November 2017

PRESENTATION OF



INTERNATIONAL ORGANIZATION OF MOTOR VEHICLE MANUFACTURERS

ASEP Development

Development of a Physical Expectation Model Based on UN R51.03 Annex 3 Performance Parameters

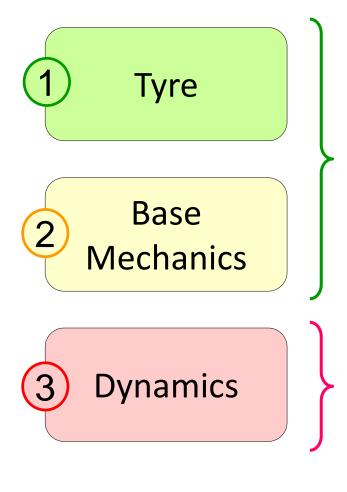
> 5th GRB Informal Working Group Meeting Tokyo



Data Collection – Feedback from Testing People

- The whole test program is very time consuming: 1 to 2 days per one vehicle
- Partial load testing is challenging, but easier when an electronic lock of the pedal path is used instead of a mechanical lock.
- A lock of the accelerator path will not result in unform acceleration over the operation range of a gear. At low engine speeds the acceleration will we lower, but increase with engine speed.
- Keeping constant acceleration of the test track path is extremely difficult and should not be used, because it requires another engine software.
- Going up to very high speeds made drivers feel very uncomfortable; 120 km/h can only be reached under full acceleration.
- Under partial load a maximum of 80 km/h is possible.
- We need an uncertainty estimation to understand to what precision can be tested.

Sound Model Basic Considerations



- The two elements together create the "physical" base model of a behavior of any internal combustion engine vehicle.
- If linked to a type approved reference point, e.g. Lcrs,rep and Lwot,rep, these models will form the minimum sound emission of a vehicle.
- These two elements are related to the vehicle design and shall not cause a non-compliance.
- This model is the dynamic "add-on" to the minimum model formed by 1 and 2.
- This is the parameter for adjustment to a maximum acceptable sound dynamic.
- This model 3 can be linked to PMR and/or the acceleration performance of a vehicle.



Reference Values and Available Data

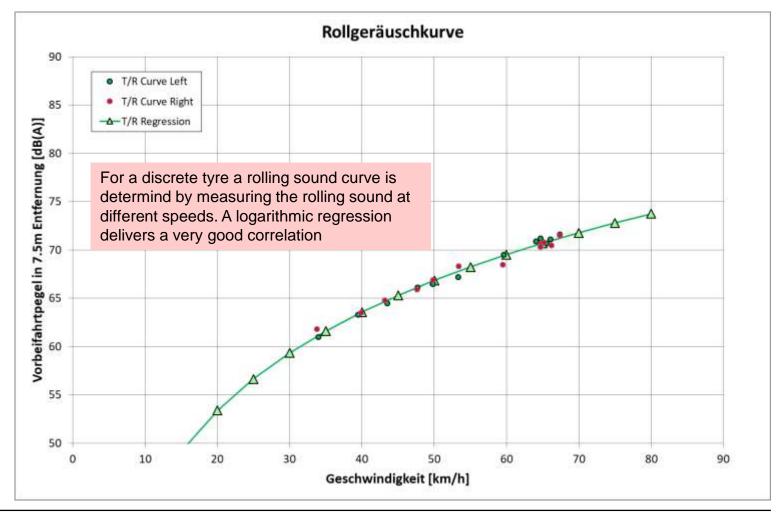
- The Annex 3 test results L_{crs,rep} and L_{wot,rep} can be used as reference for the elaboration of the "expectation model".
 - L_{crs,rep} is considered to be dominated by the tyre rolling sound with some contribution of the power train base mechanics and very little contribution of the high dynamic sound sources.
 - L_{wot,rep} can be taken as a link for the dynamic model, but needs adjustment for the contribution for tyre rolling sound and power train base mechanics.
- Further data available from Annex 3 are
 - ➢ PMR, a_{wot,ref} a_{urban}, L_{urban}
 - Gear / gear ratio (i, i+1, i+2,...)
 - Vehicle speed v_{BB},
 - Engine speed n_{BB},
 - > Acceleration $a_{AA'-BB'}$ or $a_{PP'-BB'}$
- These data can be used as a basis for the three models.



