

Latest Progress on HD UBE Measurement prepared by JAPAN

62nd EVE IWG

30th May, 2023

JPN introduced the Progress Status on HD UBE Measurement at 61st EVE IWG

(25th & 26th April, 2023)



[This file is the Latest Progress](#)

Approach

Reprint

【Focus】

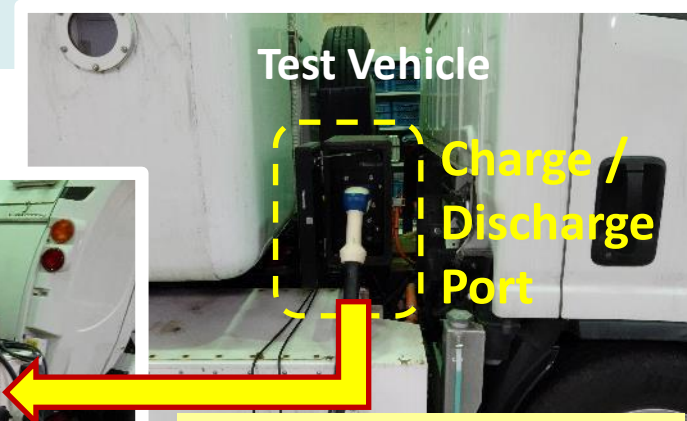
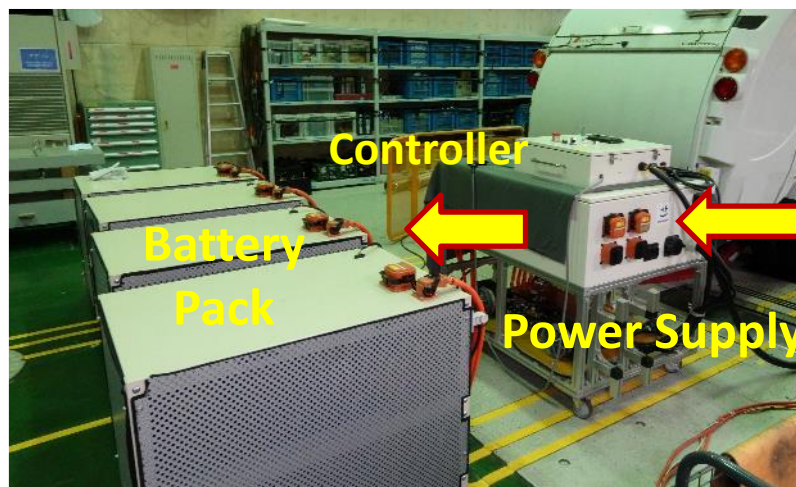
✓ JPN evaluates the gap (error) of its **battery discharged energies (UBE)** obtained under the two (2) different test procedures

- ① Chassis Dynamometer Test
- ② Charge / Discharge Test

① Chassis Dynamometer Test



② Charge / Discharge Test



By using V2X function

Power : One-way
(Vehicle → Power supply)

【Test Vehicle】

- EV Truck (GVW : 7,500kg)
- Battery Capacity : 48kWh (Lithium-ion Battery)
- Motor Power : 93kW (Rated Power)

【Test condition】

- Test Room Temperature : 25°C (Setup)
→ *Vehicle Battery Temperature (CAN Signal)*
at Soak : 23 °C

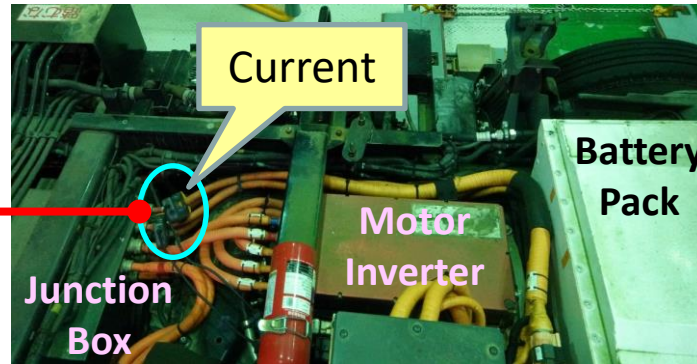
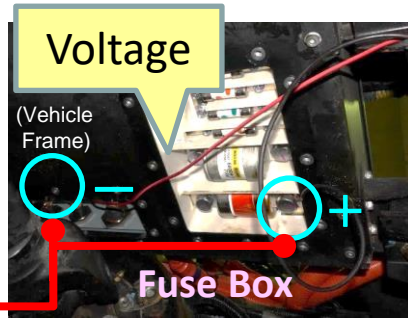
Measurement & Test Condition

2

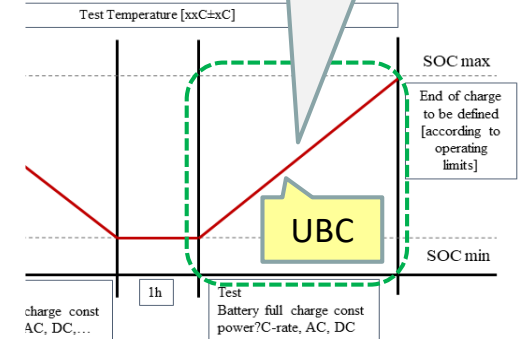
【Sampling Point】

Current, Voltage

(PW6001 : HIOKI)



