and 8y (ref. EVE-41-03e)

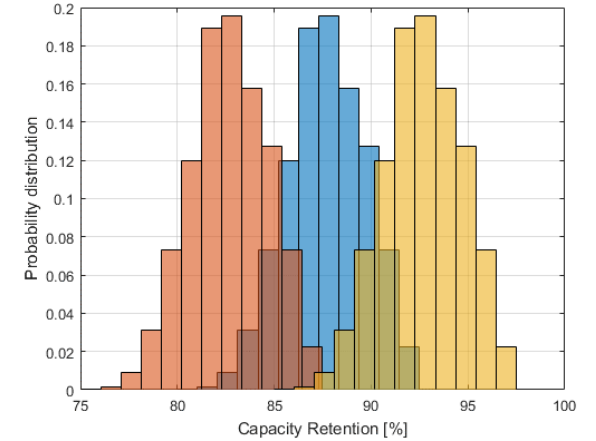
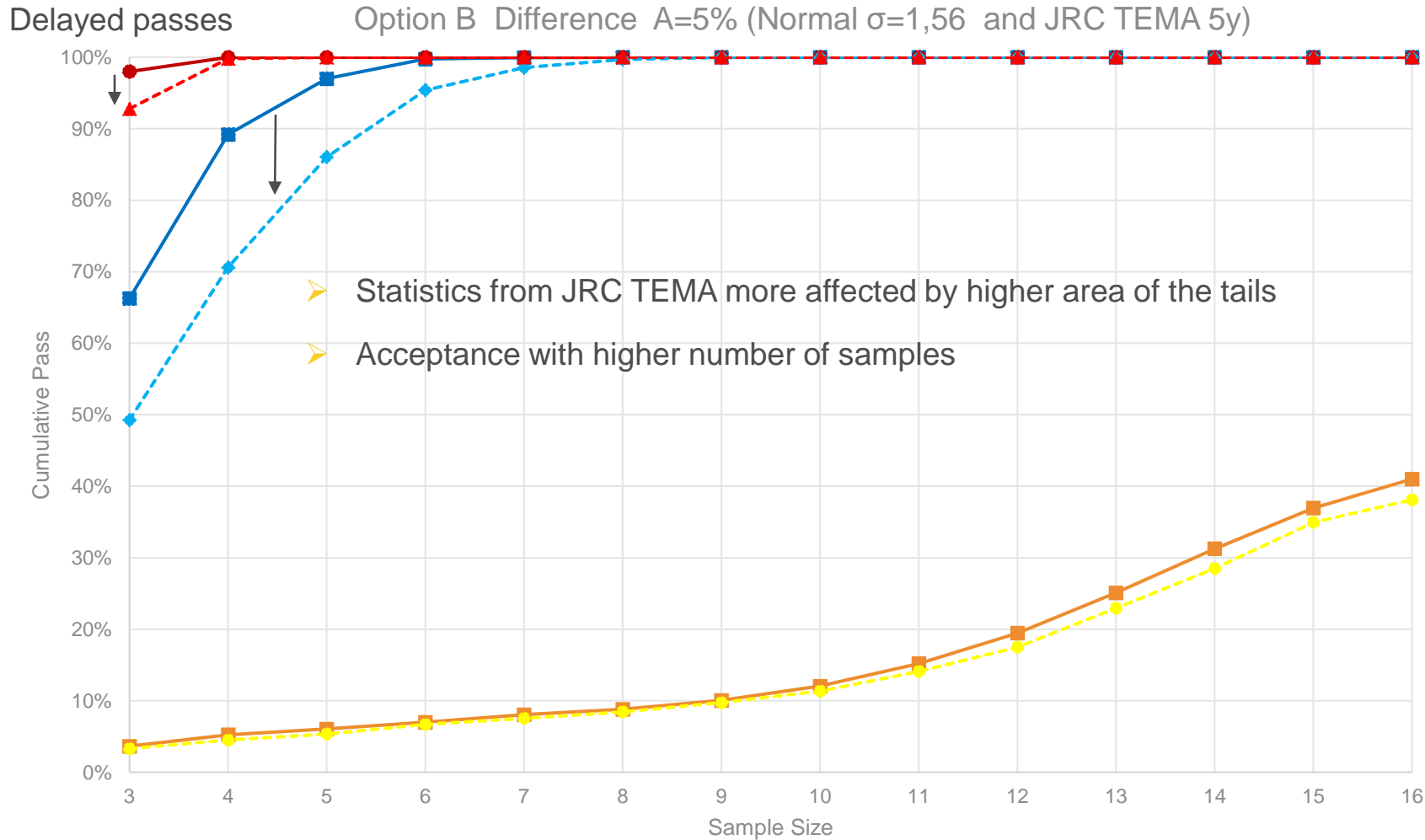
5y aged BEV1 vehicles – strategy 1 and 2



