

# FIMCAR

## Frontal Impact and Compatibility Assessment Research

### FIMCAR Frontal Impact Test Approach

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# Content

- Accident analysis
- Strategies and priorities
- Assessment of procedures
- Selected procedures
- Outlook for assessment metrics

# Accident analysis

## summary of findings

- Structural interaction still an issue
  - over/underriding
  - small overlap
- Compartment strength still an issue
  - seems to be independent from vehicle size
  - especially in crashes with HGV and objects
- High proportion of fatal and severely injured in large overlap accidents (even at relatively low speed)
- Higher injury risks for occupants in lighter car in car-to-car accidents
  - Likely caused by higher delta-v for lighter cars

# FIMCAR Strategies

- Requirements for the FIMCAR assessment procedures to build FIMCAR assessment approach
  - Structural interaction
    - crash structures in common interaction zone
    - vertical / horizontal load spreading
  - Pulse
    - field relevant pulses
    - different pulses to assess RS over range of pulses
    - more severe pulse to address acceleration loading type of injuries
  - Test severity
    - maintain cabin strength for all vehicles
    - Appropriate severity level for occupant protection
  - General requirements for test procedures

# Pulses from Accidents

- For comparison of test pulses with pulses from real world accidents data of CASPER accident reconstructions are used.
- For this comparison a corridor is derived from the reconstruction results

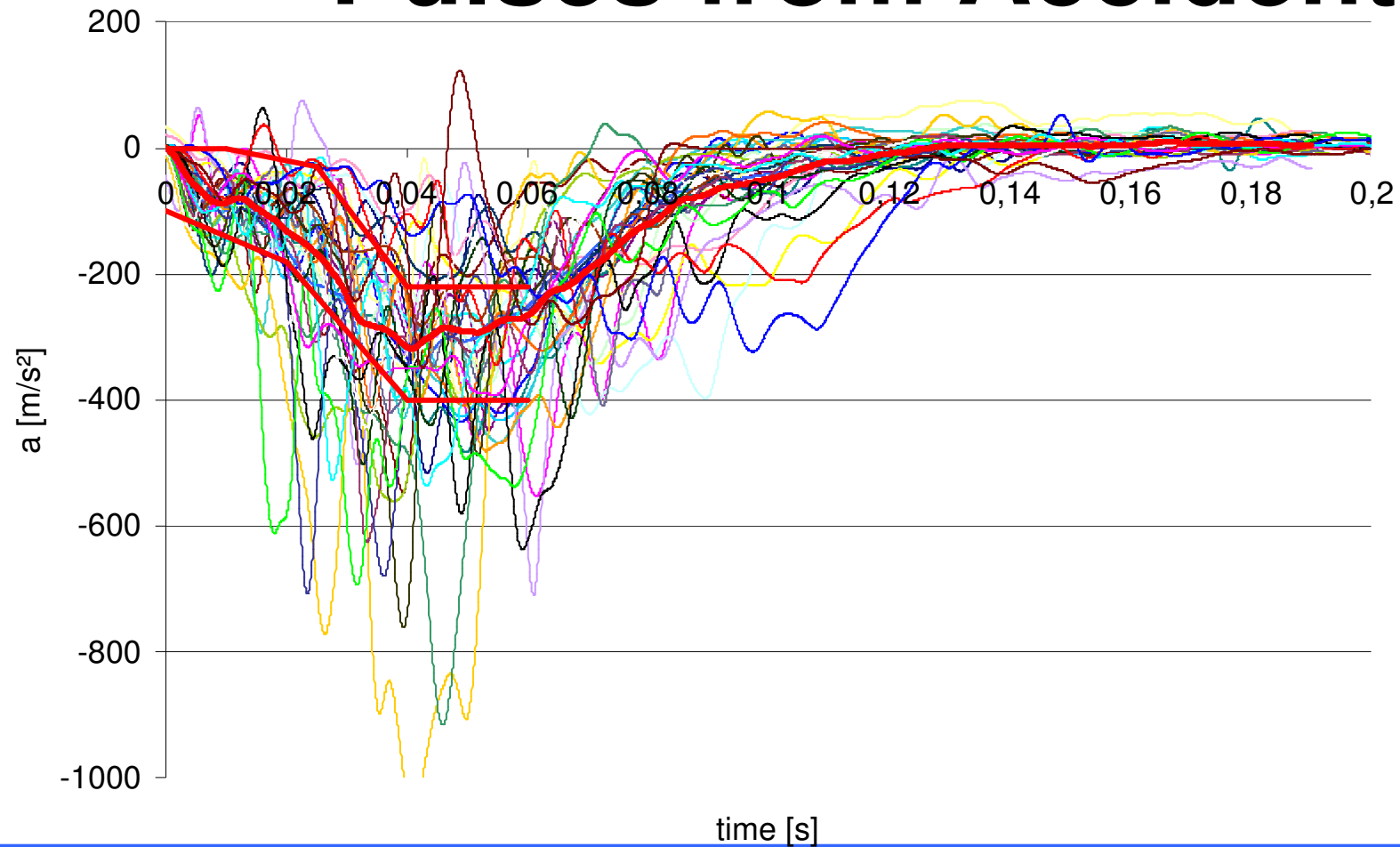
# Pulses from Accidents

- Within EC funded CASPER project and previous CHILD project accidents were reconstructed in crash test facilities
- Accidents are not representative
  - selected to develop injury risk function for child dummies
    - minimum child injury severity or
    - minimum accident severity (i.e.  $\Delta v > 40$  km/h)
- Results should be considered as indication rather than evidence

# Pulses from Accidents

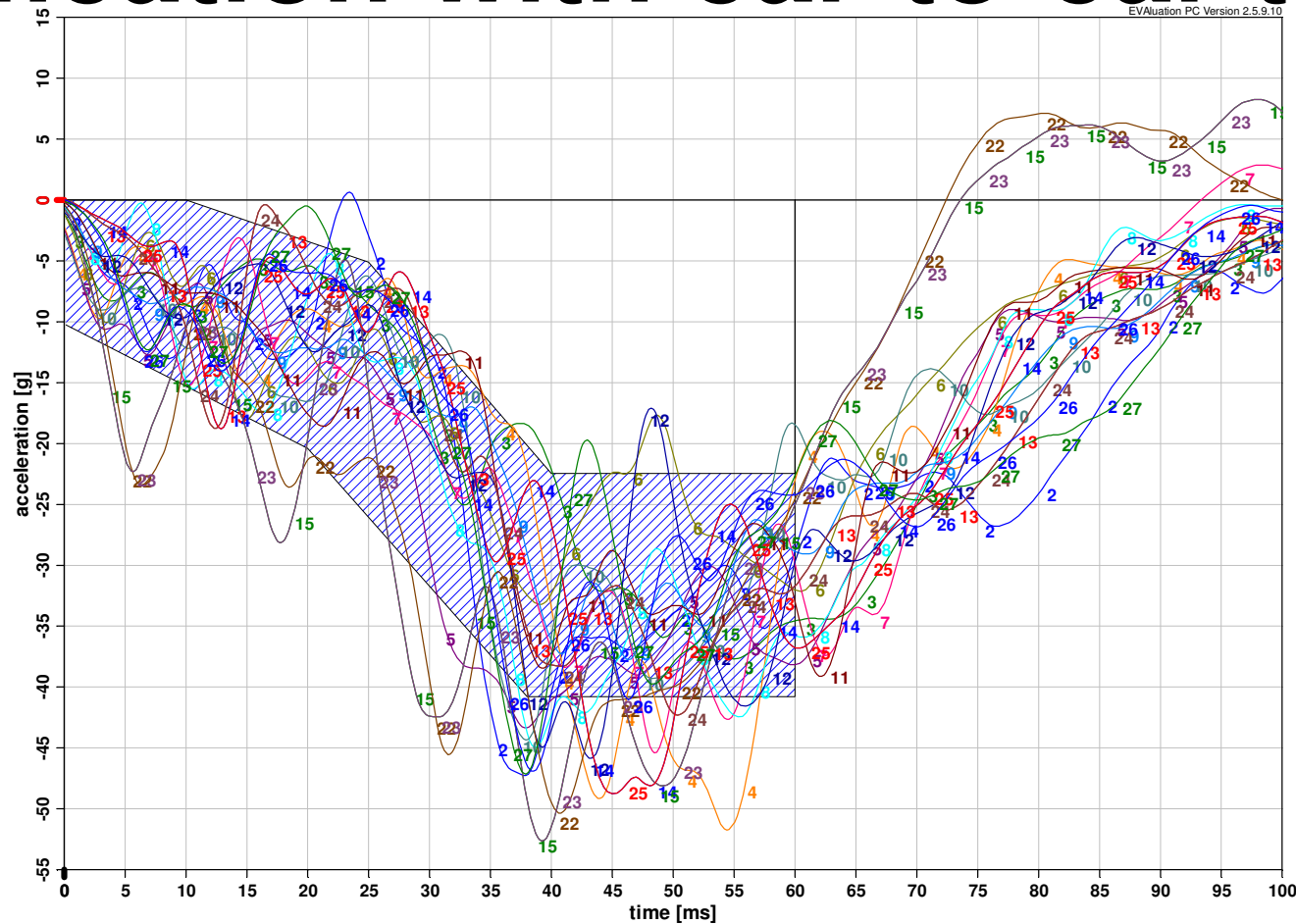
- Case selection for this analysis
  - Frontal impact to
    - Car front
    - Car side
    - Object
  - New cars only
    - Cars which remained on the market after October 2003
  - 40 of approx. 130 cases left

# Pulses from Accidents





# Verification with car-to-car tests



# Analysed Test Procedures

- Off-set test procedures
  - Current ODB
  - PDB
  - MPDB
- Full width
  - FWRB
  - FWDB

