

**Working Paper No. HDH-13-04e**  
**(13th HDH meeting, 21/22 March 2013)**



# **Transmission and Gear Shift calculation in VECTO**

**(European Tool for HDV CO2 testing)**

**Stefan Hausberger, Martin Rexeis, Raphael Luz**  
**Borlaenge, 21.03.2013**

## **Background and Content**

### **Background:**

The European Tool for HDV CO<sub>2</sub> testing has already a routine to handle different gear boxes in the vehicle simulation.

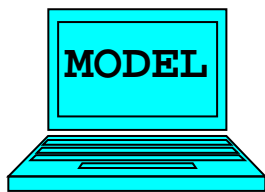
These routines could be basis for the corresponding routines in the HILS model, since the actual HILS model does not provide gear shift models for complex gear box systems.

The approach allows to give any number of gears + transmission ratios as input and provides representative gear shift manoeuvres.

### **Content:**

- **Overview European CO<sub>2</sub> test method for HDV and VECTO tool**
- **Gear shift rules manual transmission (MT)**
- **Gear shift rules automatized manual transmission**
- **Skip gears in gear shift manoeuvres**
- **Automatic transmission, torque converter**

# Overview test procedure for Heavy Duty vehicles



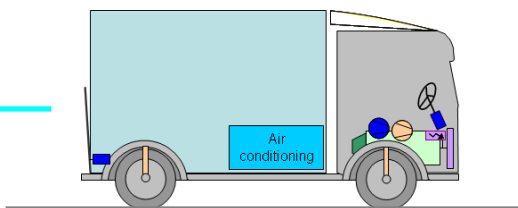
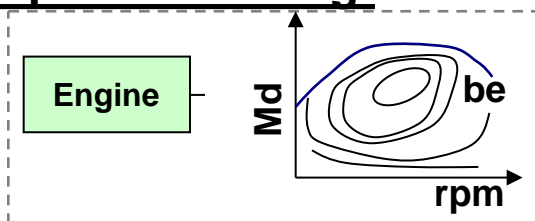
$$P_e = P_{roll.} + P_{air} + P_{acc} + P_{grad} + P_{tr.} + P_{aux} + P_{cons.}$$

$$n = (v \times 60 \times I_{axis} \times I_{gear}) / (d \times \pi)$$

Driver model

Fuel cons., CO<sub>2</sub>

## Component testing:



**Gear box, axis:**  
transmission,  $\eta = F(\dots)$

**Auxiliaries**  
duty cycle,  $\eta = F(\dots)$

**Fuel consumption map:**  
steady state + WHTC-correction factors  
map + WHTC test measured on engine test bed

**Air resistance coefficients:**  
constant speed with torque measurement

**Rolling resistance coefficients:** resistance values  
from tire labeling, EC No 1222/2009

**Transmission ratios, transmission losses**  
OEM specific maps and default values

**Power demand at engine from generic  $P_{use}$  with generic efficiency maps for the auxiliaries**  
OEM specific maps and intelligent controllers under discussion