min	1st Qu	median	mean	3rd Qu	max	sd
80.168	86.319	87.675	87.694	89.155	92.437	2.002

Normal vs JRC TEMA

soc_{read} shifted above or below the mean value by 5%



- {SOCread} = {SOCmeasured} (NORMAL)
- {SOCread} = {SOCmeasured} + 5 (NORMAL)
- {SOCread} = {SOCmeasured} - 5 (NORMAL)
- - -◆- - {SOCread} = {SOCmeasured} (JRC TEMA)
- - -●- - {SOCread} = {SOCmeasured} + 5 (JRC TEMA)
- - -▲- - {SOCread} = {SOCmeasured} - 5 (JRC TEMA)

Thank you

Q&A

Contacts Info:

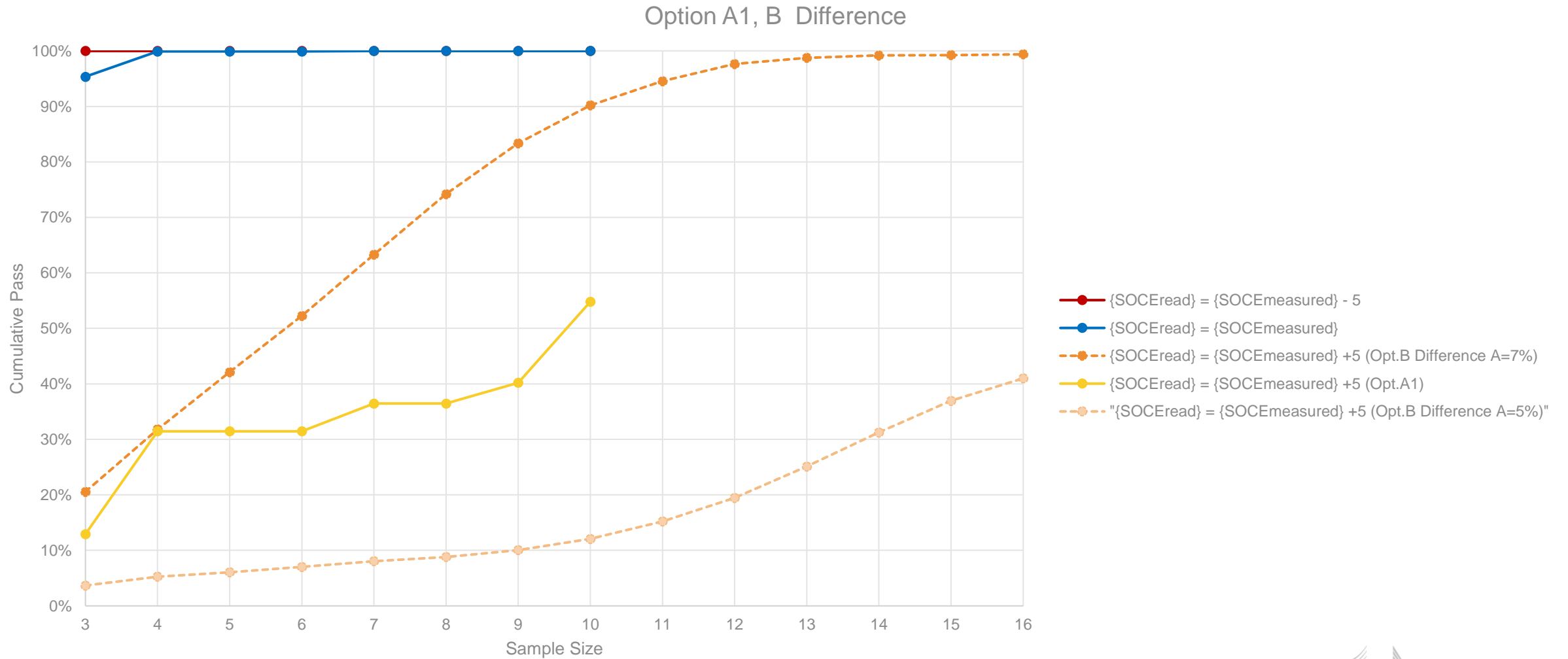
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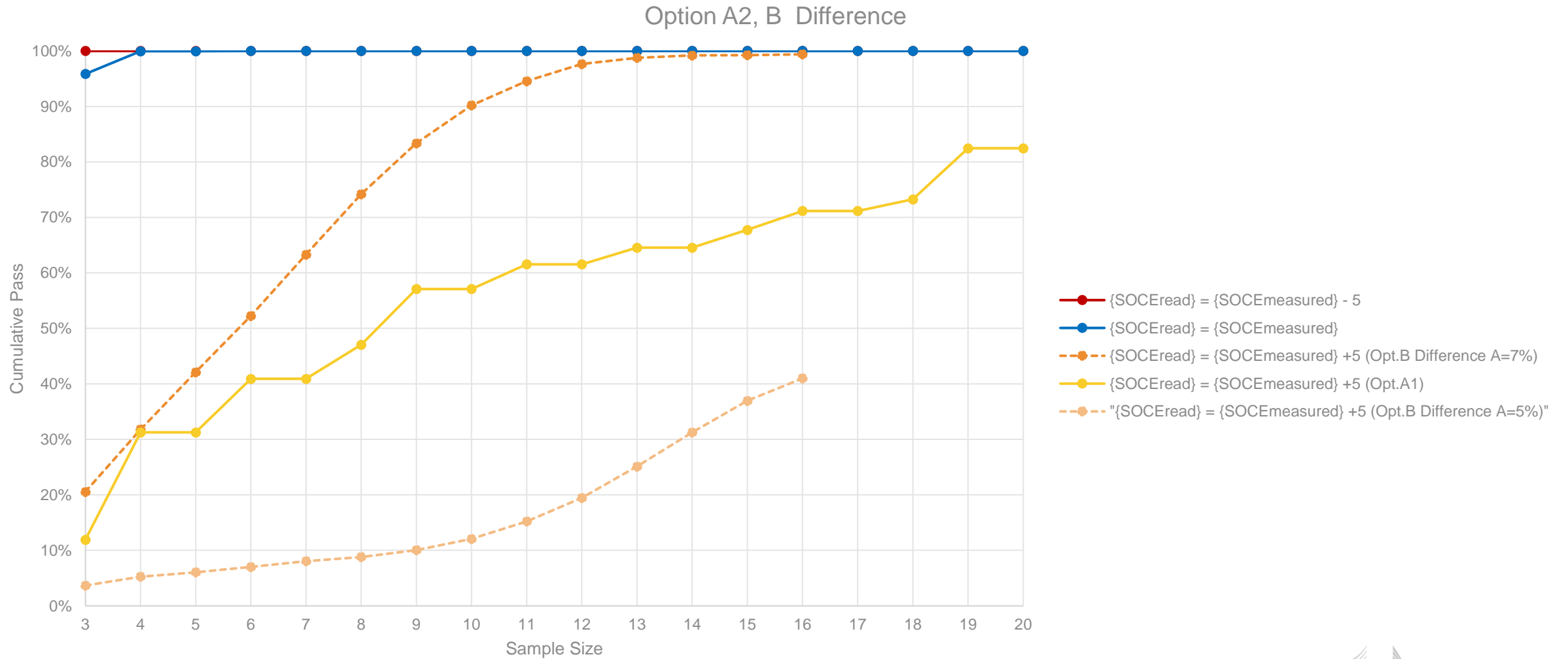
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Comparing Options A1 and B