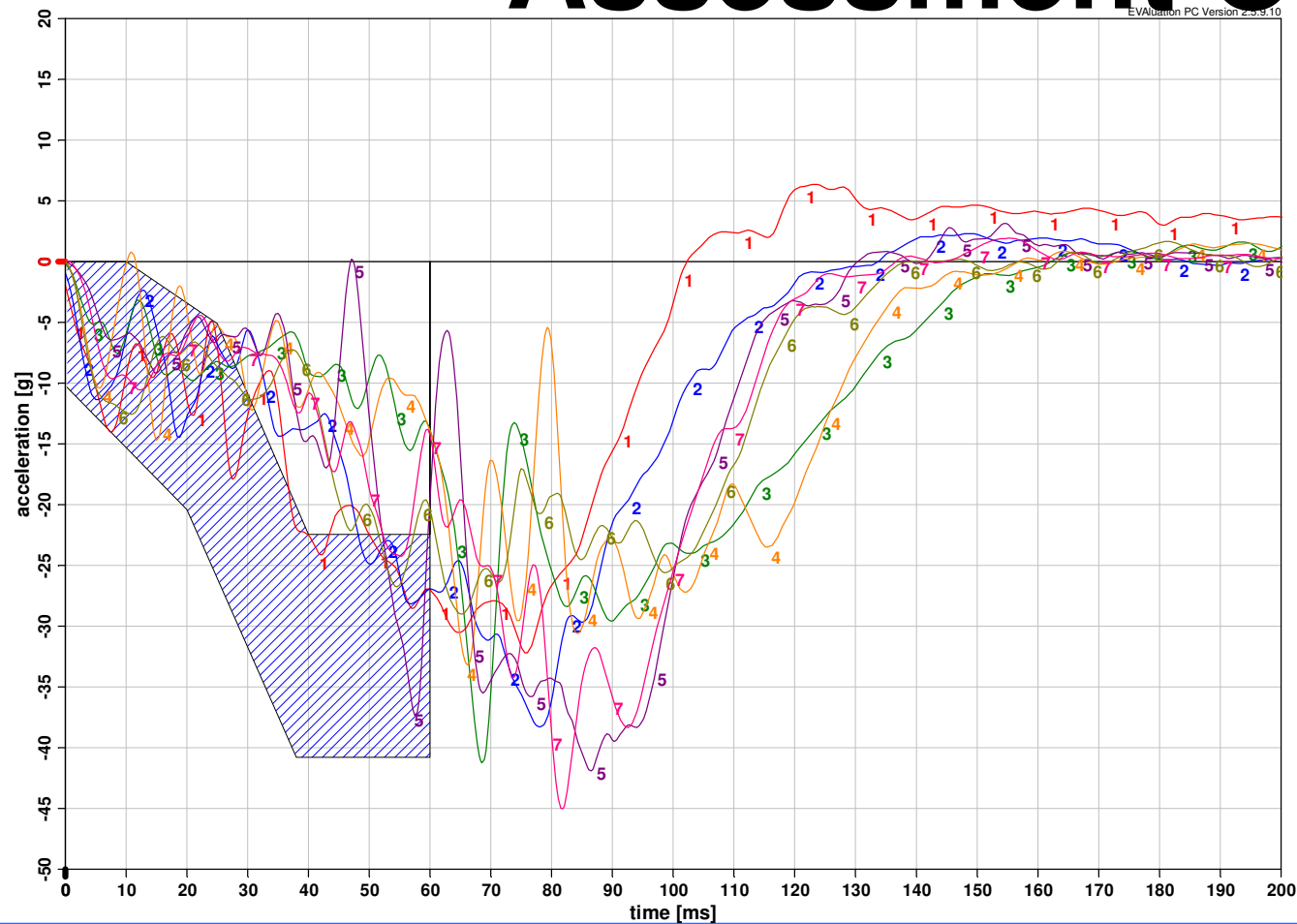
# Assessment ODB

- State of the art w.r.t. cabin integrity assessment
- No compatibility assessment metrics known
- Robust compatibility assessment unlikely to be possible

# Assessment ODB

- Barrier face is bottomed out by nearly every car
- Tends to cause back loaded pulse

# Assessment ODB



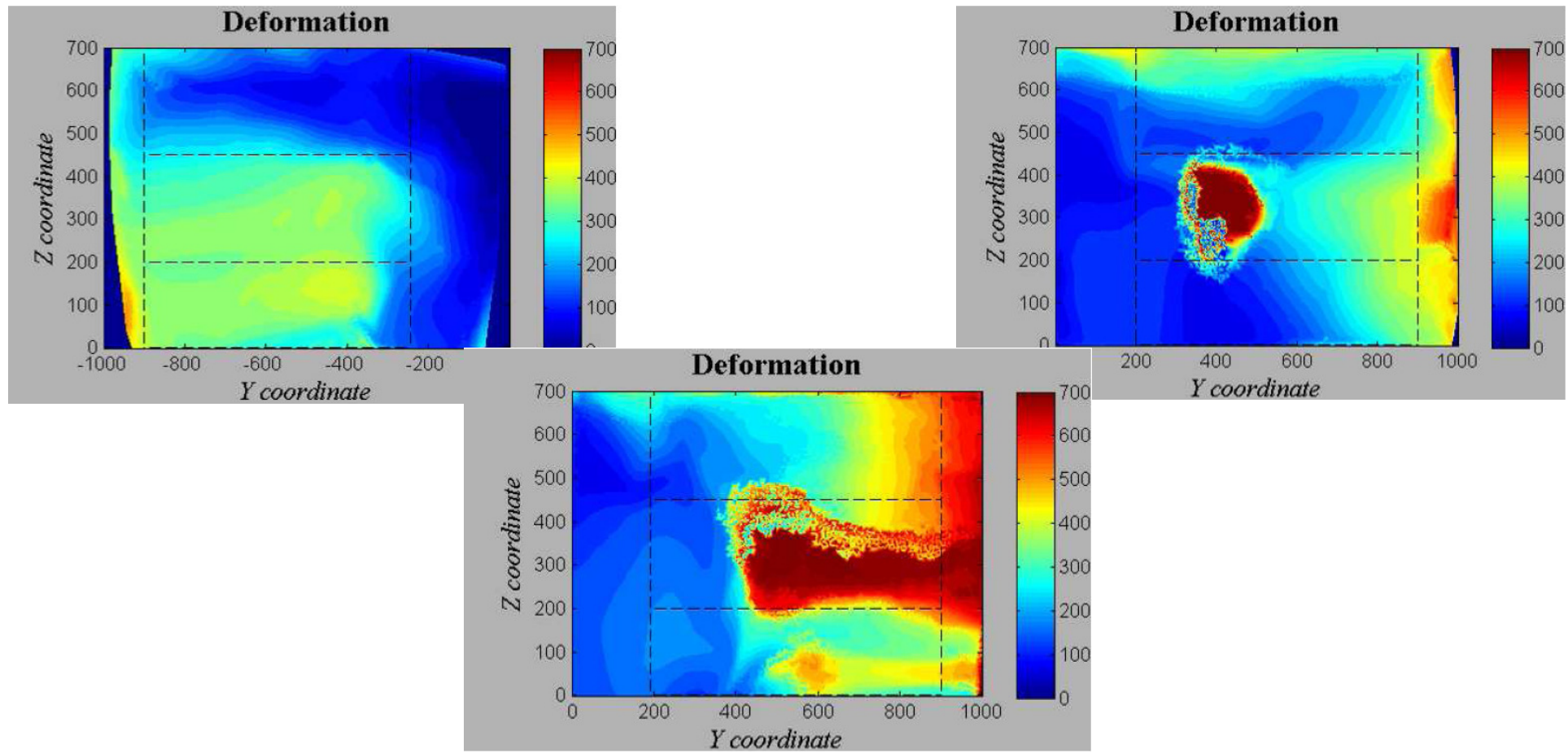
# Assessment PDB

- Subjective compatibility assessment possible by analysis of barrier face deformation
  - especially load spreading (horizontally / vertically)
- Up to now no robust objective compatibility metrics developed

# Assessment PDB

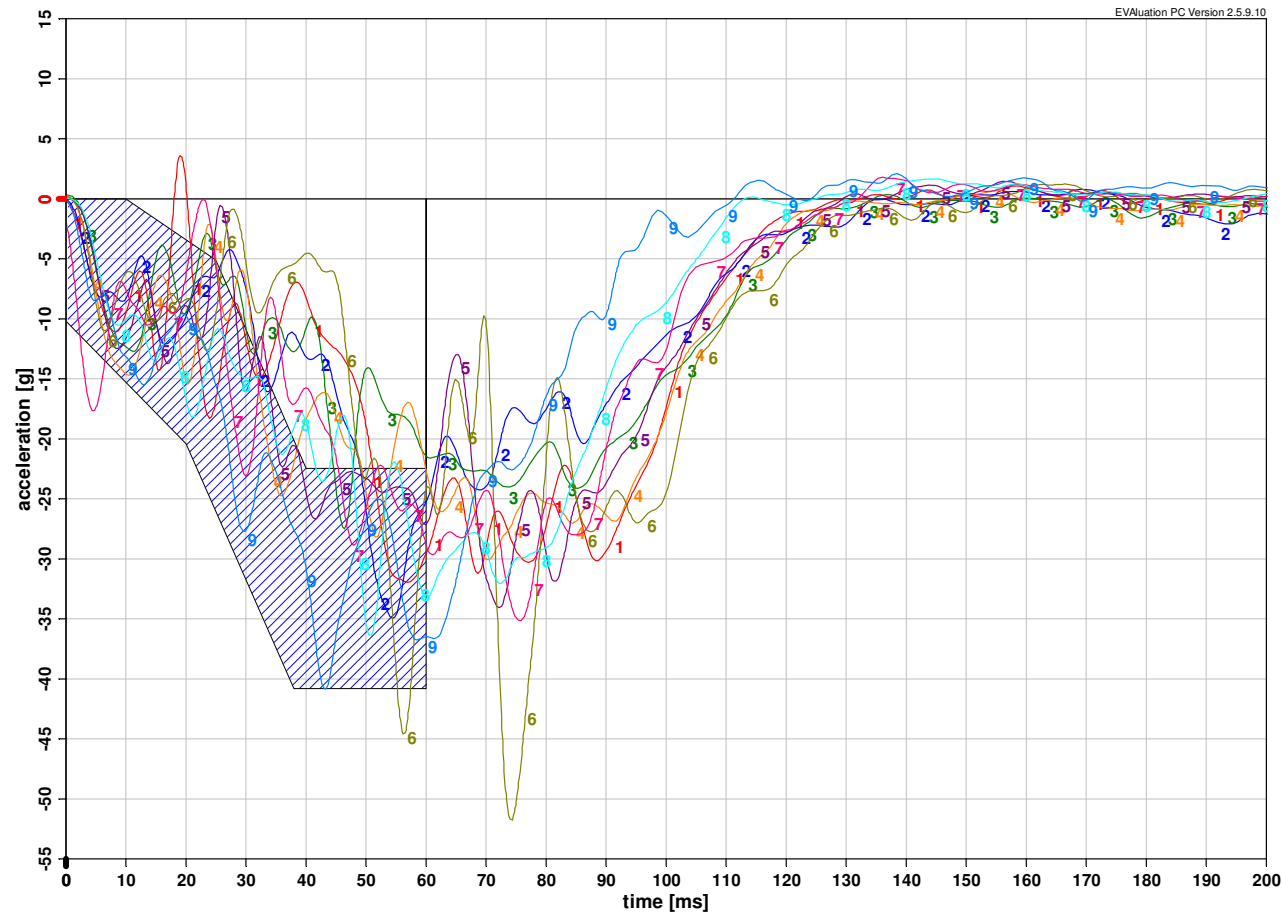
- Cabin acceleration mainly higher compared to ODB tests
- Tends to reduce requirements for cabin integrity for very heavy vehicles
- Attempts to harmonise test severity amongst vehicles of different masses

