Proposal for GTR#21 revision

 \sim Expand the application of system bench \sim

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Proposal to apply the system bench to all type of vehicles

■ System Power Measurement Techniques

Vehicle Type	Events	Measurement Techniques			
vernole Type		CDY	Hub Dyno	System Bench	
Vehicles whose maximum power	Homologation	NA (physically impossible)		✓	
exceeds that of readily available dynamometers	COP* Authority verification*			√ **	
Rest of vehicles	Homologation	✓	✓	NA → √	
	COP* Authority verification*	✓	✓	NA → √**	

^{* :} no description in current GTR but assuming that it's OK to apply different measurement techniques during homologation

To apply the system bench measurement technique to all type of vehicles. Proposal In the case of verification by authority (and COP),

currently available measurement techniques (CDY or Hub Dyno) can be applied.

- **Justifications** > System bench is well-recognized measurement technique (i.e. GTR4)
 - > System bench is already one of measurement techniques for system power
 - > Contribute efficient homologation process

^{** :} due to limited availability, few chance to apply system bench during COP and/or authority verification

Concrete text proposal on system bench

■ Test procedure

6.1 General

The following test procedures determine a vehicle system power rating for a hybrid electric vehicle, or for a pure electric vehicle with more than one propulsion energy converter.

Two test procedures are described herein.

Test procedure 1 (TP1) is based on measured electrical power, estimated ICE power, and estimated electrical conversion efficiency.

Test procedure 2 (TP2) is based on measured torque and speed at t he drive shaft(s) or wheel hub(s) and estimated mechanical conversion efficiency.

TP1 and TP2 are intended to be technically equivalent methods for determining a vehicle system power rating from available measurements. TP1 and TP2 are distinguished by the specific instrumentation, measurements, other inputs, and calculations necessary to determine the vehicle system power rating.

Each powered axle that provides propulsion under the maximum power condition shall be tested by chassis dynamometer or hub dynamometer [or system bench]. Vehicles that are powered by two powered axles under the maximum power condition shall be tested by four-wheel-drive chassis dynamometer, or each powered axle shall be tested simultaneously by hub dynamometer [or system bench].

In the case of vehicles whose maximum power exceeds that of readily available dynamometers, it is permissible to use a system bench in place of a dynamometer.

Definition

EVE63-07e proposed

- 3.6. System bench
- 3.6.1. "System bench" means a simulated vehicle powertrain on a test bench, which is a combination of the propulsion energy storage system(s), propulsion energy converter(s) and the drivetrain(s) providing the mechanical energy at the wheels for the purpose of vehicle propulsion, plus peripheral devices.
- 3.6.2 Simulators may be used as part of the System bench.
- 3.6.3 "Simulators" means a virtual model built to means a software reproduction of some of the powertrain elements.
- 3.6.4. "Peripheral devices" means energy consuming, converting, storing or supplying devices, where the energy is not primarily used for the purpose of vehicle propulsion, or other parts, systems and control units, which are essential to the operation of the powertrain.

 In addition, if the functions equivalent to the actual vehicle are satisfied, the equipment specifications may be substituted.

