## Forward axle group of full trailer



This forward axle group is fully pitching constrained to the trailer frame through the ball race

## Rigid drawbar dolly with semi-trailer



This dolly is partially pitching constrained through the rigid drawbar

Hinged drawbar dolly with semi-trailer


This dolly is with limited pitching constraint thanks to $5^{\text {th }}$ wheel pivot axle, drawbar hinge and a short wheelbase, $\mathrm{WB}_{\mathrm{D}}$.

## Rigid drawbar dolly with semi-trailer



Hinged drawbar dolly with semi-trailer


## Hinged three axle drawbar dolly with semi-trailer



This dolly is with some pitching constraint due to long wheelbase, $\mathrm{WB}_{\mathrm{D}}$. Moving the $5^{\text {th }}$ some distance aft could balance a braking pitching moment.

Hinged three axle drawbar dolly with semi-trailer


This dolly is with some pitching constraint due to long wheelbase, $\mathrm{WB}_{\mathrm{D}}$. Moving the $5^{\text {th }}$ some distance aft could balance a braking pitching moment.

Load transfer with a braking full trailer


## Load transfer with a braking full trailer



## Load transfer with a braking full trailer



Aggregated braking forces

Moment equation around point A:
$\mathrm{W}_{\mathrm{T}}=\mathrm{g}^{*} \mathrm{M}_{\mathrm{T}} ; \quad \mathrm{F}_{\mathrm{TR}}=\mathrm{r}^{*} \mathrm{M}_{\mathrm{T}}=\mathrm{F}_{\mathrm{ab} 1}+\mathrm{F}_{\mathrm{ab} 2} ; \quad \mathrm{F}_{\mathrm{TR}} * \mathrm{H}_{\mathrm{CG}}=\mathrm{F}_{\mathrm{ad} 1} * \mathrm{WB}_{\mathrm{T}} / 2+\mathrm{F}_{\mathrm{ad} 2} * \mathrm{WB}_{\mathrm{T}} / 2 \quad \mathrm{~F}_{\mathrm{ad}}=\mathrm{F}_{\mathrm{ad} 1}=\mathrm{F}_{\mathrm{ad} 2}$
$F_{a d}=F_{T R} * H_{C G} / W B_{T} \quad$ With retardation $r=0,6 * g ; M_{T}=20$ tonnes; $W_{T}=8 \mathrm{~m} ; \mathrm{H}_{\mathrm{CG}}=2 \mathrm{~m}$
$F_{a d}=30 \mathrm{kN}$ This represents a load transfer of 30 kN