# Assessment PDB





# Assessment PDB



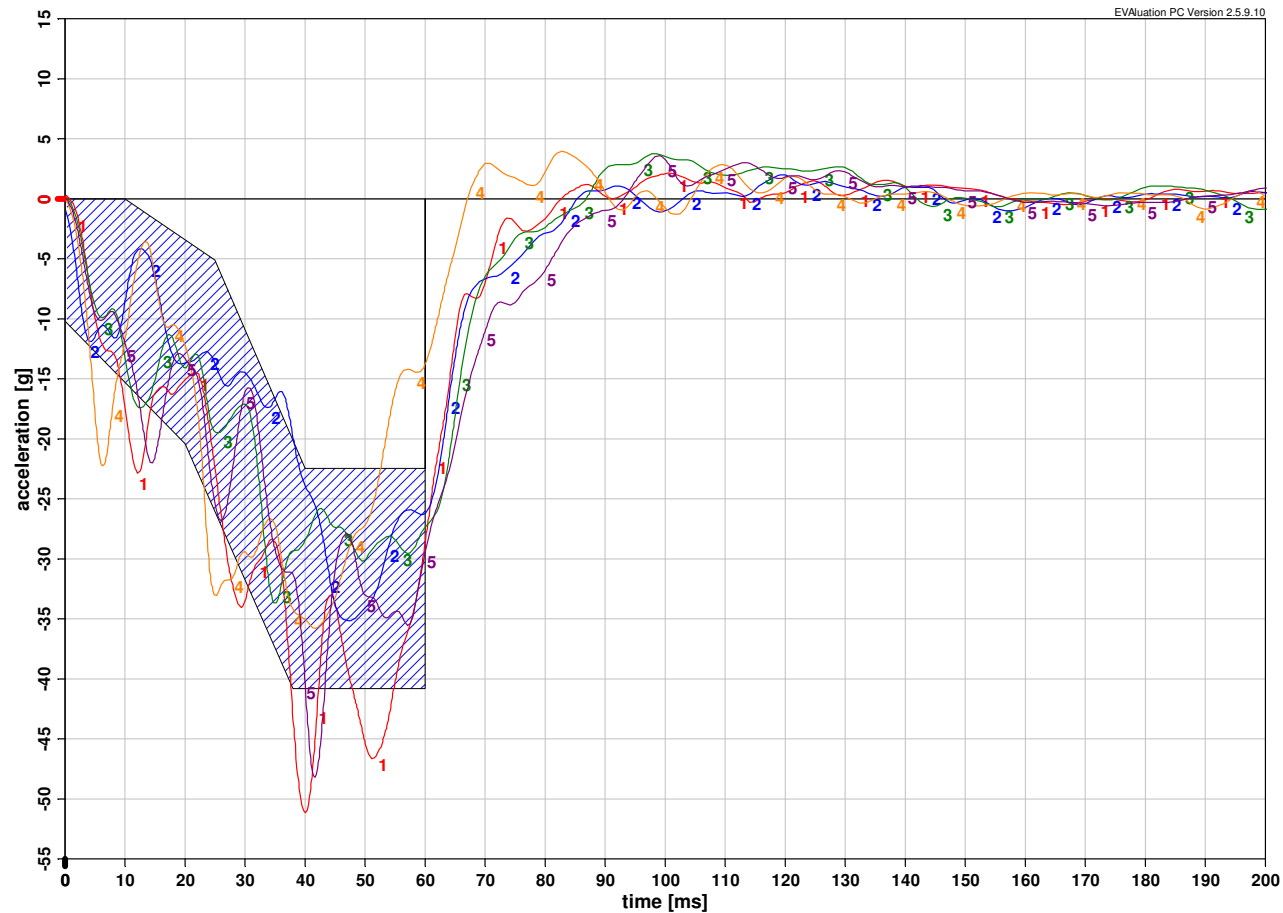
# Assessment MPDB

- Subjective compatibility assessment possible by analysis of barrier face deformation
  - especially load spreading (horizontally / vertically)
- Up to now no robust objective compatibility metrics developed

# Assessment MPDB

- Addresses momentum issues for smaller vehicles in car-to-car crashes

# Assessment MPDB



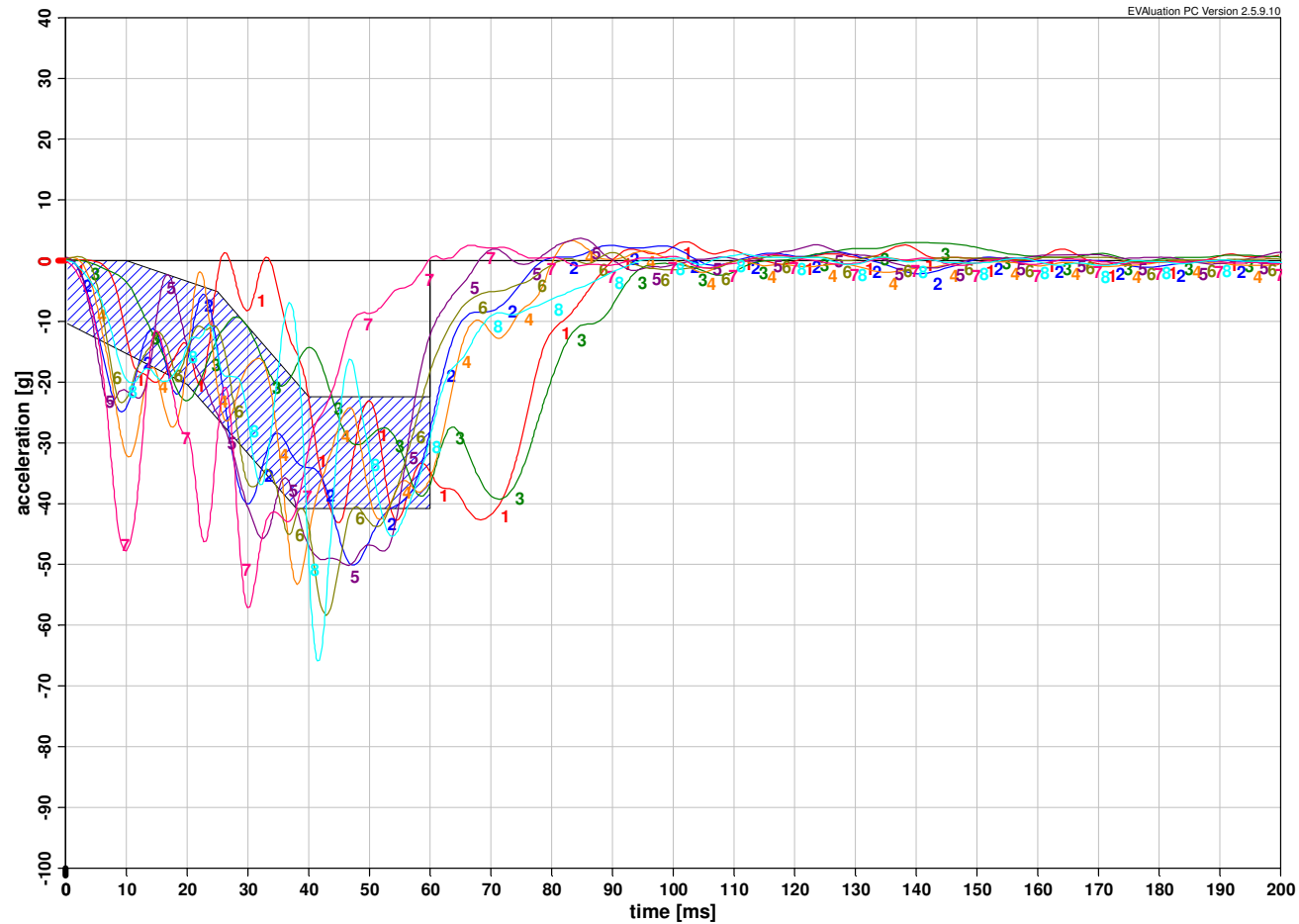
# Assessment FWRB

- Defacto standard world wide
- High acceleration pulse
  - especially in the early phase
- Load cell wall based metrics for compatibility assessment
  - engine dump especially for Japanese Mini cars

# Assessment FWRB

- Assessment early in the impact
- Vehicles with primary structures outside the interaction zone are likely to require an additional test to determine the compliancy of secondary structures within the zone

