

Thermal propagation testing in Standards - Automotive applications

| Standard | Level of test | Test title | SOC | Initiation method |
|--------------------------|--|--|--|--|
| SAE J2464:2009 | M, P | Passive propagation resistance test | 100% | Heating 1 cell until TR or 400 °C in < 5 min * |
| SAND99-0497:1999 | M, P | Partial short circuit test | 100% (>95% after charge in 4h) | Hard short circuit with a $\leq 5\text{m}\Omega$ conductor for 10 min |
| SAND2005-3123:2005 | M, P | Partial short circuit test | 100% | |
| SAND2017-6925:2017 | M | Failure Propagation Test | 100% (several SOC's if multiple test articles are available) | Heating, electrical (overcharge or cell short circuit) or mechanical (puncture, impact or crush) * |
| IEC 62660-3:2016. Ed1 | C=IEC 62619:2017 Ed1=IEC62133 M, P |  | 100% | C= Ni particle method *. M= e.g. IEC 62619:2017 (heating *) P= under consideration for ISO 12405-3 |
| IEC TR 62660-4:2017. Ed1 | C (pouch, cylindrical, prismatic) | | Max. SOC specified by the manufacturer | Ceramic nail indentation |
| UL 2580:2013 | M, P | | Max. operating SOC | Heating until TR in < 10min * |

* Alternative methods allowed

C: cell level, M: Module level, P: Pack level, SOC: State of charge, TR: thermal runaway