■ Equipment Requirements

EVE63-06e proposed

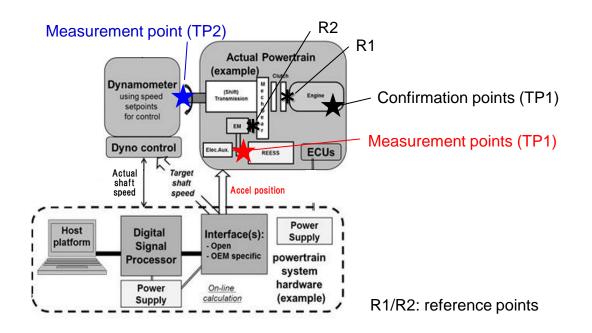


<u>Under consideration (5. Test conditions)</u>

- Cooling fan
- Dynamometer speed
- Axle/wheel rotational speed, torque

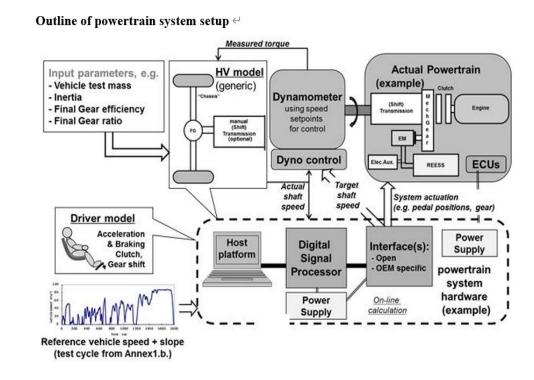
GTR21 Expand the application of system bench

■ System Configurations



[Reference]

The system bench is also used in the UN-GTR4 powertrain method.



Key Points

- ✓ The system bench shall consists of the actual powertrain and ECUs of the powertrain.
- ✓ Engine/battery/motor cooling system shall be specified with sufficient cooling capacity to maintain normal operating temperatures.
- ✓ System bench shall duplicate the power loss of the auxiliary devices installed in the vehicle.
 If not the case, the power loss of the auxiliary devices shall be measured independently, then subtracted.

Appendix

<reference> UN-GTR4 (WHDC) powertrain method

ECE/TRANS/180/Add.4/Amend.4

16 September 2021

Global Registry

Created on 18 November 2004, pursuant to Article 6 of the Agreement concerning the establishing of global technical regulations for wheeled vehicles, equipment and parts which can be fitted and/or be used on wheeled vehicles (ECE/TRANS/132 and Corr.1) done at Geneva on 25 June 1998

Addendum 4: United Nations Global Technical Regulation No. 4

United Nations Global Technical Regulation on Test procedure for compression ignition (C.I.) engines and positive-ignition (P.I.) engines fuelled with natural gas (NG) or liquefied petroleum gas (LPG) with regard to the emission of pollutants (WHTC)

Amendment 4

Established in the Global Registry on 22 June 2021



UNITED NATIONS

ECE/TRANS/180/Add.4/Amend.4

Annex 10

Test procedure for engines installed in hybrid vehicles using the powertrain method

A.10.1. This annex contains the requirements and general description for testing engines installed in hybrid vehicles using the powertrain method.

A.10.2. Test procedure

This annex describes the procedure for simulating a chassis test for a pretransmission or post-transmission hybrid system in a powertrain test cell. Following steps shall be carried out:

A.10.2.1. Powertrain method

The powertrain method shall follow the general guidelines for execution of the defined process steps as outlined below and shown in the flow chart of Figure 49. The details of each step are described in the relevant paragraphs. Deviations from the guidance are permitted where appropriate, but the specific requirements shall be mandatory.

For the powertrains method, the procedure shall follow:

- Selection and confirmation of the HDH object for approval;
- (b) Set up of powertrain system;
- Hybrid system rated power determination;
- (d) Powertrain exhaust emission test:
- (e) Data collection and evaluation;
- (f) Calculation of specific emissions.

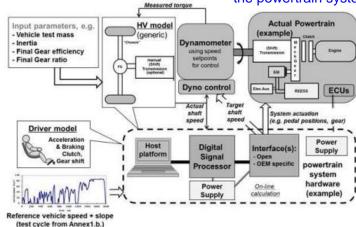
A.10.3.1. General introduction

The powertrain system shall consist of, as shown in Figure 50, a HV model and its input parameters, the test cycle as defined in Annex 1, paragraph (b), as well as the complete physical hybrid powertrain and its ECU(s) (hereinafter referred to as the "actual powertrain") and a power supply and required interface(s). The powertrain system setup shall be defined in accordance with paragraphs A.10.3.2. through A.10.3.6. The HILS component library in accordance with paragraph A.9.7. shall be applied in this process. The system update frequency shall be at least 100 Hz to accurately control the dynamometer.