# Assessment FWRB



# Assessment FWDB

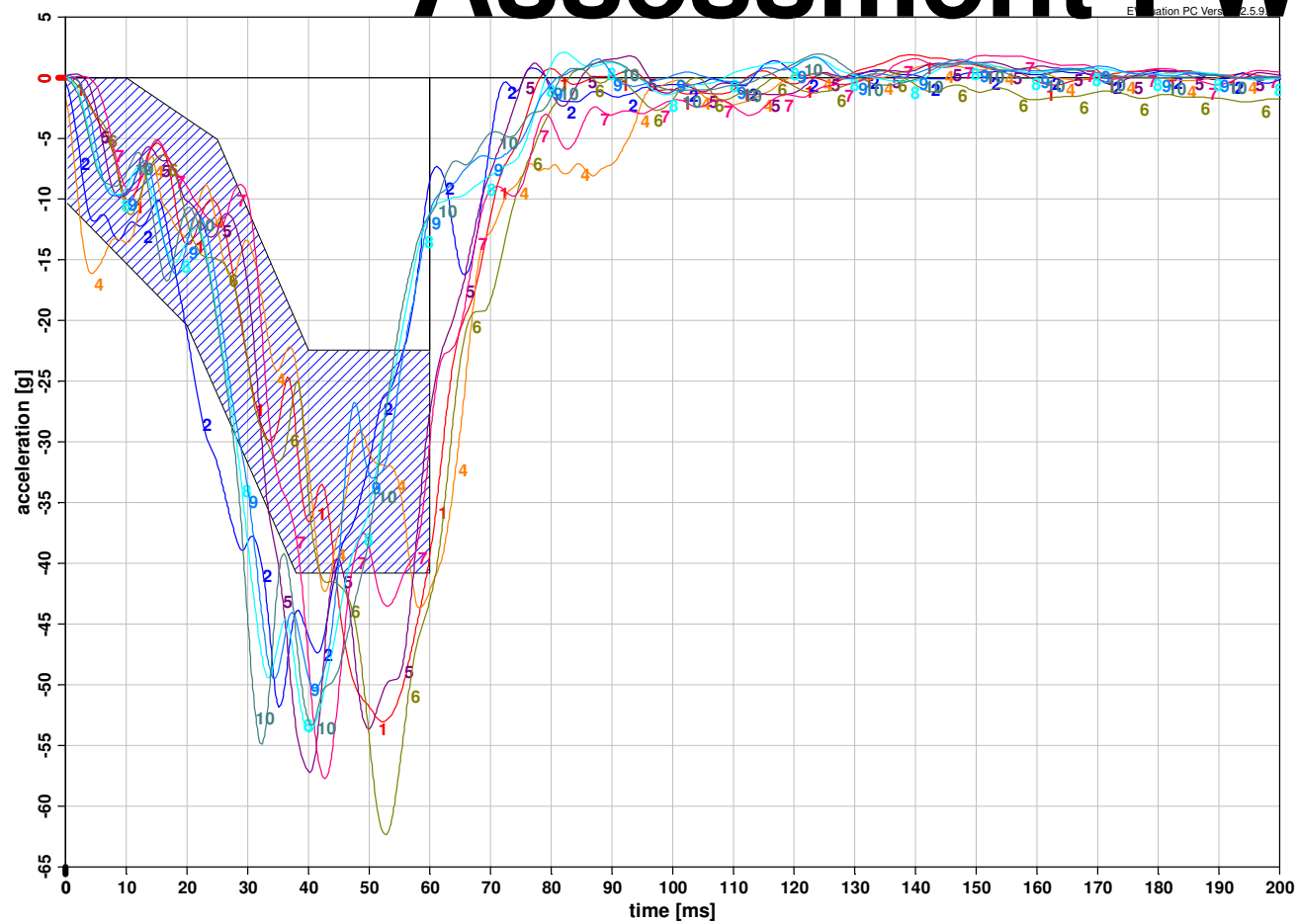
- Acceleration pulse comparable with car accident pulses
- Load cell wall based metrics for compatibility assessment
  - Less sensitive to protruding parts than FWRB
  - Engine dump attenuated



# Assessment FWDB

- Assessment over the most important part of the impact duration (until 40 ms)
- Maximum acceleration appears to be higher than in FWRB → changing speed to 50 km/h
- Load spreading in the barrier face
  - Is not a problem if sum forces of rows or columns are used

# Assessment FWDB



# FIMCAR Test Approach

- Combination
  - Current ODB
  - FWDB

# FIMCAR Test Approach

- Justification
  - ODB guarantees that current level of compartment strength will be maintained for all vehicles
  - PDB without compatibility metrics was not acceptable for a majority of FIMCAR members
  - Majority of FIMCAR members still believe in PDB as the long term approach -> research is ongoing

# FIMCAR Test Approach

- Justification
  - FWDB results in more realistic pulse
  - FWDB draft metrics look later into the impact, thus is detecting more relevant structures (compared to crush cans in heavy vehicles)
  - FWDB is possibly able to detect appropriate SEAS (research ongoing)
  - FWDB possibly detects horizontal load spreading (research ongoing)

# FIMCAR Test Approach

- Next steps ODB
  - Analysis ongoing if any compatibility metrics can be applied from ODB LCW readings
  - Euro NCAP compartment assessment shall be “translated” for homologation use
  - No additional changes proposed by FIMCAR

# FIMCAR Test Approach

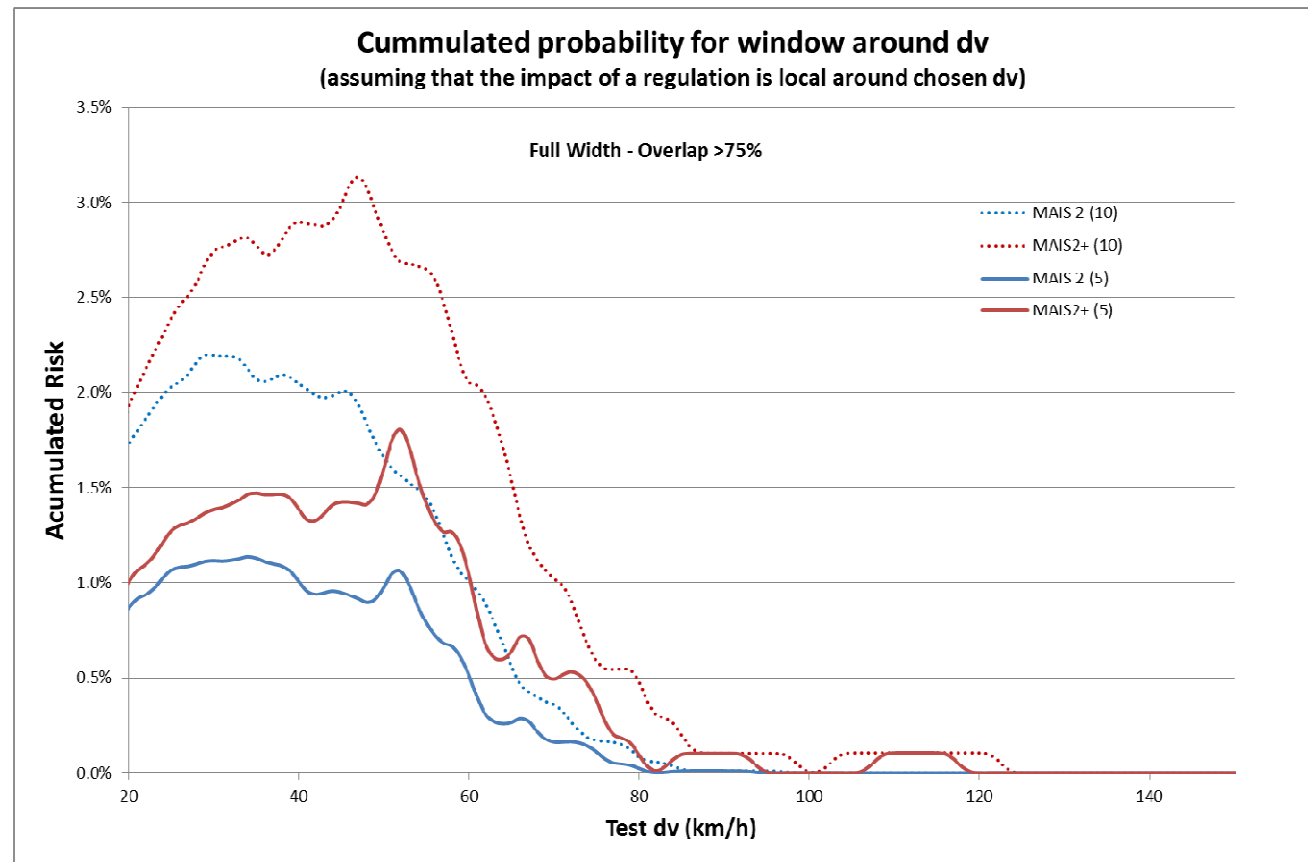
- Next steps FWDB
  - Certification procedure for load cells and LCW in progress
  - Test speed to be defined
  - Finalisation of metrics in progress
    - SEAS detection?
    - Load spreading?

# FIMCAR Test Approach

- Next steps FWDB
  - can SEAS be detected?
    - car-to-barrier tests
    - car-to-car tests



# FWDB Test Speed



# Draft metrics for the full width test

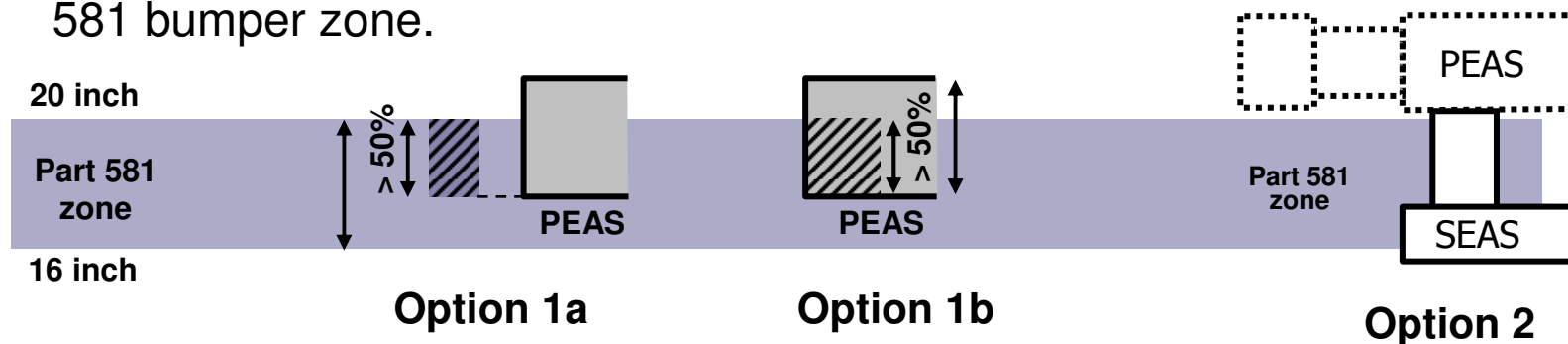
## US voluntary agreement for LTV compatibility

### Option 1

- 1a The light truck's primary frontal energy absorbing structure shall overlap at least 50 percent of the Part 581 zone (Option 1a)
- 1b AND at least 50 percent of the light truck's primary frontal energy-absorbing structure shall overlap the Part 581 zone (Option 1b)

