

CITA-Applus+ Urea Emulator Emission Tampering

September 9th, 2021

Víctor Salvachúa, Topic Area Chairperson, R + D Vehicle Compliance

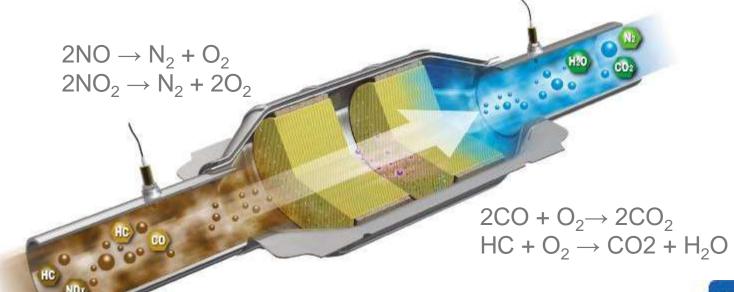
INDEX SLIDE



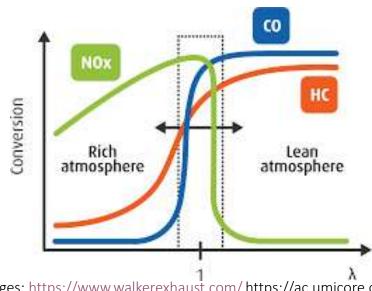
- ► SCR SYSTEMS
- ► AD BLUE EMULATORS
- **►** TESTS
- ► RESULTS
- ► CONCLUSIONS
- ► Q&A / OPEN DEBATE



Gasoline: 3wcc

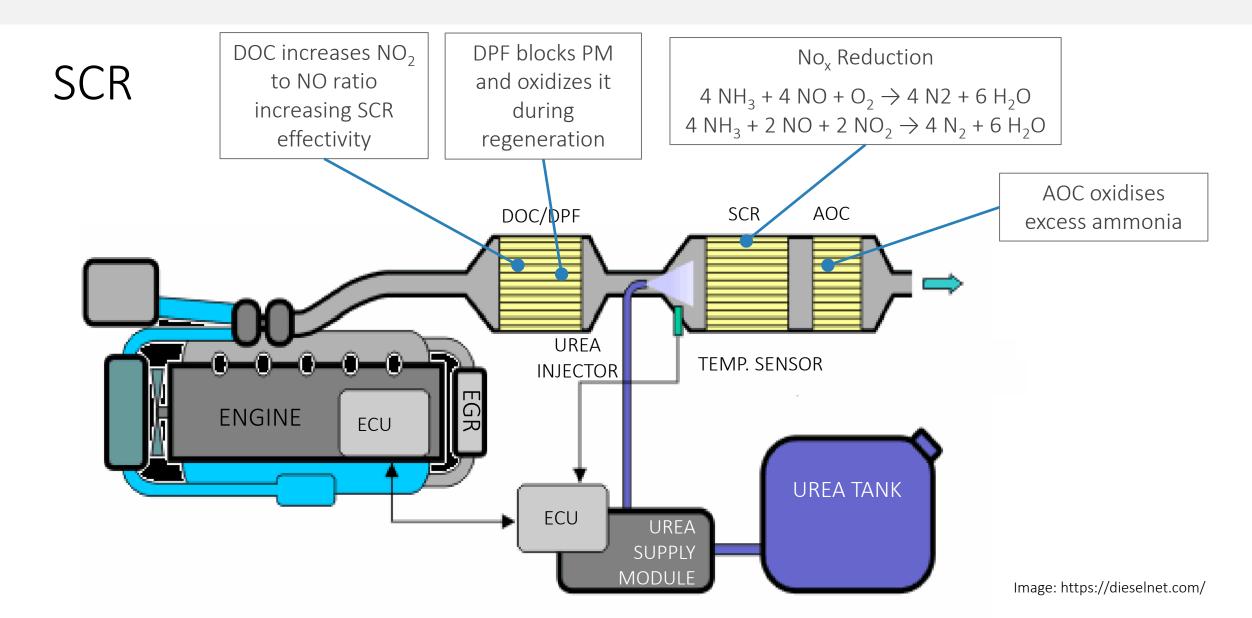


- **SEMI-PASSIVE SYSTEM**
 - CORRECT TEMPERATURE
 - NEAR TO STOICHIOMETRIC MIXTURE
 - CATALYTIC REACTION (NO CONSUMABLE)
 - INOPERATIVE DEVICES ARE EASY TO DETECT