## Overview VECTO

**Actual model:**

**Backward simulation, adapted for target speed cycles**

**Programming language: Visual Basic.NET**

**Simulation of engine power and engine speed:**

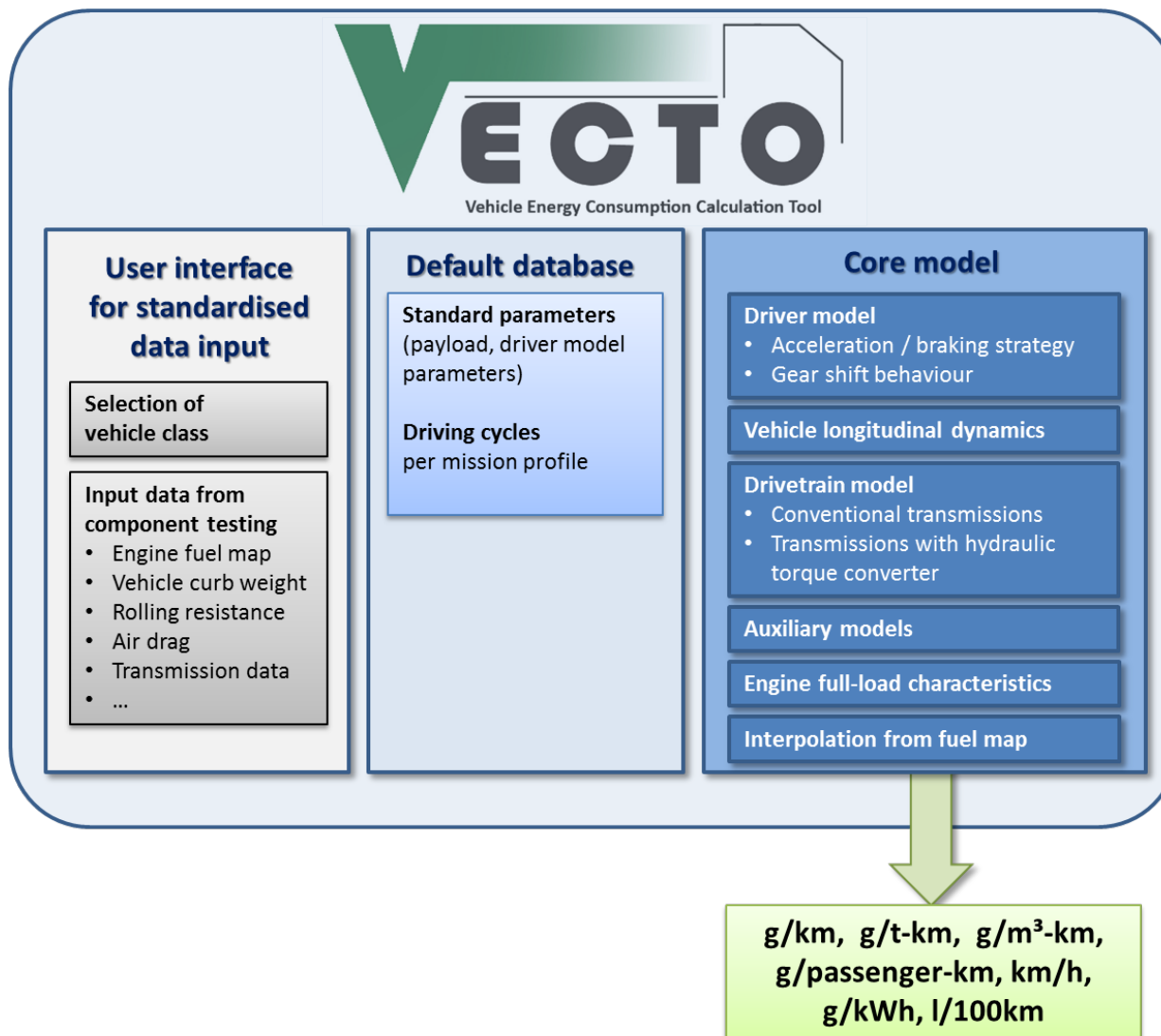
$$P_e = P_{\text{roll.}} + P_{\text{air}} + P_{\text{acc}} + P_{\text{grad}} + P_{\text{tr.}} + P_{\text{aux}} + P_{\text{cons.}}$$

$$n = (v \times 60 \times I_{\text{axle}} \times I_{\text{gear}}) / (d \times \pi)$$