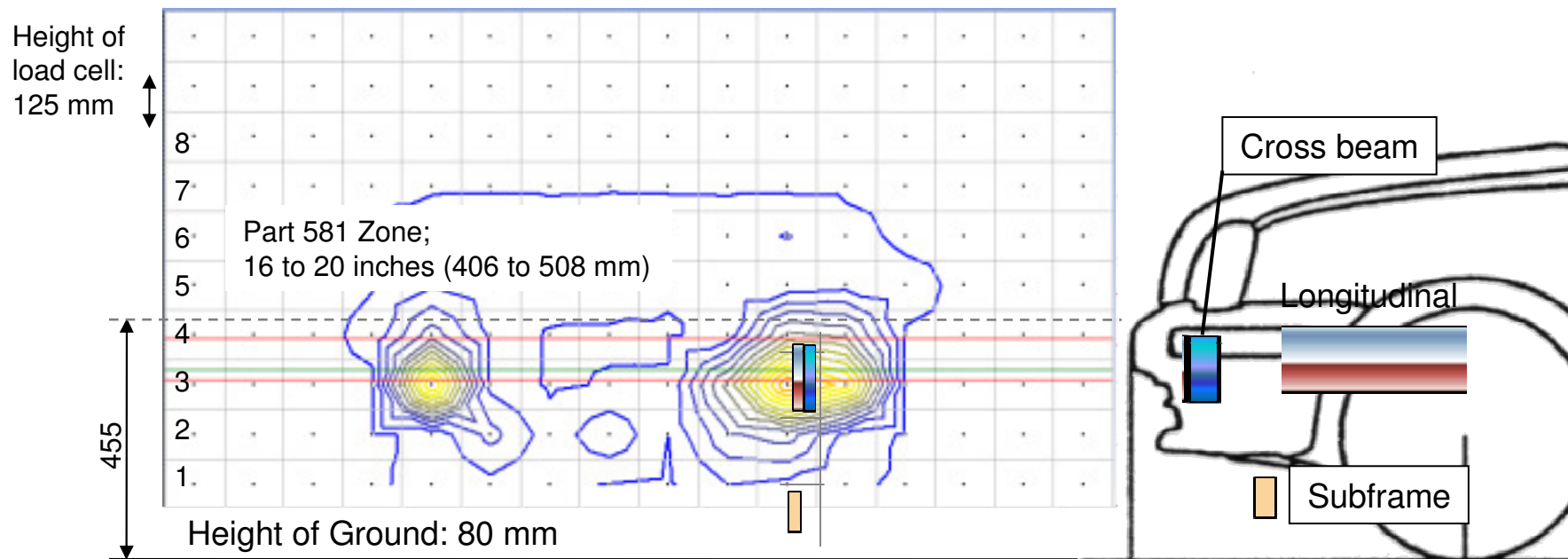
### Option 2

- 2 If a light truck does not meet the criteria of Option 1, there must be a secondary energy absorbing structure (SEAS), connected to the primary structure, whose lower edge shall be no higher than the bottom of the Part 581 bumper zone.

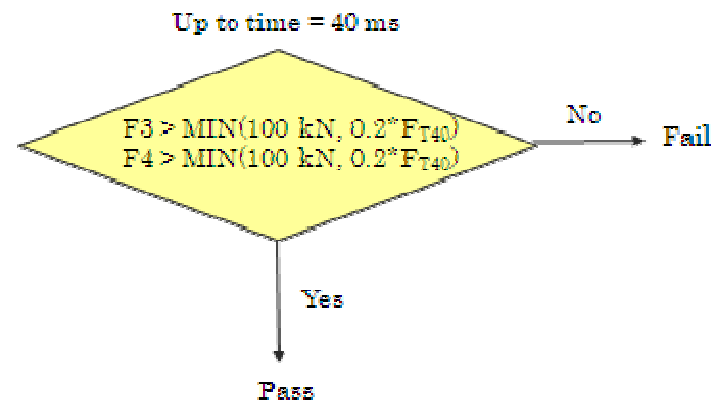


## Geometric assessment of structural alignment

The part 581 zone is between row 3 and 4



# FWDB



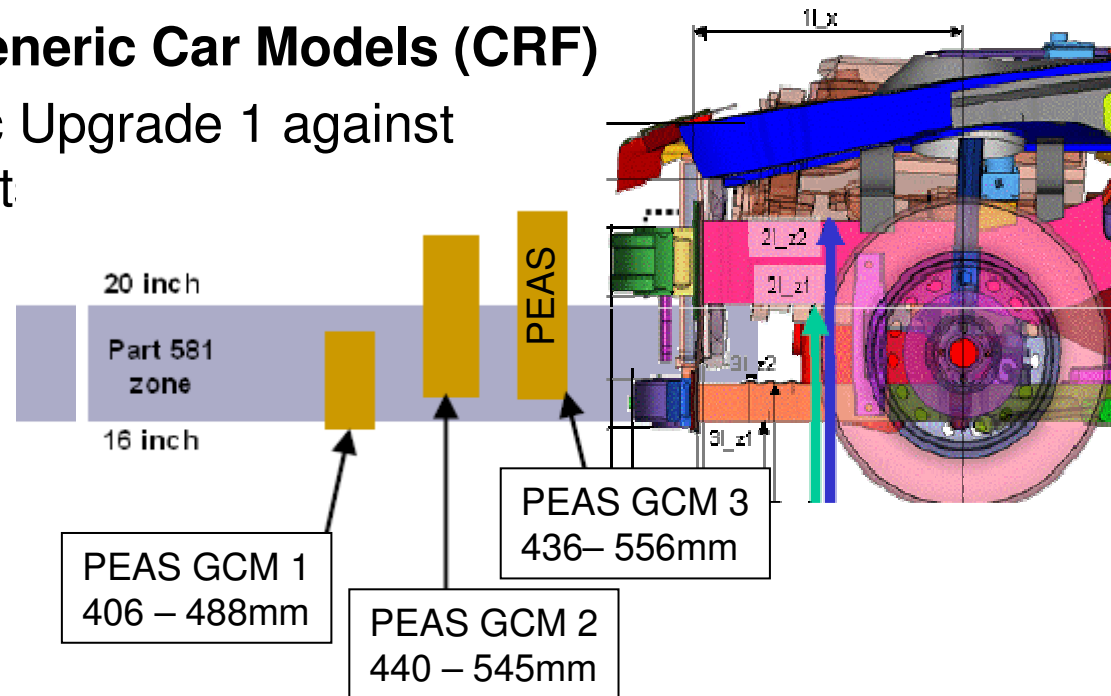
$F_{T40}$  = Maximum of total LCW force up to 40 ms

- No Stage 2 needed?
- Further tests planned

## FWDB Simulations with Generic Car Models (CRF)

Comparison of FWDB Metric Upgrade 1 against geometrical measurement

- Model GCM 1 A: Pass  
(F3=114 & F4=127 > 80 kN)
- Model GCM 1 B: Pass  
(F3=160 & F4=147 > 100 kN)
- Model GCM 2 A: Pass  
(F3=124 & F4=185 > 100 kN)
- Model GCM 2 B: Pass  
F3=125 & F4=152 > 100 kN)
- Model GCM 3 A: Pass  
(F3=137 & F4=184 > 100 kN)

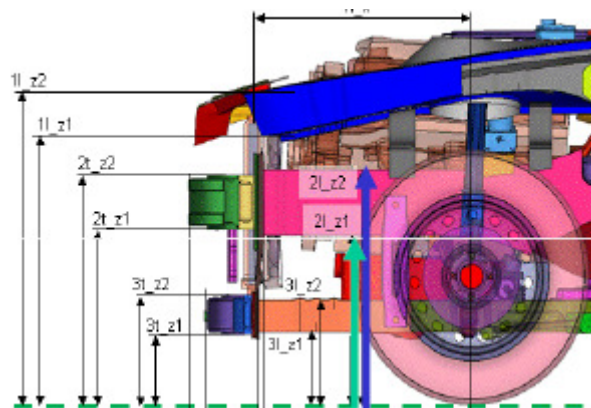


| [mm]            | GCM1A | GCM1B | GCM2A | GCM2B | GCM3A |
|-----------------|-------|-------|-------|-------|-------|
| Option 1a (a/b) | 0.80  | 0.80  | 0.67  | 0.67  | 0.71  |
| AND             |       |       |       |       |       |
| Option 1b (a/c) | 1.00  | 1.00  | 0.65  | 0.65  | 0.60  |

## FWDB Simulations with GCM (CRF)

Comparison of FWDB Metric Upgrade 1 against geometrical measurements

- GCM 1 A: Pass (FT40=400 kN; F3=114 & F4=127 > 80 KN)
- GCM 1 B: Pass (FT40=500 kN; F3=160 & F4=147 > 100 KN)
- GCM 2 A: Pass (FT40=625 kN; F3=124 & F4=185 > 100KN)
- GCM 2 B: Pass (FT40=537 kN; F3=125 & F4=152 > 100 KN)
- GCM 3 A: Pass (FT40=800 kN; F3=137 & F4=184 > 100 KN)



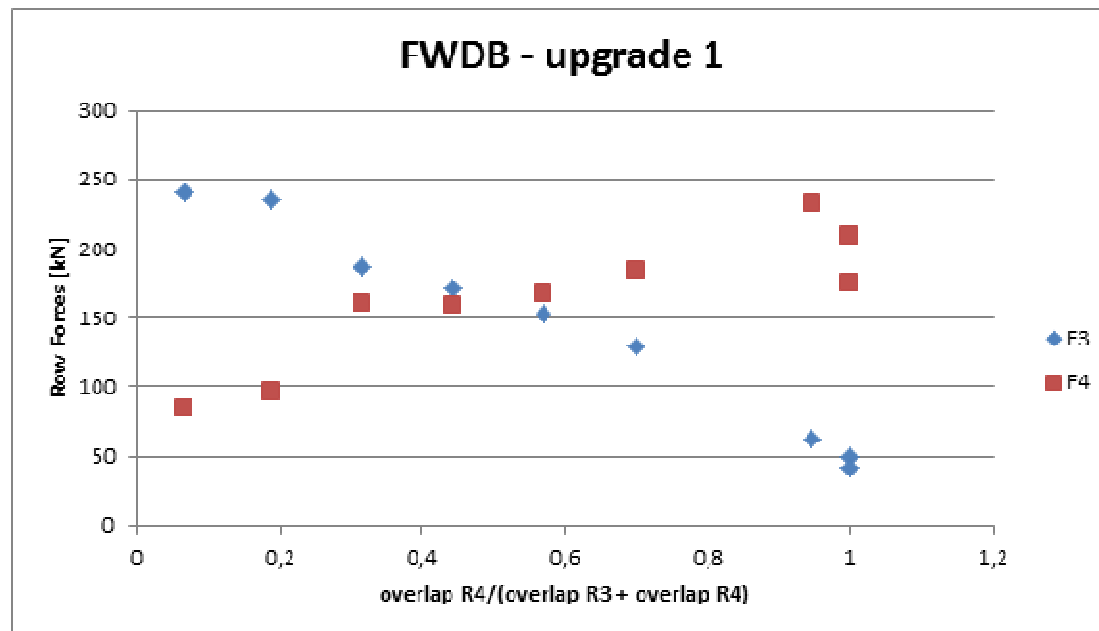
| RAILS  | 2l-z1 | 2l-z2 |
|--------|-------|-------|
| GCM-1A | 386   | 510   |
| GCM-1B | 386   | 510   |
| GCM-2A | 440   | 557   |
| GCM-2B | 440   | 557   |
| GCM-3  | 416   | 576   |

| [mm]            | GCM1A | GCM1B | GCM2A | GCM2B | GCM3A |
|-----------------|-------|-------|-------|-------|-------|
| Option 1a (a/b) | 0.80  | 0.80  | 0.67  | 0.67  | 0.71  |
| AND             |       |       |       |       |       |
| Option 1b (a/c) | 1.00  | 1.00  | 0.65  | 0.65  | 0.60  |