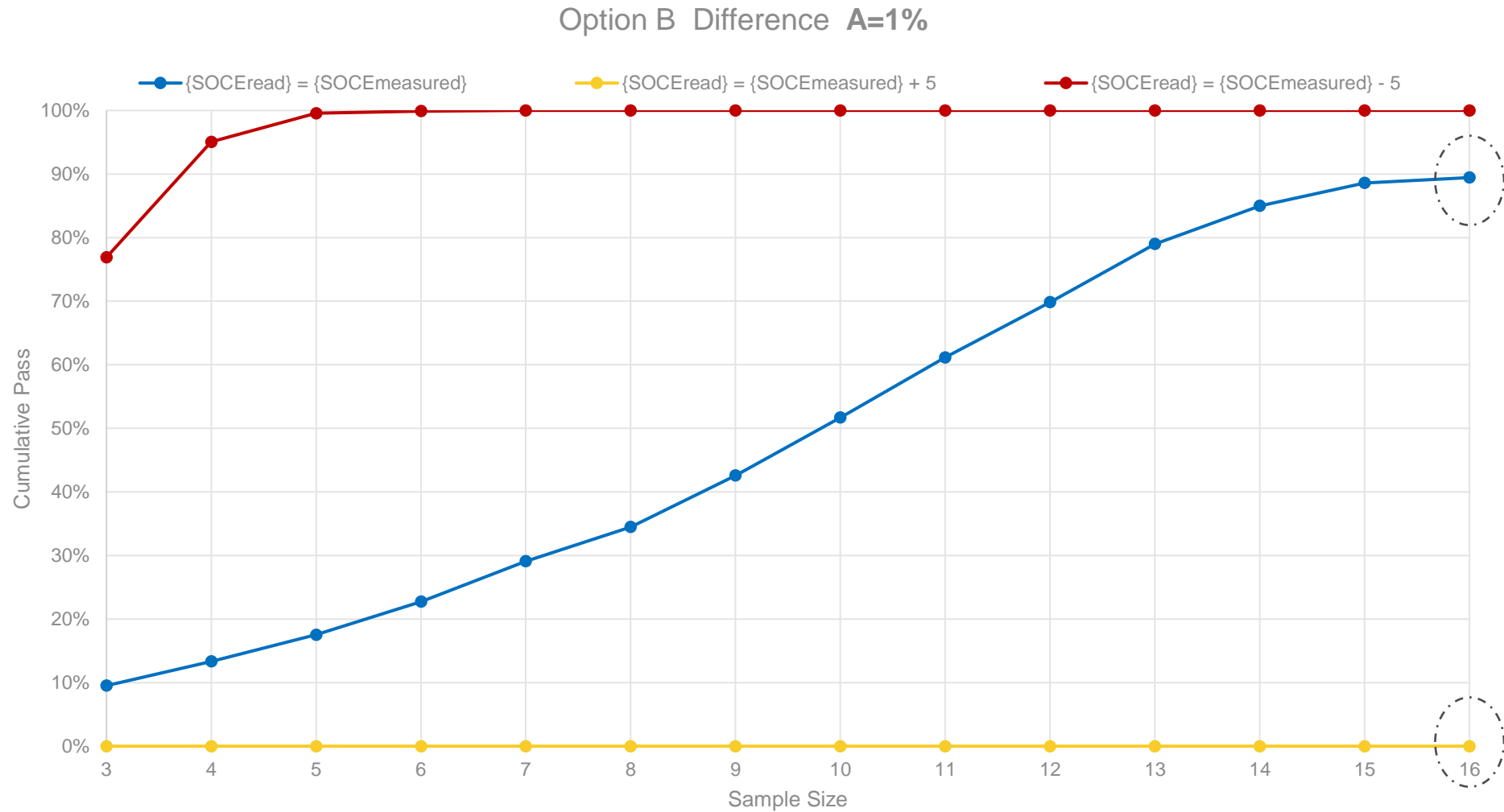


Comparing Options A2 and B



Option B Difference A=1%

soc_{read} shifted above or below the mean value by 5%



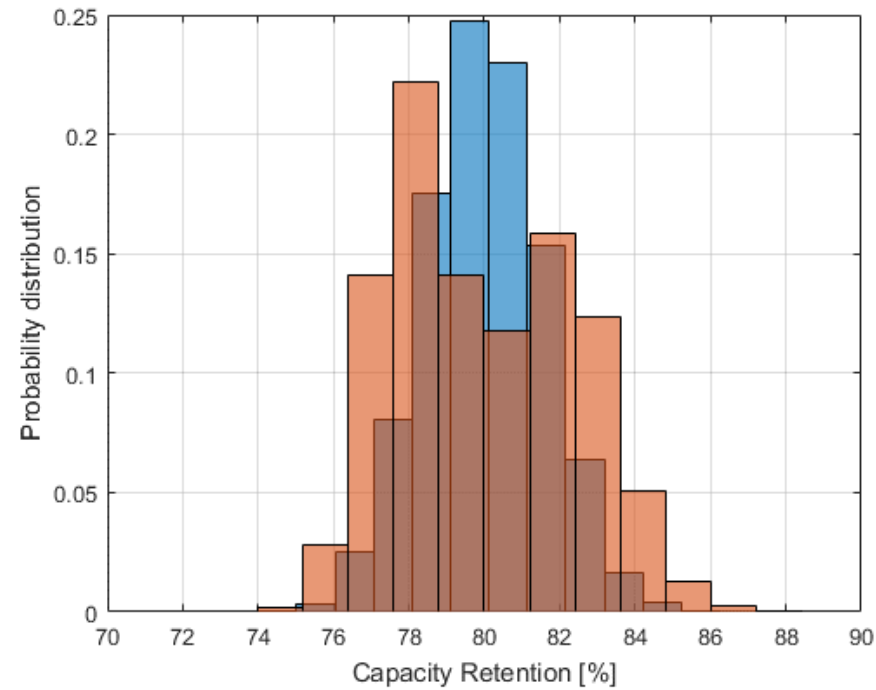