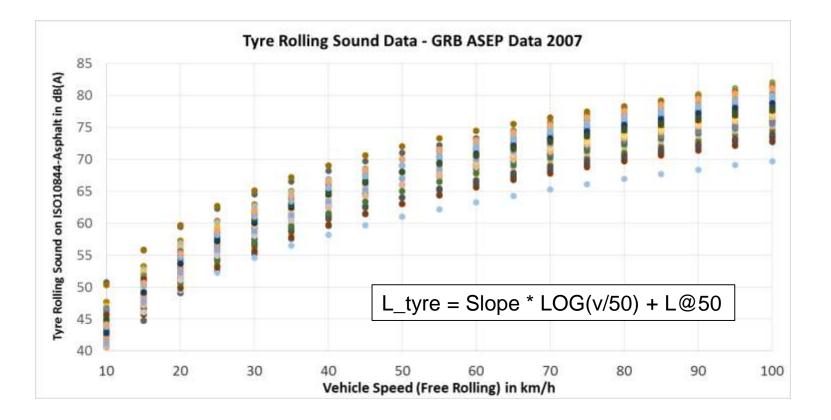
Tyre Rolling Sound – Application principle

- It is not possible to determine the tyre/rolling sound behaviour of the particular tyre used for type approval.
- But, all tyres that can be mounted to a vehicle have been certified according to UN R117.
- \succ So all tyre have an approval and can be used on the vehicle.
- Hence, any tyre/rolling sound slope shall be accepted.
- For the model the slope variation determined from statistics will be used in the following way:
 - \succ For vehicle speeds below 50 km/h, the lowest slope will be used,
 - For vehicle speeds higher than 50 km/h the highest slope will be used.

1 Tyre Rolling Sound - Modelling

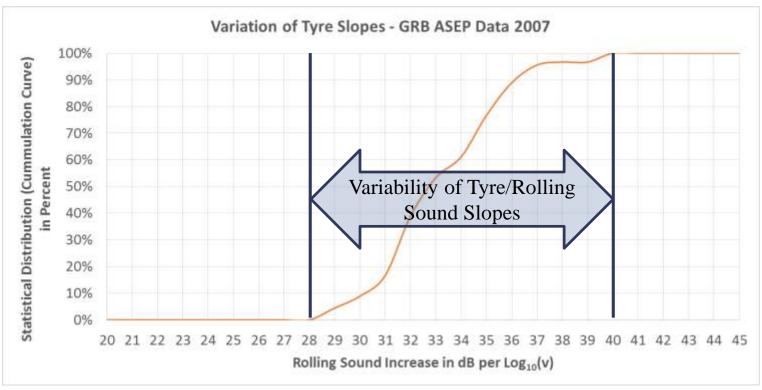


1) Tyre Rolling Sound



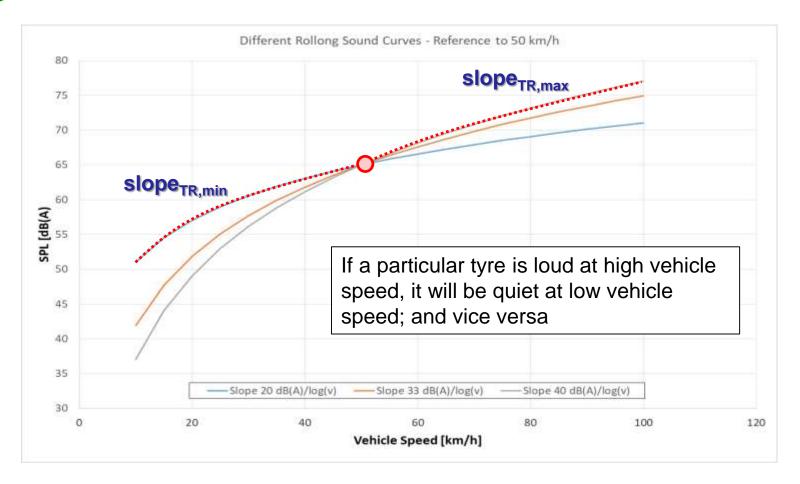
Tyre Rolling Sound

Analysis of the GRB ASEP Data 2007 - Tyre/Rolling Sound of 90 set of tyres



The Database from 2007 shall be supplemented with new data, to verify if changes in tyre design happened and to increase the knowledge.