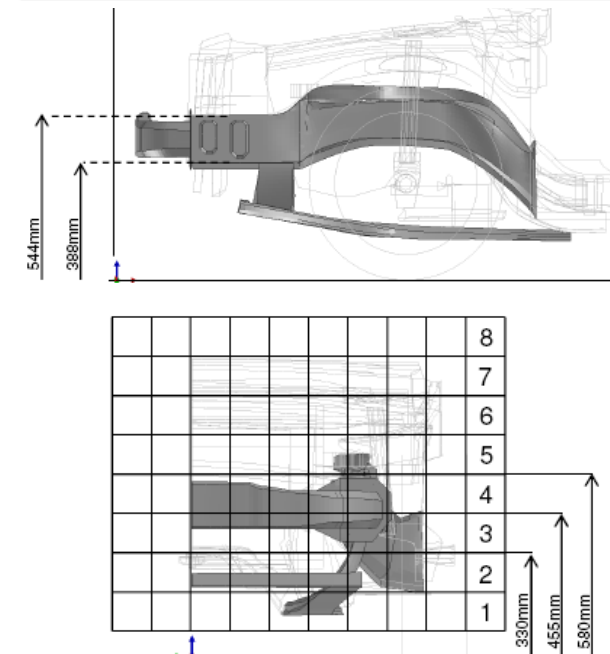
## FWDB Simulations with PCM (TUB)

### Investigation of Step effects

- Raising a large family car by steps to check metrics
- Verify results by car-to-car simulations Request 7



Overlap:  
row 4 = 89mm (71%)  
row 3 = 67mm (54%) } 20mm steps





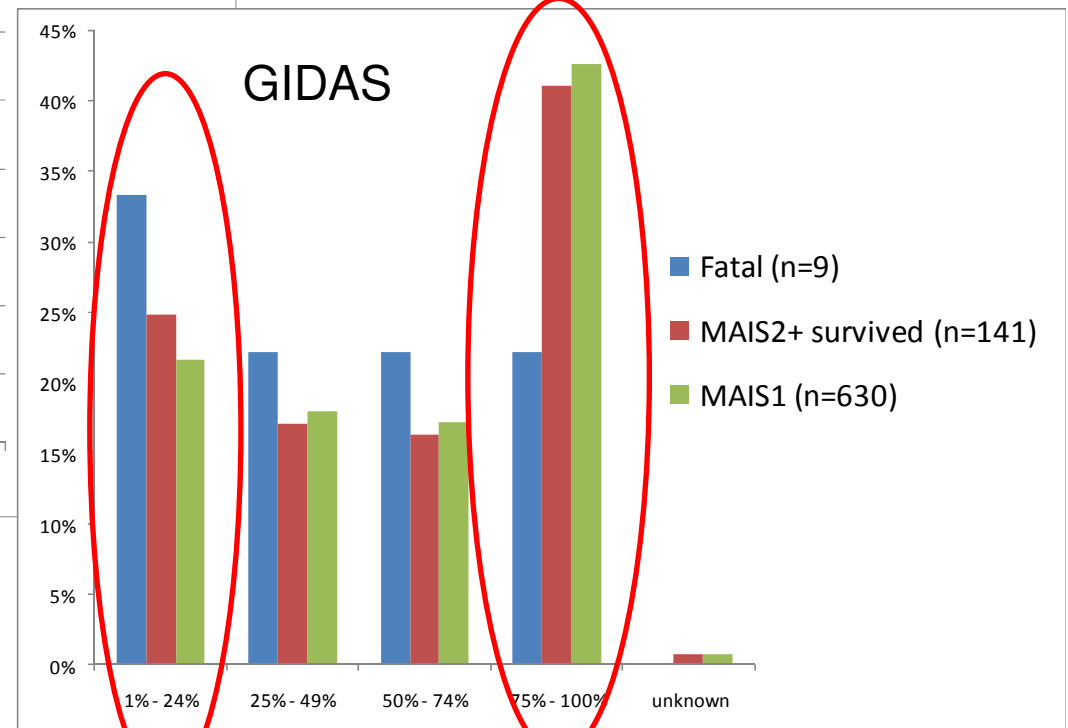
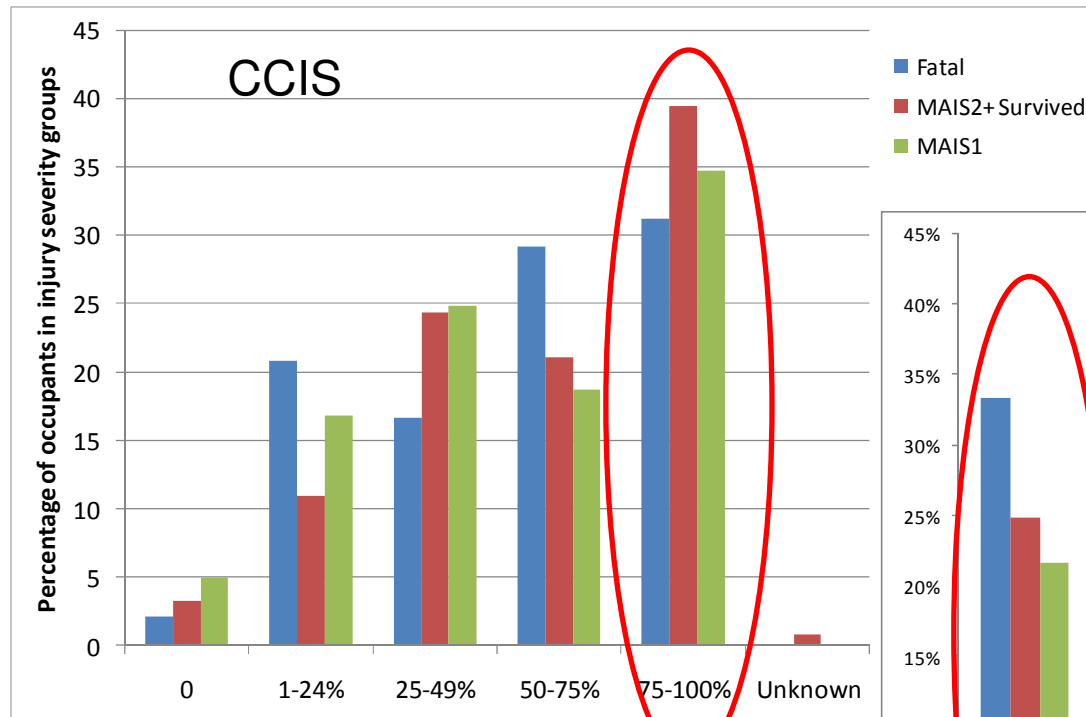
# Acknowledgements

- European Commission 7th FWP GA no. 23 42 16
- CCIS
- JMLIT and Nagoya University
- JAMA
- Kia/Hyundai
- CASPER Project

# Questions?

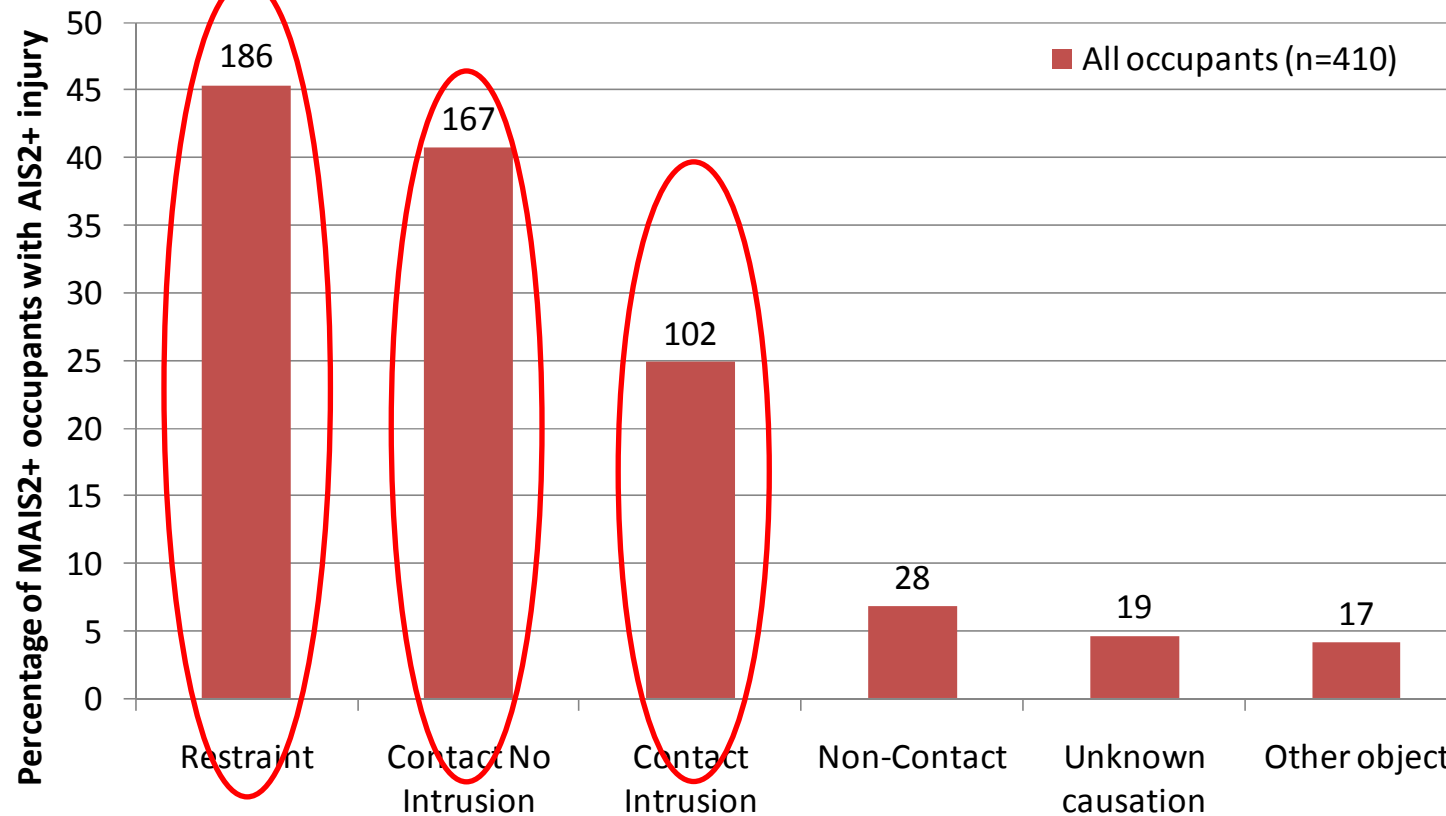
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- More details and public deliverables as soon as approved by EC  
[www.fimcar.eu](http://www.fimcar.eu)