Images: https://www.walkerexhaust.com/ https://ac.umicore.com/

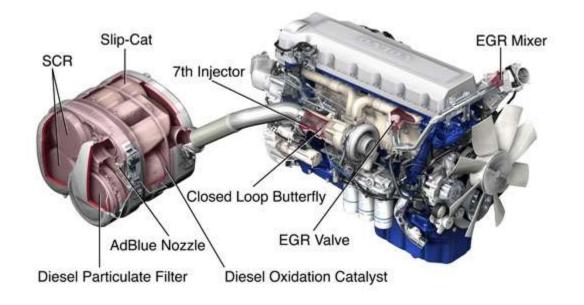






SCR

- UREA NEEDED AS AN ADDITIVE
 - ► ADBLUE / DEF (DIESEL EXHAUST FLUID)
- ► EGR / SCR BALANCE NEEDED
- COMPLEX SYSTEM THAT INCREASES VEHICLE INITIAL AND OPERATION COST
- NO_X REDUCTION STRATEGIES HAVE BECOME AN IMPORTANT INDUSTRIAL SECRET
- DUE TO THE COMPLEXITY OF THE INJECTION STRATEGY IS NOT EASY TO DO A QUICK SYSTEM FUNCTION TEST







SCR vs 3WCC

	3WCC	SCR
Initial Cost	Medium	Very High
Operation cost	None	UREA
Repair cost	Medium	High
Enforcement	Easy	Very complex

AD BLUE EMULATORS





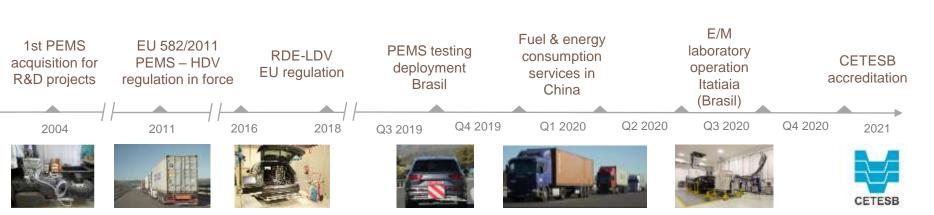
https://www.canbusemulator.com/en/



TEST LAB



- VEHICLE TESTED BY APPLUS IDIADA IN SPAIN
- CREDENTIALS
 - ► ISO 17025 ACCREDITED LABORATORY
 - DESIGNATED TECHNICAL SERVICE SPAIN
 - > 15 YEARS ON-BOARD FUEL/ENERGY CONSUMPTION AND EMISSIONS





YOUR DEVELOPMENT PARTNER



TEST LAB



- ▶ OFFERING F/E & EMISSIONS ABROAD FOR HDV
- REGULATED AND NON-REGULATED TESTS
 - ► SORT, R.49, EU582/2011, VTP
- BENCHMARKING PROGRAMS
 - CUSTOMISED TESTS
 - VEHICLE & SYSTEM LAYOUTS
- ENGINE DYNO & VEHICLE TESTING