« Reference »
Charging (AC:200V)
1080 min. (18 hour)



【Data Sampling Frequency】

(Measurement Equipment)

- 20Hz → Current, Voltage
- 10Hz → Chassis Dynamometer Data

GTR No.15 Annex8 Appendix3
(please refer slide 10)

(CAN Signal)

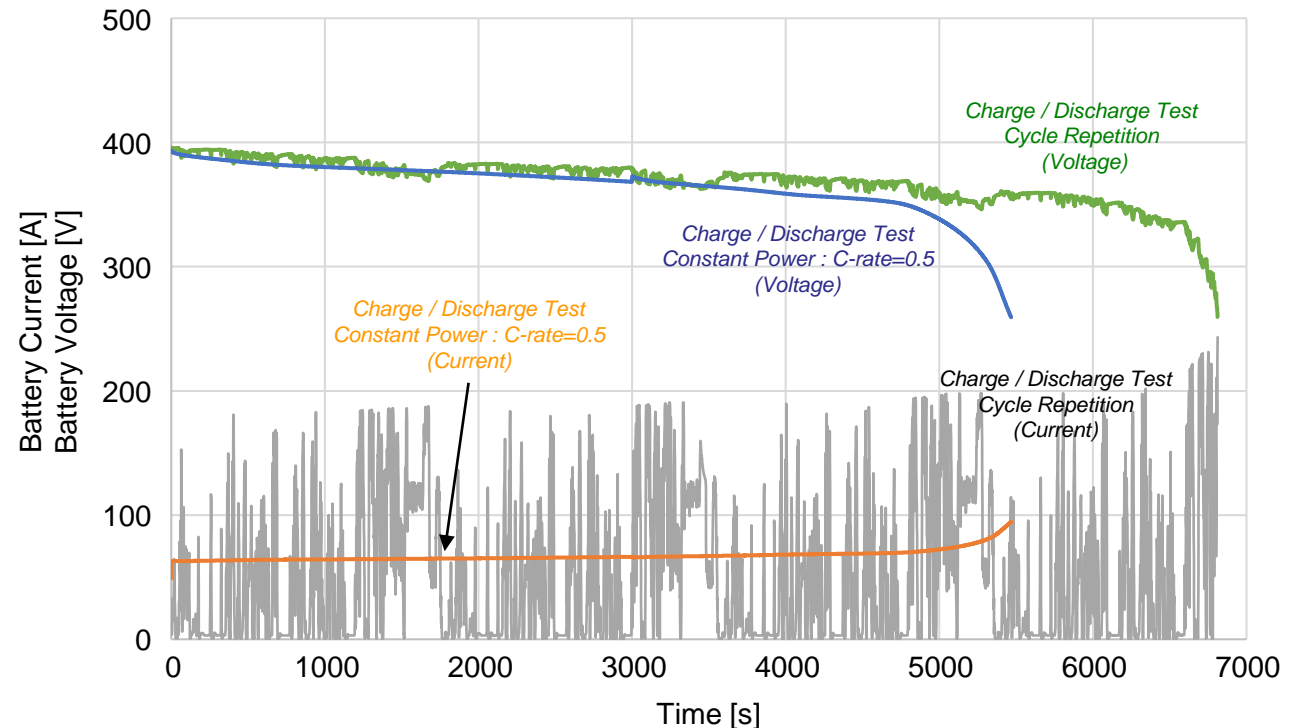
- 100Hz → Current, Voltage
- 10Hz → SOC
- 5Hz → Battery (Cell) Temperature

Data gap of
this test $\leq 1\%$

【Calculate UBE】

$$\int (A \times V) dt$$

- A : Current [A]
- V : Voltage [V]



① Chassis Dynamometer Test (WHVC+Road Gradient) ← GTR No.4_ Section 9 (Annex9, 10)

- (a) Obtain the discharge pattern data of the battery power from SOC max to SOC min (Cycle Repetition).
- (b) Measure the total amount of battery discharged energy

② Charge / Discharge Test

→ Measure the total amount of the battery discharged energy of the following conditions

(1) **Cycle Repetition** : The discharge pattern simulating the chassis dynamometer test ①