# Accident analysis overlap



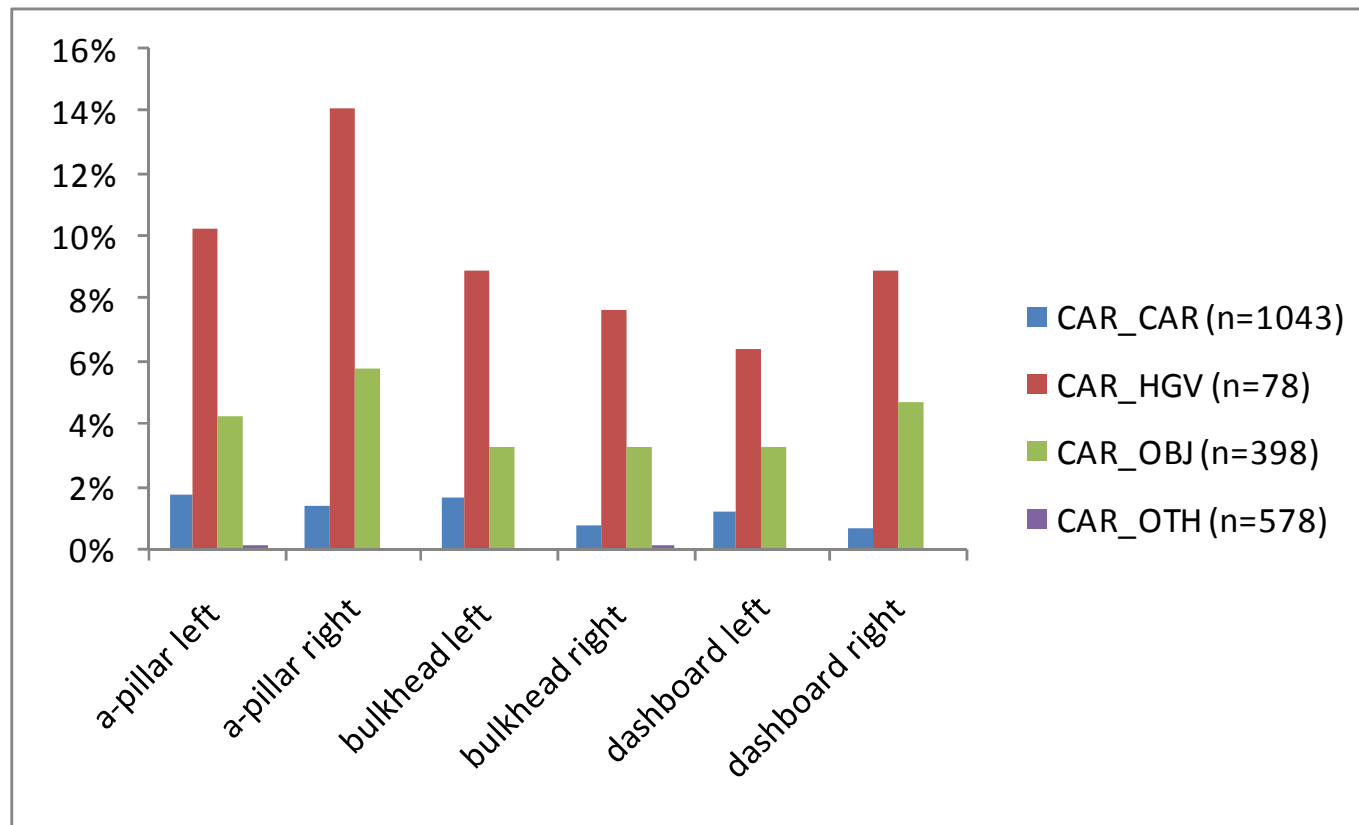
# Accident analysis

## injury causation AIS 2+ injuries



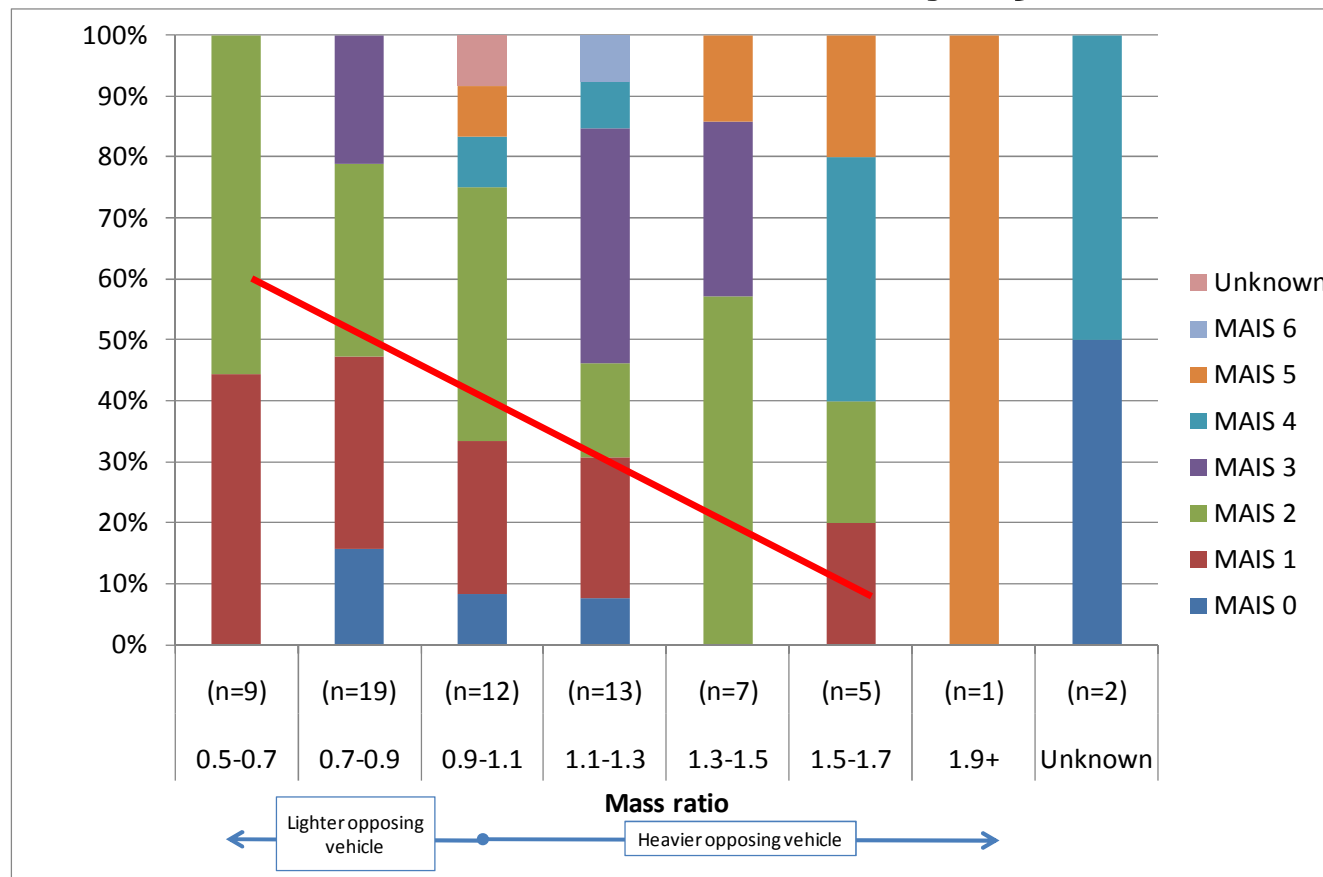
# Accident analysis

## intrusion in frontal impact accidents



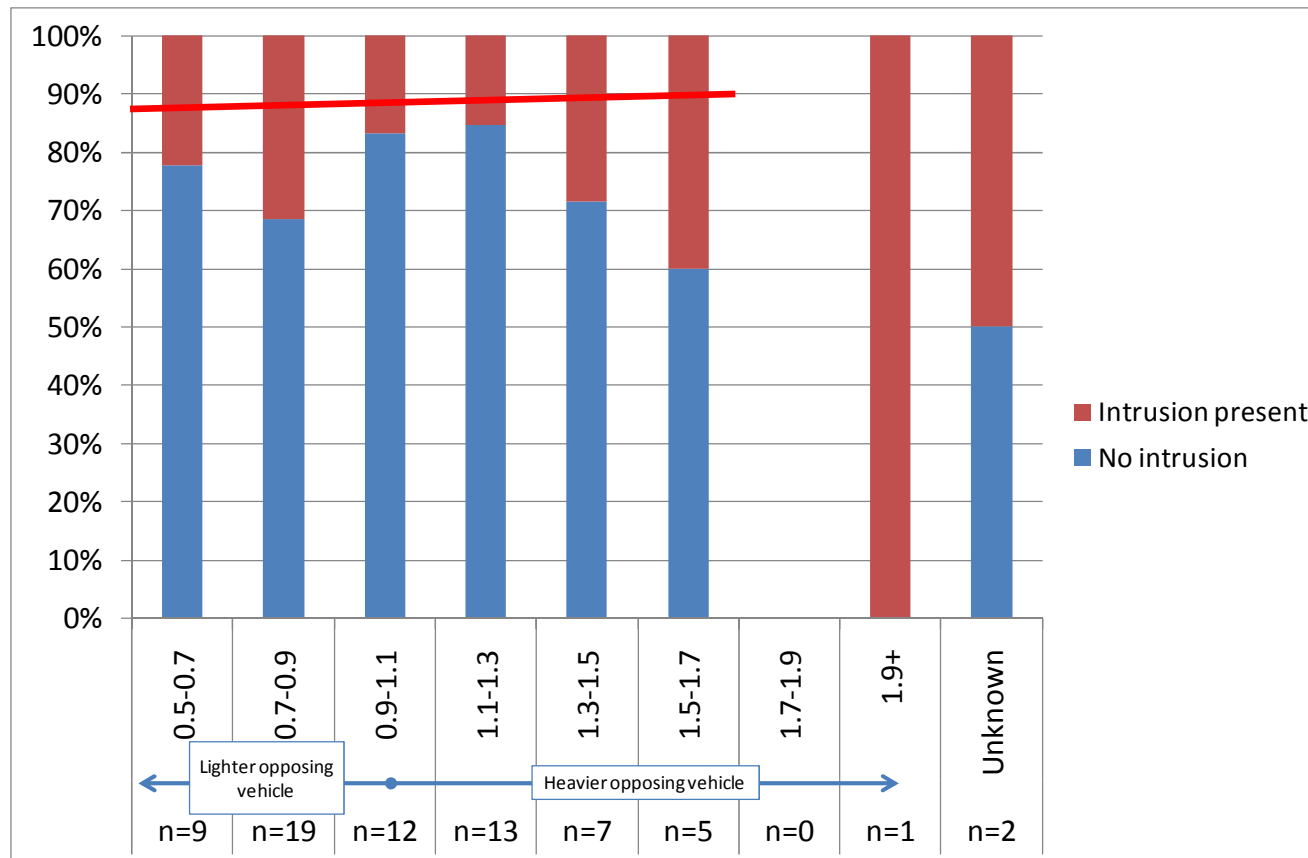
# Accident analysis

## influence of mass ration on injury risk – UK data



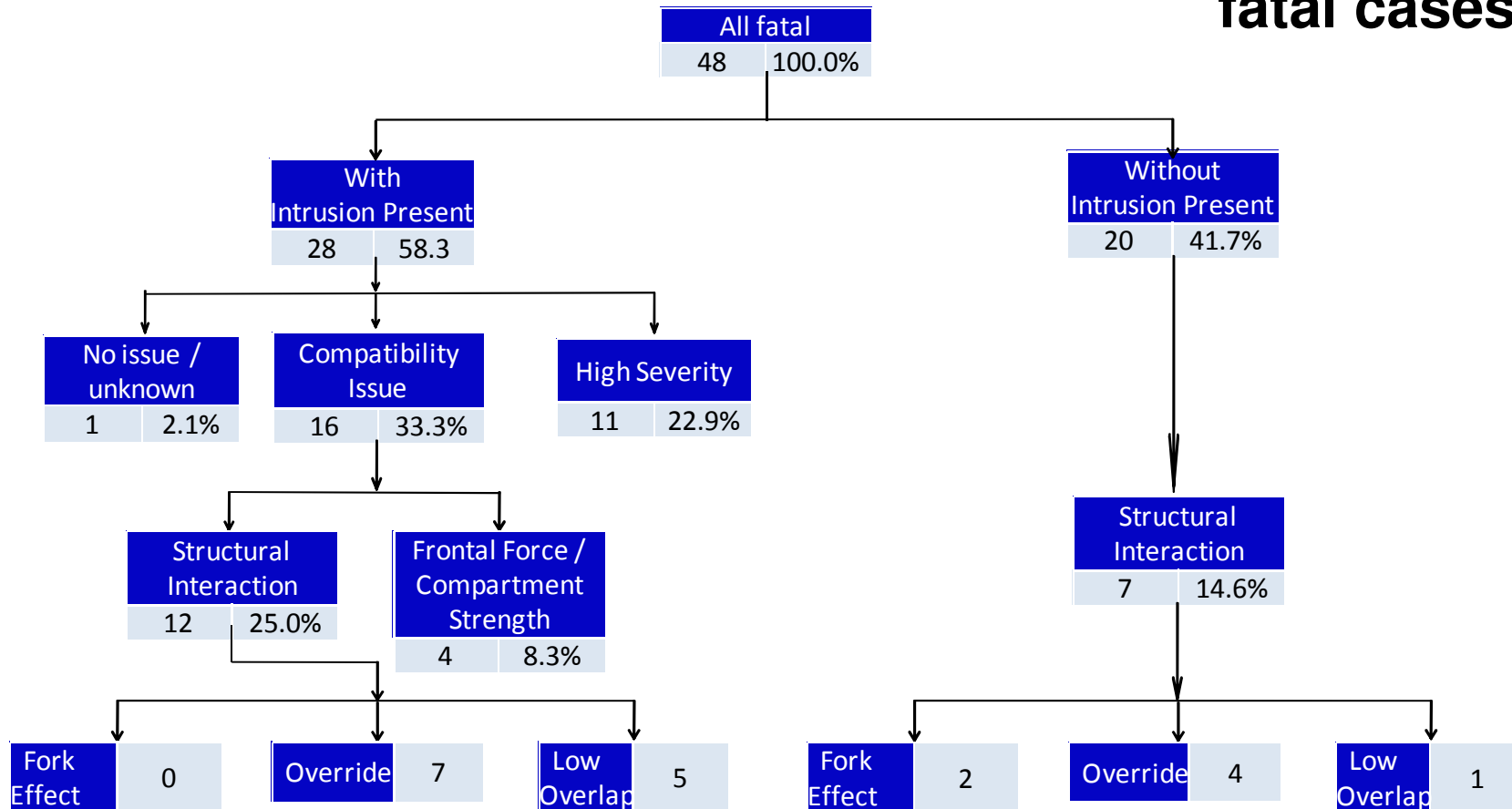
# Accident analysis

## Influence of mass ratio on intrusion – UK data



# Accident analysis

## fatal cases





# Structural Interaction

## Alignment

Priority 1 - Must do  
Priority 2 – should do  
Priority 3 – not required

| Description  | FIMCAR            |
|--|-------------------|
| <p>Common interaction zone</p> <ul style="list-style-type: none"> <li>• Relevant, initial crash loads applied in common interaction zone, Part 581 (406-508mm)</li> <li>• Mandatory to apply loads above and below 581 centerline (457mm), further load balance covered in load spreading</li> </ul> | <p>Priority 1</p> |

# Structural Interaction

## Load spreading - Vertical

Priority 1 - Must do  
Priority 2 – should do  
Priority 3 – not required

| Description   | FIMCAR            |
|---|-------------------|
| Vertical load spreading (or load balance) in common interaction zone (Part 581)                           | <b>Priority 1</b> |
| Vertical load spreading assessed below common interaction zone – assess lower loadpath, above 180 mm      | <b>Priority 1</b> |
| Vertical load spreading assessed above common interaction zone – primarily for side impact considerations | <b>Priority 2</b> |

# Structural Interaction

## Load spreading - Horizontal

Priority 1 - Must do  
Priority 2 – should do  
Priority 3 – not required

| Description  | FIMCAR     |
|--|------------|
| Horizontal load spreading between longitudinal members - prevent fork effect                       | Priority 1 |
| Horizontal load spreading outside longitudinal members - reduce intrusion in small overlap at edge | Priority 2 |

# Pulse Requirements

Priority 1 - Must do

Priority 2 – should do

Priority 3 – not required

| Description  | FIMCAR              |
|--|---------------------|
| Field relevant pulse – reconstructions, car-car tests, and possibly EDR data   | <b>Priority 1</b>   |
