MB/ NC ¹	Line number	Clause/ Subclause	Paragraph/ Figure/ Table/	Type of comment ²	Comments	Proposed change	Observations of the secretariat
G WG		2.8	Second paragraph	te	"Drivers direct field of vision" could be understood as view of front window Indication could also be located on different places but still in the drivers field of view	When installed in the vehicle cab, the remote indication devices shall be mounted within the driver's direct field of vision, and be clearly identified.	Delete 2 nd and 3 rd paragraph and keep here only the definition (as in R 55). Add the requirements of 2 nd and 3 rd paragraph into Annex 5 or 7 (Follow approach of R 55). Remark: 2 nd and 3 rd paragraph inserted at the end of paragraph 4.5.
G WG		3.2.2	Item	ge	Numbers of drawings sets should be defined by Type Approval Authority	Three sets of d Drawings which are sufficiently detailed to define the device or component and which specify how it is to be fitted to the vehicle;	Accepted.
G WG		3.2.5	Item	ge	Numbers of test samples should be defined by Type Approval Authority	One sample, plus additional s Samples as requested by the Type Approval Authority or Technical Service;	Accepted.
G WG		4.2	Item	te	Steel and cast iron are the most used materials for couplings	All parts of the mechanical coupling device or component whose failure could result in separation of the vehicle and trailer shall be made of steel or cast iron.	Accepted.

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G WG		Annex 5	Figure 2	te	The dimension is determined by observing the articulation angle and does not have to be specified additionally	Figure 2 Keeper plate dimensions	Not accepted.
G WG		Annex 5	Figure 3	te	The additional tolerance is not necessary, because the heading requires a minimum of the articulation generally Paragraph: 1.1.3. The coupling balls 80 shall have at least the following angles of articulation, which do not have to be reached simultaneously:	200-7	Accepted. Insert: min. 20° Remark: Drawing will be amended in Rev. 2.
G WG		Annex 5	3.1.4	te	Coupling and uncoupling process should be always in a direct straight position between coupling ring and coupling device. Any inclined position should be improved. Strike paragraph 3.1.4 complete	Coupling and uncoupling of the coupling ring shall also be possible when the longitudinal axis of the coupling ring in relation to the centre line of the jaw: a) is rotated horizontally 50° to the right or left; b) is rotated vertically 3° up or down; e) is rotated axially 3° to the right or left	No consensus. 5 in favour to delete, 2 against. Change horizontal angle to 20°. Mr. Conrads will discuss with Mr. Zander (BG Verkehr). Insert requirement 2.7 of Annex XXXIV of Reg. (EU) 2015/208.

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G WG		Annex 5	3.1.5	te	Requirement of 70 degrees articulation in the vertical axis is committed in all common designs and regulations. Reduction could result in significant problems by the interchangeability of parts	a) Vertical axis: ± 60 70°	Accepted. Insert before the angles min.
G WG		Annex 5	Figure 5	te	The new drawing shows the relevant and necessary dimensions of the structural components in regard of their strength and their interchangeability. Further dimensions and requirements are fixed in other paragraphs and documents and would only be repeated here.	preferred version a 38.9 outlet hole for dust outlet hole for dust	Accepted for the moment but replace -2 by -7 at value 38 and 30.5 +/- 0.5. Delete "preferred version". New figure according to ISO 6489-2 without superfluous values figure awaited. Keep the approach of two different figures for the cylindrical and the bulged pin. Remark: Drawing will be amended in Rev. 2.
G WG		Annex 5	Figure 6	te	Figure 6 can be removed, information combined in Figure 5		Not accepted.

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G WG		Annex 5	Figure 7	te	The new drawing shows the relevant and necessary dimensions of the structural components in regard of their strength and their interchangeability. Further dimensions and requirements are fixed in other paragraphs and documents and would only be repeated here.	30+1.5 30+1.5 60+5 51+7 30° min	See figure 5 and 6 above. Remark: Drawing will be amended in Rev. 2.