YOUR DEVELOPMENT PARTNER





TEST VEHICLE



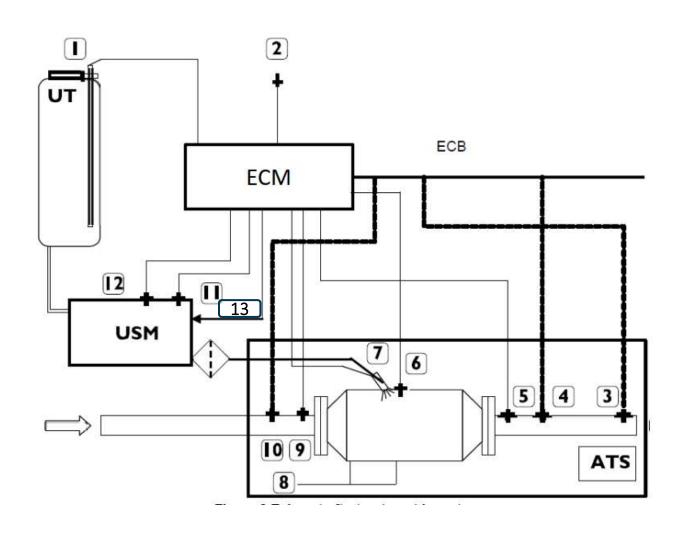


		Truck
Model		
VIN		
Engine	Fuel	Diesel Euro VI A
Test weig	ght (kg)	38818Kg

	Trailer
VIN	VSRSP3M06ML068738
Tyres - Pressure (bar)	1 st and 2 nd axle: Bridgestone R164 160K 158L 285/65 R22,5 – 8,0 3 rd axle: Dunlop SP 244 160k 158L 285/65 R22.5 – 8,0

TEST VEHICLE





UT: UREA TANK

USM: UREA SUPPLY MODULE

ECM: ENGINE CONTROL MODULE

1: LEVEL AND TEMPERATURE UREA TANK

2: HUMIDITY SENSOR

3: NH₃ SENSOR

4: AFTER CATALYST NO_x SENSOR

5: AFTER CATALYST TEMPERATURE SENSOR

6: BEFORE SCR TEMPERATURE SENSOR

7: UREA INJECTOR

8: DPF DELTA-P SENSOR

9: BEFORE CATALYST TEMPERATURE SENSOR

10: BEFORE CATALYST NO_x SENSOR

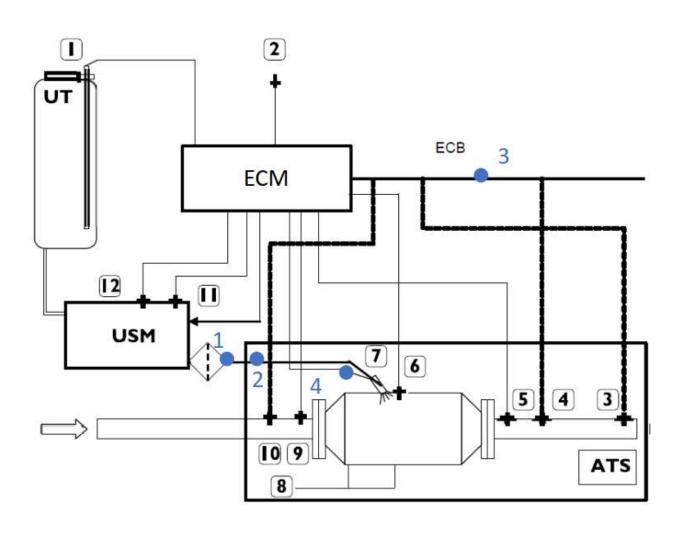
11: UREA TEMPERATURE SENSOR

12: UREA PRESSURE SENSOR

13: UREA PUMP CONTROL SIGNAL

TEST INSTRUMENTATION





1: UREA MASS FLOW (g/s)

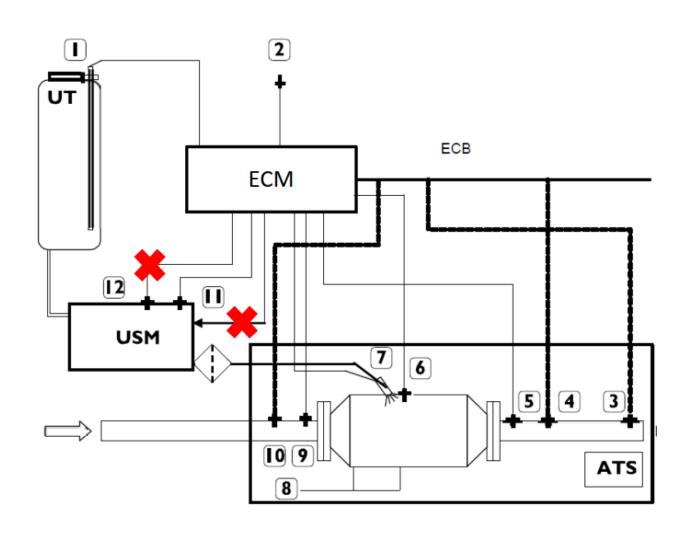
2: UREA PRESSURE SENSOR (kPA)