| Two different pulses are desired for assessing restraint systems – expected to be fulfilled with 2 assessment procedures | <b>Priority 2/3</b> |
| Monitor pulses in the test procedure development   | <b>Priority 1</b>   |

# Test Severity (1)

Priority 1- Must do

Priority 2 – should do

Priority 3 – not required

| <b>Description</b>  | <b>FIMCAR</b>     |
|---|-------------------|
| Appropriate severity level for occupant protection for relevant accidents (full frontal) – trade off between fatal and serious injury, 50-56 km/h test speed current option | <b>Priority 1</b> |
| Address mass dependent injury risk – higher injury risk in lighter vehicles reported in accident analysis   | <b>Priority 2</b> |

# Test Severity (2)

Priority 1 – Must do

Priority 2 – should do

Priority 3 – not required

| Description   | FIMCAR            |
|---|-------------------|
| Compartment strength requirements maintained for off-set configuration - R94 is reference, acceleration and intrusion data used | <b>Priority 1</b> |

# Test Procedure General

Priority 1- Must do

Priority 2 – should do

Priority 3 – not required

| Description  | FIMCAR            |
|--|-------------------|
| Repeatability/Reproducibility – minimum requirement is for 3 tests at 2 labs using 1 car model, additional data processing at other labs | <b>Priority 1</b> |
| Appropriate pass/fail thresholds – database of test data, vehicles grouped into known performance categories                             | <b>Priority 1</b> |
| Check step effects in metrics – theoretical analysis of metrics  | <b>Priority 1</b> |

# Test Procedure General

Priority 1- Must do

Priority 2 – should do

Priority 3 – not required

| Description   | FIMCAR     |
|---|------------|
| Assessment results reflect real world performance – limited to older vehicle data | Priority 1 |
| • good car is rated good  | Priority 1 |
| • poor car is rated poor  | Priority 1 |
| • borderline car rating improves when car is improved – simulation approach       | Priority 2 |
| • borderline car rating gets worse when car is worsened – simulation approach     | Priority 2 |



# Test Procedure General

Priority 1 - Must do

Priority 2 – should do

Priority 3 – not required

| Description   | FIMCAR            |
|---|-------------------|
| Detection of architectures/loadpaths - vehicles grouped into known performance categories | <b>Priority 1</b> |