

Weight Increase Calculation to Change to Aluminium HIP Cups for Q3, Q1.5 and Q1

Q6 Aluminium Hip Cups

Part	Weight grams
Upper Cup	32
Spacer	3
Lower Cup	34
Total	69

Q3, Q1.5 and Q1 Plastic cups

Upper Cup	15
Lower Cup	25
Aluminium Back Plate	4
Acetal Plunger	1
Spring abd screws	1
Total	46

Aluminium minus Plastic	23
Expected increase to fill cup gap	1
Total one side	24

Total Wt increase to Dummy 48