3: CAN_H AND CAN_L

4: UREA INJECTOR CURRENT (A)

TEST OBD VALIDATION





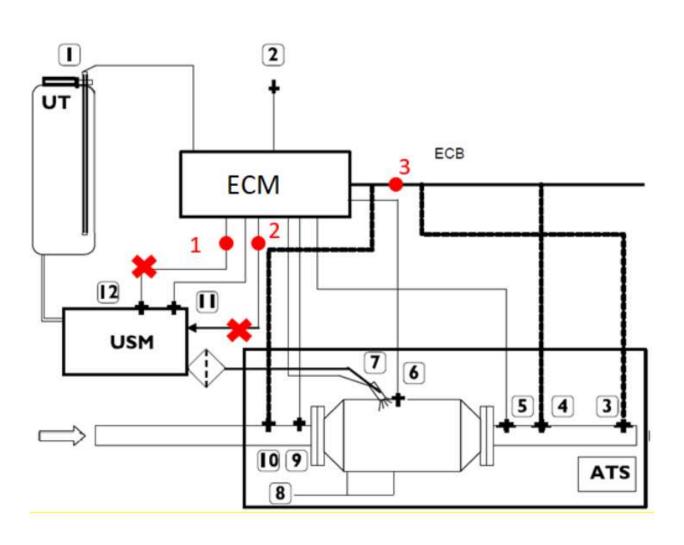


12: UREA PRESSURE SENSOR

13: UREA PUMP CONTROL SIGNAL

TEST AD BLUE EMULATOR





Urea emulator installation connection points:

- 1 Urea pressure sensor signal,
- 2 Urea pump control signal.
- 3 CAN_H and CAN_L O and

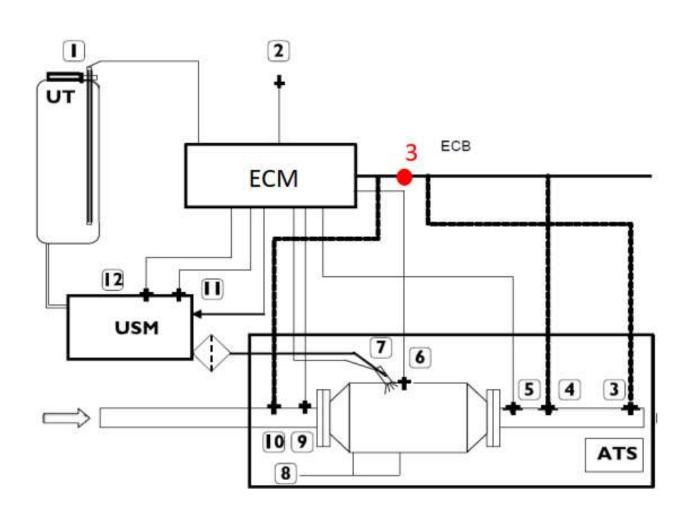
Vehicle 24V Fuse

Vehicle GND



TEST AD BLUE PARALEL MODE





INCA - Urea pressure sensor signal,
INCA - Urea pump control signal.