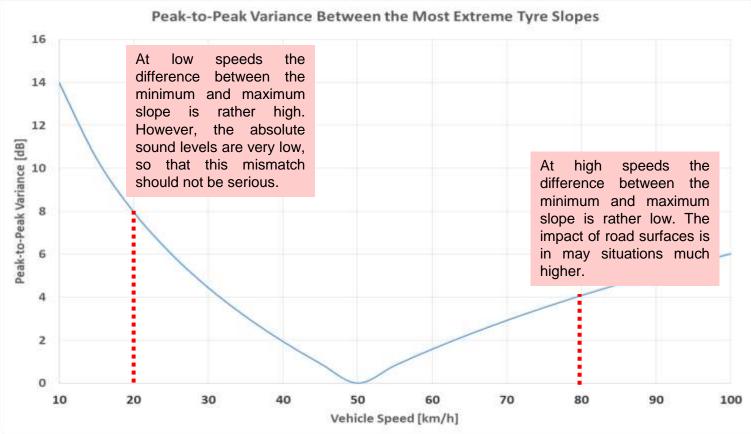
1) Tyre Rolling Sound





Tyre Rolling Sound

Consideration on the maximum error in the model



The "Prediction Model" for the Tyre Rolling Sound

The chosen function is:

$$L_{TR,NL} = \operatorname{slope_{TR}} * LOG_{10}(v_{test} / 50) + \operatorname{L_{REF,TR}}$$

There will be a $slope_{TR,min}$ for test speeds below 50 km/h and a $slope_{TR,max}$ for speeds above 50 km/h.

The differentiation accounts for the unknown behaviour of the tyre rolling sound.

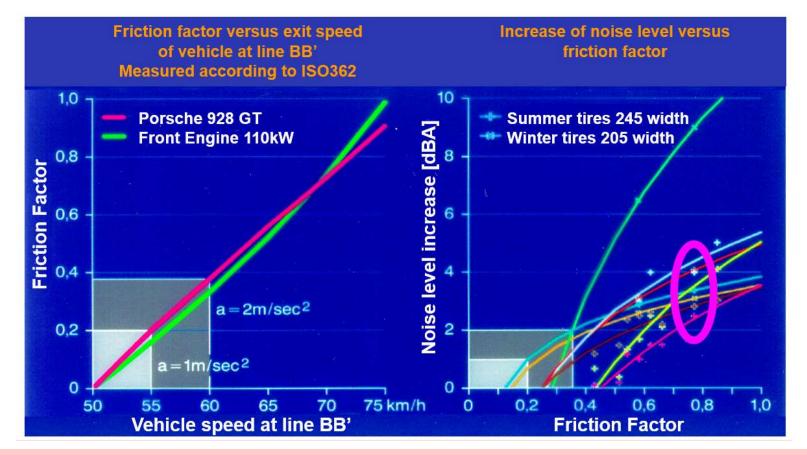
The $L_{\text{REF,TR}}$ is a fraction of the steady speed test result of Annex 3 $L_{\text{CRS,REP}}$.

$$L_{\text{REF,TR}} = 10 * LOG_{10} (10^{(\times\%^* L_{\text{crs,rep}}/10)})$$

How much percent (**x%**) of the steady speed result is used in general needs further investigation and might be defined differently for the vehicle categories.



Impact of Acceleration (=Torque =Friction) on Sound

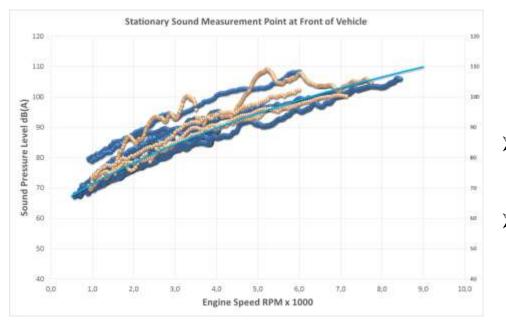


Under extreme acceleration conditions of more than 5 m/s² the "friction factor" will become greater than 0.8. The tyre rolling sound will increase relative to free rolling sound by 3 dB(A) or more.