**Interpolation of fuel consumption from engine map**

**Correction of FC for transients and “floating map” effects by “WHTC correction factors” (not yet implemented)**

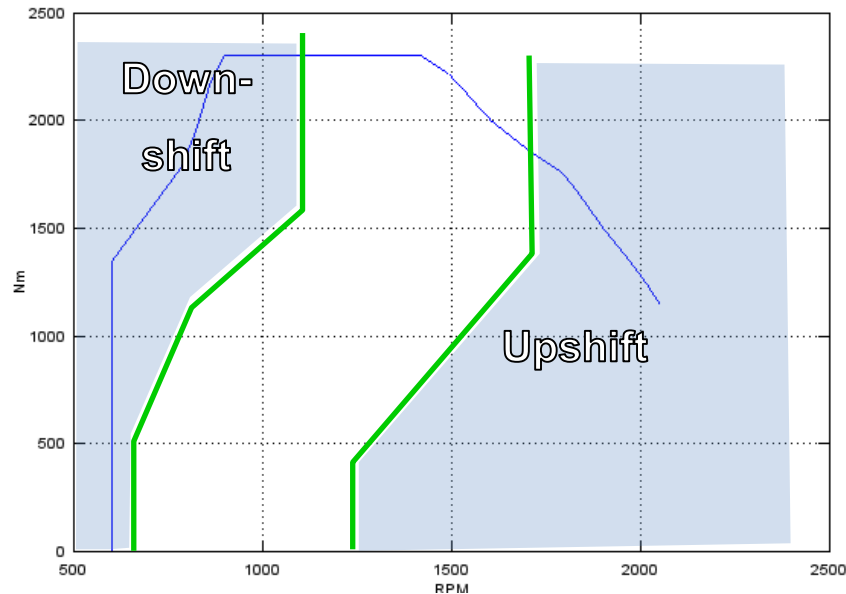
# Overview VECTO



# VECTO Gear Shift Model

## Gear Shift Model (MT, AT, AMT)

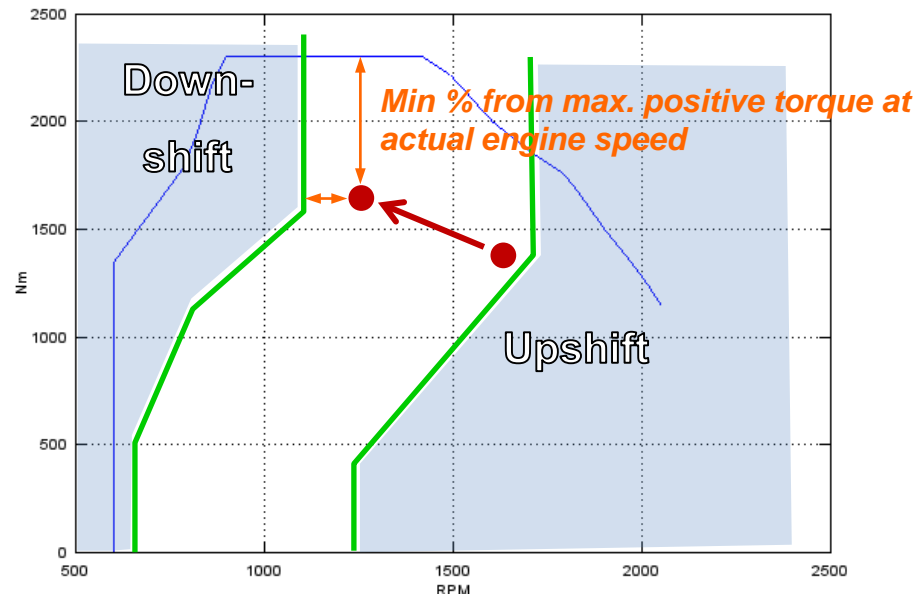
- Up- / Down- Shift based on shift-polygons.
- Polygons are user-defined (during proof of concept phase)
- Final declaration-ready version will calculate polygons based on engine characteristics like full load curve and specific rpm's.



# VECTO Gear Shift Model: Additional Rules (1/2)

## Allow shift-up inside polygons (AMT)

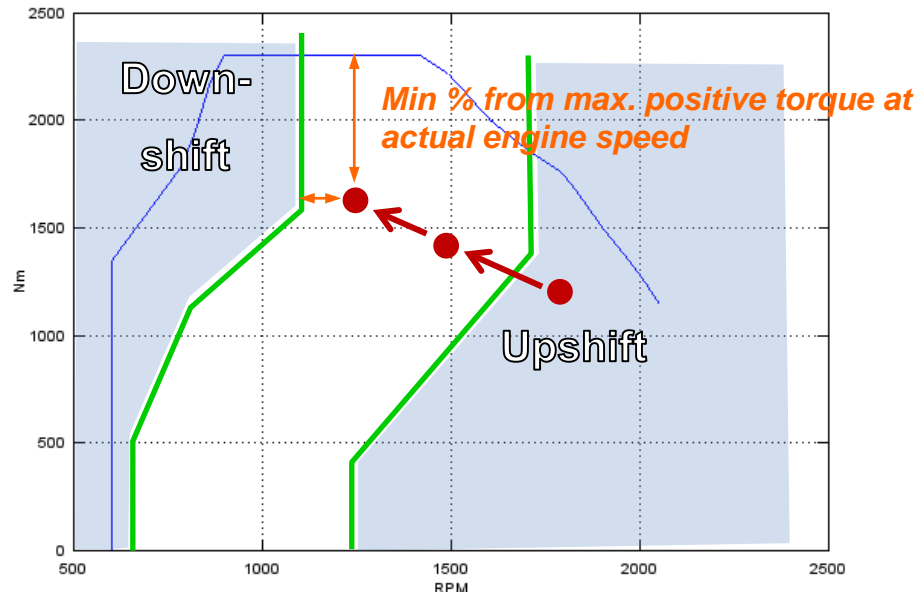
- Only if **torque reserve** is provided and **rpm is still above Down-shift-rpm**



