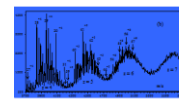


SUREAL-23

UNDERSTANDING, MEASURING AND REGULATING SUB-23 NM PARTICLE EMISSIONS FROM DIRECT INJECTION ENGINES INCLUDING REAL DRIVING CONDITIONS



SEADM



Yale



- Main achievements
- Novel instrumentation
- Particle sampling and conditioning system
- Measurements
- What' next

➤ Innovative instrumentation:

- ❖ Advanced HM-DMA
 - ✓ Exceptional resolution and fast response.
 - ✓ Capable of measuring hot aerosol sample (minimal sampling/conditioning requirements).
- ❖ Automotive ICAD
 - ✓ Light, compact and with low power requirements.
 - ✓ Capable of measuring hot aerosol sample.
- ❖ Sizing-CPC
 - ✓ Novel instrument, combining particle size with particle number concentration measurements.
- ❖ Particle composition instruments
 - ✓ Particle charging using photoelectric principal shows potential to identify PAH content.
 - ✓ Photoacoustic based instrument aims at identifying different particle components (e.g. metals).

➤ Advanced Sampling System:

- ❖ Design based on a porous-tube and ejector diluter, including a Catalytic Stripper (CS), with minimal particle losses and excellent volatile and sulphur removal efficiency.

The Advanced Half-Mini DMA

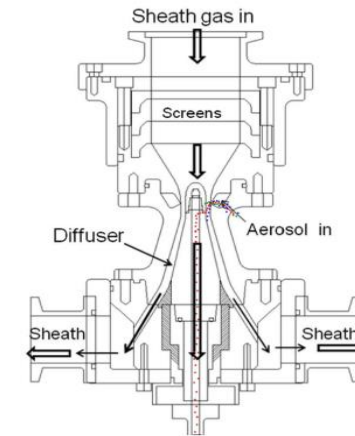
➤ **Half-Mini DMA** is a commercially available instrument that offers:

- ❖ High-resolution size classification in the range 1-15 nm
- ❖ Compactness

➤ **Advancement during the project:**

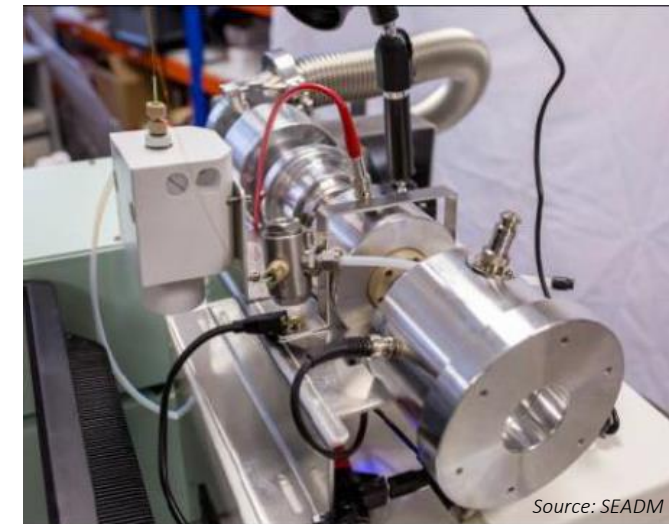
- ❖ High resolution in extended size range (5–30 nm).
- ❖ Accurate hot operation up to 200 °C.
- ❖ Fast response time (down to 1 s).

The design



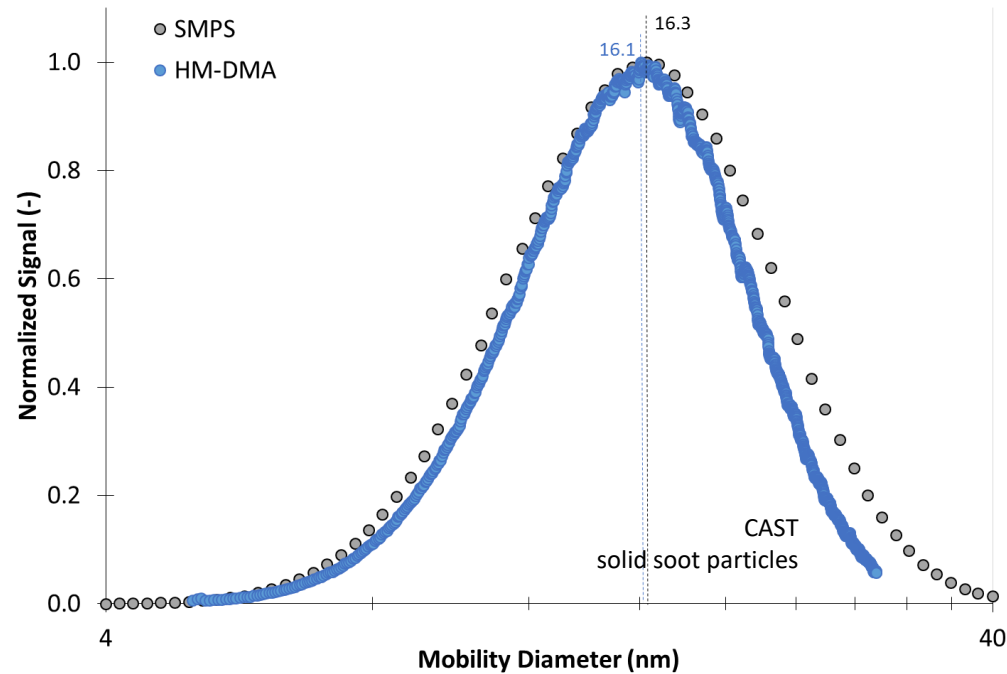
Fernández de la Mora J., Kozłowski J., *J. of Aerosol Science* 57 (2013) 45–53

