



Flex PLI Drawing Review

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133-5330, 133-5513, 133-5506, 133-5508

- The position of four holes in the knee block tibia 133-5330 differ 1 mm between drawing and the part in SN03
- In the “inner segment 133-5513” the chamfer “9.4x90 both sides” is only on one side on all segments.
- The “bone clamps” “133-5506” and “133-5508” have chamfers that differ to the part in SN03.
- The “bone clamp 133-5508” has additional hole and cutouts not mentioned in drawing

Source: GTR9-7-14, slide
13

Drawings have not been modified

133-5521



- In one drawing (washer 133-5521) the material differs between drawing (S.S.) and SN03 (aluminium)

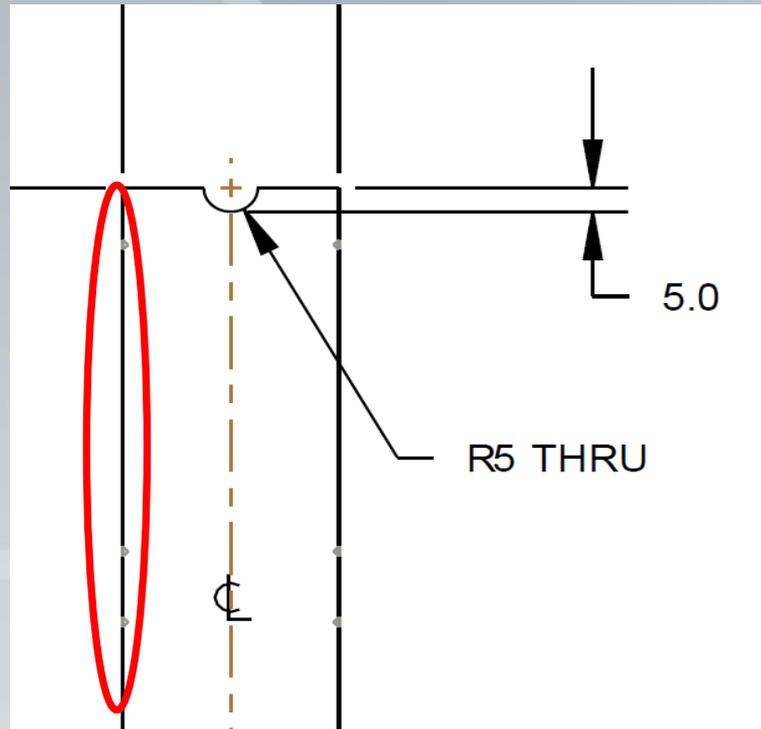
Source: GTR9-7-14, slide
13

**Material specification has not been
modified**

Aluminium or S.S.?



133-5101



**Features visible in
view with no
dimensions
referencing them**



133-5507, 133-5307 for example

NOTES:

1. MATERIAL: MAGNESIUM/ALUMINUM ALLOY
2. FINISH PARTS WITH PROTECTIVE COATING.

133-5507

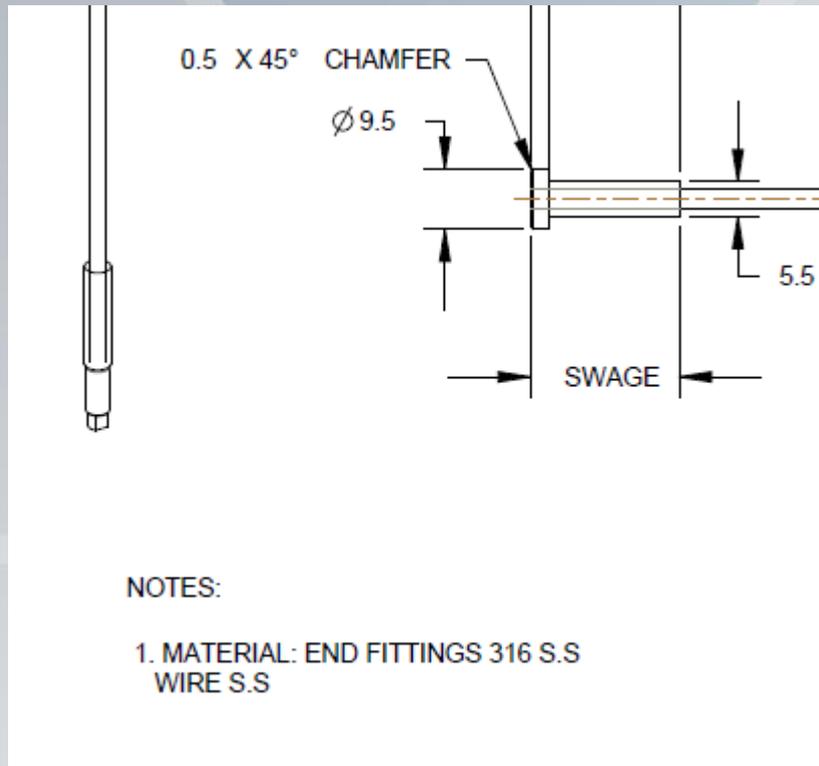
TOLERANCES ARE:	
DECIMALS:	ANGLES: MACHINED:
X ± 0.5	± 0.5 ° 1.6
X.X ± 0.1	√
X.XX ± 0.05	
DEBURR AND BREAK ALL SHARP EDGES DIMENSION LIMITS HELD AFTER PLATING	
MATERIAL PHOSPHOR BRONZE	APPR
HEAT TREAT.	DRAWN M
FINISH	CHECKED
	ENGINEER
	QTY/DI

133-5307

Is more information required to define material?



133-5360



Swaged end fitting defined as 316 S.S.

Wire is only defined as S.S.



**Thank you
for your attention**