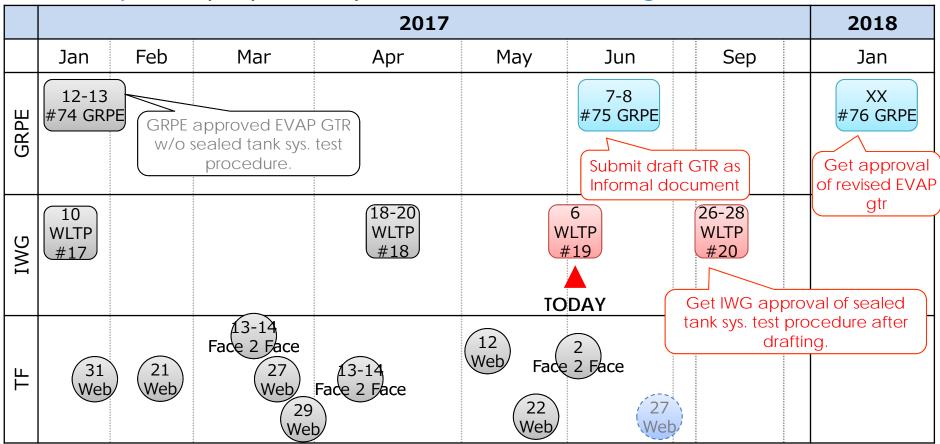
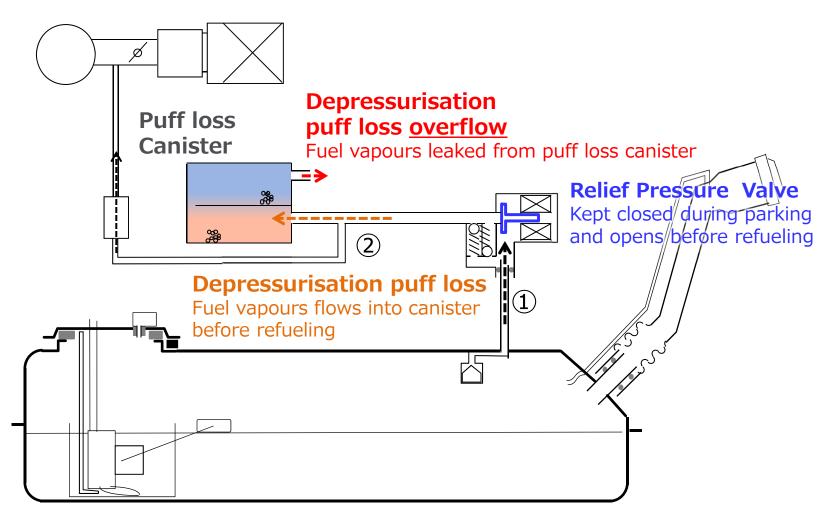
Status report / Activity Plan of Evap Task Force

6th June, 2017 Mayumi "Sophie" Morimoto (JASIC)

Status & Schedule

- The discussion on technical issues for the sealed tank system test procedure are closed. TF would like to ask IWG to approve the result of technical issues.
- TF will finish drafting on this revised GTR by 20th IWG in Sep.
- TF will have the discussion on the test procedure of semi-sealed tank system proposed by BMW at the next stage.





- 1 No fuel vapour flow into the canister during parking because the control valve kept closed.
- ② Fuel vapour into the puff loss canister only before refueling. (The relief pressure valve opens when the refueling event starts, then closes after tank pressure goes down.)

Sealed Tank System Test Procedure

3/4

"A series of procedure" OR Fuel drain and refill "Separate procedure for puff loss loading volume" **Pre-conditioning** 2g breakthrough to be replaced by puff loss loading. Soak • 15% refill •23 +/- 3 °C **Drain and refill** Tank pressure relief • by opening fuel lid and/or cap Canister • 2q loading breakthrough 2g breakthrough **Canister loading** Canister purge • 85% fuel consumed equivalent Test drive •WLTC purge cycle B temperature, duration,,, Soak inside SHED F •Min 23 °C / Max loading by opening the fuel lid Hot Soak **Canister loading** 31 °C for 60 min overflow vapor limit 40% refill to be consisted Fuel drain and refill Soak •23 +/- 3 °C with non-sealed system Start 20 °C to Max 1st and 2nd day **Battery fully charge** OVC-HEV only 35 °C 24 hrs for Diurnal 2days

H Selection of test vehicle

Relief Pressure Requirement for Sealed Tank System

Main Discussion Points on Technical Issues and Conclusion

Discussion Points	Conclusion
A: Test sequence Whether to make the test sequence on 1 flow or have separate flows.	Keep both as options; Option 1: 1 flow Option 2: separate flow on measurement of puff loss and DBL
B: Condition before puff loss loading	20°C to 35°C, using first 11 hours of DBL
C: How to measure depressurisation puff loss overflow By auxiliary canister or by SHED	Keep 2 options Measure by auxiliary canister or SHED
D: Relief Pressure Requirement of sealed fuel tank	Relief pressure shall be 30 kPa or more. If less, do DBL tests on °C to 38°C
E: Limit for overflow puff loss emissions after the tank depressurization	Result of measurement should not be changed within the tolerance of \pm 0.5 gram.
F: Requirement of tank pressure before refueling	Fully depressurised to reach a pressure less than 2.5 kPa above ambient pressure in normal vehicle operation and use.
G: Definition of sealed fuel tank system (Re-opened issue) Whether to include BMW proposed semi-sealed fuel tank system or not.	Kept as current A fuel tank system where the fuel vapours do not vent during parking over the 24-hour diurnal cycle.
H: Selection of test vehicle within EVAP family (Re-opened issue)	Worst case vehicle. However use the road load setting of the interpolation family vehicle H with the highest cycle energy demand in the EVAP family.

Thank you very much for your attention!