

Update to UNECE/GRPE/PMP-IWG – 29 June, 2023
**New Research on Brake Wear Particulate Matter Emissions from
Several Heavy Truck Vocations in California**
STATE OF CALIFORNIA REPORT # CA21-3232



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Topics

Objectives
Driving cycles
Test setup
Emissions factors



...the rest of
the team

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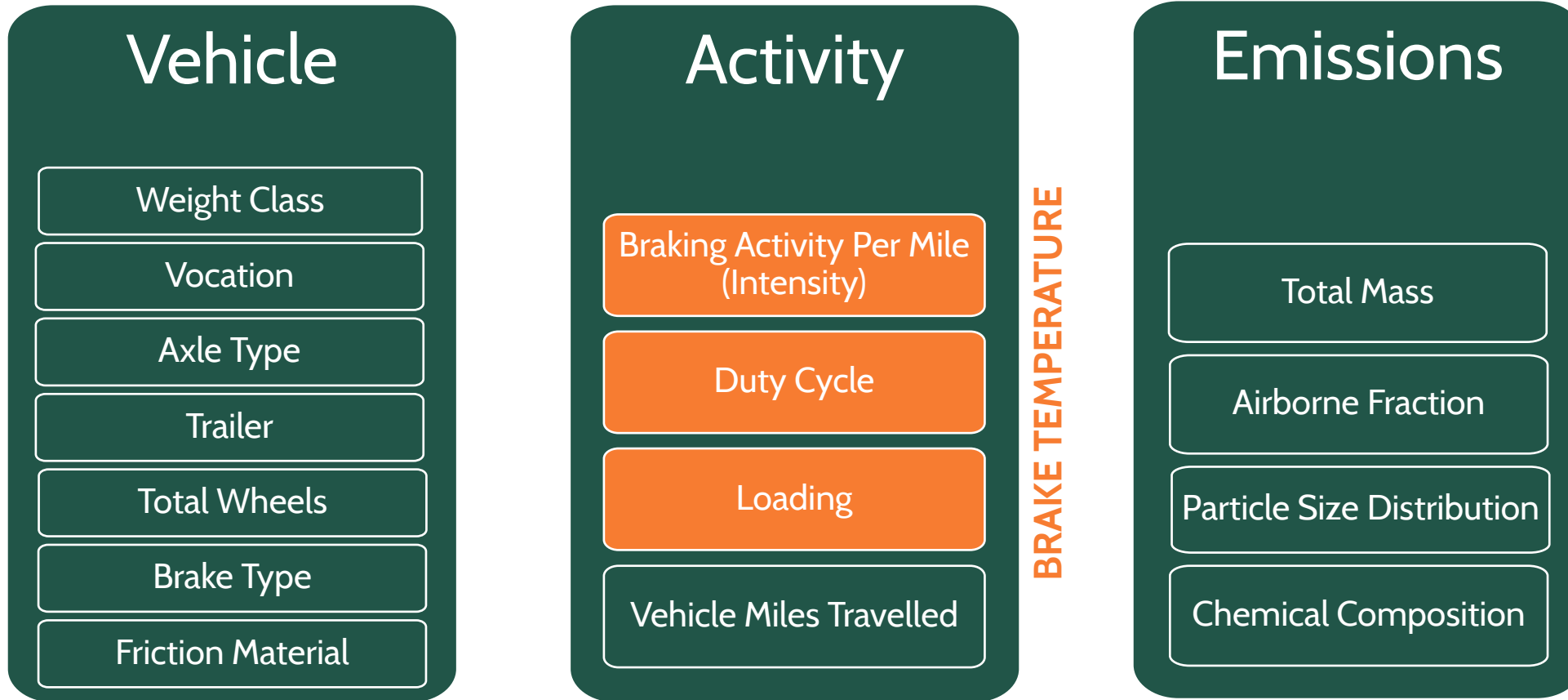
LINK: Quinn O'Hare, Jerry Lawruk, Mark Hunt,
Brian Nycek, Josh Bautell, Trent Fagrell, Aaron Voisard

CARB: Sonya Collier, Seungju Yoon, Jeff Long,
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Brake suppliers: Federal Mogul, ArvinMeritor, Bendix

