

Details of Drawing Updates to Flex GTR9 Regulation Drawings

New title block has been added along with ECE drawing number

All agreed comments have been incorporated from JASIC, Cellbond and BAST

	Drawing number	Part name	JASIC Comment	Humanetics Actions
			Drawing that shows the collars holding the END COVER is missing.	Drawing 133-5525 was included in package
1	61-201-05-00-00	ACCEL ASSEMBLY, 64C-2000 TO 7 PIN MALE W/LATCH AND IK ID	The display method of VIEW should be changed into ① or ②. ① VIEW Z →SOLDER SIDE VIEW ② Direction of VIEW Z is added to an elevational view.	Arrow Z added to define view, wiring diagram was removed. Pin out table shown as per normal regulation requirement
2	61-301-05-00-00	ACCEL ASSEMBLY, ASE-A TO 7 PIN MALE W/LATCH AND IK ID		Connector view title made clear, wiring diagram removed pin out table shown as per normal regulation requirement
3	61-503-05-00-00	CABLE ASSEMBLY, RIGHT STRING POT TO 7 PIN MALE W/LATCH		Connector view title made clear, wiring diagram removed pin out table shown as per normal regulation requirement
4	61-507-05-00-00	CABLE ASSEMBLY, RLEFT STRING POT TO 7 PIN MALE W/LATCH		Connector view title made clear, wiring diagram removed pin out table shown as per normal regulation requirement
5	133-5000	FLEX PLI GTR INSTRUMENTED LEG TESTED & CERTIFIED	There are no directions about to what part ④~⑪ correspond in a drawing.	Over all dimension tolerances removed and nominal dimensions shown as ref as these are specified in regulation
6	133-5001	SHIM, (T0-5) OPTIONAL	<i>The 0.5 and 0.50 (thickness of shim) are intermingled. It's better to use 0.5.</i> Scale direction is unnecessary to a perspective diagram. There are no directions of the radius to bend. Is S.S. enough as quality-of-the-material directions?	Removed ISO scale. Bend rad and material spec added
7	133-5002	SHIM, BONE CLAMP (T0-05) OPTIONAL	<i>There are two indication of measure for hole center. One is distance from center line to poin (2X10) and the other is mesurement of two points (2X20).</i> Scale direction is unnecessary to a perspective diagram. Since there is direction of a central line, 15.0 direction of the width direction is unnecessary. Is S.S. enough as quality-of-the-material directions?	Removed dimensions as requested, ISO scale and matl spec added
8	133-5003	SHIM, BONE CLAMP (T0-5) OPTIONAL	<i>There are two indication of measure for hole center. One is distance from center line to poin (2X10) and the other is mesurement of two points (2X20).</i> Scale direction is unnecessary to a perspective diagram. Since there is direction of a central line, 15.0 direction of the width direction is unnecessary. Is S.S. enough as quality-of-the-material directions?	As per 133-5002 above