The prototype

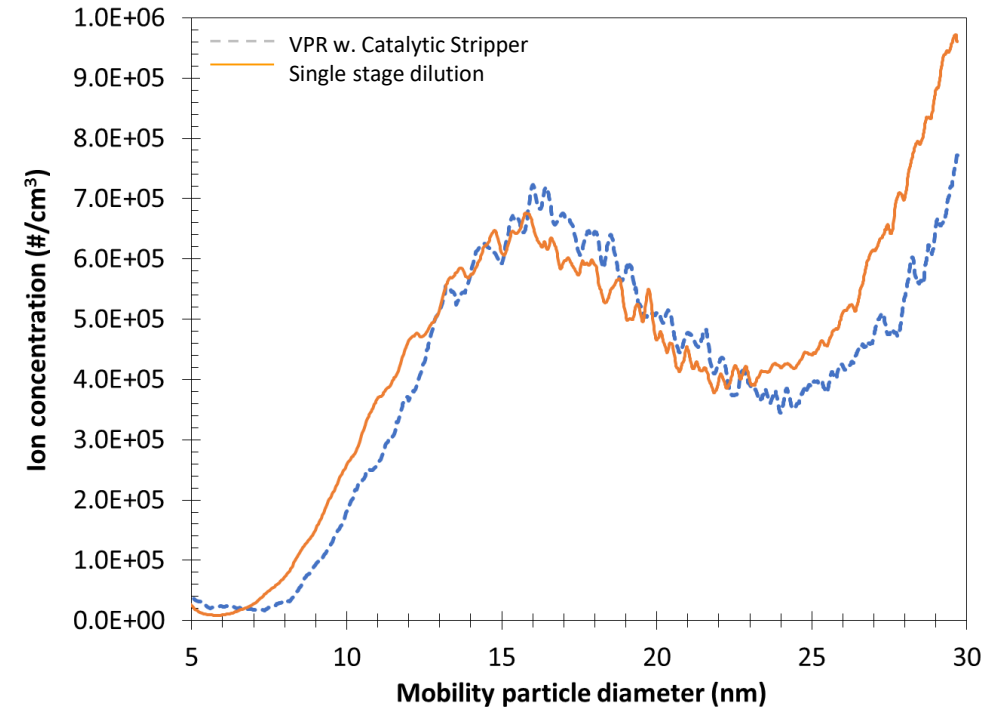


Source: SEADM

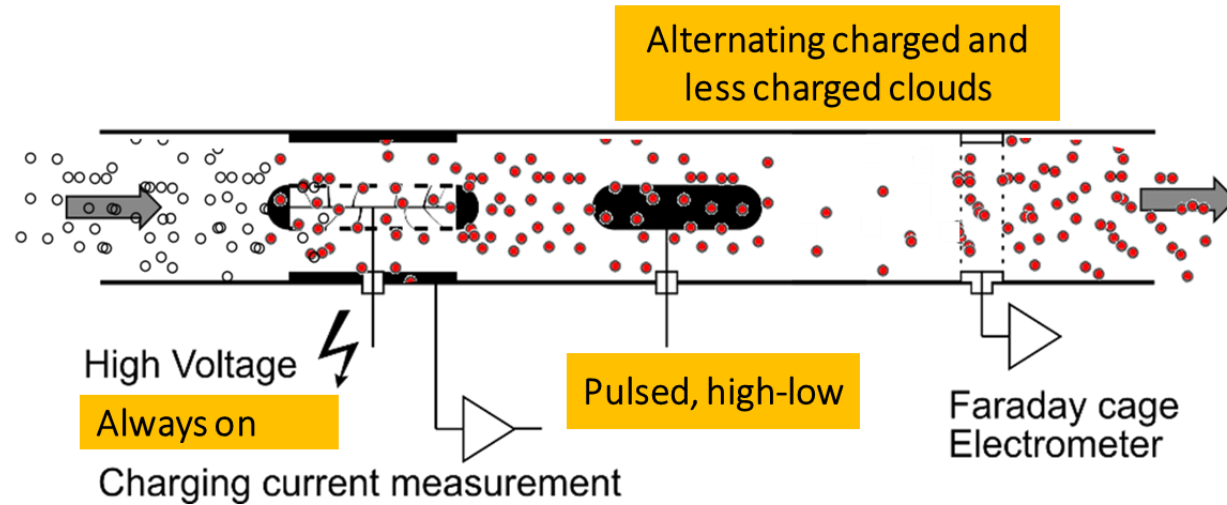
The Advanced Half-Mini DMA



- Solid soot particle size distributions measured by SMPS and Advanced HM-DMA (hot operation) are in excellent agreement.



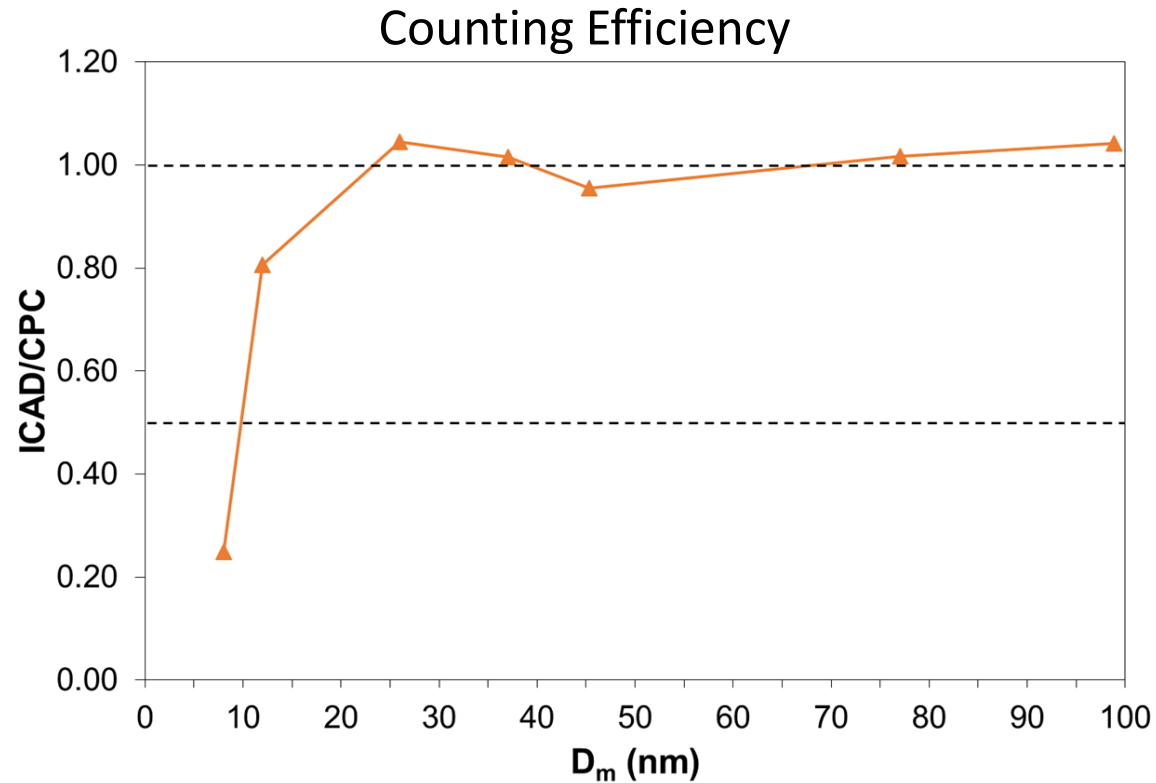
- The excellent agreement between the two measurements indicates that a single hot dilution stage can be used alternatively to the PMP-compliant VPR.



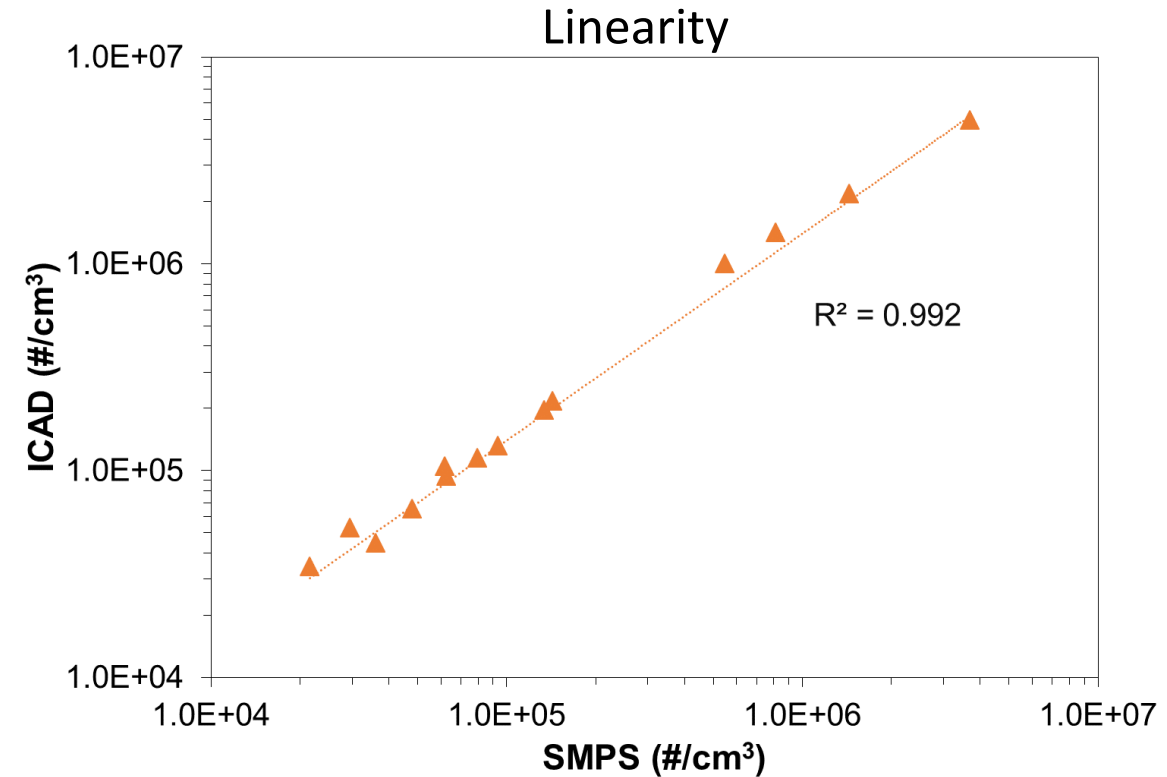
ICAD: Induced Charge Aerosol Detector

Objectives

- Optimize settings to achieve $d_{50} = 10 \text{ nm}$.
- High temperature operation at $180 \text{ }^{\circ}\text{C}$.
- Increase robustness and reliability for PEMS applications.