Factors to Account for in Emissions Inventories for HD Truck Brakes

Three-step assessment

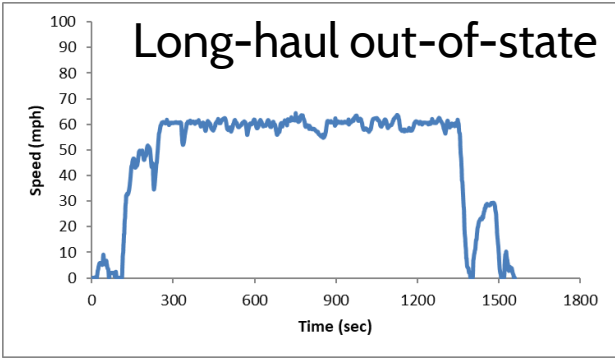
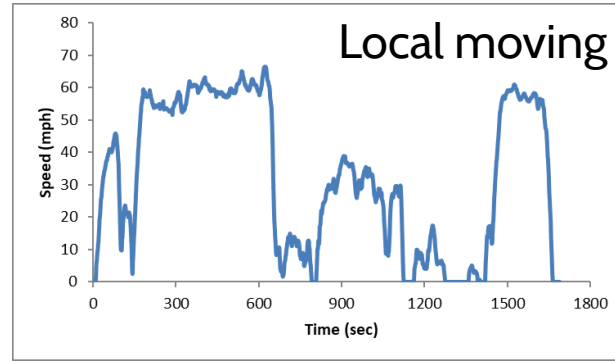
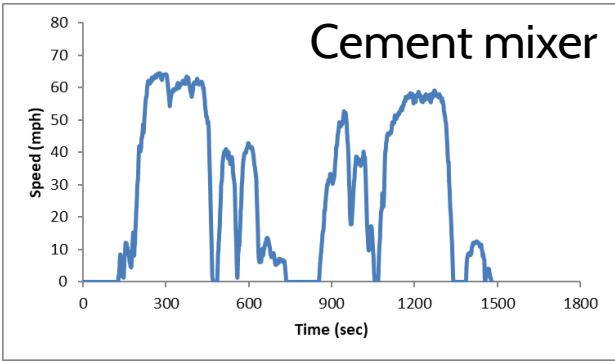
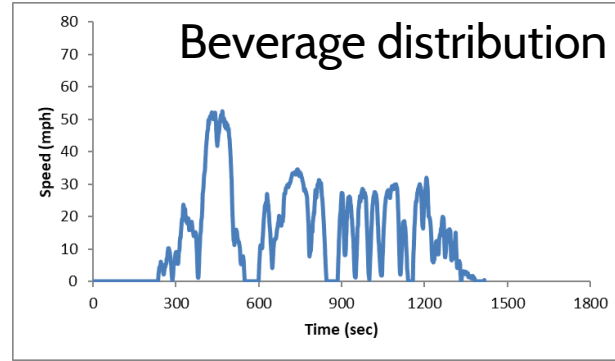
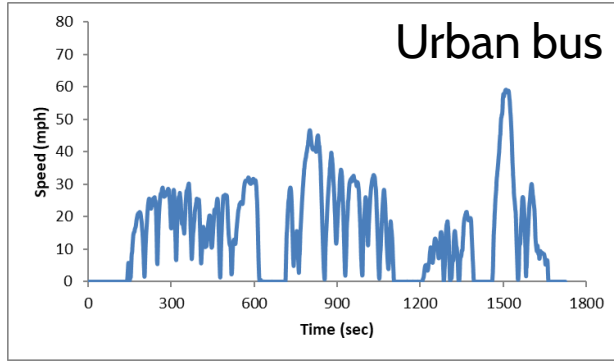
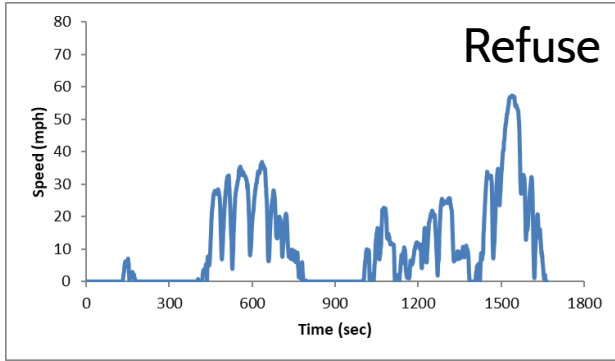
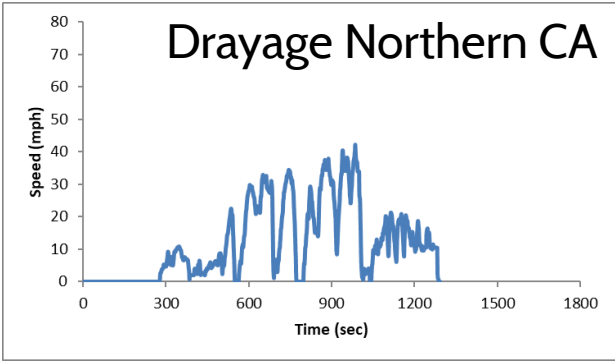


Brake Temperature Evaluation

Vehicle	Load	Vocation					
		Dryage	Delivery	Long haul	Towing	Refuse	U.Bus
Class 8 - Air Disc Brake 	Full	•	•	•			
	Unloaded	•					
Class 8 - Drum 	Full	•	•				
	Unloaded	•	•				
Class 6 hydraulic 	26k lbs		•		•		
Refuse 	Full					•	
Bus 	37.5k lbs						•

Drive cycles

Using 2021 field study from University of California - Riverside (UC-CERT)



