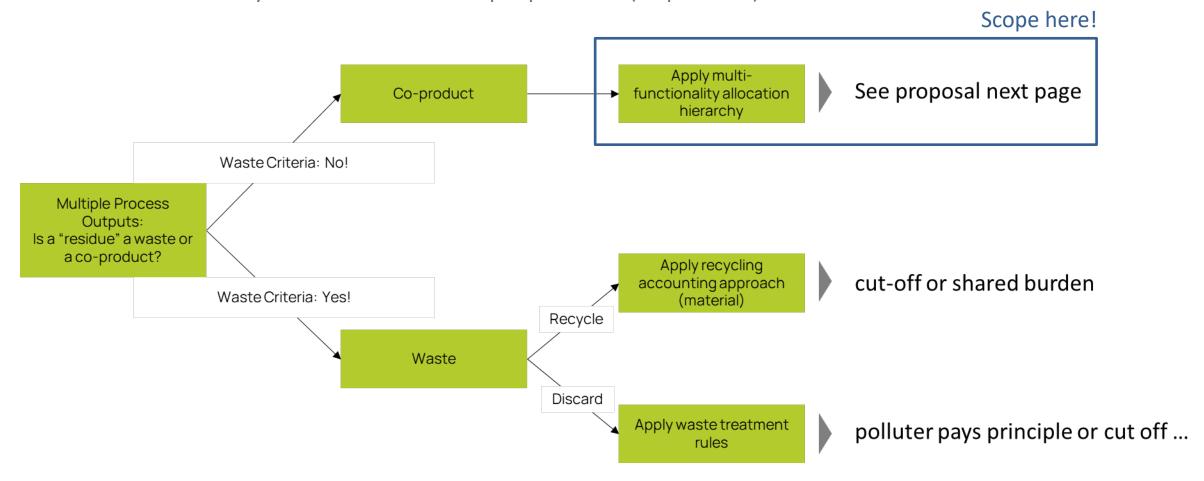


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CLEPA INPUT: 4.1 ALLOCATION HIERARCHY FOR MULTI OUTPUT PROCESSES

An allocation hierarchy is relevant in multi output processes (co-products)



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CLEPA INPUT: 4.1 ALLOCATION HIERARCHY FOR MULTI OUTPUT PROCESSES

Allocation hierarchy according ISO14067, Allocation shall be avoided whenever possible! no Apply process subdivision! Is subdivision of the process possible? no Is there a dominant, identifiable substitute product*? Apply system expansion via substitution! no Is the ratio of economic value** for product and co-product > 5 Apply economic allocation! no Is there a physical relationship, e.g. mass, energy Apply physical allocation! no

6

Use economic allocation**!

Single output product

Market prize averaged over three years