9	133-5004	SHIM, BONE CLAMP (T0-6) OPTIONAL	<p>There are two indication of measure for hole center. One is distance from center line to poin (2X10) and the other is mesurement of two points (2X20).</p> <p>Scale direction is unnecessary to a perspective diagram.</p> <p>Since there is direction of a central line, 15.0 direction of the width direction is unnecessary.</p> <p>Is S.S. enough as quality-of-the-material directions?</p>	As per 133-5002 above
10	133-5005	SHIM, (T0-6) OPTIONAL	<p>There are two indication of measure for hole center. One is distance from center line to poin (2X10,17) and the other is mesurement of two points (2X20,34).</p> <p>Scale direction is unnecessary to a perspective diagram.</p> <p>The line written aslant in the detail view upper part is incomprehensible.</p> <p>There are no directions of the radius to bend.</p> <p>Is S.S. enough as quality-of-the-material directions?</p> <p>The line which shows the hole in a detailed sectional view is written aslant.</p>	As per 133-5002 above. Break line on detail A is the detail cut line
11	133-5010	BUFFER, FEMUR	<p>No explanation of six dotted line on front view.</p> <p>Scale direction is unnecessary to a perspective diagram.</p>	Velcro position marking dimensions added. ISO scale removed
12	133-5011	BUFFER, LEG	<p>It's better to indicate the mesurement from center line because symmetry shape.</p> <p>Scale direction is unnecessary to a perspective diagram.</p> <p>Aren't six dashed lines indicated on the drawing of FEMUR BUFFER needed for this figure?</p>	Velcro position marking dimensions added. ISO scale removed. Dimensions applied about CL
13	133-5012	SHIM, 05 (OPTIONAL)	<p>There are two indication of measure for hole center. One is distance from center line to poin (2X10) and the other is mesurement of two points (2X20).</p> <p>Scale direction is unnecessary to a perspective diagram.</p> <p>Is S.S. enough as quality-of-the-material directions?</p>	Removed dimemesions and ISO scale note as requested. Added malt spec
14	133-5013	COVER, INNNER, FEMUR	<p>It's better to indication of SEC A-A to horizontal view.</p> <p>The center figure which described as SEC A-A maybe side view.</p> <p>Scale direction is unnecessary to a perspective diagram. JASIC agrred with Humanetics to maintain sectional view</p>	Word 'part' added to section view title, ISO scale note removed. New Proposed change - Zipper spec has been made open, therefore not made plastic mandatory.
15	133-5014	COVER, OUTER, FEMUR	<p>It's better to indication of SEC A-A to horizontal view.</p> <p>The center figure which described as SEC A-A maybe side view.</p> <p>Scale direction is unnecessary to a perspective diagram.</p>	Word 'part' added to section view title, ISO scale note removed. New Proposed change - Zipper spec has been made open, therefore not made plastic mandatory.
16	133-5015	COVER, INNNER, TIBIA	<p>It's better to indication of SEC A-A to horizontal view.</p> <p>The center figure which described as SEC A-A maybe side view.</p> <p>Scale direction is unnecessary to a perspective diagram.</p>	Word 'part' added to section view title, ISO scale note removed. New Proposed change Zipper spec has been made open, therefore not made plastic mandatory.
17	133-5016	COVER, OUTER, TIBIA	<p>It's better to indication of SEC A-A to horizontal view.</p> <p>The center figure which described as SEC A-A maybe side view.</p> <p>Scale direction is unnecessary to a perspective diagram.</p>	Word 'part' added to section view title, ISO scale note removed. New Proposed change Zipper spec has been made open, therefore not made plastic mandatory.
18	133-5017	COVER, FLEX PLI GTR	<p>The center figure which described as SEC A-A maybe side view.</p> <p>Scale direction is unnecessary to a perspective diagram.</p>	Word 'part' added to section view title, ISO scale note removed. New Proposed change Zipper spec has been made open, therefore not made plastic mandatory.
19	133-5018	TAPE, FRONT COVER	<p>Scale direction is unnecessary to a perspective diagram.</p> <p>The parenthesis of board thickness size directions is unnecessary.</p>	ISO view note removed. Brackets on thickness dim removed. Matl spec revised to strong double sided tape
20	133-5019	HOOK & LOOP BUNDLE TIE, 500mm LONG		