Emissions Test Matrix

Combining vehicles, brake types, cycles, loading, and repeatability tests

Vehicle	Brake/axle	Cycle 1	Cycle 2	Cycle 3	Load	Repeat	EMFAC class
Class 8	drum steer	Drayage N*	Cement	LH OOS**	1		T7
	drum drive	Drayage N	Cement	LH OOS	2	Yes	
	ADB steer	Drayage N	Cement	LH OOS	2	Yes	
	ADB drive	Drayage N	Cement	LH OOS	1		
Refuse	ADB steer	Refuse			2		Refuse
	ADB drive	Refuse			1		
Urban bus	ADB steer	Urban bus			1		Bus
	ADB drive	Urban bus			1		
Service	Hyd. Disc steer	Beverage	Delivery		1		T6
	Hyd. Disc drive	Beverage	Delivery		1	yes	

*Northern CA Drayage ** Long-Haul Out-of-State

Brake Temperature Modeling

Updated UMTRI model with track data

$$T = T_i \cdot e^{-t/\tau} + \left[\frac{HP_B}{h(v)} + T_a \right] \cdot (1 - e^{-t/\tau})$$

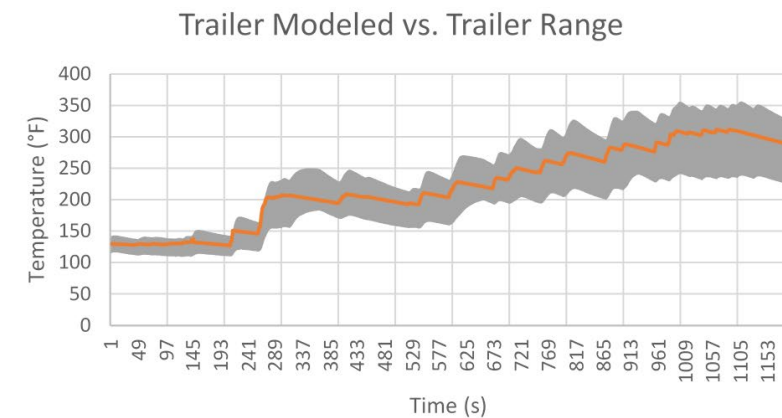
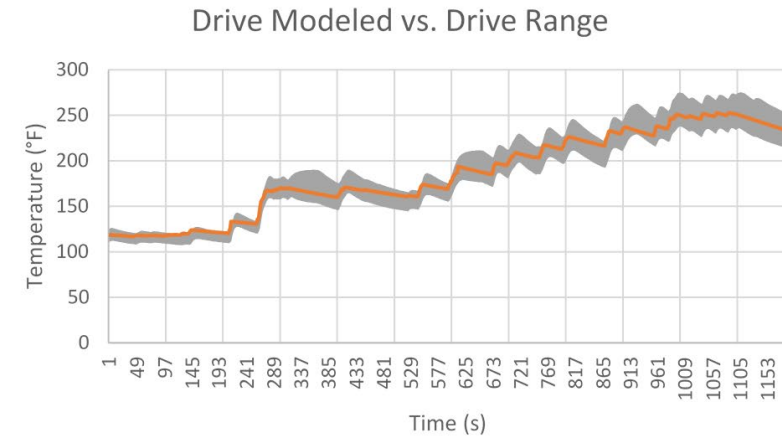
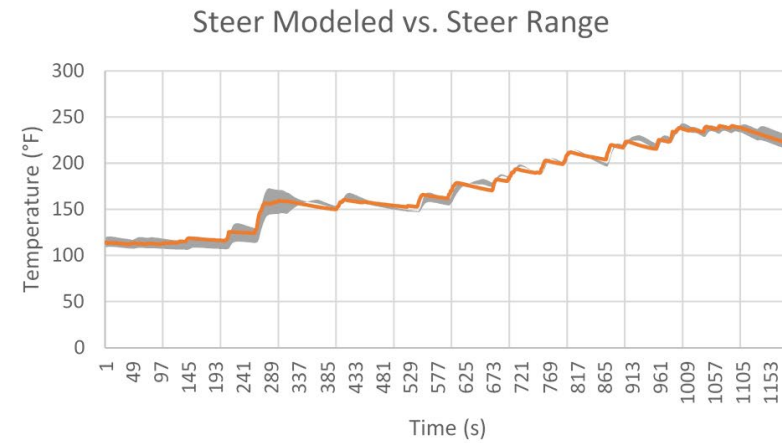
Labels for the equation components:

- Temperature
- Initial temperature
- Time
- Heating/cooling constant
- Braking horsepower
- Cooling coefficient 2
- Ambient temperature

Adaptations:

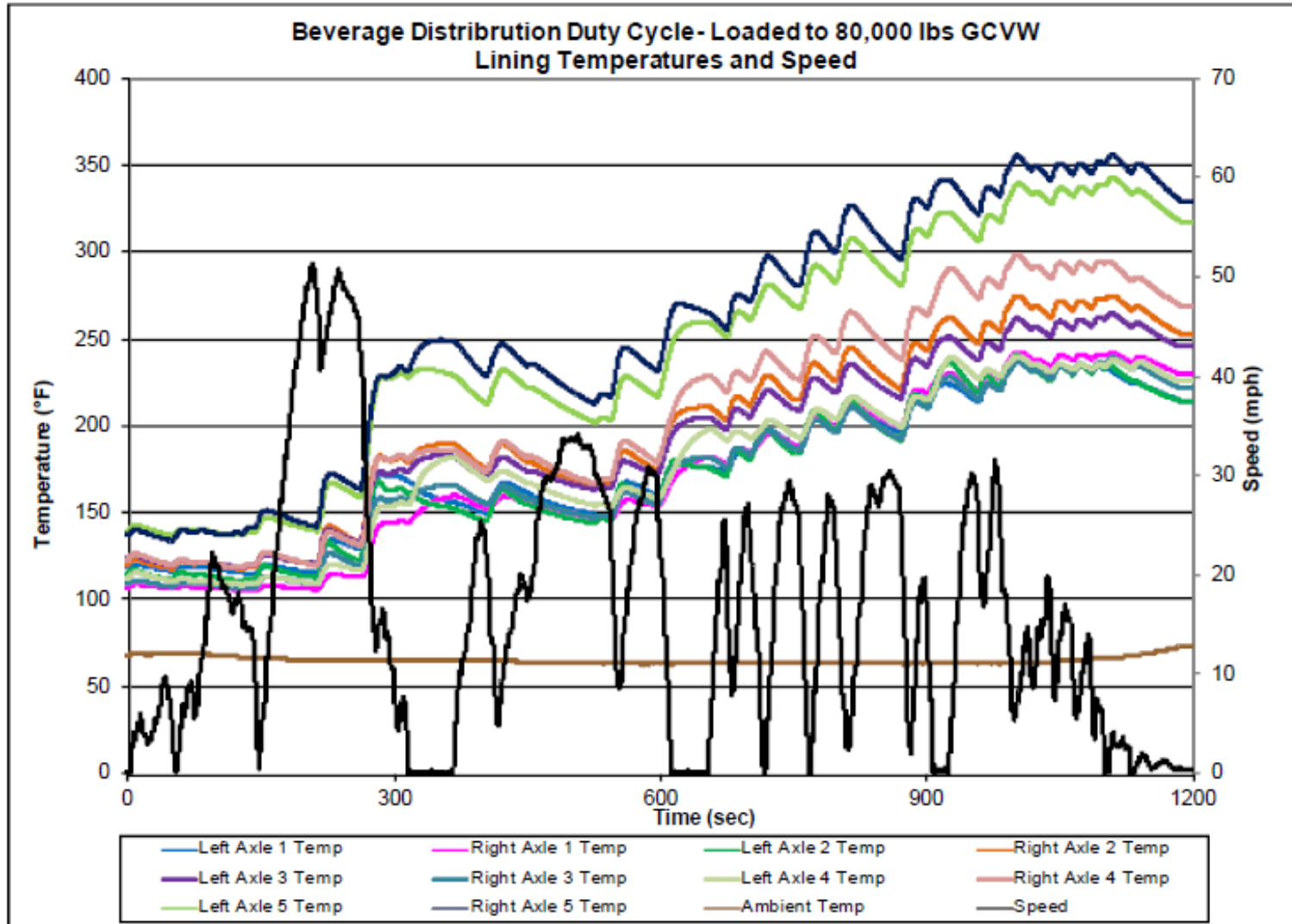
- Braking events v. coastdowns
- Estimation of braking power