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G WG		Annex 5	Figure 8	te	In the adequate ISO Standard the 40 H12 is a unified dimension for version with and without sleeve. cut section needs to be turned to simplify the view	Figure 8 Principal dimensions of standard drawbar eyes d40-1	Accepted. Remark: Drawing will be amended in Rev. 2.
		Annex 5	4.1.2	te	The detailed information on the sleeves can be found very precisely in the adequate ISO standard. Here it would be just a repetition which is generally described but not complete. Remove complete section	Sleeve 40 The sleeve must not be welded into the coupling ring. For Drawbar eyes d40-1 and d40-2, slotted or non-slotted sockets sleeves shall be used. For coupling ring d1-40-3, non-slotted sockets sleeves shall be used. Sleeves shall be connected to the body of the coupling ring so that they cannot become loose during use. The design of the socket sleeve does not have to correspond to the visual representation, it must merely conform to the specified dimensions.	Accepted.

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		Annex 5	Figure 9	te	The detailed information on the sleeves can be found very precisely in the adequate ISO standard. Here it would be just a repetition which is generally described but not complete. Remove complete section	Pigure 9 Sleeve dimensions in the installed state	Accepted.
		Annex 5	Figure 10	te	The new drawing shows the relevant and necessary dimensions of the structural components in regard of their strength and their interchangeability. Further dimensions and requirements are fixed in other paragraphs and documents and would only be repeated here.	200 min 70° 60 min 815 815 825 827 827 828 828 828 829 820 820 820 820	Accepted. Remark: Drawing will be amended in Rev. 2.

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		Annex 5	Figure 10	ed	Use min and max instead of arithmetic characters for the tolerance of the values	50 max 25 max 25 max 300 min 200 min 200 min	Accepted. Corrected figure awaited. Remark: Drawing will be amended in Rev. 2.
		Annex 5	4.3.2	ge	Make two different classes d50-1 and d50-2 for the two different alternative dimensions. D50-1 fit for class g and class h (hook and piton) D50-2 fit only for class g (hook)	Figure 11 Dimensions of toroidal drawbar eye of class d50-1 Figure 12 Alternative Dimensions of toroidal drawbar eye of class d50-2	Accepted. Amend 2.6.6 and Table 2 accordingly.

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		Annex 5	Figure 12	te	View is covered with the lower view and can be removed	Figure 13 Alternative dimensions of toroidal drawbar eye of class d50	Accepted. Remark: Due to the decision on 4.3.2 above, both figures have to be kept as figure 11 shows the shape of Class d50-1 and figure 12 of Class d50-2.
		Annex 5	6.3	te	Current designs can combine several options of adjustments	Towing brackets can be designed as quick height-adjustable and or horizontal adjustable (qha), pin height-adjustabe (pha) bracket or as frame without height adjustment. Towing brackets for quick height adjustable rail plates.	Accepted.

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		Annex 5	Figure 13	te	The new drawing shows the relevant and necessary dimensions of the structural components in regard of their strength and their interchangeability. Further dimensions and requirements are fixed in other paragraphs and documents and would only be repeated here.	SQ 27.0 12.5:1 SØ 47.0 90	Accepted.

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		Annex 5	Figure 14	te	The new drawing shows the relevant and necessary dimensions of the structural components in regard of their strength and their interchangeability. Further dimensions and requirements are fixed in other paragraphs and documents and would only be repeated here.	10 max	Accepted.

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MB/ NC ¹	Line number	Clause/ Subclause	Paragraph/ Figure/ Table/	Type of comment ²	Comments	Proposed change	Observations of the secretariat
		Annex 5	Figure 15	te	The new drawing shows the relevant and necessary dimensions of the structural components in regard of their strength and their interchangeability. Further dimensions and requirements are fixed in other paragraphs and documents and would only be repeated here.	28 min 0 6 % 1.5 ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °	Delete Diameter-Symbol at value 90 min.

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		Annex 5	Figure 15	te	The new drawing shows the relevant and necessary dimensions of the structural components in regard of their strength and their interchangeability. Further dimensions and requirements are fixed in other paragraphs and documents and would only be repeated here.	XPIII QL	Keep 30 +/- 2 instead of 45 max.

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