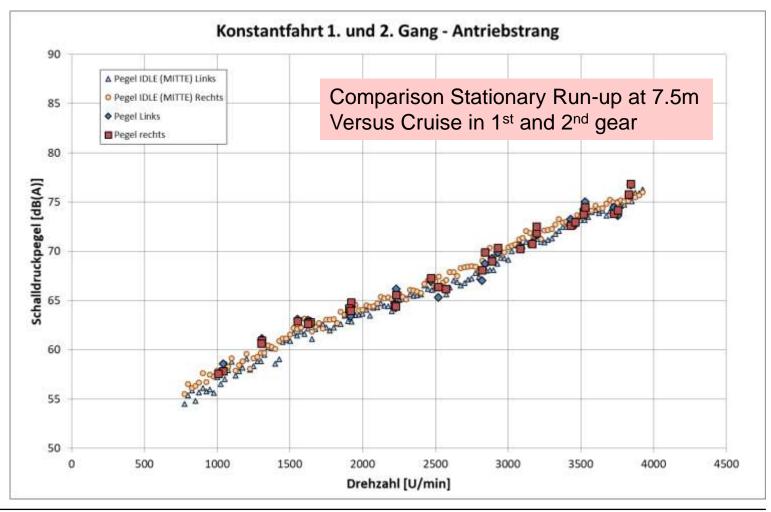
The Base Mechanic Model for the Power Train

- For the development of the mechanic model, data are taken when the impact of tyres rolling sound is neglect able.
- > This could be an engine run-up in stationary condition or cruise-by tests at very low gears.
- Such data are not available from the GRB ASEP 2007 database.
- > The important information is the slope characteristic over engine speed.



- Excel does provide only a limited capability of fitting curves, that might not be sufficient accurate.
- The recommended model is a shifted logarithm to adapt the slope characteristics better to the real sound behavior of the engine.

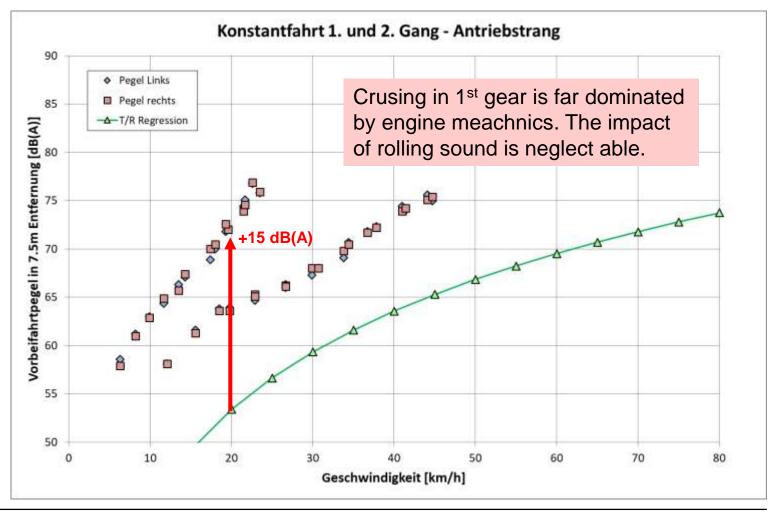
2) Base Mechanic - Modelling



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Base Mechanic - Modelling



The "Prediction Model" for the Power Train (No Load)

The chosen function is:

$$L_{pt,NL} = (lope_{PT,NL}) + (log_{10}(n_{test} + n_{shift})) / (n_{wot,ref} + n_{shift})) + (l_{REF,NL})$$

A slope_{TR,min} for test engine speeds below $n_{BB',REF}$ and a slope_{TR,max} for speeds above $n_{BB',REF}$ is introduced.

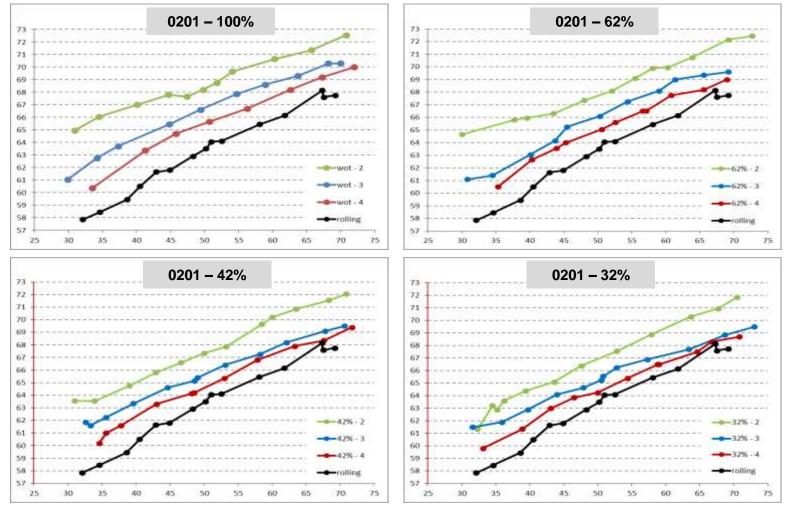
The differentiation accounts for the unknown behaviour of the power train. An engine speed shift component n_{shift} is introduced for an optimized curve fitting for the power train model