Target temperatures for emissions tests



Example Brake Temp Results

e.g., Test track measurement on Class 8 drum brake on beverage delivery cycle

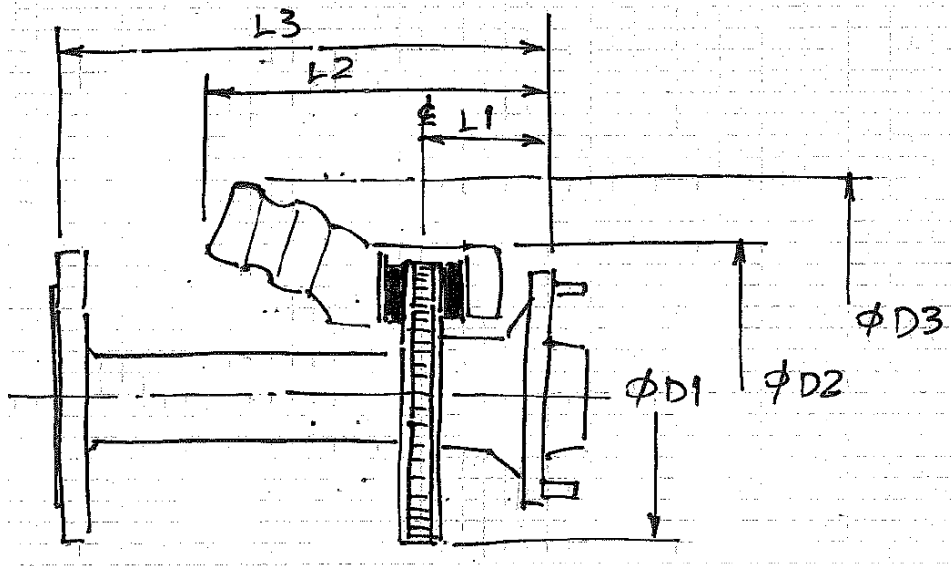


Thermocouples in primary brake shoes of all wheel ends per FMVSS 121



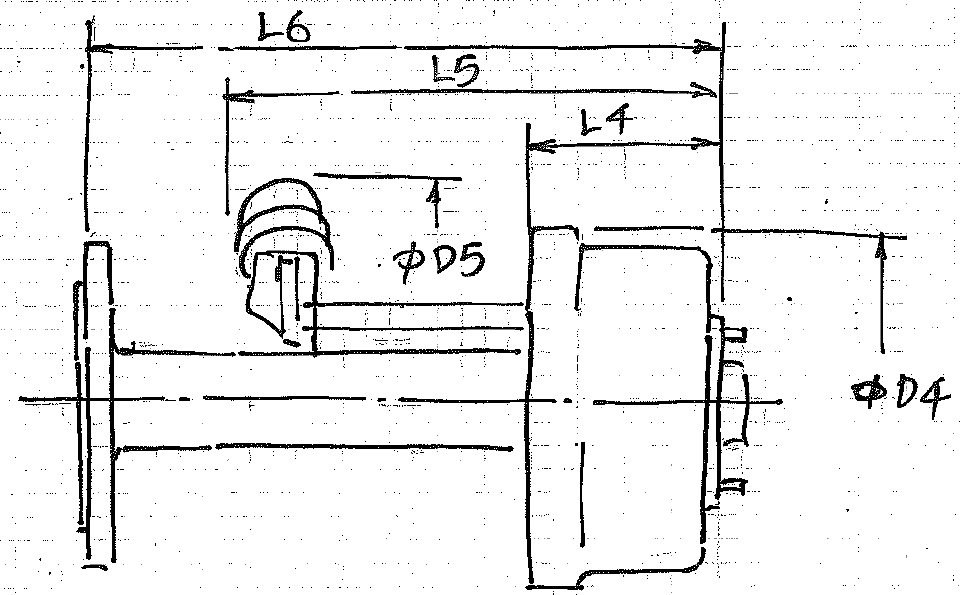
Brake configurations

Envelope dimensions significantly larger than light-duty vehicles



Air-disc brakes

L2 [450...650 mm], D2 [450...600 mm]



Air-drum brakes

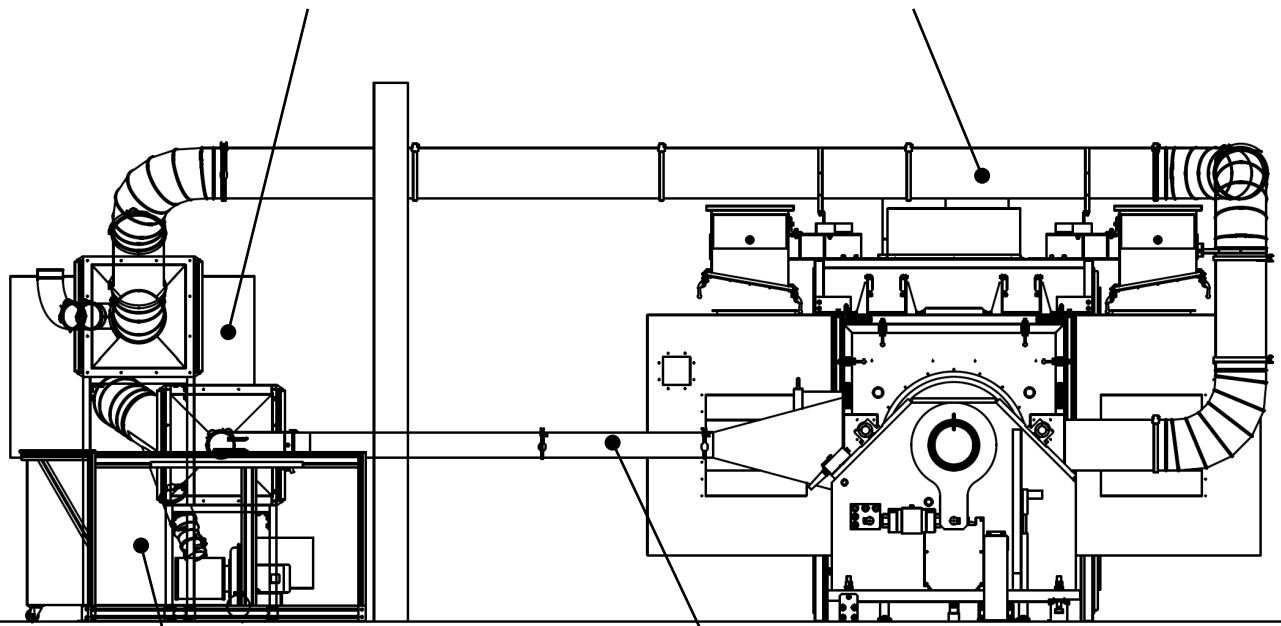
L5 [550...850 mm], D4 [380...520 mm]

