## 2.4 Maintenance

What is maintenance? And how it impacts LCA study?

Vehicle maintenance refers to the routine care of a vehicle to ensure its optimal performance, longevity, and safety by preventing issues from arising and preserving its overall condition. The maintenance phase of a vehicle's life cycle can have a none-negligeable impact on its carbon footprint. Recent life cycle assessment studies estimate that the greenhouse gas emissions produced by vehicle maintenance during the use phase can range from 2%- 5% (

of total vehicle carbon footprint, depending on the powertrain type and vehicle segment.

## 2.4.1 Scope

Different types of maintenance? And which types are in the scope

Two types of maintenance are included in the guideline:

- Consumables: These are items that will need to be refilled periodically over the life of the vehicle to maintain optimal performance. This includes items such as engine oil, transmission fluid etc...
  For these items recycling is not required, and hence only carbon footprint related to material and production should be considered. Most of the time OEMs recommend a frequency of replacements of these consumables for a given region of usage.
- Maintenance parts: This refers to the replacement of parts due to normal wear and tear, including components that are not designed to last the entire lifespan of a vehicle, such as the brakes, clutch, tires, SLI battery etc... The range of parts that need to be replaced during maintenance varies between different cars, depending on factors such as the driver's behavior, road conditions and other variables (weather etc.). Hence, it is difficult for OEMs to recommend a frequency of exchange of these parts to the customer. The frequency of maintenance of such parts can only be estimated with acceptable probability through statistical analysis and a generic frequency of these parts should be used for the purpose of carbon footprint estimation. For these parts recycling aspects must be considered and are same as that of original production parts.

Other repair or maintenance activities not included in the guideline are:

Unexpected repairs (i.e., accident): Looking at the challenge of estimating the consequences of road accidents and premature fails (for components expected to last for service life), the guideline does not address such cases. Furthermore, impact of such cases is not very significant compared to overall carbon footprint of a car.

*Cleaning operations:* Effect of car wash may not be a significant factor in the calculation as it is a very small fraction of the overall carbon footprint of a car. Hence, the guideline does not address cleaning operations.

**Commented [FL1]:** This range seems too high according to our evaluations.

**Commented [FL2]:** May be not relevant for the guideline. Suggestion to remove it

## 2.4.2 Carbon footprint estimation

How is carbon footprint estimated for maintenance?

Since the carbon footprint related to maintenance occurs after the vehicle is placed on the market, it can only be estimated based on statistical data or recommend data by OEM.

There are two possibilities (considered in a hierarchical manner):

- 1. List of maintenance parts/consumable and associated frequency provided by the OEM.
- 2. List of maintenance parts/consumable not available

#### 2.4.2.1 Maintenance data available

If list of maintenance parts/consumable and associated frequency is provided by the OEM then the following estimation should be used.

As this will reflect the effort from the OEM to reduce carbon footprint of maintenance, OEM should provide all the assumptions (list, frequency, carbon emission) used for carbon footprint estimation.

 $CO_{2eq.maintenance} = \sum CEF_i * f_{i.maintainence}$ 

Where,

i : Consumable/ maintenance parts according to chapter 2.4.2.1.1

 $f_{i.maintainence}$ : Maintenance frequency of the consumable/ maintenance parts defined according to chapter 2.4.2.1.2

 $CEF_i$ : Carbon emission factor of the consumable/ maintenance parts as used for calculation of upstream emissions

# 2.4.2.1.1 Determination of list of consumables and parts

Following table provides a list of consumables and parts for guidance and should not be considered as exhaustive. The OEM should provide the list adapted to the powertrain and vehicle segment for which the carbon footprint is calculated.

**Commented [TS3]:** OICA: Same as service life, maintenance part is depended on the market (means customer use). So, if possible, the list should be decided in each market (means CP can decide). In order to reflect the effort from the OEM, we can decide the frequency or emission factor.

