

# Different Equations in EU/ECE and EPA/CARB regulation lead to different results for same test

Calculation of evaporative test results according to current ECE regulation				Proposal: Calculation of evaporative test results for variable volume enclosures (acc. to EPA/CARB)			
<b>Equation:</b>				<b>Equation:</b>			
$M_{HC} = k \times V \times \left( \frac{C_{HCf} \times P_f}{T_f} - \frac{C_{HCi} \times P_i}{T_i} \right) + M_{HC,out} - M_{HC,in}$				$M_{HC} = k \times V \times \frac{P_i}{T_i} \times (C_{HCf} - C_{HCi})$			
for variable volume enclosure "M <sub>HC,out</sub> " and "M <sub>HC,in</sub> " is set to zero							
	C <sub>HCi</sub>	= measured HC concentration, initial reading	2 ppm		C <sub>HCi</sub>	= measured HC concentration, initial reading	2 ppm
	C <sub>HCf</sub>	= measured HC concentration, final reading	2 ppm		C <sub>HCf</sub>	= measured HC concentration, final reading	2 ppm
	P <sub>i</sub>	= barometric pressure, initial reading	100,3 kPa		P <sub>i</sub>	= barometric pressure, initial reading	100,3 kPa
	P <sub>f</sub>	= barometric pressure, final reading	101,3 kPa		P <sub>f</sub>	= barometric pressure, final reading	101,3 kPa
	T <sub>i</sub>	= ambient chamber temperature, initial reading	293 K		T <sub>i</sub>	= ambient chamber temperature, initial reading	293 K
	T <sub>f</sub>	= ambient chamber temperature, final reading	293 K		T <sub>f</sub>	= ambient chamber temperature, final reading	293 K
	V	= net enclosure volume subtracted by 1,42	58 m <sup>3</sup>		V	= net enclosure volume subtracted by 1,42	58 m <sup>3</sup>
Diurnal	k	= 1,2 x 10 <sup>-4</sup> x (12+H/C) with H/C=2,33	0,0017196	Diurnal	k	= 1,2 x 10 <sup>-4</sup> x (12+H/C) with H/C=2,33	0,0017196
Hot Soak	k	= 1,2 x 10 <sup>-4</sup> x (12+H/C) with H/C=2,2	0,001704	Hot Soak	k	= 1,2 x 10 <sup>-4</sup> x (12+H/C) with H/C=2,2	0,001704
<b>Result:</b>				<b>Result:</b>			
	M <sub>HC</sub>	mass of hydrocarbons with H/C=2,33	0,0006808 g		M <sub>HC</sub>	mass of hydrocarbons with H/C=2,33	0 g
	M <sub>HC</sub>	mass of hydrocarbons with H/C=2,2	0,00067462 g		M <sub>HC</sub>	mass of hydrocarbons with H/C=2,2	0 g



## Transformation of calculation formula (I)

$$M_{HC} = k \times V \times \left( \frac{C_{HCf} \times P_f}{T_f} - \frac{C_{HCi} \times P_i}{T_i} \right) + M_{HC,out} - M_{HC,in}$$

For variable volume enclosure „ $M_{HC,out}$ “ and „ $M_{HC,in}$ “ is set to zero:

$$M_{HC} = k \times V \times \left( \frac{C_{HCf} \times P_f}{T_f} - \frac{C_{HCi} \times P_i}{T_i} \right)$$



## Transformation of calculation formula (II)

California Evaporative Emission Standards and Test Procedures for 2001 and Subsequent Model Motor Vehicles” (adopted August 5, 1999, last amended September 2, 2015)

PART III. EVAPORATIVE EMISSION TEST PROCEDURES FOR LIGHT- AND MEDIUM-DUTY VEHICLES

“For **variable volume enclosures**, calculate the enclosure HC mass ( $M_{HC}$ ) according to the equation used above except that  $P_f$  and  $T_f$  shall equal  $P_i$  and  $T_i$  ...”