3 CAN_H and CAN_L and
Vehicle 24V Fuse

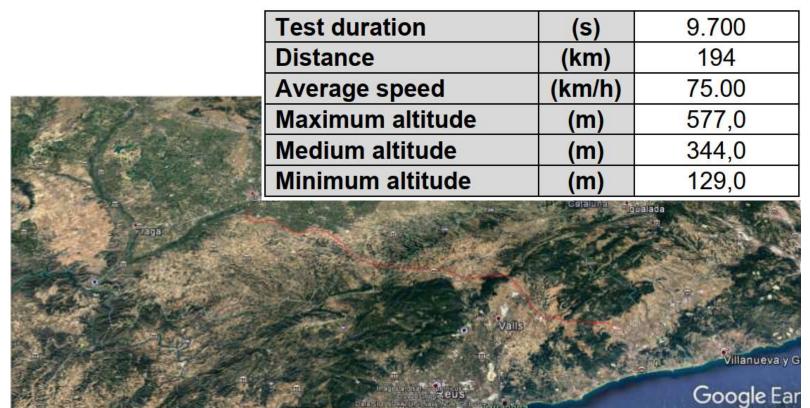
Vehicle GND

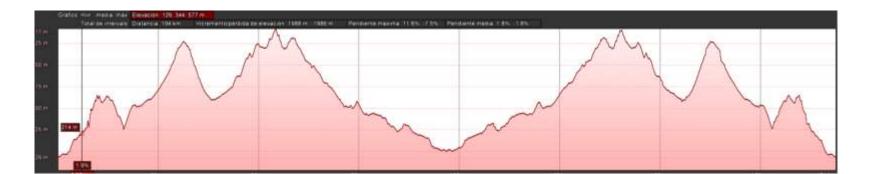


TEST ROUTE



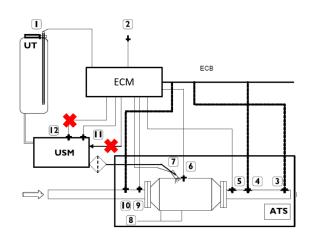






RESULTS OBD VALIDATION





- MIL ACTIVATED AND COUNTER INCREASES
- ► TORQUE REDUCTION AFTER 10 HOURS
- 2 DTC PRESENT
 - DTC2012 = P208B Reductant Pump "A" Control Performance/Stuck Off
 - DTC2012 = P208A Reductant Pump "A" Control Circuit/Open
- VEHICLE BEHAVES AS EXPECTED

Step	Date	Time	Emulator installed? (Y/N)	Driven mileage (km)	Driven hours (h)	Comments	Reagent quality counter (h)	Reagent consumption counter (h)	Dosing counter (h)	EGR valve counter (h)	Monitoring system counter (h)	NOx Warning System	Level One Inducement		Torque reduction? (Y/N)	MILON?
0	08/04/2021	8:00	No	0	0	Original Conditions	0h	0h	0h	Oh	Oh	Inactive	Inactive	YES	NO	NO
1	08/04/2021	13:52	No	239.12	3.52	USM Isolated	0h	0h	0-3h	Oh	0h	Active	Inactive	NO	NO	NO
2	08/04/2021	18:19	No	271.58	4.56	USM Isolated	0h	0h	3-7h	Oh	0h	Active	Inactive	NO	NO	NO
3	09/04/2021	13:03	No	134.64	2.28	USM Isolated - Torque reduction 10h	0h	0h	7-10h	0h	0h	Active	Active	NO	YES	YES
4	09/04/2021	17:26	No	101.2	1.71	USM Isolated - Torque reduction	0h	0h	10-12h	0h	0h	Active	Active	NO	YES	YES

RESULTS AD BLUE EMULATOR



- NO MIL ACTIVATED NOR COUNTERS STARTED
- NO TORQUE REDUCTION
- COMPLETE UREA SYSTEM OVERRIDE
 - NO UREA INJECTED

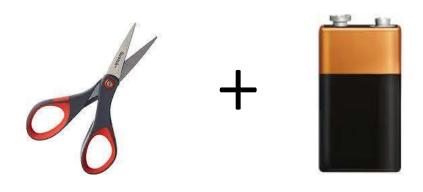
Route	Date	Time	Emulator installed? (Y/N)	Driven mileage (km)	Driven hours (h)	Comments
Route 5	13/04/2021	16:49	Yes	239.6	3.65	No MILs present and no counters increased.
Route 6	14/04/2021	18:26	Yes	237.75	3.46	No MILs present and no counters increased.