21	133-5020	BUFFER SHEET ASSEMBLY, LEG	Scale direction is unnecessary to a perspective diagram.	Scale note on ISO view removed. Removed dimensions for the Velcro markers now placed on component drawings
22	133-5025	TAPE, IMPACT SEGMENT	Scale direction is unnecessary to a perspective diagram.	ISO view note removed. Brackets on thickness dim removed. Matl spec revised to strong double sided tape
23	133-5026	TAPE, END COVER, 12 X 16	Scale direction is unnecessary to a perspective diagram.	ISO view note removed. Brackets on thickness dim removed. Matl spec revised to strong double sided tape
24	133-5027	TAPE, END COVER, 10 X 12	Scale direction is unnecessary to a perspective diagram.	ISO view note removed. Brackets on thickness dim removed. Matl spec revised to strong double sided tape
25	133-5028	TAPE, END COVER, 12 X 24	Scale direction is unnecessary to a perspective diagram.	ISO view note removed. Brackets on thickness dim removed. Matl spec revised to strong double sided tape
26	133-5029	SHIM, .1 THICK (OPTIONAL)	There are two indication of measure for hole center. One is distance from center line to poin (2X10) and the other is mesurement of two points (2X20). Scale direction is unnecessary to a perspective diagram. 10.0 of the width direction size is unnecessary.	Removed ISO scale and dimensions as requested, material spec added
27	133-5030	SHIM, .2 THICK (OPTIONAL)	There are two indication of measure for hole center. One is distance from center line to poin (2X10) and the other is mesurement of two points (2X20). Scale direction is unnecessary to a perspective diagram. 10.0 of the width direction size is unnecessary.	Removed ISO scale and dimensions as requested, material spec added
28	133-5031	SHIM, .40 THICK (OPTIONAL)	There are two indication of measure for hole center. One is distance from center line to poin (2X10) and the other is mesurement of two points (2X20). Scale direction is unnecessary to a perspective diagram. 10.0 of the width direction size is unnecessary.	Removed ISO scale and dimensions as requested, material spec added
	133-5034	CATCH ROPE BRACKET	Added on Cellbonds request	Drawing added
29	133-5100 x2 sheets	FEMUR ASSEMBLY, FLEX PLI TESTED & CERTIFIED	Scale direction is unnecessary to a perspective diagram.	ISO scale note removed
30	133-5101	FEMUR BONE	There is no explanation of + on the side view. However there is an additional comment Radius R center position direction of notch are required Scale direction is unnecessary to a perspective diagram. 10.0 of the width direction size is unnecessary.	The + signs have been removed from views. 20.0 dim removed, dimension to top notch added. Removed scale note from ISO view.
31	133-5102	PLATE, TOP	There are two indication of measure for hole center. One is distance from center line to point and the other is mesurement of two points. Scale direction is unnecessary to a perspective diagram.	Dimensions removed as requested. ISO view scale note removed. Matl spec added. Dims in LH view made consistent with dims about CL
32	133-5103	LAUNCH GUIDE	It's better to indicate the mesurement from center line for outer shape. Scale direction is unnecessary to a perspective diagram.	Scale note in ISO view removed
33	133-5104	WASHER, 12 ID X 26 OD X 3	Scale direction is unnecessary to a perspective diagram. Size directions of a hole diameter should be not 12.00 but 12.0.	12.00 dim made 12.0. Scale in ISO view removed. Matl spec added
34	133-5106	SHOULDER BOLT	Scale direction is unnecessary to a perspective diagram.	Scale note in ISO view removed
35	133-5107	ROLLER	Scale direction is unnecessary to a perspective diagram.	Scale note in ISO view removed
36	133-5108	SEGMENT TOP, FEMUR	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 30 and 60. Scale direction is unnecessary to a perspective diagram.	Removed ISO scale note and dimensions requested, material spec added