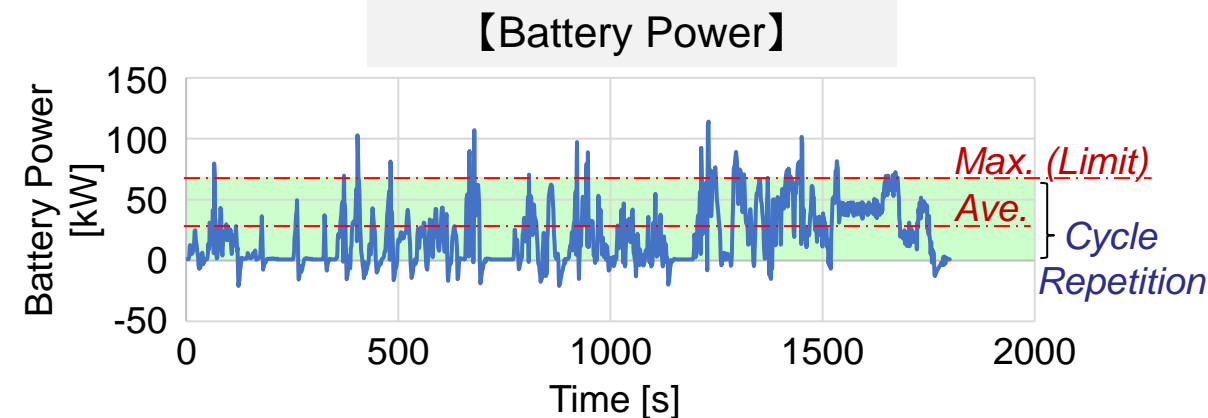
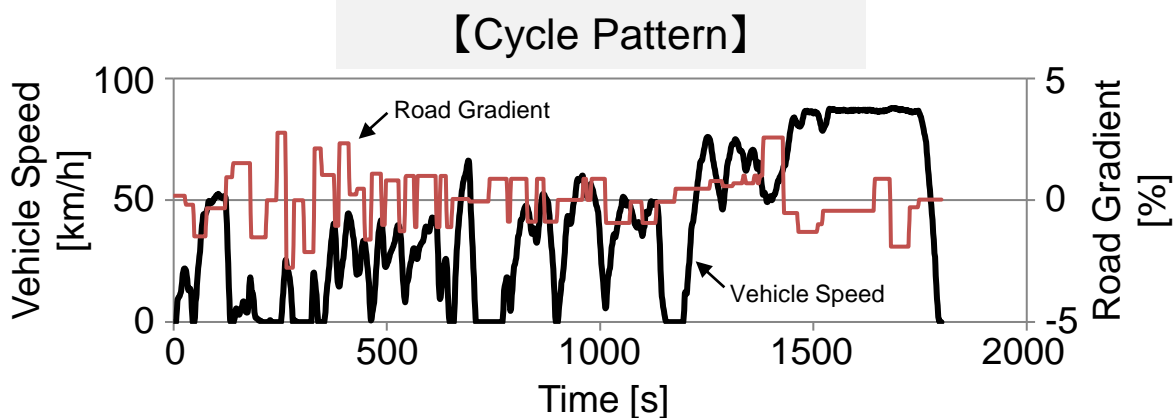
(2) **Constant Power** : Power (10.3kW) ∴ **C-rate=0.2**

(3) **Constant Power** : Cycle Average Power (24.3kW) ∴ **C-rate=0.5**

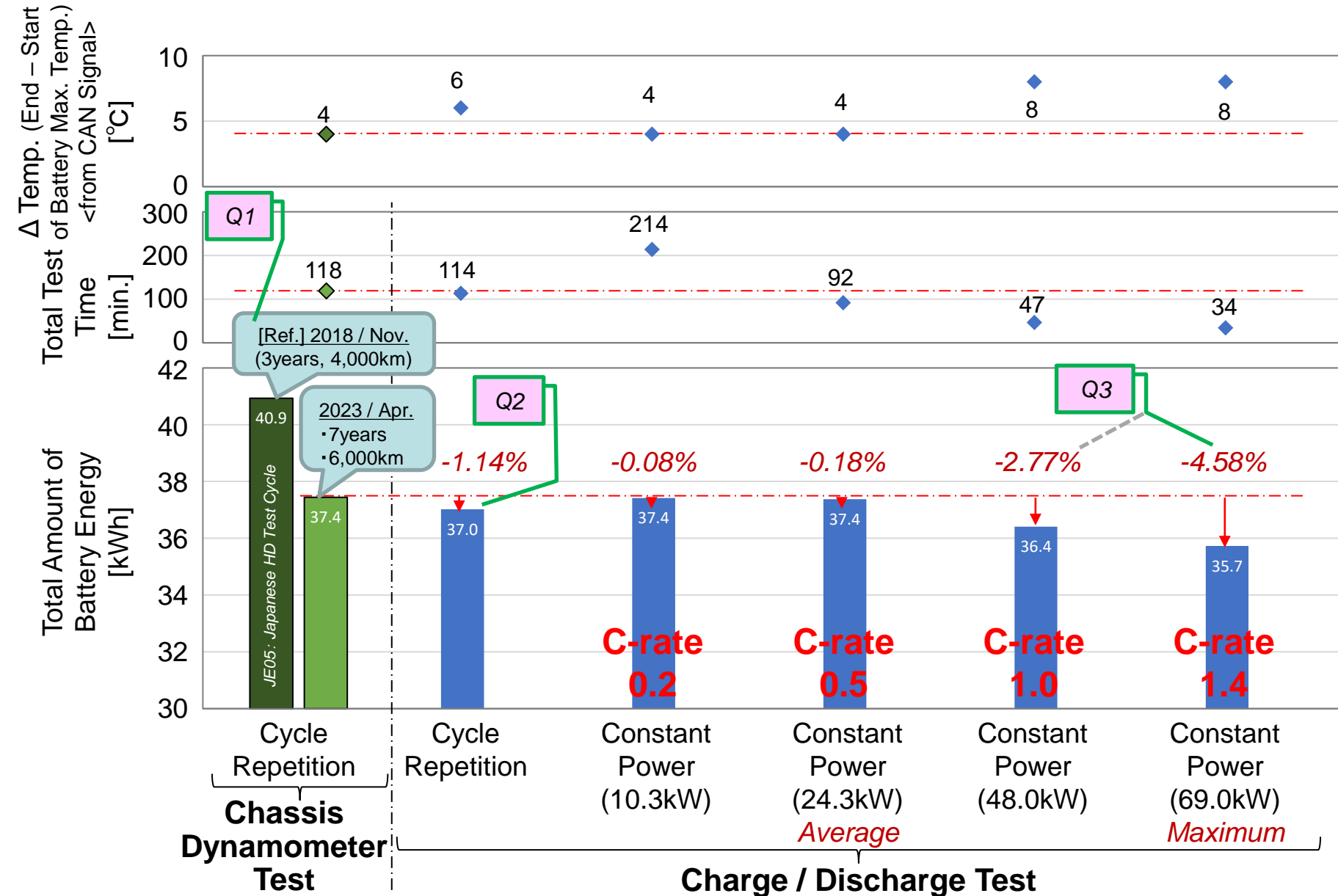
(4) **Constant Power** : Power (48.0kW) ∴ **C-rate=1.0**