ď	₩ CAN-BUS	FO	R
4	Adblue(SCR) Emulat Model: id-v6	or	
	Input: 12-24V	•	Power (+)
	Member long after whose stocker is high in peoply. If re-city the drove leaves stocked when go has lone leaves after some executed polytope and their	-	GND Can High 0
	Board comply with the excel, worst and excel conducts. Our bases for convenient that have not found \$1,40 and ingress with a state of the conducts of the cond	H	Can Low 0
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	pany directiful missional in any regal problems that grows with the decrease.		PWM Pump (9549)
	www.canbusemulator.com info@canbusemulator.com	_	

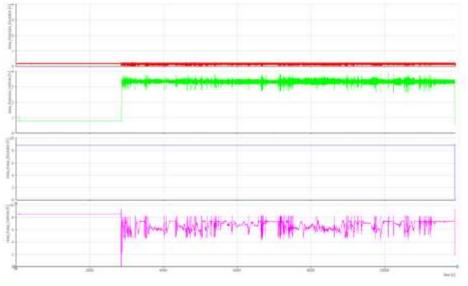
RESULTS PARALEL MODE



- ► THE EMULATOR USES CAN MESSAGES TO DETECT VEHICLE IGNITION
- CONTROL AND ACTUATOR SIGNALS ARE REPLACED BY CONSTANT VOLTAGES
- ► THE ECM IS FEED WITH FAKE MAX INJECTION PRESSURE
- THE PUMP IS REQUIRED NOT TO INJECT







RESULTS DEVICE EVALUATION



- ► THE SYSTEM **COMPLETELY AVOIDS** THE **UREA** INJECTION
- THE SYSTEM **AVOIDS** ANY **DTC**, **MIL** OR **INDUCEMENT MODE** ACTIVATION
- ► NO_x EMISSIONS INCREASED AROUND 400% IN THE TEST
- AD BLUE SAVINGS ADDED TO AROUND 5€/200 KM
- SAVINGS AROUND 20€ PER DAY
- DEVICE PAYBACK IS AROUND 6 DAYS FOR AN INTERNATIONAL TRUCK



THINK OF THE INCENTIVES

RESULTS DEVICE EVALUATION



INCENTIVES

- DURING VEHICLE LIFETIME SAVING SEVERAL TENTHS OF THOUSAND EUROS
- SINGLE TRUCK OWNER IMPORTANT INCREASE ON PROFITS
- FOR A FLEET IT MAY REPRESENT A COMPETITIVE ISSUE
- ► **DETECTION** BY PTI OR POLICE BODIES **ALMOST IMPOSSIBLE** BY DESIGN AND LACK OF REFERENCES



CONCLUSIONS



- ► TAMPERING IS MORE THAN A TECHNICAL ISSUE, IT IS BEHAVIORAL
- EXPERIENCE SHOWS THAT TECHNOLOGY PROGRESS WILL CHALLENGE ANY TAMPERING PROTECTION BY DESIGN IN FEW MONTHS
- TO PREVENT TAMPERING, WE NEED BOTH DESIGNS MORE TAMPERING PROOF AND TO FACILITATE DETECTION
- THE **DIAS PROJECT** IS AN **EXCELLENT** INITIATIVE FOR MORE ROBUST DESIGNS. IT NEEDS TO BE **COMPLETED** TO FACILITATE **TAMPERING DETECTION** HTTPS://DIAS-PROJECT.COM/
- ► ADAS, AD AND EV MAY ALSO FACE SIMILAR INCENTIVE PROBLEMS
- THE WHOLE LIFE OF THE VEHICLE, THE INCENTIVES GENERATED AND THE ENFORCEMENT NEED TO BE CONSIDERED WHEN PLANNING FUTURE AUTOMOTIVE REGULATIONS





Thank you for your attention!

www.citainsp.org

Rue du Commerce 123 - 1000 Brussels, Belgium +32 (0)2 469 06 70 secretariat@citainsp.org