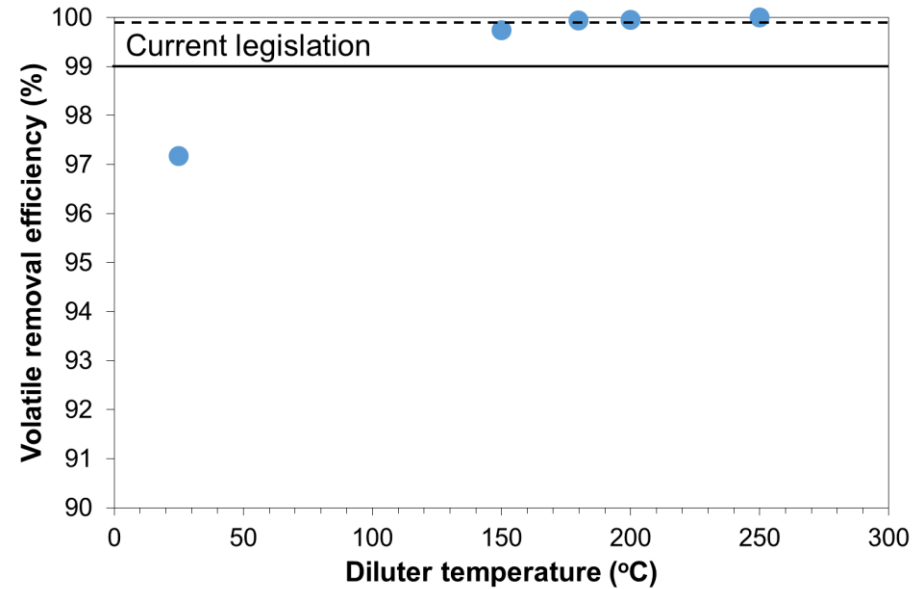
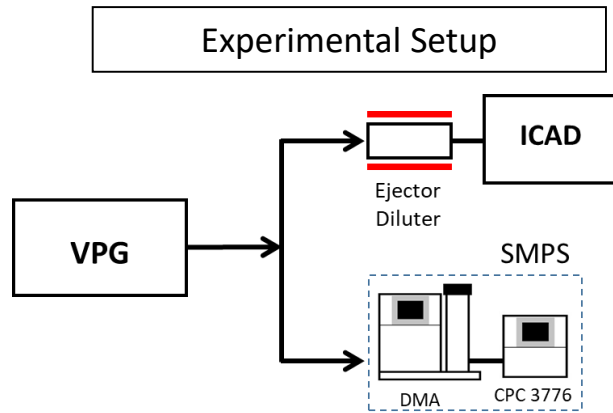


- Counting efficiency is similar to a CPC and $d_{50}=10$ nm.
- ICAD counting efficiency & linearity evaluation was performed with mono- and poly-disperse CAST-generated particles.

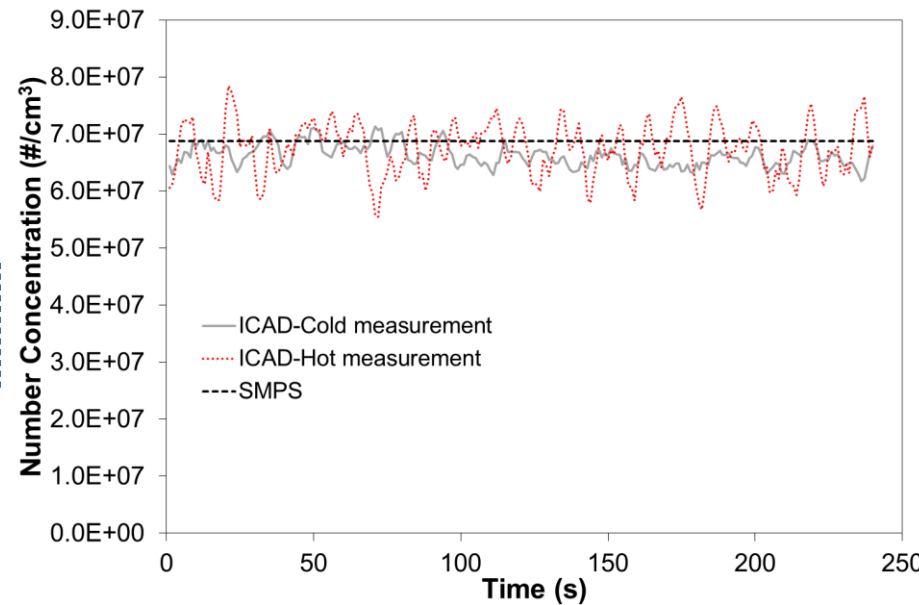
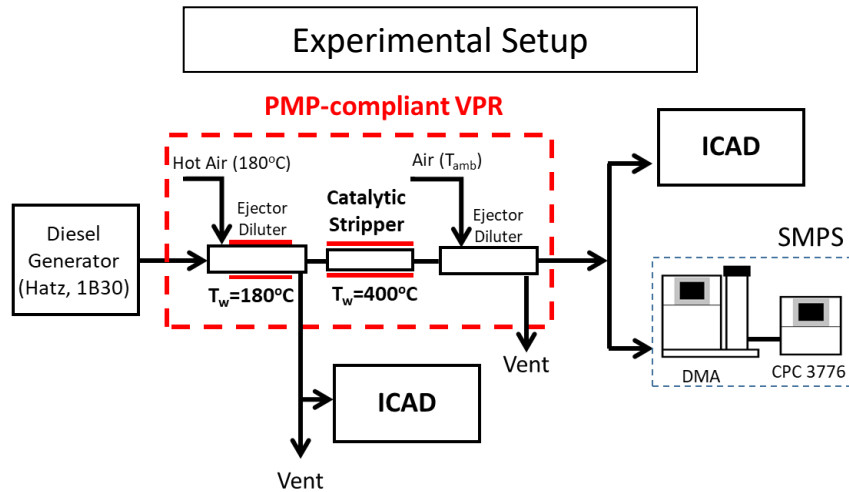


- ICAD shows an excellent linearity against SMPS for a wide range of particle number concentrations.