The parameter L_{REF,NL} is the remaining part of the steady speed test of Annex 3 L_{CRS,REF} that was not used in the tyre model before.

 $L_{\text{REF,NL}} = 10 * \text{LOG}_{10} (10^{((100\%-x\%)*L_{\text{crs,rep}}/10)})$

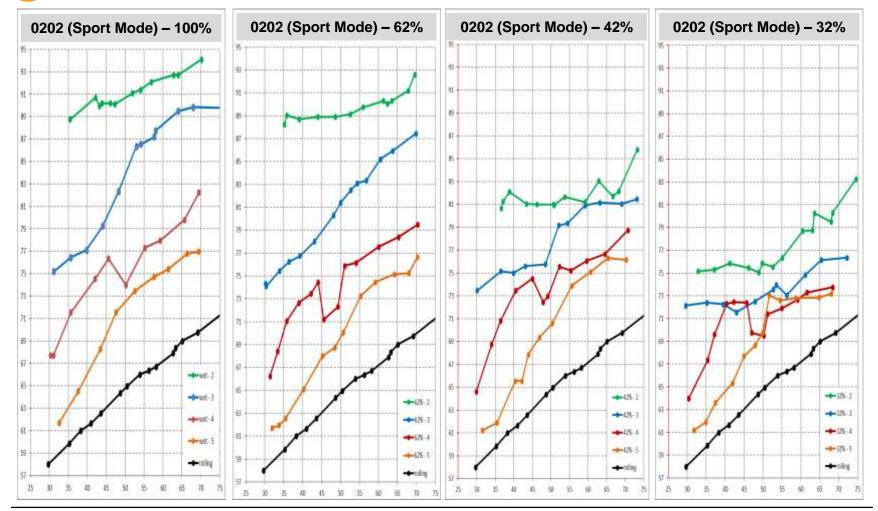
In addition, a small correction for the gas flow is necessary.