37	133-5109	TAPE, ACRYLIC FOAM, 54mm LONG		
38	133-5110	CABLE ASSEMBLY, FEMUR	There is no indication of measure for right side channel. Scale direction is unnecessary to a perspective diagram.	Dim agreed OK, ISO note scale removed, matl spec added
	133-5112	WIRE SETTING TOOL	Cellbond requested drawing	Added drawing
	133-5113	SETTING TOOL KNEE ATTACHMENT	Cellbond requested drawing	Added drawing
39	133-5165 X2 SHEETS	PCB BONE ASSEMBLY, 3 CHANNEL FEMUR, TESTED & CERTIFIED	Scale direction is unnecessary to a perspective diagram. CL required to position gages	Scale note in ISO view removed. CL added. Removed weight from table sheet 2
40	133-5300	KNEE ASSEMBLY, FLEX PLI TESTED & CERTIFIED	Scale direction is unnecessary to a perspective diagram.	Removed scale note in ISO view. Over all dims made ref removed tol
41	133-5301	MENISCUS PLATE	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 24.9 and 49.7. Scale direction is unnecessary to a perspective diagram.	Removed dims as required. Scale note in ISO view removed. Chamfer dim and matl added as requested
42	133-5302	ATTACHMENT PLATE, STRING POT	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed. Dims made typ as requested and added x4. Matl spec added
	133,5303	STRING GUIDE KNEE	Missing drawing added as requested	Drawing added. Fit dim states Press Fit not detailed tol
43	133-5304	COVER, UPPER KNEE, FLEX PLI	Scale direction is unnecessary to a perspective diagram. Since there is a display of a central line, directions (43.0) of the center position of a surface type-like radius are unnecessary. Why is it that only 86 is an integer display in the size of the width direction?	Dim removed as requested. ISO scale note removed. Lightening holes given ±0.2 tol. 86 dim remains an integer as agreed. Matl spec added
44	133-5305	COVER, LOWER KNEE, FLEX PLI	Scale direction is unnecessary to a perspective diagram. Since there is a display of a central line, directions (43.0) of the center position of a surface type-like radius are unnecessary. In the drawing here, the size display of the width direction is the display by the first place of a decimal point altogether also including 86.	Dim removed as requested. ISO scale note removed. Lightening holes given ±0.2 tol. 86 dim remains an integer as agreed. Matl spec added
45	133-5306	COVER, KNEE	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 31 and 62. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
46	133-5307	STRING GUIDE, AP	There is no indication of center point of R5.0 on SEC A-A. Scale direction is unnecessary to a perspective diagram.	Rad centre dimensions added. Scale on ISO view removed. Fit dim states press fit not detailed tol
47	133-5308	WIRE RETAINER, KNEE	The side view maybe incorrect. Scale direction is unnecessary to a perspective diagram.	Side view is correct, ISO view scale note removed
48	133-5309	STRING GUIDE, AP LIGAMENT	Does the 0.5X45deg mean C0.5X45deg on SEC A-A ? (Cut away an edge) Scale direction is unnecessary to a perspective diagram.	0.5x45 deg means cut away edge. ISO view scale note removed. Fit dim states press fit not detailed tol
49	133-5310	SPRING CAP	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed. Matl spec added
50	133-5311	CABLE WASHER	Scale direction is unnecessary to a perspective diagram. There is omission in directions of THRU.	ISO view scale note removed, THRU added to 5.8 dia dimension. Matl spec added

51	133-5312	INSERT, M1.6 (M3 O.D.)	Does the 0.4X45deg mean C0.4X45deg? (Cut away an edge) Scale direction is unnecessary to a perspective diagram.	0.5x45 deg means cut away edge. ISO view scale note removed
52	133-5313	MENISCUS ASSEMBLY	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed. Item balloons corrected
53	133-5314	COVER, KNEE, TIBIA LEFT SIDE	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed. Matl spec added
54	133-5315	COVER, KNEE, FEMUR RIGHT SIDE	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed. Matl spec added
55	133-5318	SPRING CAP KNEE BLOCK TIBIA	Scale direction is unnecessary to a perspective diagram. There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points.	ISO view scale note removed. Dim comment was not relevant here. Matl spec added
56	133-5320	KNEE BLOCK, FEMUR	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 36 and 72. Scale direction is unnecessary to a perspective diagram.	Requested dims removed. ISO view scale note removed. Matl spec added
57	133-5330	KNEE BLOCK, TIBIA, FLEX PLI	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 55 and 110. Scale direction is unnecessary to a perspective diagram.	Requested dims removed. ISO view scale note removed. Matl spec added
58	133-5350	CABLE ASSEMBLY, KNEE ML	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed, matl spec added
59	133-5360	CABLE ASSEMBLY, KNEE AP	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed, matl spec added
60	133-5500 x2 sheets	TIBIA ASSEMBLY, FLEX PLI TESTED & CERTIFIED	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed
61	133-5502	BONE CLAMP THICK, FEMUR/TIBIA	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 15 and 30. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
62	133-5503	BONE CLAMP THIN, FEMUR/TIBIA	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 15 and 30. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
63	133-5504	SHIM, BONE CLAMP (.4 THICK) OPTIONAL	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 15 and 30. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
64	133-5505	SPACER, BONE CONTACT, THICK	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 17 and 34. The center point of R35 is unclear. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed.
65	133-5506	BONE CLAMP THICK, KNEE	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 15 and 30. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
66	133-5507	SPACER, BONE CONTACT, THIN	Scale direction is unnecessary to a perspective diagram. There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points.	Dims removed as requested. ISO view scale note removed.
67	133-5508	BONE CLAMP THIN, KNEE	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 15 and 30. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added