Brake Dynamometer Test Setup

Caltrans setup with setup aligned with PMP sampling (pre-GTR)

climatic unit + HEPA filters

inlet ducting

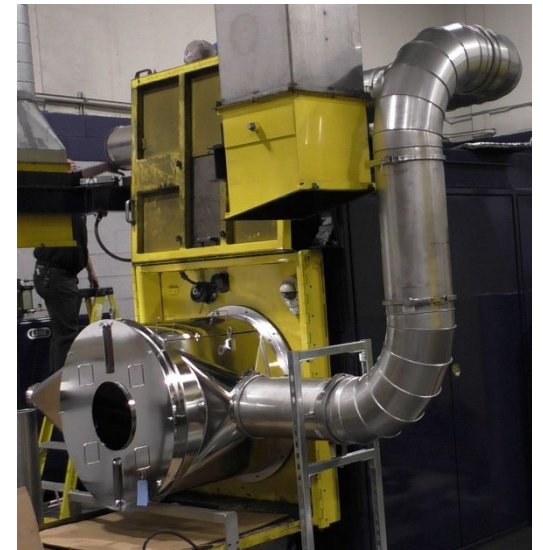
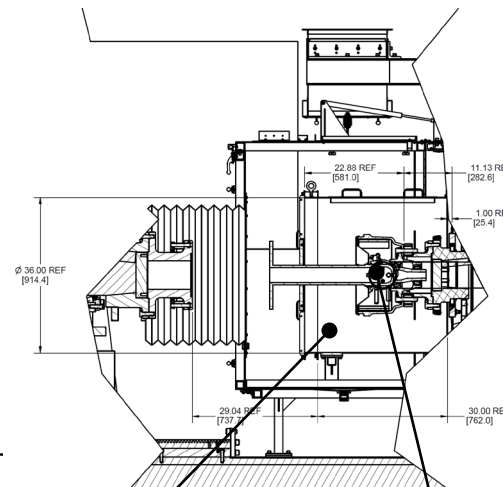