(5) **Constant Power** : Cycle Maximum Power (114kW) → V2X Power Limit (Max.=69kW) ∴ **C-rate=1.4**

$$\text{C-rate} = \frac{\text{Setup Power [kW]}}{\text{Battery Capacity (48kWh)}}$$



Result



【Question → Answer】

Q1. The Initial performance data (UBE) of test vehicle. ...?

→ Add the data on this slide

Q2. The result of the cycle repetition by using the charge / discharge test has the gap (-1%) compared with that of the chassis dynamometer test. ...?

→ under the investigation

Q3. The high C-rate test has the large gap. ...?

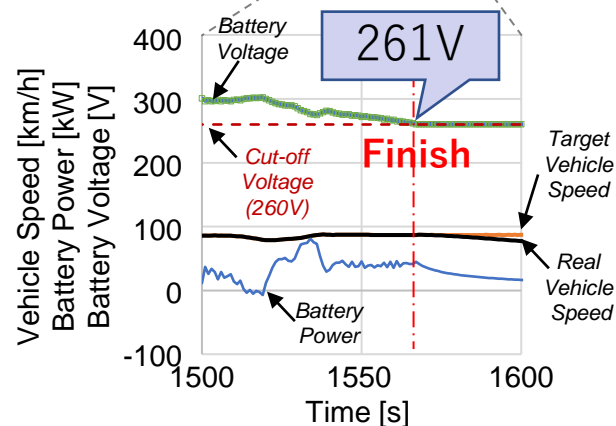
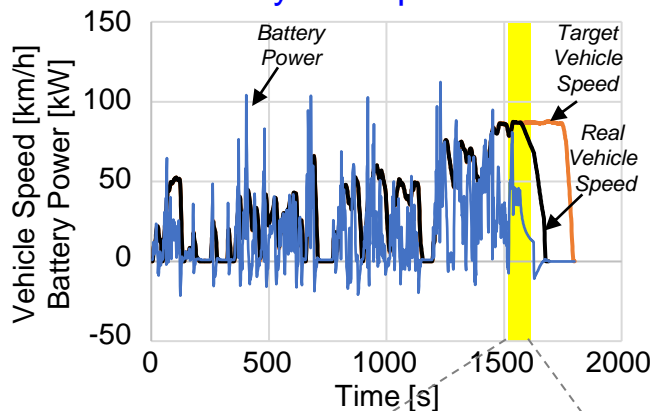
→ refer next slide

Consideration : Constant Power

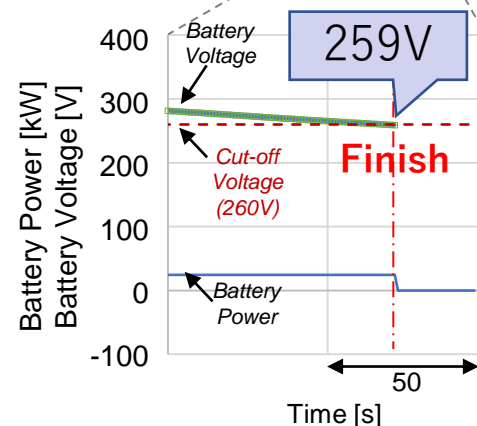
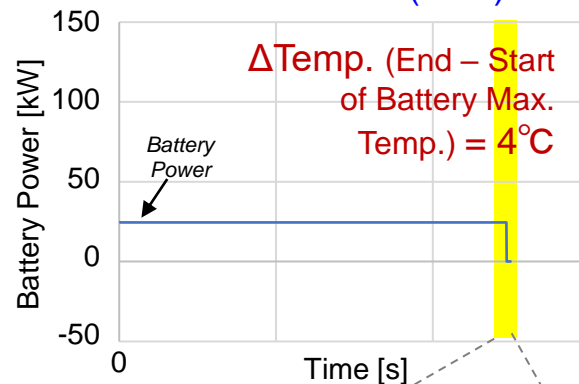
SOC=minimum → Cut-off Voltage = 260V