2) Partial Load Driving – Influence on Sound - Examples



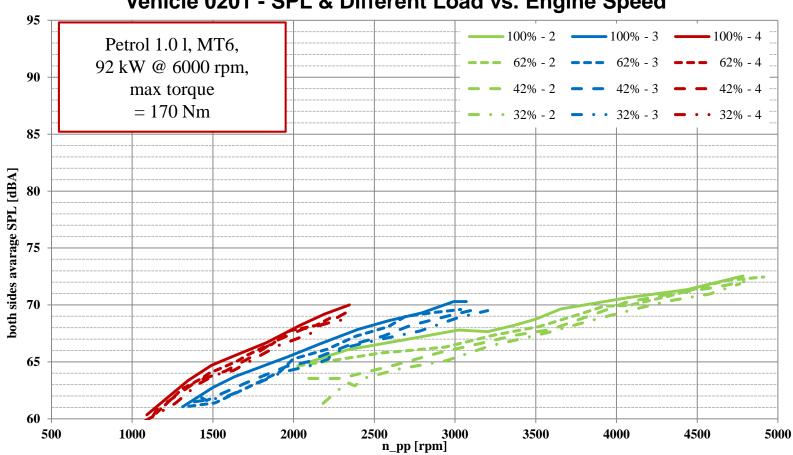


2) Partial Load Driving – Influence on Sound - Examples



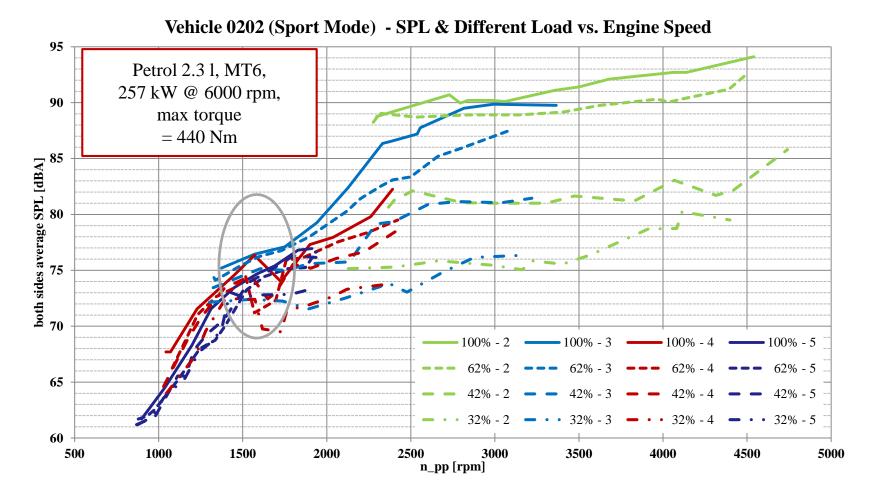
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Partial Load Driving – Influence on Sound - Examples



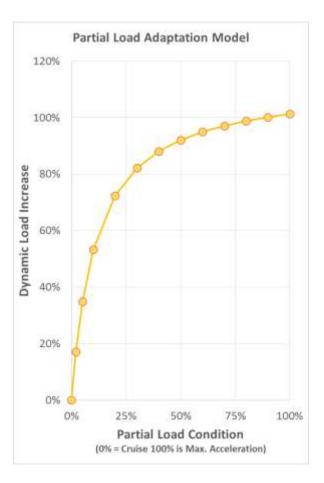
Vehicle 0201 - SPL & Different Load vs. Engine Speed

Partial Load Driving – Influence on Sound - Examples



The Partial Throttle Model ALpartial

- For sound assessment under partial load condition, it is necessary to consider the sound change between no load (cruising) and maximum load (full throttle).
- We need to consider what could be a suitable signal information
 - Position of the accelerator?
 - > Opening of the throttle valve?
 - Acceleration versus maximum acceleration?
 - > Other...?
- While in Annex 3 the combination of the constant speed test and the acceleration test is linear, we need for ASEP a different model with a high increment from low load positions with an early load saturation at approximately 50% throttle condition.
- More research is needed.
- As a simplification, the full throttle curve might be applied as well to any partial throttle condition.





The Dynamic Model

- The dynamic model follow the same construction principles as the power train base model, but with a offset for the high dynamic components.
- The border slopes were set lower, as typically the no load condition and the full load condition come closer at high engine speeds.
- The reference value L_{pt,FL} is calculated as:

L_{PT,FL} = slope LOG₁₀(n_{test} + n_{shift}) / (n_{we}, ref + n_{shift}) - L_{EF,FV} + (L_{partial}) See next slide

The border slopes Slope_{min} and Slope_{max} are typically lower compared to the base model slopes. The same shifting principle is applied as for the base mechanic system.

Selected parameter: $L_{\text{REF,FL}} = 10*\log(10^{L_{wot,ref}/10} - 10^{L_{crs,ref}/10}) - DYN$

The **DYN** value is the dynamic of whole power train system but typically dominated by the gas flow. In a first approach it is linked to the best acceleration performance of the vehicle.

$$DYN = 30 * LOG (a_{max} / a_{urban}) + (L_{wot,ref} - L_{crs,ref})$$



Integration of all Modules

- Before the ASEP evaluation, it is necessary to carry out the Annex 3 type approval test
 - > The parameter to be reported are: L_{wot} and L_{crs} from the lower or single gear, the acceleration (actually PP-BB), the vehicle speed v_{BB} , the engine speed n_{BB} .
 - For the gear ratio, the maximum acceleration must be known to determine the load condition.
- The expectation level is then calculated

$$_{-exp} = 10 * LOG (10^{0,1*L_{tyre}} + 10^{0,1*L_{pt,NL}} + 10^{0,1*L_{pt,FL}}) + MARGIN$$

Compliance is achieved when

$$L_{\text{test}} (v_{\text{test}}, a_{\text{test}}, n_{\text{test}}) \leq L_{\text{exp}} (v_{\text{test}}, a_{\text{test}}, n_{\text{test}})$$