Figure 50
Outline of powertrain system setup

Measured torque

Overview of the powertrain system



A.10.3.4. Actual powertrain

The powertrain including all of its ECU(s) in accordance with the in-vehicle installation shall be used for the powertrain system setup. The provisions for setup shall be in accordance with paragraph 6. of this UN GTR and apply to the entire powertrain.

The torque measuring device shall be rigidly mounted closely to the hybrid system output shaft. For example, if a damper is needed it should be mounted on the dynamometer and its damping characteristic should not affect the torque reading.

UN-GTR4: Paragraph 6. Test conditions

6. Test conditions

The general test conditions laid down in this paragraph shall apply to testing of the internal combustion engine (WHTC, WHSC, HEC) and of the powertrain (HPC) as specified in Annex 10.

6.1. Laboratory test conditions

The absolute temperature (T_a) of the engine intake air expressed in Kelvin, and the dry atmospheric pressure (p_s), expressed in kPa shall be measured and the parameter fa shall be determined in accordance with the following provisions. In multi-cylinder engines having distinct groups of intake manifolds, such as in a "Vee" engine configuration, the average temperature of the distinct groups shall be taken. The parameter fa shall be reported with the test results. For better repeatability and reproducibility of the test results, it is recommended that the parameter fa be such that: $0.93 \le fa \le 1.07$. Contracting Parties can make the parameter fa compulsory.

(a) Compression-ignition engines:

Naturally aspirated and mechanically supercharged engines:

$$f_{\mathbf{a}} = \left(\frac{99}{p_{\mathbf{s}}}\right) \times \left(\frac{T_{\mathbf{a}}}{298}\right)^{0.7} \tag{2}$$

Turbocharged engines with or without cooling of the intake air:

$$f_{a} = \left(\frac{99}{p_{s}}\right)^{0.7} \times \left(\frac{T_{a}}{298}\right)^{1.5} \tag{3}$$

(b) Positive ignition engines:

$$f_{\rm a} = \left(\frac{99}{p_{\rm s}}\right)^{1.2} \times \left(\frac{T_{\rm a}}{298}\right)^{0.6} \tag{4}$$

6.2. Engines with charge air-cooling

The charge air temperature shall be recorded and shall be, at the rated speed and full load, within ±5 K of the maximum charge air temperature specified by the manufacturer. The temperature of the cooling medium shall be at least 293 K (20 °C).

6.3. Engine power

The basis of specific emissions measurement is engine power and cycle work as determined in accordance with paragraphs 6.3.1. to 6.3.5.

For a hybrid powertrain, the basis of specific emissions measurement is system power and cycle work as determined in accordance with paragraph A.9.2.6.2. or paragraph A.10.7., respectively.

For a hybrid powertrain, the basis of specific emissions measurement is system power and cycle work as determined in accordance with paragraph A.9.2.6.2. or paragraph A.10.7., respectively.

6.3.1. General engine installation

The engine shall be tested with the auxiliaries/equipment listed in Annex 7.

If auxiliaries/equipment are not installed as required, their power shall be taken into account in accordance with paragraphs 6.3.2. to 6.3.5.

6.3.2. Auxiliaries/equipment to be fitted for the emissions test

If it is inappropriate to install the auxiliaries/equipment required in accordance with Annex 7 on the test bench, the power absorbed by them shall be determined and subtracted from the measured engine power (reference and actual) over the whole engine speed range of the WHTC and over the test speeds of the WHSC.

6.3.3. Auxiliaries/equipment to be removed for the test

Where the auxiliaries/equipment not required in accordance with Annex 7 cannot be removed, the power absorbed by them may be determined and added to the measured engine power (reference and actual) over the whole engine speed range of the WHTC and over the test speeds of the WHSC. If this value is greater than 3 per cent of the maximum power at the test speed it shall be demonstrated to the type approval or certification authority.