Dataset

- Randomly generated bimodal distribution 10'000 values as combination of two normal distributions

($\mu=78$; $\sigma=1$ and $\mu=82$; $\sigma=1,5$)

Data = [normrnd(78,1,[5000,1]) ; normrnd(82,1.5,[5000,1])];

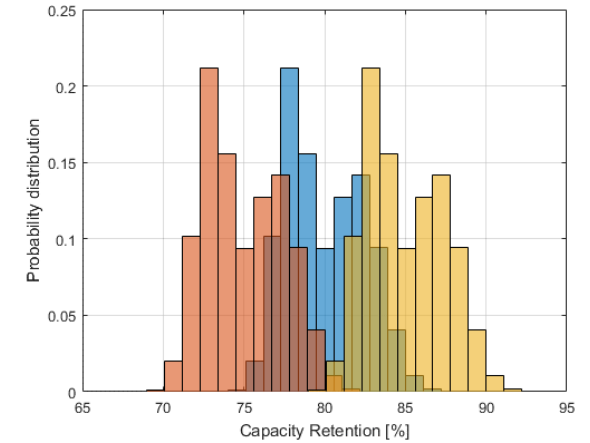
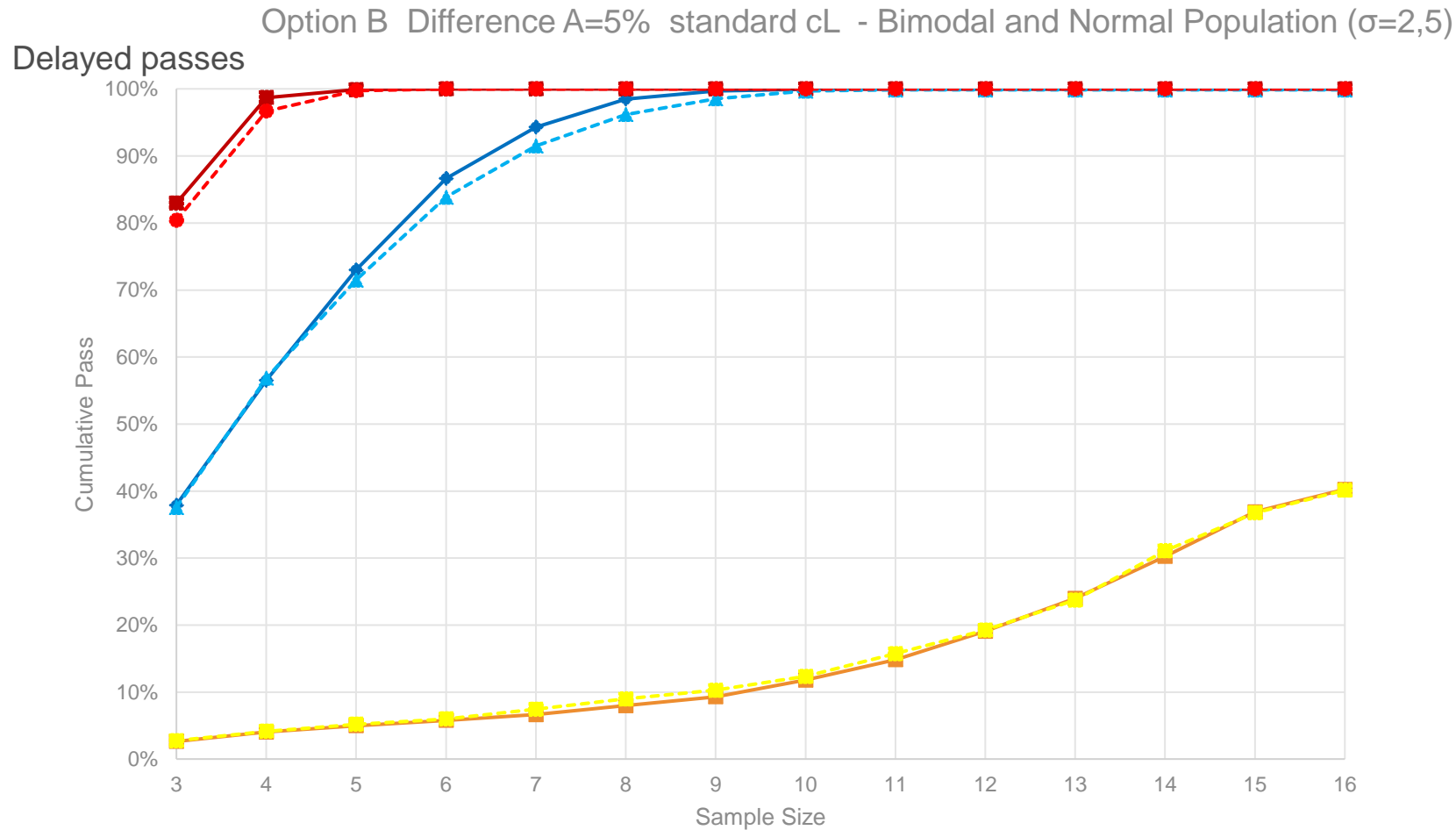
Example of randomly generated bimodal distribution