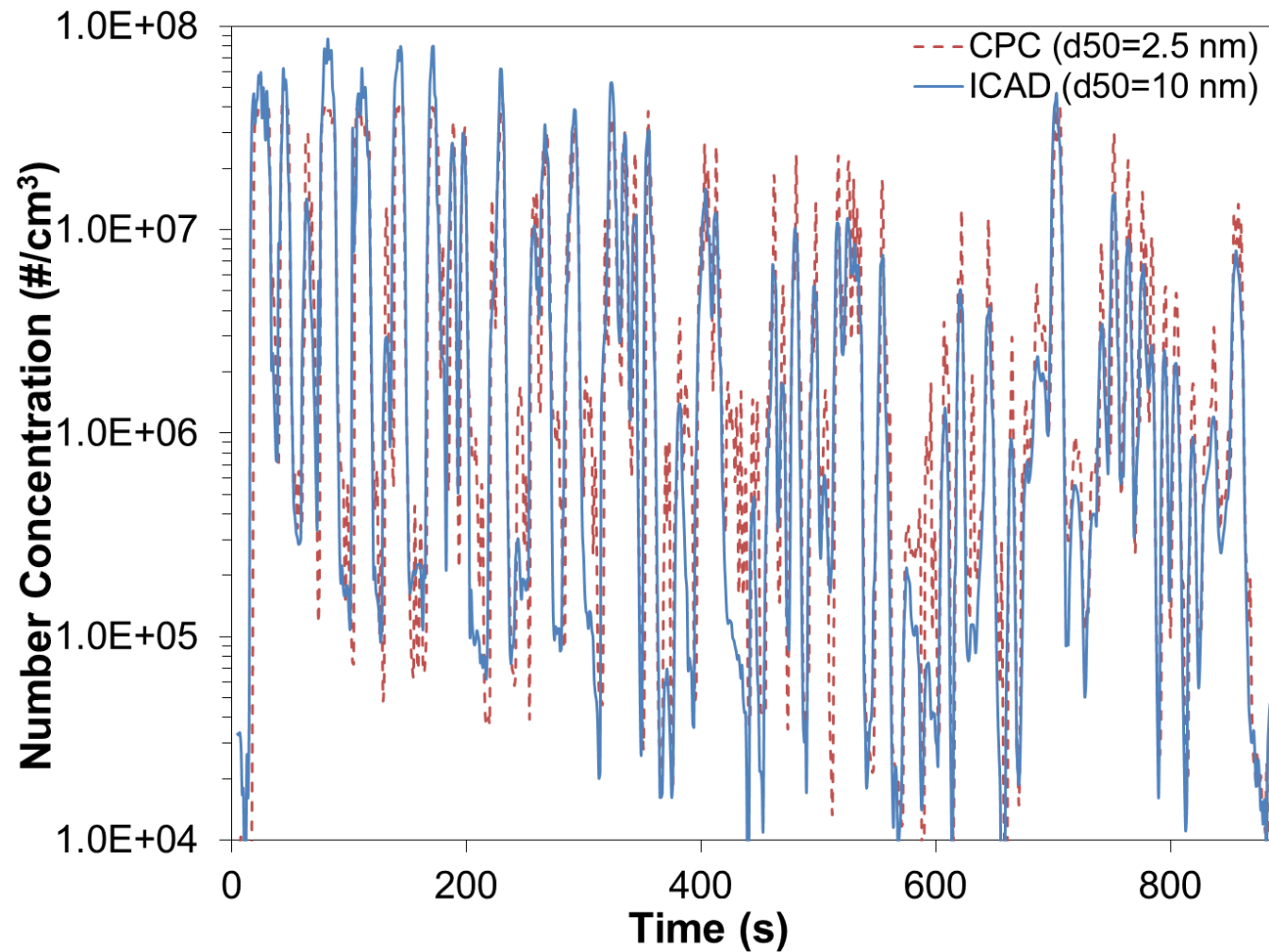
Automotive ICAD hot operation



- The proposed single hot dilution setup is tested with tetracontane particles with $D_m \geq 30$ nm and shows removal efficiency >99% for $T \geq 150^\circ\text{C}$.



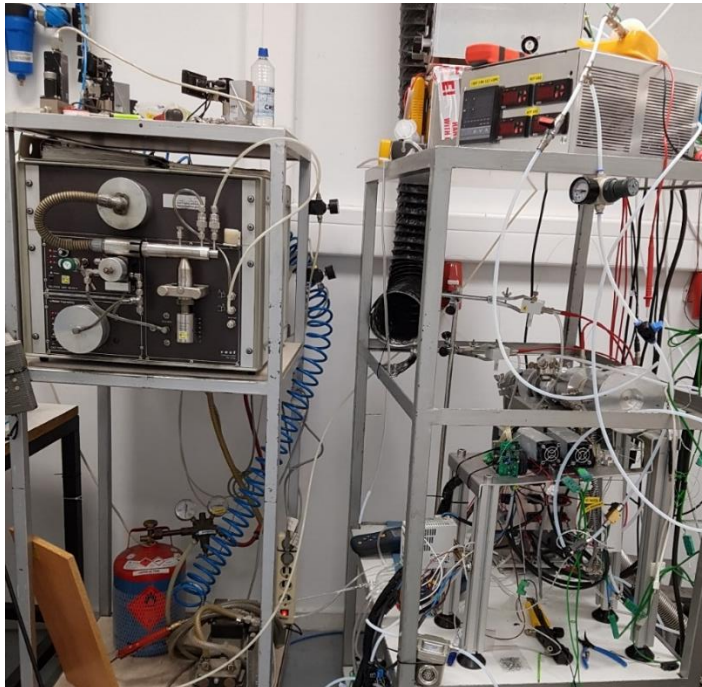
- Hot and cold ICAD measurements are in excellent agreement with SMPS, 1.9% and 3.7% respectively.



- Automotive ICAD and a CPC ($d_{50}=2.5$ nm) were employed for particle number measurements emitted by a G-DI engine during RTS95 cycle.
- Automotive ICAD measurements are in very good agreement with CPC under transient conditions (~12% difference).

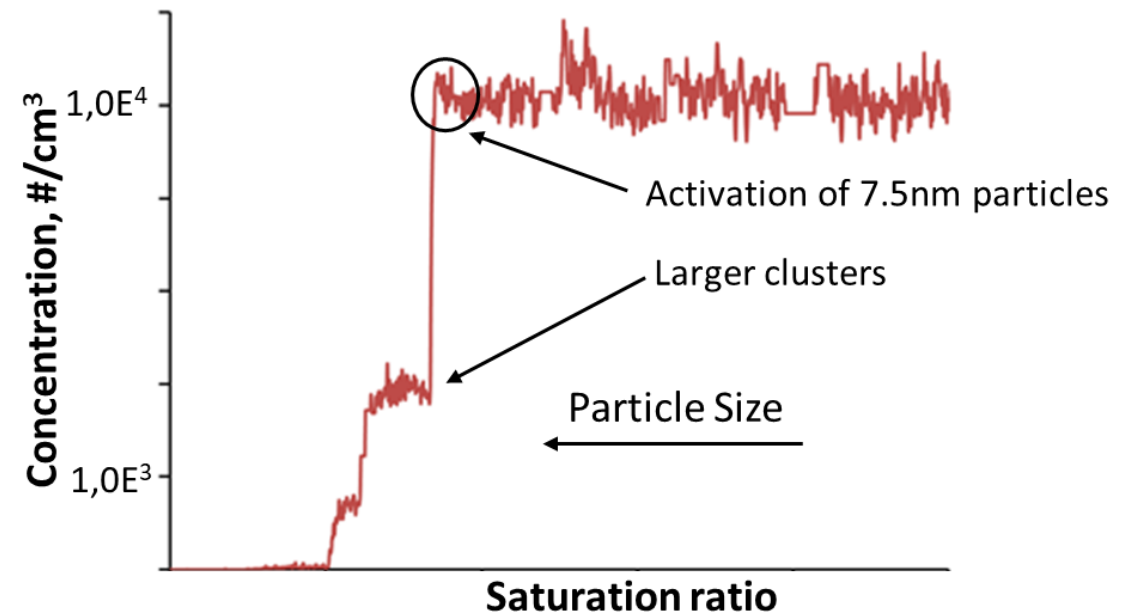
➤ Objectives

- ❖ Develop a standalone CPC with particle sizing capabilities without the need of a mediating DMA.
- ❖ Optimized function for sub-23nm particles.
- ❖ Robust and compact instrument for PEMS implementation.