Chassis Dynamometer Test

Cycle Repetition

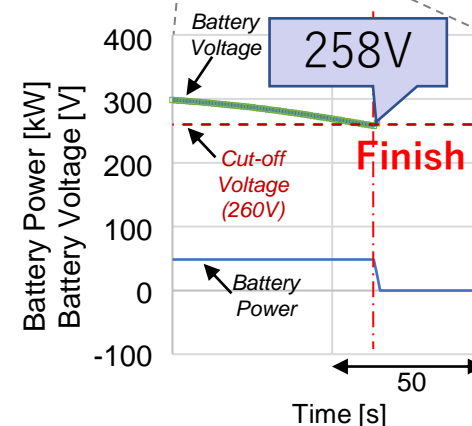
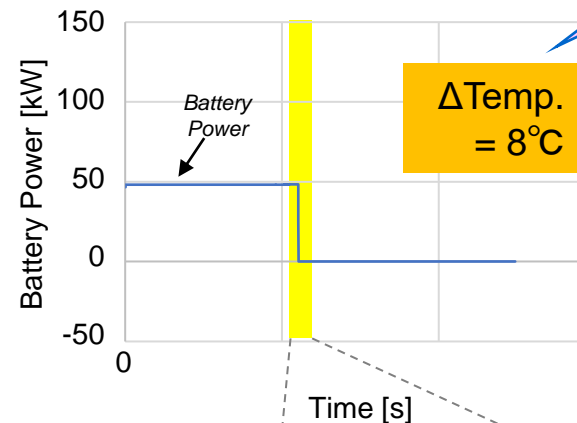


C-rate = 0.5 (Ave.)

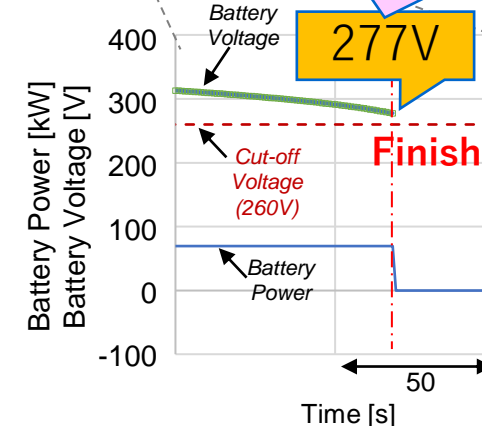
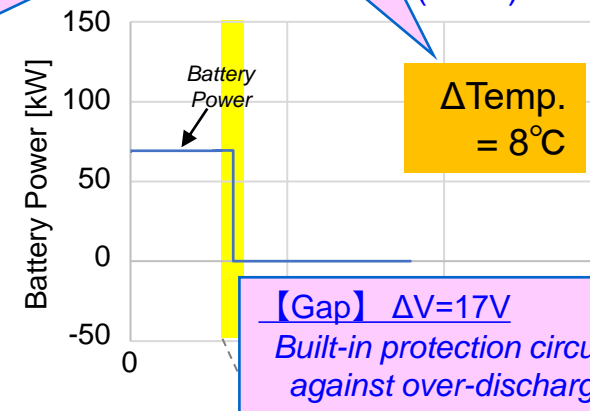


Charge / Discharge Test

C-rate = 1.0



C-rate = 1.4 (Max.)



【Gap】 $\Delta T = 8^{\circ}\text{C}$
lead the battery internal
resistance increased

【Gap】 $\Delta V = 17\text{V}$
Built-in protection circuit
against over-discharge

<In case of the high C-rate>

The discharge is terminated before reaching the cut-off voltage (=260V) due to the protection logic against over-discharge. In addition, the higher delta battery (cell) temperature leads the battery internal resistance increased.

Conclusions

- Charge/Discharge test (e.g. bidirectional charger) can be one of the solutions to determine HDVs UBE when considering its complexity during in-service testing (same observation as last report)
- Charge/Discharge test result of this vehicle is shown below,
 - ✓ The constant output power discharge is recommended.
(cycle repetition may have restriction per design configuration)
 - ✓ Appropriate C-rate range might exist per its own unique BMS

< Next Actions >

- Further analysis on a variety of collected data
- Propose concrete contents (i.e. current/voltage measurement technique, discharge pattern, C-rate range and others) to be incorporated into the GTR

Appendix

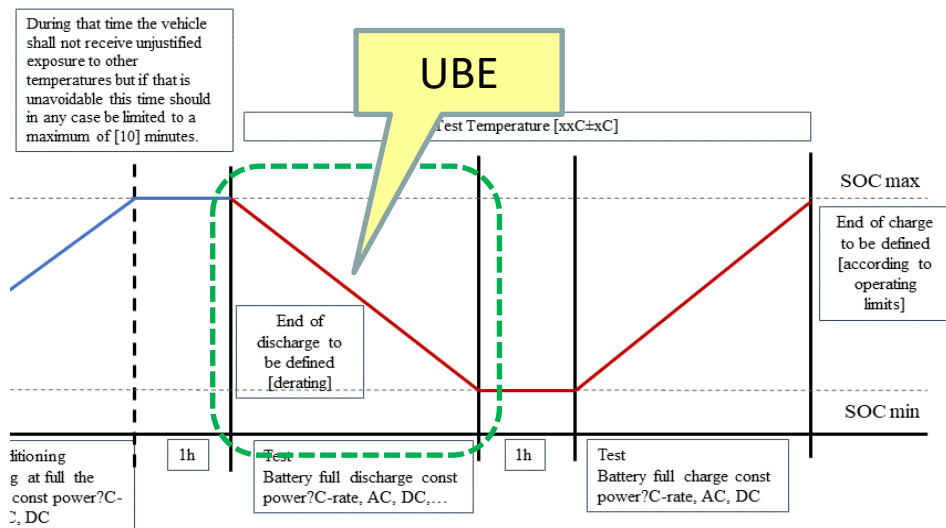
UBE test for Heavy-duty vehicles

【EVE-59】 10/Jan./2023

As a first step,
JRC execute the Charge / Discharge Test.