## Table 2.1 List of consumables and maintenance parts

		Gasoline	Diesel	CNG	NOVC-HEV	OVC-HEV	Pure EV	FCHV	OVC-FCHV	H <sub>2</sub> -ICE	
	Engine Coolant	V	v	V	~	V	-			v	
ſ	Engine Lubricant	~	~	~	~	~	-	-	-	~	
20	Screen Wash	~	~	~	~	~	~	~	~	~	
	Break fluids	~	~	~	~	~	~	~	~	~	
Insi	Electric Drive Unit Fluid	-			~	~	V	~	~	-	
3	Transmission fluid	~	~	<i>J</i>	~	~	~ V	~	~	~	
	Refrigerant	~	~	~	~	× 11	ssion	~	~	~	
	AdBlue/Urea		~			Lor disco					
	Passenger Air Filter	~	~	~	~ V	nde	V	√	~	~	
5	Engine Filter	~	~	~	~	~	-		-	-	
	Spark plug	~		~	~	~			•		
	Windshield Wiper Blades	~	~	V	~	~	V	~	~	~	
2	Tires	~	v	~	~	V	V	~	~	~	
	Brake linings	~	~	~	~	~	V	~	~	~	
	SLI Battery ( 12V)	~	V	~	~	~	V	V	~	~	
-	Aftertreatment	~	~	~	~	V					
	Traction Battery	-		-	~	~	V	~	~	-	
	Fuel cell	-		-		-	-	~	~	~	

Commented [FL4]: •Traction battery, fuel cell and aftertreatment components are not supposed to be replaced. Is it correct to have them here? •Leakage is already considered in this part and should not be reconsidered separately to avoid double counting (e.g. engine coolant, refrigerant, etc...) •Some parts may be removed due to their low contribution (e.g. wipers)

# 2.4.2.1.2 Determination of frequency

Frequency can be calculated by the following two approach:

Frequency by distance

 $Frequency_{distance} =$ 

Service life [km] Maintainence interval [km]

Frequency by duration

Service life [years]  $Frequency_{duration} = \frac{1}{Maintainence interval [years]}$ 

In case OEM recommends frequency by both distance and duration, both calculations should be performed, and most conservative frequency should be considered for the carbon footprint estimation.

# 2.4.2.2 Maintenance data not available

The maintenance parts/consumable are already included in the upstream emission as they are part of the vehicle before placing the vehicle on the market. Hence, if list of maintenance parts/consumable not available then a fixed percentage of upstream emission can be attributed to maintenance depending upon powertrain, service life, vehicle segment and region of use.

These factors can be defined by each region through statistical analysis. For all category 1 vehicle it can be assumed that there is no variation within segments.

$CO_{2eq.maintenance} = f_{maintainence} * (CO_{2eq.Material} + CO_{2eq.Production} + CO_{2eq.Recycling})$	<b>Commented [FL5]:</b> It may artificially decrease the maintanance contribution due to improvement in steel and alluminuim footprint (e.g. tires. brake pads. SLI battery, fluids
Where,	are made of different materials)
$f_{maintainence}$ : Maintenance frequency as defined in table 2.2	
<i>CO</i> <sub>2eq.Material</sub> : Carbon footprint of material acquisition phase	
CO <sub>2eq.Production</sub> : Carbon footprint of production phase	
CO <sub>2eq.Recycling</sub> : Carbon footprint of recycling phase for maintenance parts	
Table 2.2 Default maintenance fragments as a function of howevertagin	
Table 2.2 Default maintenance frequency as a function of powertrain	<b>Commented [TS6]:</b> OICA: how to define these values ?
	OEMs on different powertrains.
Powertrain Gasoline Diesel CNG NOVC-HEV OVC-HEV OVC-HEV	
fmantenance YY % ZZ%	
Un <sup>de.</sup>	
2.4.3. Cut-off rule	Commented [FL7]: A cut-off rule should be considered to
	avoid excessive burden. Some components have very minor
	Impact. To consider them can increase calculation burden.