68	133-5509	SHIM (.4 THICK) OPTIONAL	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 17 and 34. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec and bend rad added
69	133-5510	RUBBER BUFFER, FEMUR/TIBIA END	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed
70	133-5511	SEGMENT BOTTOM, TIBIA	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 30 and 60. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
71	133-5512	RUBBER BUFFER	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed
72	133-5513	INNER SEGMENT	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 30 and 60. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
73	133-5514	INNER SEGMENT, KNEE	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 30 and 60. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
74	133-5515	LINK	Scale direction is unnecessary to a perspective diagram. There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points. If the central part is a long hole, it is omission in a THRU display of an elevational view. If the central part is a circle-shaped slit, correction of a perspective diagram is required.	Dims removed as requested. ISO view scale note removed. Matl spec added. Word THRU added to elongated hole
75	133-5516	END COVER	There are two indication of measurement. One is distance from center line to point and the other is mesurement of two points. It's better to unify the distance from center line. Scale direction is unnecessary to a perspective diagram.	24.5 dimension removed. ISO view scale note removed. Rad made R4 +/- 1 Insert dia added as ref
76	133-5517	IMPACT SEGMENT	There are two indication of measurement. One is distance from center line to point and the other is mesurement of two points. It's better to unify the distance from center line. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
77	133-5518	COVER, END IMPACT	There are two indication of measurement. One is distance from center line to point and the other is mesurement of two points. It's better to unify the distance from center line. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
78	133-5519	COVER, END IMPACT, (KNEE END)	There are two indication of measurement. One is distance from center line to point and the other is mesurement of two points. It's better to unify the distance from center line. Scale direction is unnecessary to a perspective diagram.	Dims removed as requested. ISO view scale note removed. Matl spec added
79	133-5520	TIBIA BONE	There is no explanation of + on the side view. Scale direction is unnecessary to a perspective diagram. There are two indication of measure for hole center. One is distance from center line to point and the other is mesurement of two points.	The + signs have been removed from views, 20.0 dim removed, dimension to top notch added. Remove scale note from ISO view.
80	133-5521	WASHER, CABLE	In sufficient information of DETAIL A. Scale direction is unnecessary to a perspective diagram. The size display of DETAIL A should be not 1 but 1.0.	Removed cosmetic groove, ISO view scale note removed, matl spec added
81	133-5522	WIRE EXIT BASE	There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 13 and 26. Scale direction is unnecessary to a perspective diagram.	13.0 dim removed. ISO view scale note removed. Matl spec added