JPN also starts the physical tests to
develop the test procedure for UBE
determination < April/2023 ~ >



Informal document **GRPE-87-52**
87th GRPE, 10 January~13 January 2023
Agenda item 9

Heavy-duty Durability GTR

7

EVE-57-10-Rev1a

① Different possibilities for certification and in-service testing of HDV and LCV

Options Testing	Charge/Discharge test	Chassis-Dynamometer LCV segment ¹⁾ only	Battery System testbench	Any other...
Reference test	+ Simple/low effort - Limited power level Total vehicle coverage to be evaluated	+ No limitation of discharge power level + Chassis dynamometer already established for light duty (in GTR 22) - Additional test procedure for determination of reference value (during type approval)	+ Due to complexity and lack of accuracy when disassembling single packs or whole systems and reassembling with virtual vehicle control, OICA came to the conclusion to not consider it as a technical feasible procedure	However, industry continues to develop a universally valid test procedure.
In-Service test	+ Simple/low effort - Limited power level	+ No fundamental impact on customer vehicles + Vehicle/ Battery operated as customer experience - Need of chassis dynamometer for ISC testing		Our target is to present results during next IWG EVE.

¹⁾ No option for heavy duty due to feasibility and availability

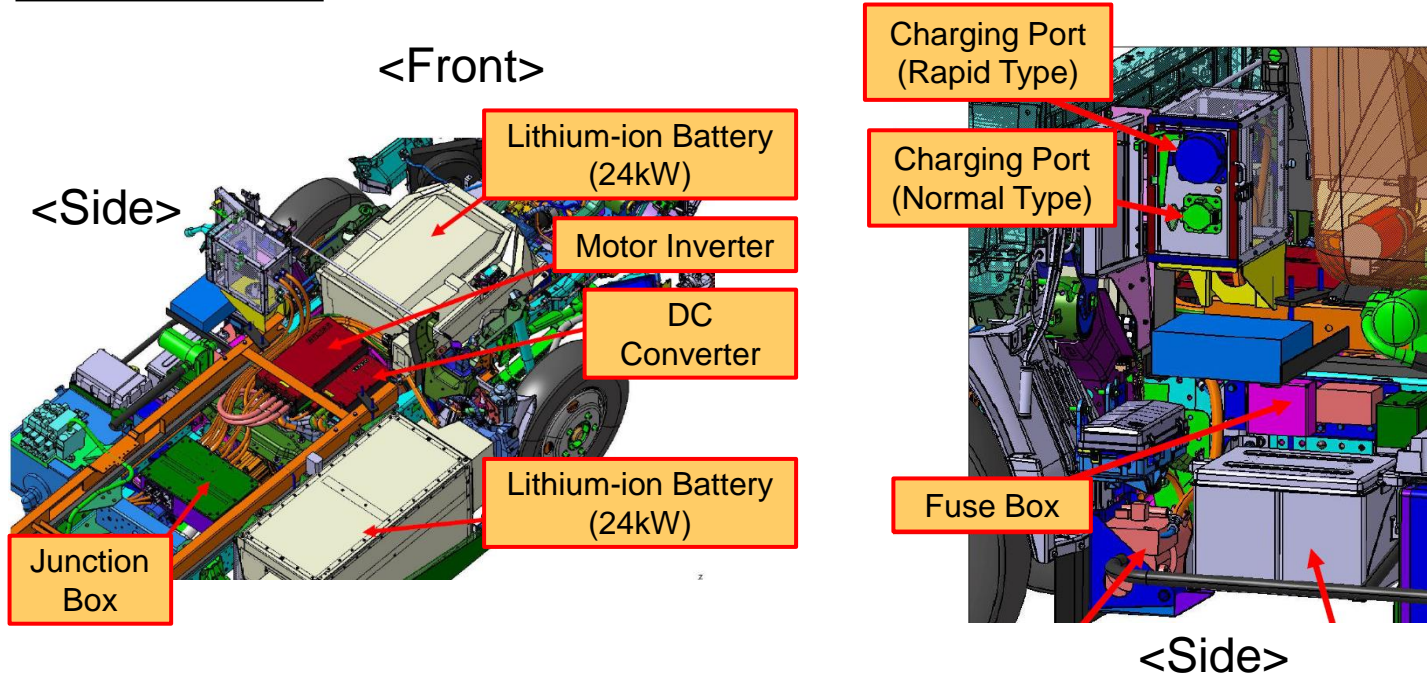
- Summary of alternatives presented by OICA
- Each alternative has pluses and minuses
- Goals
 - Identical procedure for Reference Test and In-service Test
 - Leverage experience and existing capabilities of manufacturers and regulatory authorities