## VECTO Gear Shift Model: Additional Rules (2/2)

### Skip gears (AMT, MT)

- Whenever gear shift is initiated (because rpm crosses up- or down- shift polygon) it is possible to skip gears
- **Torque reserve** must be provided and **rpm must remain below Down-shift-rpm**



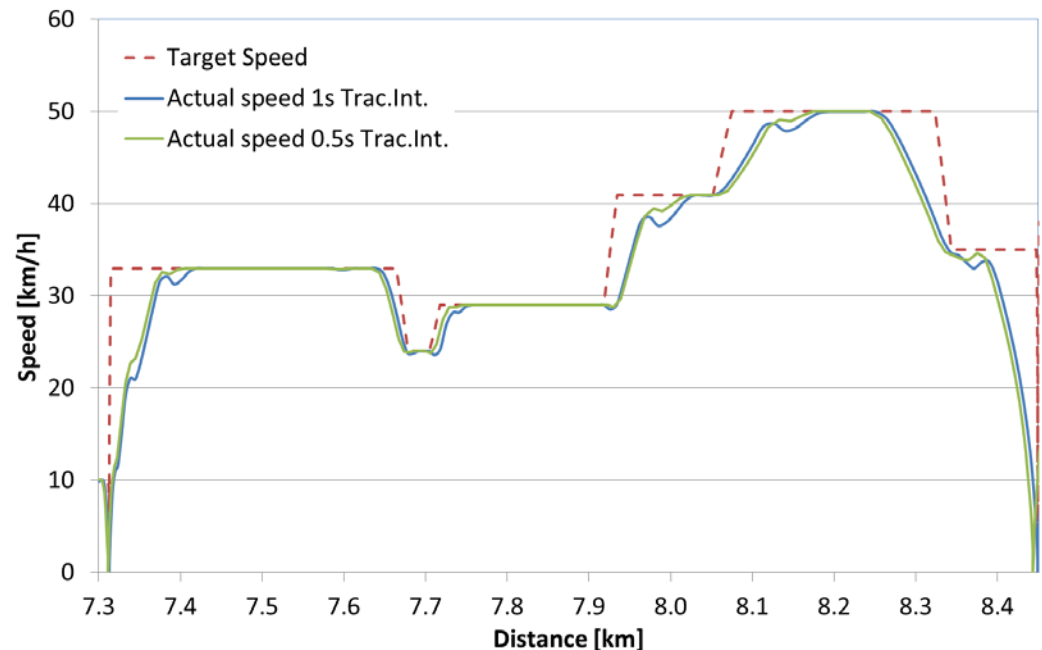


# Driver model: traction interruption during gear shifts

- Duration of traction interruption is user-defined in seconds
- Calculation of coast down deceleration:
  - Condition:  $P_{\text{roll.}} + P_{\text{air}} + P_{\text{acc}} + P_{\text{grad}} = 0$
  - $P_{\text{grad}} < 0$  may result in  $P_{\text{acc}} > 0$  (downhill  $\rightarrow$  acceleration), check WHVC gradient effects!
- Engine power in declutched phases to compute change of engine speed:
  - First time step (“tip out”):  $P_e = 25\% * (P_{e(t-1)} - P_{\text{mot}}) + P_{\text{mot}}$  ( $P_{\text{mot}} < 0$ )
  - Time steps  $> 1$  sec:  $P_e = P_{\text{mot}}$  if  $n > n_{\text{idle}}$  else  $P_e = 0$

## Engine speed

- results from  $P_e = I_{\text{eng}} * \dot{\omega} * \omega$   
 -> influence on acceleration characteristic via transient full load



# Automatic Transmission (1/2)

## VECTO method adapted to forward calculation

- Same polygon-based gear shift model
- Settings: sequential gear-shifting, shift-up inside polygons
- Torque Converter (TC):
  - Defined as (virtual) separate gear, i.e. only first gear with TC active
  - While TC active: in forward calculation approach: calculation of torque and speed after TC based on TC characteristic

