

**Report of the 3<sup>rd</sup> WEBEX 2019 Meeting of the  
Informal Working Group on Panoramic Sunroof Glazing**

Location: WEBEX  
Date: Wednesday, 22<sup>nd</sup> May 2019, 12:30 – 13:10 CEST  
Chair: Mr. Eom Sungbok (Republic of Korea), Mr. Thomas Fuhrmann (Germany)  
Secretary: Mr. Dr. Stephan Müller von Kralik (Germany / CLEPA)

11 people attended at the meeting (hereof all via Audio Conference).

Minutes of WEBEX No.2 were released.

**1. Decision on data collection**

Based on the amount and level of content on CPA data presented in last WEBEX No.2 the decision was taken that data collection is closed.

**2. Start discussion on data content: which data type can be used as guidance**

CLEPA: An additional CAD design comparison was shown, which shows that modern Top-Load Panorama Roof Designs enlarge the glass area due to a rail-to-rail design and herewith also increase the CPA area in comparison to “classic” top-load designs with additional side finishers.

CLEPA: It was also explained that from roof system supplier point of view of a distinctive nominal value of approx. 125mm measured as shown in the CPA data sheets should be efficient enough to cover technical required areas with CPA, but that in certain areas (e.g. Rear Glass Panel being bonded in 2 areas to frame / BiW) the CPA design would need to be set-up in stripes with no CPA in between. Then the sum of all CPA stripes could meet a max. 125mm width requirement.

An general discussion started whether a nominal value for the CPA dimension or a CPA area % value is better and easier to control.

Alliance: asked if a comparison with both CPA values could be prepared for review with their members

→ Secretary: asks all members to review for themselves and will send out minutes and documentation here for latest Friday 25<sup>th</sup> May

OICA: A pragmatic approach with a nominal value as mentioned by CLEPA will be reviewed with their members.

GFE: Will ask their members, if there are any technical or manufacturing limitations for a CPA stripe design on tempered safety glass for panorama roof panels being in focus

KATRI: Questions if the dotted area is part of the CPA area, which should be the case according to R43, but shall be confirmed until next Webex.

### **3. Review inputs and discuss for update of recommendation**

It was confirmed by all attending members that the update of GFE to the draft, presented in last WEBEX, contains no major concerns and maybe some cosmetic adjustments can be made in final review.

KATRI: Proposed to transfer the recommendation text into a proper guideline format until next Webex meeting

### **4. Proposed agenda/topics for next WEBEX meeting in 2019**

- Secretary will update Agenda plan due to slight slippage of decisions until Doodle invitation
- NEXT WEBEX planned for CW23

### **5. Any other business**

nothing

---