EVE IWG

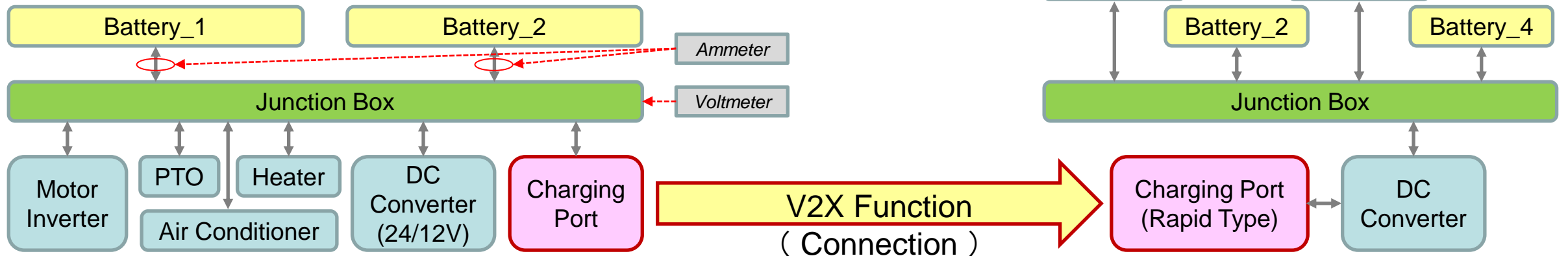
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Equipment

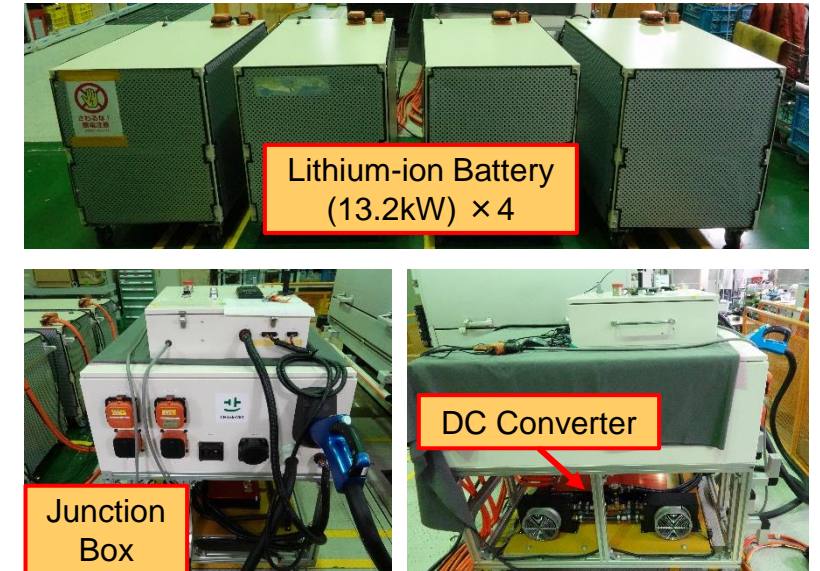
【Test Vehicle】



< Component Drawing >



【Charge / Discharge System】

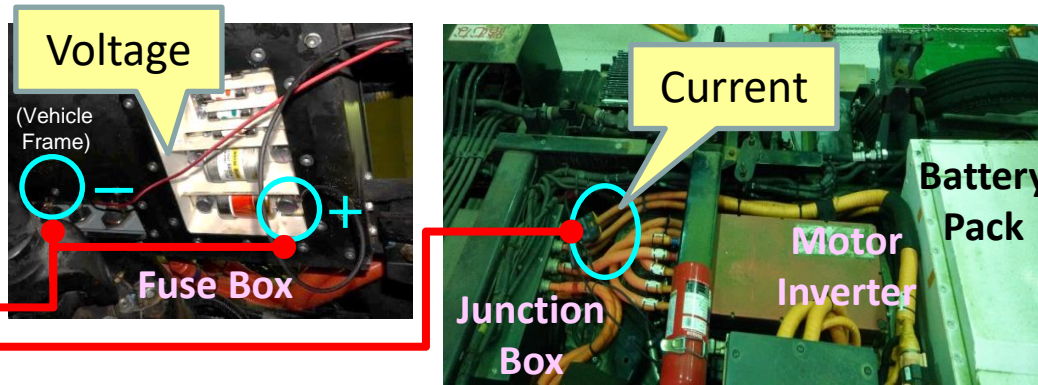


Measurement Condition

【Sampling Point】

Current, Voltage

(PW6001 : HIOKI)



【Data Sampling Frequency】

(Measurement Equipment)

- 20Hz → Current, Voltage
- 10Hz → Chassis Dynamometer Data

(CAN)

- 100Hz → Current, Voltage
- 10Hz → SOC
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【Calculate UBE】

$$\int (A \times V) dt$$

- A : Current [A]
- V : Voltage [V]

GTR#15 Annex8/Appendix3

3. REESS voltage

During the tests described in paragraph 3. (this paragraph) and in Appendix 2 of this annex, the voltage shall be determined by the following options and applicable test event of each option is defined in Table A8.App3/1.

Externally measured REESS voltage

The REESS voltage shall be measured with the equipment and accuracy requirements specified in paragraph 1.1. of this annex. To measure the REESS voltage using external measuring equipment, the manufacturers shall support the responsible authority by providing REESS voltage measurement points and safety instructions.

Nominal REESS voltage

The nominal voltage of the REESS determined according to IEC 60050-482.