min	1st Qu	median	mean	3rd Qu	max	sd
74.492	78.016	79.599	79.989	81.950	87.295	2.350

Bimodal population same results as more dispersed distribution

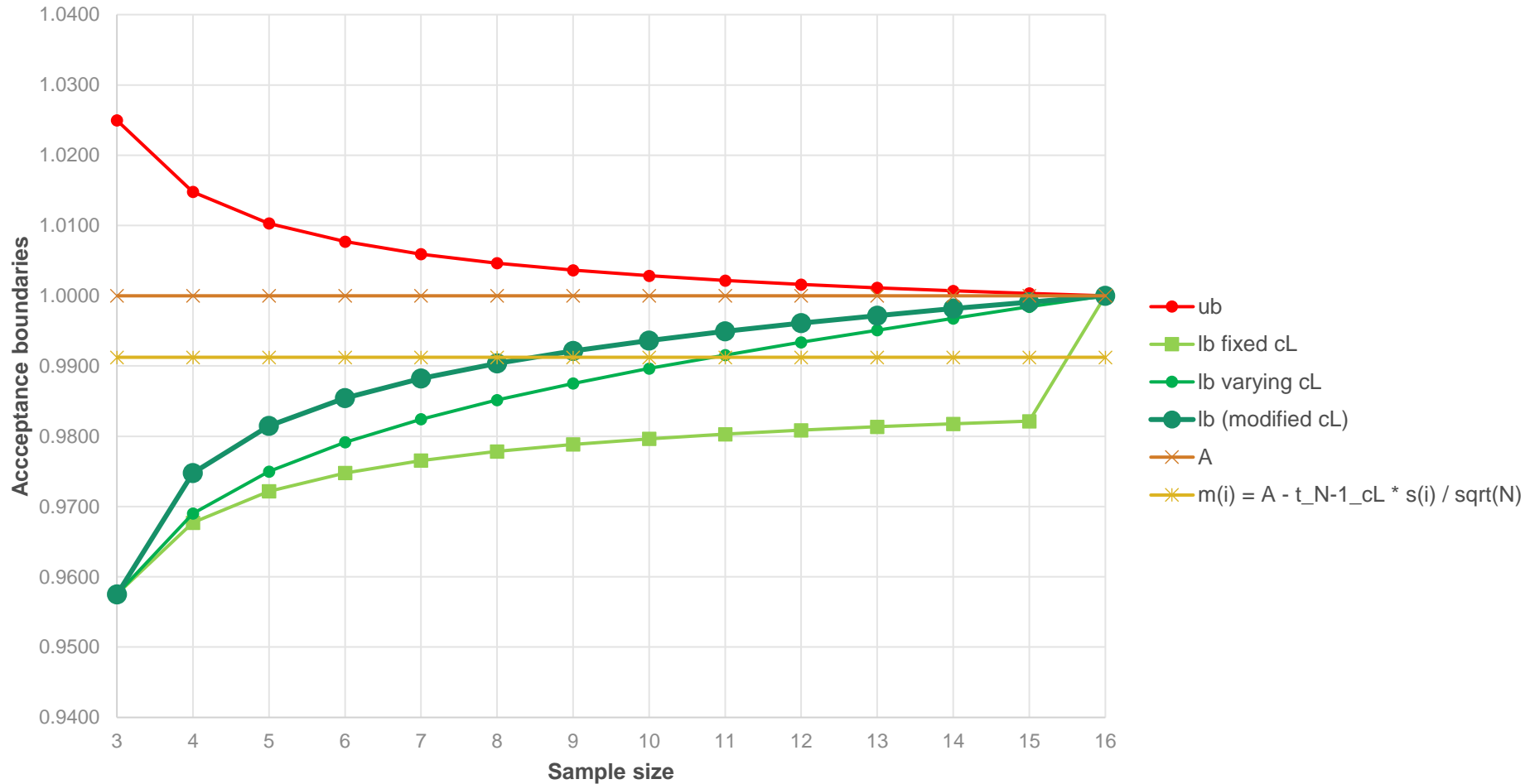
soc_{read} shifted above or below the mean value by 5%