82	133-5523	WIRE EXIT CLAMP	Does the 1.0X45deg mean C1.0X45deg? (Cut away an edge) Scale direction is unnecessary to a perspective diagram.	1x45 deg means cut away edge. ISO view scale note removed. Matl spec added
83	133-5525	INSERT, MOLDED, END COVER	On side view the shape is symmetry or not? If not symmetrical put the 1.2 for indication measurement. If symmetrical revise 1.3 to 1.25. Scale direction is unnecessary to a perspective diagram.	1.25 +/- 0.1 dim added. Scale note on ISO view removed. Matl spec added
84	133-5530	CABLE ASSEMBLY, TIBIA	There is no indication of measure for right side channel. Scale direction is unnecessary to a perspective diagram. Size directions of a radius should be not R2 but R2.0.	Dim agreed OK, ISO note scale removed, matl spec added
85	133-5534	INNER SEGMENT ASSEMBLY		
86	133-5535	INNER SEGMENT ASSEMBLY CLOSERS TO KNEE		
87	133-5565 x2 sheets	PCB BONE ASSEMBLY, 4 CHANNEL TIBIA, TESTED & CERTIFIED		CL added to position gages. Weight removed from table sheet 2
88	133-8031	TEFLON SHEET		Title changed to PTFE SHEET to match regulation description
89	133-8102	LEG LOADING SPIGOT, FLEX PLI	Scale direction is unnecessary to a perspective diagram. The size directions of those other than 38.1 are integer displays. The size display should be the first place of a decimal point.	40 dia changed to 40.0. Matl spec added. ISO view note removed
90	133-8105	KNEE LOADING PROFILE, FLEX PLI	No explanation of vertical line on frontal view. Scale direction is unnecessary to a perspective diagram. The size directions of those other than 38.1 are integer displays. The size display should be the first place of a decimal point.	Alignment mark note added. 100 and R50 dimensions now 100.0 and R50.0. ISO view scale note removed. Matl spec will be added.
91	133-8120 x2 sheets	BONE AND KNEE ASSEMBLY CALIBRATION FIXTURES	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed, sheet 2 added
92	133-8121	KNEE CALIBRATION INSERT, FEMUR SIDE	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed, matl spec added
93	133-8122	KNEE CALIBRATION INSERT, TIBIA SIDE	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed, matl spec added
94	133-8124	SIDE PLATE, LEGS	Scale direction is unnecessary to a perspective diagram. The display for an integer and the display by the first place of a decimal point are intermingled.	Integer dimensions agreed. Matl spec added. ISO view scale note removed
95	133-8125	PIVOT BASE	There is no indication of measure for center hole on top view. Scale direction is unnecessary to a perspective diagram. The display for an integer and the display by the first place of a decimal point are intermingled.	Centre lines added to top view. R75 and 71 made R75.0 and 71.0. ISO view scale note removed. R12.95 made R13.0, Matl spec added
96	133-8126	KNEE PIVOT SIDE PLATE	Scale direction is unnecessary to a perspective diagram. The display for an integer and the display by the first place of a decimal point are intermingled.	150 dia made 150.0. ISO view scale note removed. Matl spec added.
97	133-8127	SPACER	Scale direction is unnecessary to a perspective diagram.	ISO view scale note removed, matl spec added
98	133-8128	SHOULDER BOLT, (11.90mm)	Scale direction is unnecessary to a perspective diagram. The display for an integer and the display by the first place of a decimal point are intermingled.	1x45 deg chamfer made 1.0x45 deg. ISO view scale note removed. Matl spec added
99	133-8129	INSERT LEG PIVOT	SECTION AA is unknown in of which position the section is pointed out.	Section arrows added. Matl spec added
100	133-8134	PIVOT SPACER	Does the 1.0X45deg mean C1.0X45deg? (Cut away an edge) The display for an integer and the display by the first place of a decimal point are intermingled.	Drawing removed from package not required

101	133-8142	WASHER, 13 O.D. X 5.2 I.D. X 5	<p>Does the 0.5X45deg mean C0.5X45deg? (Cut away an edge)</p> <p>Scale direction is unnecessary to a perspective diagram.</p> <p>The display for an integer and the display by the first place of a decimal point are intermingled.</p>	Part not used, drawing removed
102	133-8150	BASE ASSEMBLY		Drawing removed from package not required
103	133-8151	BASE PLATE	<p>There are two indication of measure for hole center. One is distance from center line to poin and the other is mesurement of two points for example 50 and 100.</p> <p>Scale direction is unnecessary to a perspective diagram.</p> <p>The display for an integer and the display by the first place of a decimal point are intermingled.</p>	Drawing removed from package not required