PM + PN systems
+ EEPS + APS + QCM

sampling tunnel

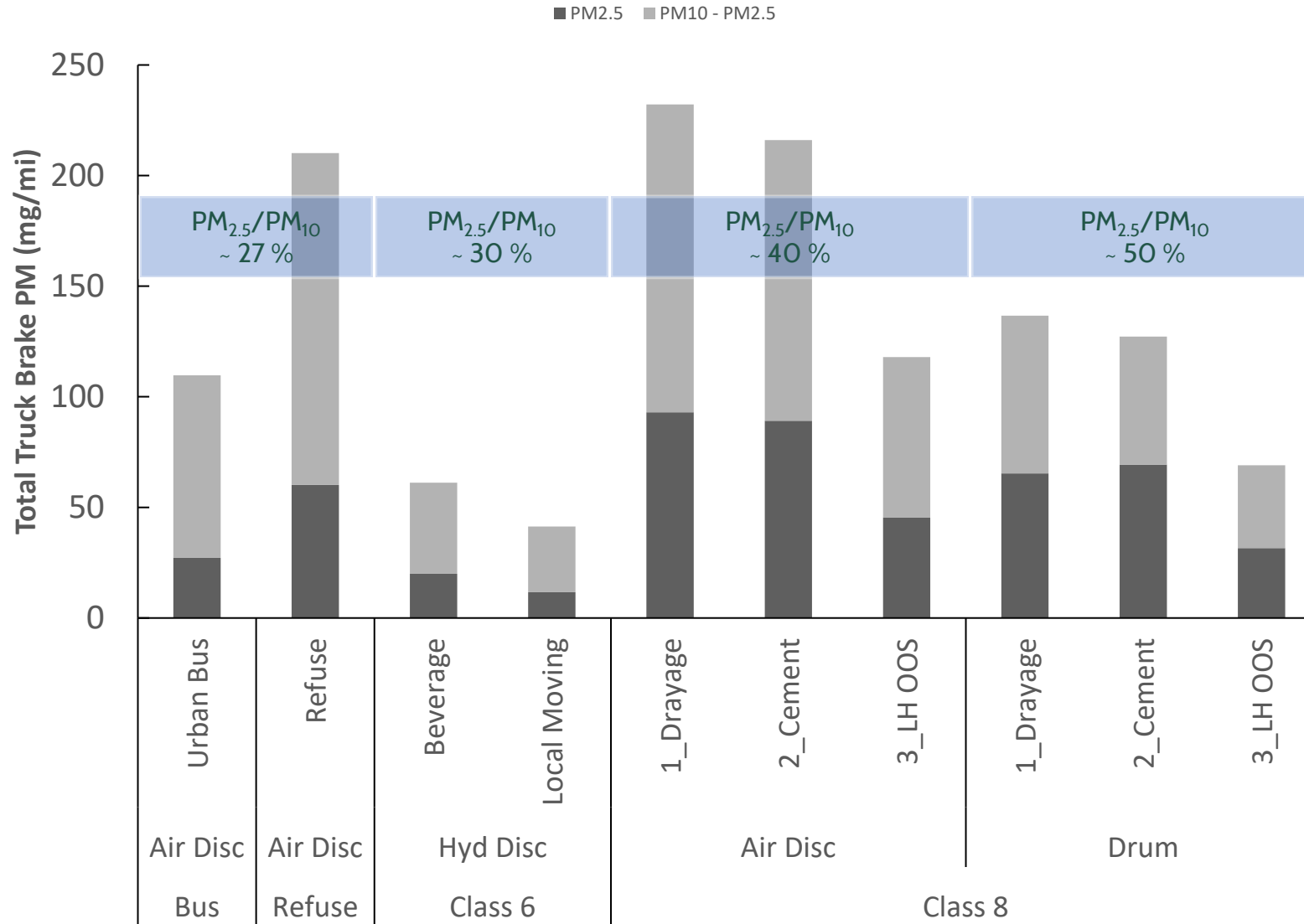
brake enclosure

brake assembly



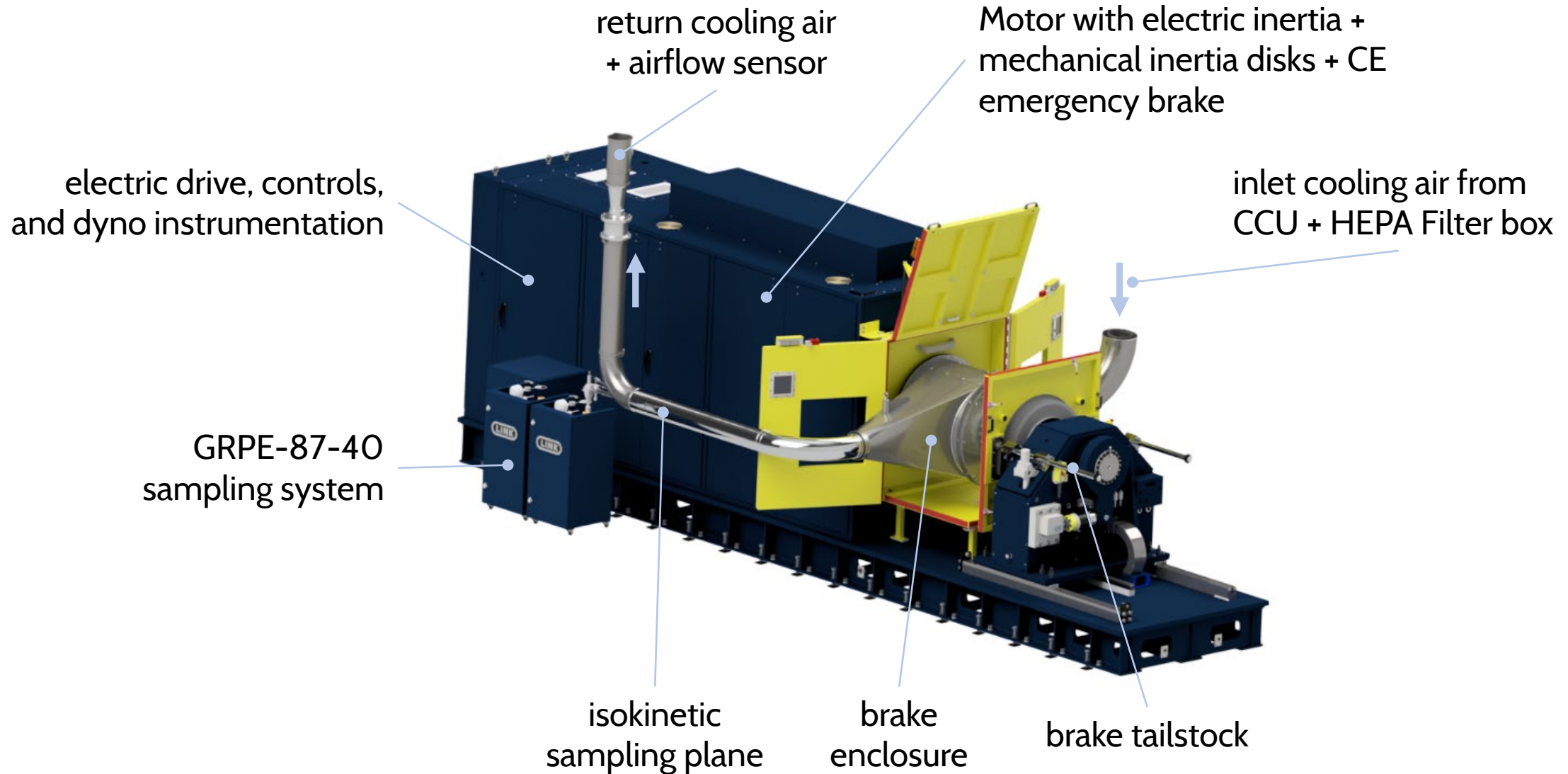
Total Truck PM₁₀

The PM_{2.5}/PM₁₀ fraction exhibited differences across brake types



Brake dynamometer for commercial vehicle applications

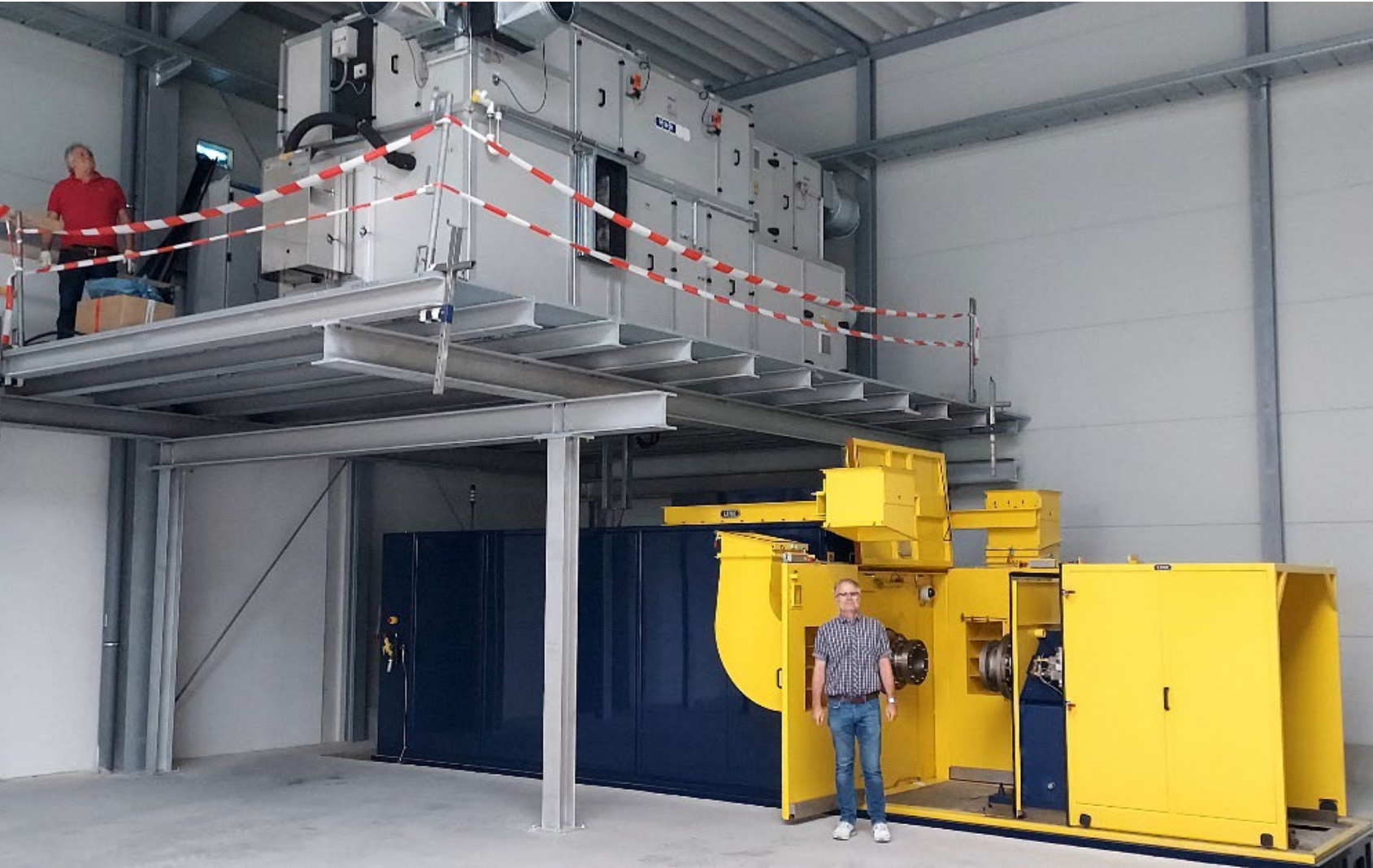
Adapting the PMP GRPE-87-40 system setup



Brake dynamometer for commercial vehicle applications

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Adapting the light-duty method GRPE-87-40 + CV applications



- Climatic conditioning
- Sampling system
- Emissions measurements



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