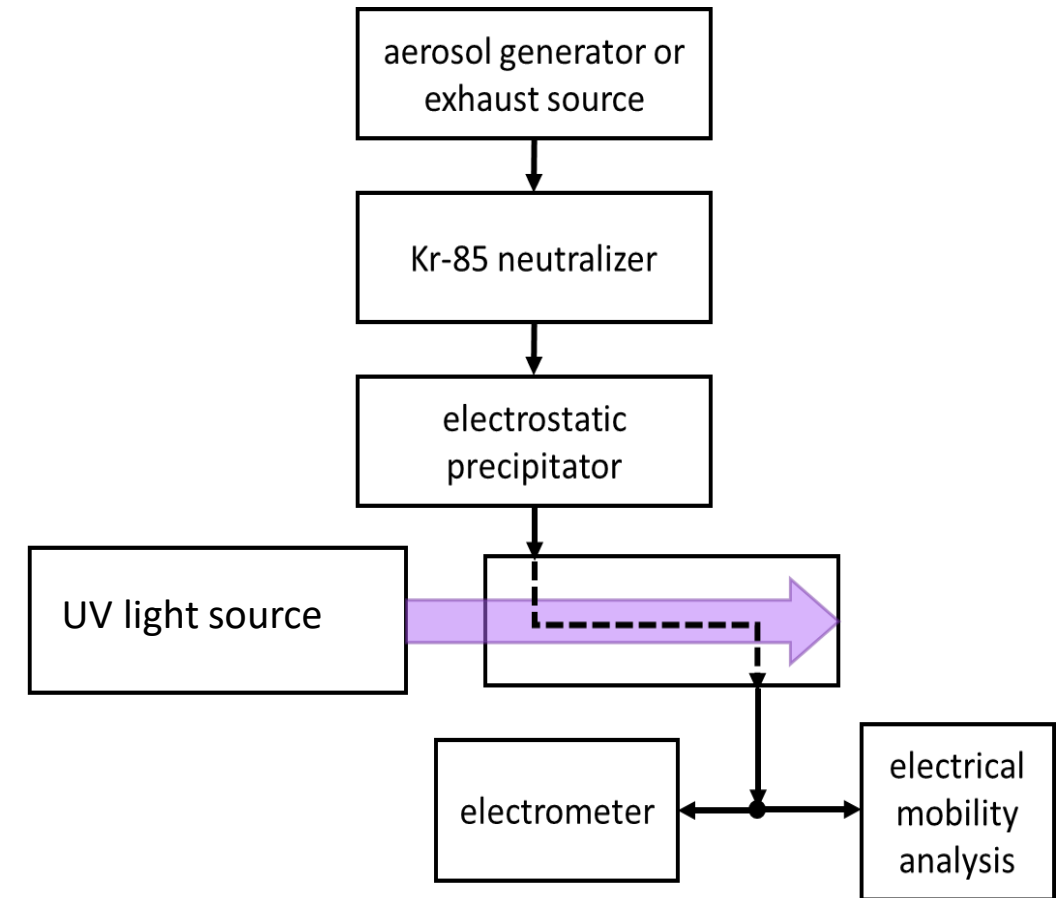
➤ Principle of operation

- ❖ A N_2 flow (saturated with a low diffusive vapor) is mixed with the aerosol sample flow.
- ❖ Fine control of N_2 flow determines the critical value of the vapor saturation ratio (S) that dictates the smallest particle size that can be detected after growth.
- ❖ Sweeping through a range of S values a size distribution can be obtained.



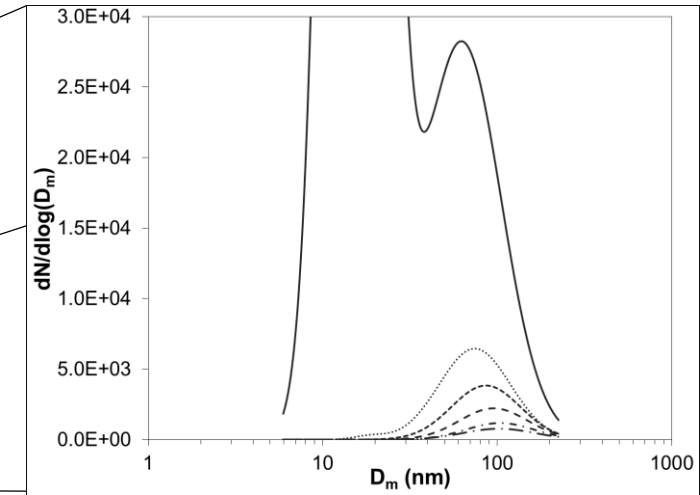
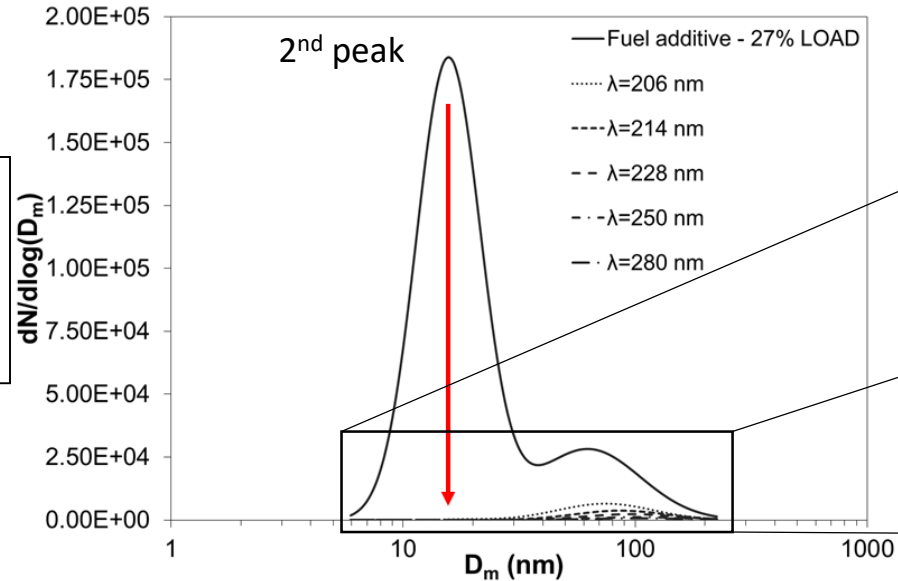
UV Photoelectric Charger (UV-PEC): Principle of operation

- When an aerosol is irradiated with ultraviolet (UV) light of energy above the photoelectric threshold of surface material, electrons may be emitted / particles acquire a positive charge.
- The photoionization threshold is strongly **material dependent**. This can be used to distinguish the chemical fingerprint of condensed matter on the exhaust particles.