$$\rightarrow M_{HC} = k \times V \times \left( \frac{C_{HCf} \times P_i}{T_i} - \frac{C_{HCi} \times P_i}{T_i} \right)$$

$$M_{HC} = k \times V \times \frac{P_i}{T_i} \times (C_{HCf} - C_{HCi})$$



# Proposal to correct calculation of evaporative test result for variable volume chambers

$$M_{HC} = k \times V \times \frac{p_i}{T_i} \times (c_{HCf} - c_{HCi})$$

$M_{HC}$	=	mass of hydrocarbons in g
$c_{HCi}$	=	measured HC concentration, initial reading in ppm
$c_{HCf}$	=	measured HC concentration, final reading in ppm
$p_i$	=	barometric pressure, initial reading in kPa
$T_i$	=	ambient chamber temperature, initial reading in K
$V$	=	net enclosure volume subtracted by 1,42 in m <sup>3</sup>
$k$	=	1,2 x 10 <sup>-4</sup> x (12 + H/C) with H/C = 2,33 for Diurnal test with H/C = 2,2 for Hot soak test



**Back up**



# Proposal to correct calculation of evaporative test result for variable volume chambers (technical correct unit for HC reading)

$$M_{HC} = k \times V \times \frac{p_i}{T_i} \times (x_{HCf} - x_{HCi})$$

$M_{HC}$	=	mass of hydrocarbons in g
$x_{HCi}$	=	measured HC <u>mole fraction</u> , initial reading in ppm
$x_{HCf}$	=	measured HC <u>mole fraction</u> , final reading in ppm
$p_i$	=	barometric pressure, initial reading in kPa
$T_i$	=	ambient chamber temperature, initial reading in K
$V$	=	net enclosure volume subtracted by 1,42 in m <sup>3</sup>
$k$	=	1,2 x 10 <sup>-4</sup> x (12 + H/C) with H/C = 2,33 for Diurnal test with H/C = 2,2 for Hot soak test



## Explanation

Within current regulation the HC-value ( $c_{\text{HC}}$ ) is defined as HC-concentration in ppm.

From technical point of view „ppm“ is a unit for the „mole fraction“ (NIST: amount-of-substance fraction) and not a unit for a „concentration“.

Mole fraction is one way of expressing the composition of a mixture with a dimensionless quantity.

In contrast to volume based units (e.g. concentration) the mole fraction is not influenced by temperature and pressure.

→ Same „ppm“ value in beginning and at the end of SHED test means no emission (independent of change in volume, temperature or pressure)



## SHED-procedure according to EPA (40 CFR Ch.I § 86.143-96)

EPA regulation mentions two different formulas for calculation of evaporative emission:

1. for fixed volume enclosures

$$M_{\text{HC}} = (kV_n \times 10^{-4}) \times \left( \frac{(C_{\text{HC}_f} - rC_{\text{CH}_3\text{OH}_f})P_{B_f}}{T_f} - \frac{(C_{\text{HC}_i} - rC_{\text{CH}_3\text{OH}_i})P_{B_i}}{T_i} \right) + M_{\text{HC,out}} - M_{\text{HC,in}}$$

2. for variable volume enclosures

$$M_{\text{HC}} = \left( \frac{kP_B V_n \times 10^{-4}}{T} \right) \times \left[ (C_{\text{HC}_f} - rC_{\text{CH}_3\text{OH}_f}) - (C_{\text{HC}_i} - rC_{\text{CH}_3\text{OH}_i}) \right]$$



## SHED-procedure according to EPA (40 CFR Ch.I § 86.143-96)

As „pure gasoline“ is used as test fuel (with no methanol content) the methanol emission within this formula is set to zero. This is done in accordance with §86.143-96 b): „*For testing with pure gasoline, methanol emissions are assumed to be zero.*“

$$\rightarrow M_{HC} = \left( \frac{k \times 10^{-4} \times V_n \times P_i}{T_i} \right) \times (C_{HCf} - C_{HCi})$$

$k \times 10^{-4}$  EPA/CARB  $\cong$   $k$  [kPa] in EU/ECE

$$\rightarrow M_{HC} = \left( \frac{k \times V_n \times P_i}{T_i} \right) \times (C_{HCf} - C_{HCi})$$

$$\rightarrow M_{HC} = k \times V_n \times \frac{p_i}{T_i} \times (c_{HCf} - c_{HCi})$$