- ◆— {SOCread} = {SOCmeasured} (bimodal)
- {SOCread} = {SOCmeasured} + 5 (bimodal)
- {SOCread} = {SOCmeasured} - 5 (bimodal)
- -▲- - {SOCread} = {SOCmeasured} (Normal $\sigma=2.5$)
- -■- - {SOCread} = {SOCmeasured} + 5 (Normal $\sigma=2.5$)
- -●- - {SOCread} = {SOCmeasured} - 5 (Normal $\sigma=2.5$)

Changing Confidence Level

Acceptance and rejection boundaries ($\sigma=0.02$, $A=1.00$, $N=16$)



$cL_{lo} = [0.95 \ 0.945 \ 0.935 \ 0.92 \ 0.9 \ 0.875 \ 0.845 \ 0.81 \ 0.77 \ 0.725 \ 0.675 \ 0.62 \ 0.56 \ 0.5];$

growing difference for bigger sample sizes

$cL_{lo} = [0.950 \ 0.915 \ 0.881 \ 0.846 \ 0.812 \ 0.777 \ 0.742 \ 0.708 \ 0.673 \ 0.638 \ 0.604 \ 0.569 \ 0.535 \ 0.500];$

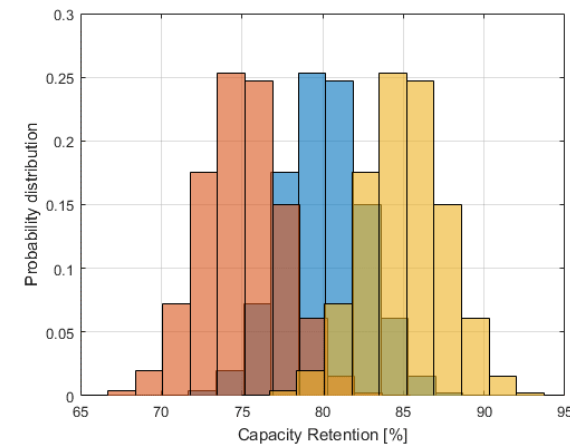
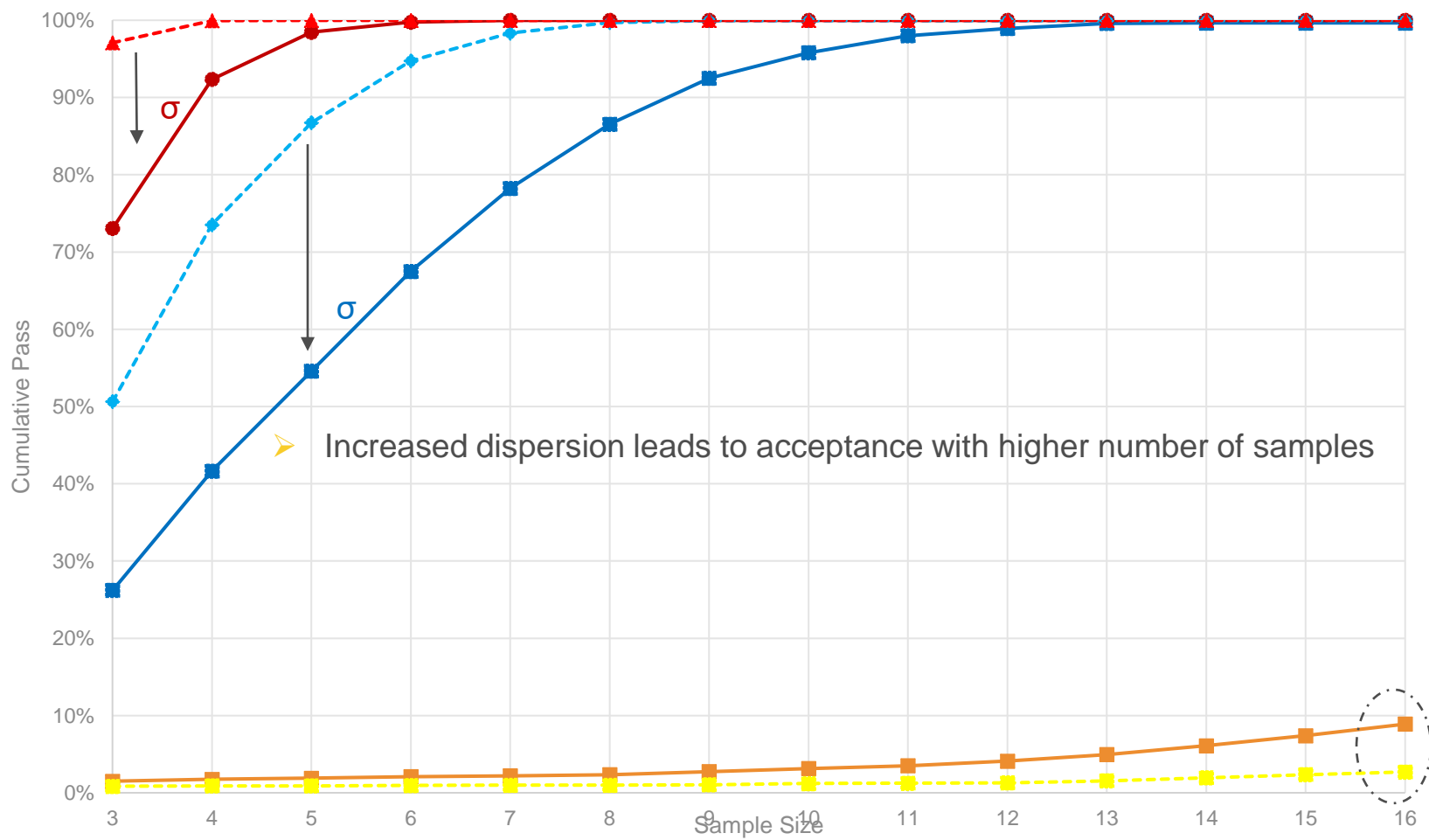
constant difference

Ratio A=1.05 Increased σ

soc_{read} shifted above or below the mean value by 5%

Option B Ratio A=1.05 standard cL - Influence of σ

Delayed passes



- {SOCread} = {SOCmeasured} ($\sigma=2.5$)
- {SOCread} = {SOCmeasured} + 5 ($\sigma=2.5$)
- {SOCread} = {SOCmeasured} - 5 ($\sigma=2.5$)
- ◆ {SOCread} = {SOCmeasured} ($\sigma=1.56$)
- {SOCread} = {SOCmeasured} + 5 ($\sigma=1.56$)
- ▲ {SOCread} = {SOCmeasured} - 5 ($\sigma=1.56$)

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