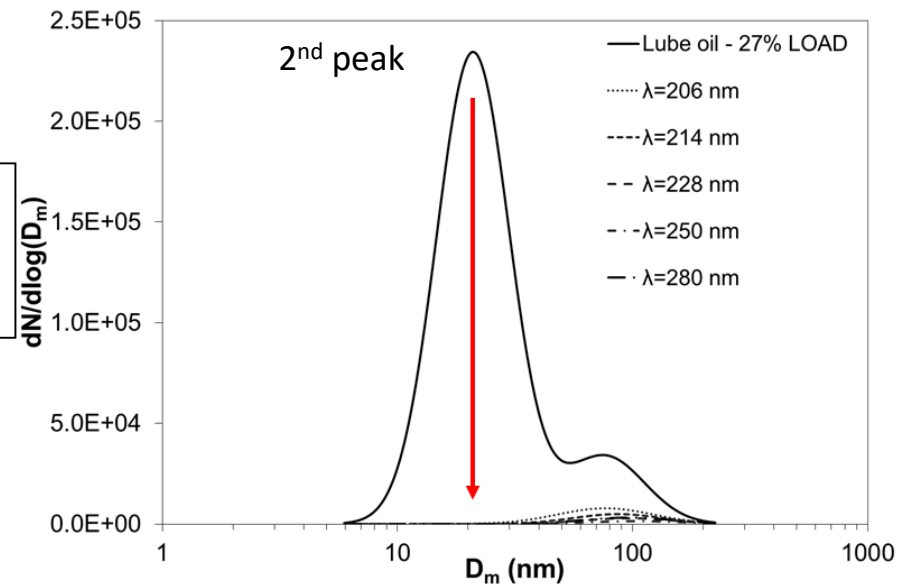


UV-PEC: Fuel effect

Ce-based
fuel additive
29.5 ml/l of fuel
(low Sulphur diesel)



Lubrication oil
60 ml/l of fuel
(low Sulphur diesel)



- By adding a fuel additive or a lubrication oil, a second peak appears at sub-23 nm particles.
- UV-PEC does not charge these sub-23 nm particles showing that no PAH exists on their surface.

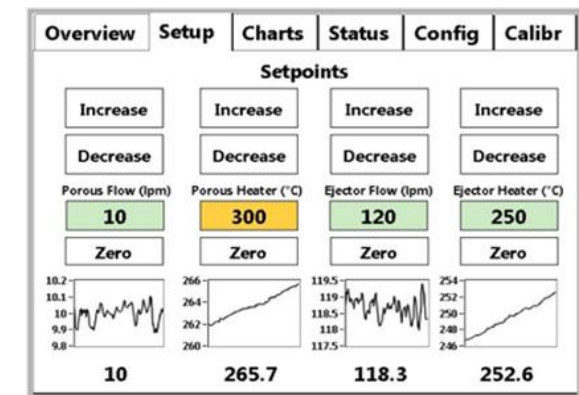
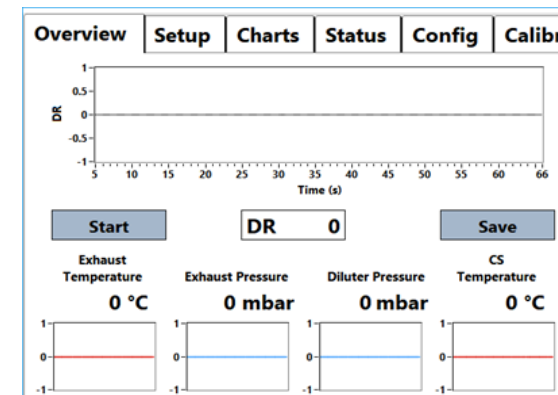
➤ Design parameters

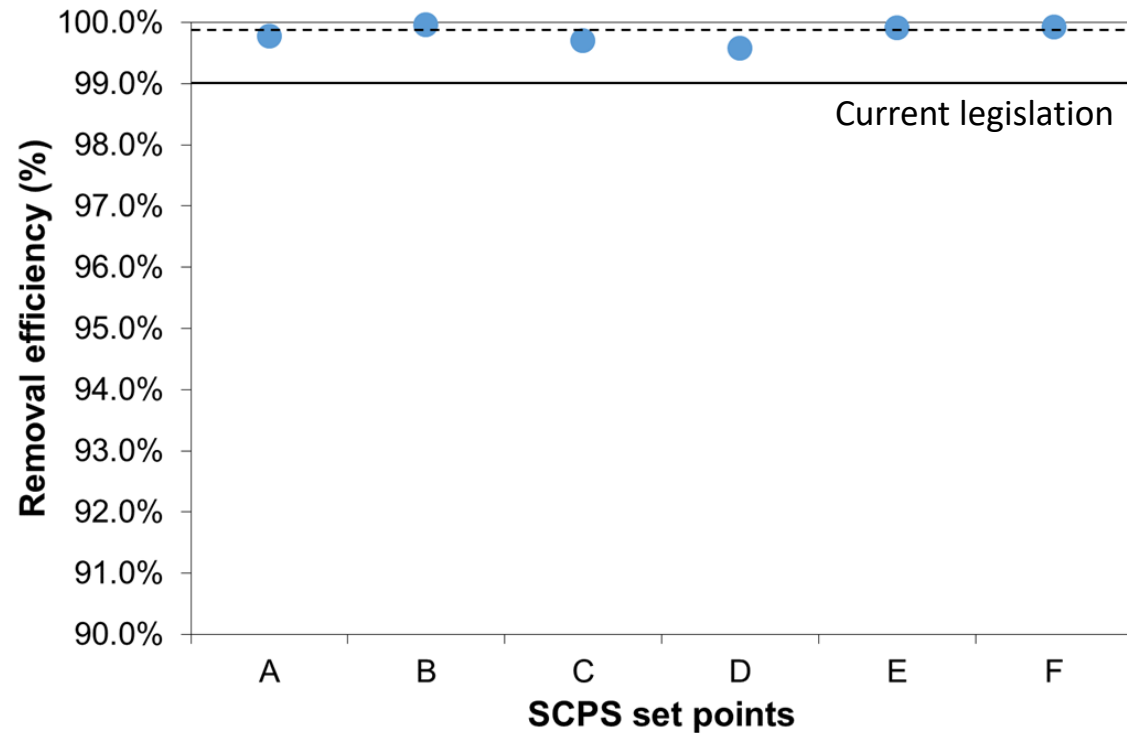
- ❖ Two-stage dilution, with adjustable dilution ratio (DR=30-120).
- ❖ Porous tube diluter as first stage to minimize sub-23 nm particle losses.
- ❖ Ejector diluter as a second stage to maintain stable DR under transient engine operation.
- ❖ Option for catalytic stripper/evaporation tube installation between the two dilution stages.