6.3.4. Determination of auxiliary power

The power absorbed by the auxiliaries/equipment needs only be determined, if:

- (a) Auxiliaries/equipment required in accordance with Annex 7, are not fitted to the engine; and/or
- (b) Auxiliaries/equipment not required in accordance with Annex 7, are fitted to the engine.

The values of auxiliary power and the measurement/calculation method for determining auxiliary power shall be submitted by the engine manufacturer for the whole operating area of the test cycles, and approved by the certification or type approval authority.

6.4. Engine air intake system

An engine air intake system or a test laboratory system shall be used presenting an <u>air intake restriction within ±300 Pa of the maximum value specified</u> by the manufacturer for a clean air cleaner at the rated speed and full load. The static

differential pressure of the restriction shall be measured at the location specified by the manufacturer.

Cooling system

An engine cooling system with sufficient capacity to maintain the engine at normal operating temperatures prescribed by the manufacturer shall be used.

UN-GTR4: Annex 7 Installation of auxiliaries and equipment for emissions test

Annex 7

Installation of auxiliaries and equipment for emissions test

Number	Auxiliaries	Fitted for	r emission test	
1	Inlet system		Inlet system:	
	Inlet manifold		· · · · · · · · · · · · · · · · · · ·	
	Crankcase emission control system	Yes	Basically applies to actual	
	Control devices for dual induction inlet manifold system		vehicle specifications, but	
	Air flow meter	Yes	can be used for test cell	
	Air inlet duct work	Yes, or	r test cell equipment equipment.	
	Air filter	Yes, or	r test cell equipment	
	Inlet silencer	Yes, or	r test cell equipment	
	Speed-limiting device	Yes		
2	Induction-heating device of inlet manifold		f possible to be set in the avourable condition	
3	Exhaust system			
	Exhaust manifold	Yes	Exhaust system:	
	Connecting pipes	Yes	Apply the actual vehicle specifications.	
	Silencer	Yes		
	Tail pipe	Yes		
	Exhaust brake	No, or	fully open	
	Pressure charging device	Yes		
4	Fuel supply pump	Yes		
5	Equipment for gas engines			
	Electronic control system, air flow meter, etc.	Yes	Fuel supply pump/Equipment for gas engin	es
	Pressure reducer	Yes	/Fuel injection equipment:	
	Evaporator	Yes	Apply the actual vehicle specifications	
	Mixer	Yes		
6	Fuel injection equipment			
	Prefilter	Yes		
	Filter	Yes		
	Pump	Yes		
	High-pressure pipe	Yes		
	Injector	Yes		
	Air inlet valve	Yes		
	Electronic control system, sensors, etc.	Yes		
	Governor/control system	Yes		
	Automatic full-load stop for the control rack depending on atmospheric conditions	Yes	Clearly de	ti

7	Liquid-cooling equipment Radiator Fan Fan cowl	No No No	Liquid-cooling equipment: Apply the actual vehicle specifications to water pump and thermostat For the rest, equipment specifications are applied

Number	Auxiliaries	Fitted for emission test
	Water pump	Yes
	Thermostat	Yes, may be fixed fully open
8	Air cooling Cowl Fan or Blower Temperature-regulating device	No Air cooling: No Apply equipment specifications No
9	Electrical equipment Alternator Coil or coils Wiring Electronic control system	No Electrical equipment: Yes Apply equipment specification to Alternator Yes For the rest, the actual vehicle
10 S	Intake air charging equipment Compressor driven either directly by the engine and/or by the exhaust gases Charge air cooler	Specifications are applied Yes Yes, or test cell system No
	Coolant pump or fan (engine-driven) Coolant flow control device	Yes
11	Anti-pollution device (exhaust after-treatment system)	Yes
12	Starting equipment	Yes, or test cell system
13	Lubricating oil pump	Yes

Intake air charging equipment:

Apply equipment specifications to Coolant pump or fan For the rest, the actual vehicle specifications are applied

Clearly defined auxiliaries and equipment for emissions test