Vehicle on-board REESS voltage

As an alternative to paragraphs 3.1. and 3.2. of this appendix, the manufacturer may use the on-board voltage measurement data. The accuracy of these data shall be demonstrated to the responsible authority.

Table A8 App3/1

Test events	Para. 3.1.	Para. 3.2.		Para. 3.3.
		60V or more	Less than 60V	
NOVC-HEV	shall not to be used	shall be used		shall not to be used
OVC-HEV CS condition				
NOVC-FCHV				
OVC-FCHV CS condition				
REESS energy change-based correction procedure (Appendix 2)	shall be used	shall not to be used	allowed to use	allowed to use
OVC-HEV CD condition				
OVC-FCHV CD condition				
PEV				

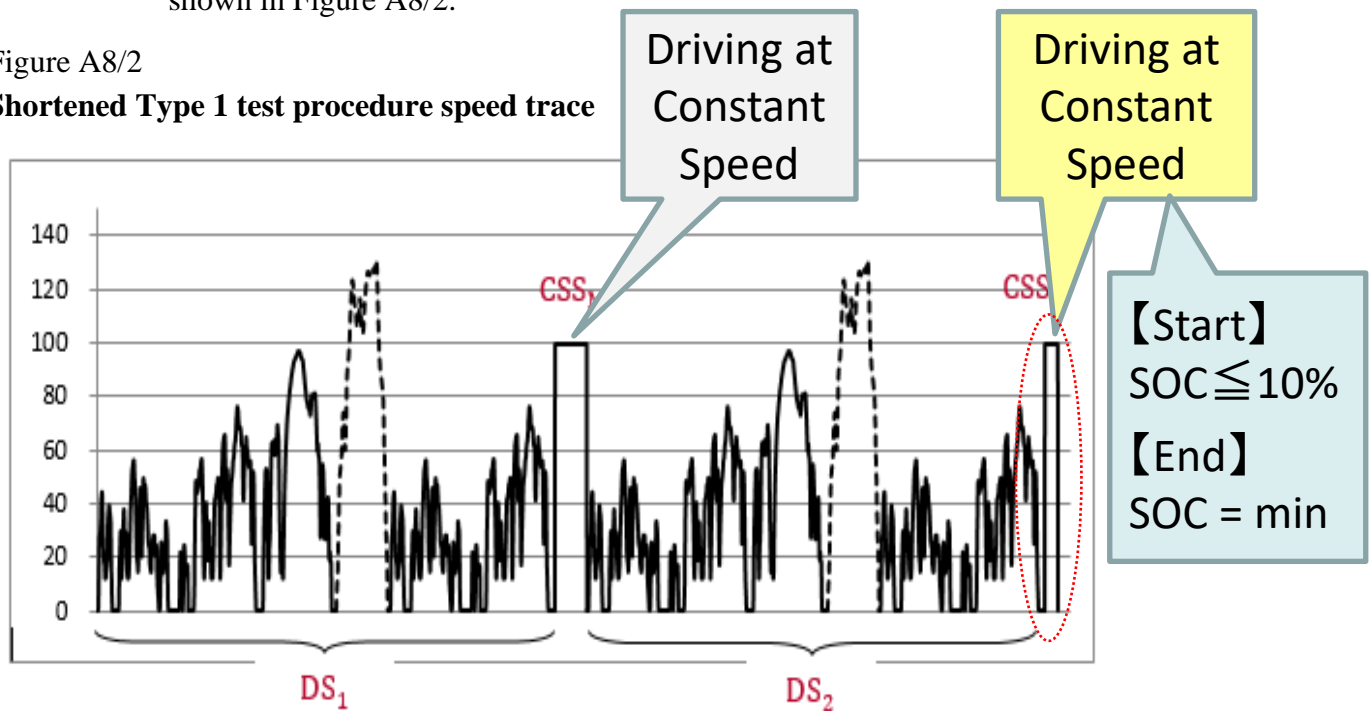
Proposal for Amendment 5 to UN GTR No. 15 (Worldwide harmonized Light vehicles Test Procedures (WLTP))

3.4.4.2. Shortened Type 1 test procedure

3.4.4.2.1. Speed trace

The shortened Type 1 test procedure consists of two dynamic segments (DS₁ and DS₂) combined with two constant speed segments (CSS_M and CSS_E) as shown in Figure A8/2.

Figure A8/2
Shortened Type 1 test procedure speed trace



3.4.4.2.1.2. Constant speed segment

The constant speeds during segments CSS_M and CSS_E shall be identical. If the interpolation method is applied, the same constant speed shall be applied within the interpolation family.

(a) Speed specification

The minimum speed of the constant speed segments shall be 100 km/h. If the extra high phase (Extra High₃) is excluded by a Contracting Party, the minimum speed of the constant speed segments shall be set to 80 km/h. At the request of manufacturer and with approval of the responsible authority, a higher constant speed in the constant speed segments may be selected.

(b) Distance determination of CSS_E and CSS_M

The length of the constant speed segment CSS_E shall be determined based on the percentage of the usable REESS energy UBE_{STP} according to paragraph 4.4.2.1. of this annex. The remaining energy in the traction REESS after dynamic speed segment DS₂ shall be equal to or less than 10 per cent of UBE_{STP}. The manufacturer shall provide evidence to the responsible authority after the test that this requirement is fulfilled.

Test Procedure : Battery Cell Temperature & Time