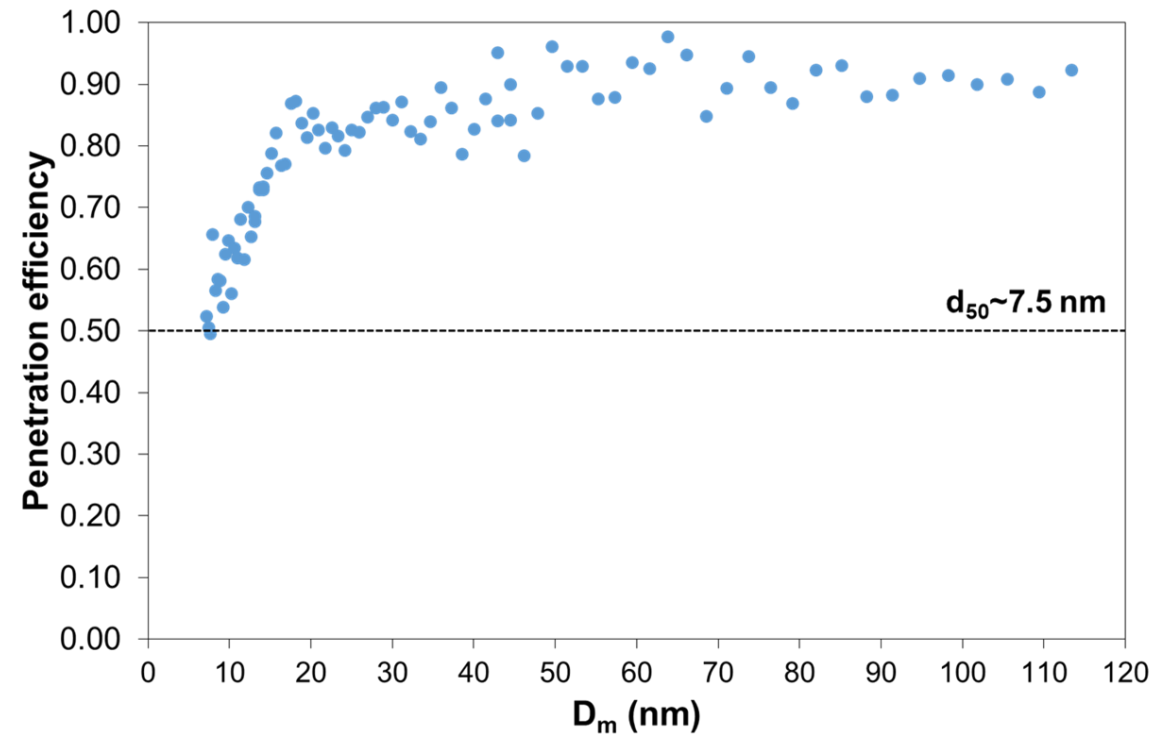
➤ Objectives

- ❖ Minimum particle losses
- ❖ Artefacts elimination (with CS)
- ❖ Dilution ratio stability and flexibility





- The tetracontane particle removal is tested in a wide DR range (30-60).
- SCPS removes $>10^6$ (#/cm³) tetracontane particles with $>99\%$ efficiency in all tested set points.



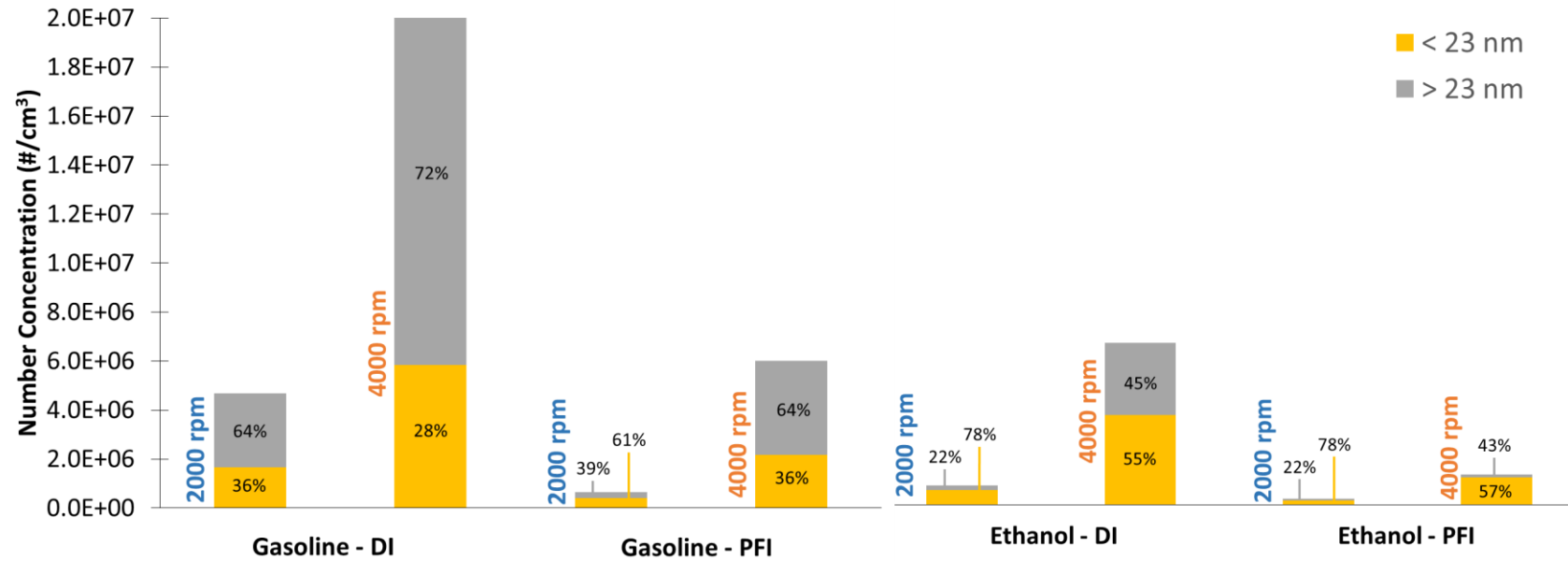
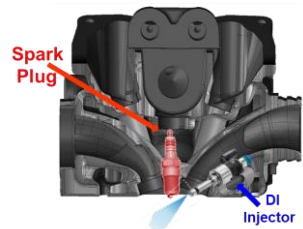
- $d_{50}=7.5$ nm.
- Particle number concentration reduction factor (PCRF) including $PCRF_{15}$ is $1.15 \pm 9\%$.

Gasoline sub-23nm particle emissions



Effect of fuel injection strategy, engine speed & ethanol

Prototype **gasoline** engine:
250cc, 1cylinder, PFI/GDI, 4v, 24PS



- Port Fuel Injection (PFI) emits far less sub-23 nm particles comparing to Direct Injection (DI).
- For both fuels (gasoline, ethanol) and both injection strategies (DI, PFI) increased engine speed leads to increased emission of sub-23 nm particles.
- Ethanol causes an decrease in sub-23 nm particle number concentration, however an increase in the sub-23nm fraction, in both DI and PFI configurations.

➤ Engine:

- ❖ Gasoline Direct Injection Engine w/Turbocharger
- ❖ Volume displacement 1.3 L
- ❖ Engine Power = 120 kW

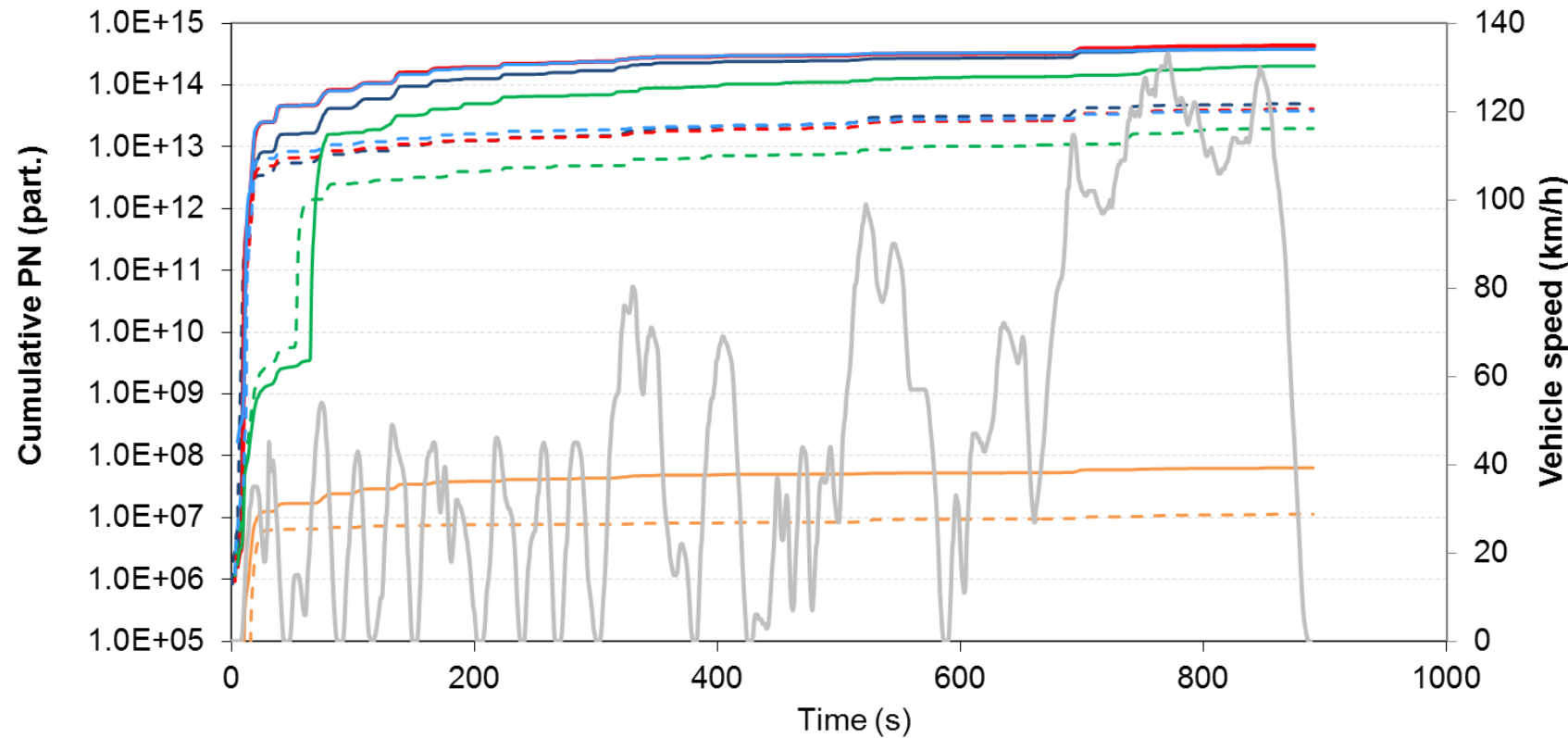
➤ Tests matrix:

- ❖ Tailpipe PN measurement w/ and w/o GPF
- ❖ 3 driving cycles : WLTC, RTS95 and RTS95
 - ✓ Cold and hot start

Engine test bench phase: focus on results w/ & w/o GPF

➤ Example of RTS95 cycle, cold start

RTS95 cycle - Cold - GPF - PN measurement



Part/km	Upstr. GPF	Downstr. GPF	GPF eff.
ICAD	2.97E+13	3.82E+12	87.1%
CPC3775	3.33E+13	3.15E+12	90.6%
CPC3776	1.56E+13	1.52E+12	90.3%
DMS500	2.93E+13	2.93E+12	90.0%
AE33 (ng)	4.9	0.9	82.2%

➤ Euro 6b vehicle : Audi 2.0L TFSI

- ❖ 4 Cylinder Gasoline with Turbocharger
- ❖ Dual injection system: Direct + indirect
- ❖ Standard EATS system: 3WC only



➤ PN measurement devices

- ❖ Prototypes : SUREAL-23 diluter + ICAD + HM-DMA
- ❖ Reference : VPR + DMS 500



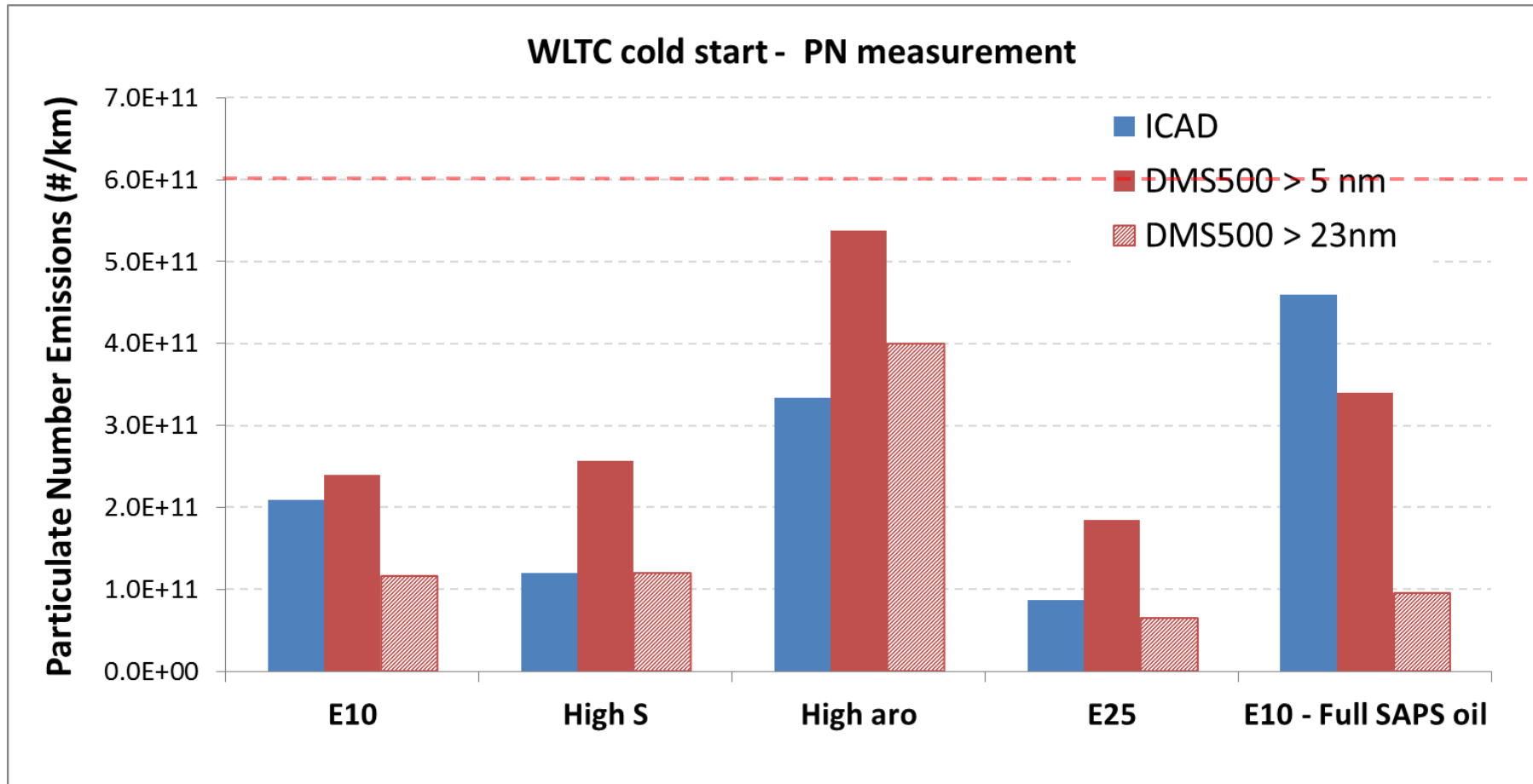
Chassis dyno tests - Tests matrix

➤ Parametric variations:

- ❖ 4 fuels : E10 (std), high sulfur content (150 ppm S), high aromatic content (39 %), E25
- ❖ 2 lubricants : Audi 507 (low SAPS), Total Full SAPS (1.1%)
- ❖ 3 driving cycles : WLTC, RTS95 and RTS95
 - ✓ Cold and hot start

Fuel	Lub.	WLTC		NEDC		RTS95	
		Cold	Hot	Cold	Hot	Cold	Hot
E10	Low	✓	✓	✓	✓	✓	✓
High S	Low	✓	✓	✓	✓	✓	✓
High Aro	Low	✓	✓	✓	✓	✓	✓
E25	Low	✓	✓	✓	✓	✓	✓
E10	Full	✓	✓	✓	✓	✓	✓

➤ Fuel effect on particle emissions



Euro 6c limit

- Continue testing with photoacoustic and photoelectric based instruments
- Continue measurement campaigns on chassis dynos
- PEMS integration
- RDE testing

Thank you for your attention!