Current on-road tests: PC windshields in test cars

Windshield: PC with AS4700

- BMW 3er
- safeguarding test car
- duration: approx. 2 month
- mileage: in analysis
- wiper cycles: in analysis
- status: windshield removed from car investigations in progress

- VW Golf 6
- test car (development pool-car)
- duration: approx. 3 month
- ▶ mileage: approx. 10000 km
- wiper cycles: approx. 52000
- status: windshield removed from car investigations in progress
- VW Golf 6
- test car (development pool-car)
- duration: just started
- ▶ mileage: currently 1500 km
- wiper cycles: approx. 200
- status: on-road test in progress















Activities for on-road tests: Working plan

Recording parameters for on-road tests with VW Golf 6

Fahrtenbuch für Go	If WOB - DJ 557	Fahrzeug mit Polycarbonat-Frontscheibe						
Fahrer								
Telefon								
Datum								
Uhrzeit	Beginn							
	Ende							
	reine Fahrzeit (ca.)							
Kilometer	Anfang							
	Ende							
	Gesamt							
Fahrstrecke	Stadt							
	Land							
	Autobahn							
Belastung	Wischzyklen							
	Wasch-Zyklen							
	Fahrzeugwäsche							
	Eis-Kratzen							
	Streusalz							
	Spezial: Schmutz							
	Spezial: Sand							
Bemerkungen	(siehe auch Blätter im Anhang)							















Current on-road tests: PC glazing in test cars

Backlite: PC with AS4700

- Porsche Cayman
- test car (development pool-car)
- duration: approx. 12 month
- mileage: currently not known
- wiper cycles: currently not known
- status: test in progress















Investigation of serial windshields (laminated glass)

Data base for on-road tests

Windshield: laminated safety glass

- VW-Group, different cars
- serial cars in daily use
- duration: different
- ▶ mileage: approx. 200000 400000 km
- wiper cycles: not known
- results: measurements with StrayLizer from Fa. Schwahn Systems results of the points the test field: see table value in the wiped area: 2,6

deterioration of the windshield depends different influences: stone impact, wiper, ice scratcher

correlation between subjective rating and measurements with StrayLizer



Test field for measurements with StrayLizer















Investigation of serial windshields (laminated glass)

Data base for on-road tests

Windshield: laminated safety glass



car	initial registration	mileage	StrayLizer average value (test field)	StrayLizer maximum value
VW Golf 4	Jul 98	97600	0,96	1,8
AUDI A4 (B5)	Dez 95	310000	1,43	1,9
AUDI A6 (C4)	Mrz 92	316000	0,67	1,2
VW Sharan	Okt 96	285000*	0,43	0,7
VW Golf 2	Mai 89	235000	0,26	0,7















^{*} not original windshield

Data base for on-road tests

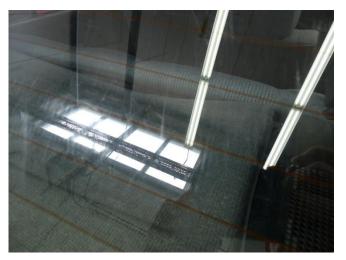
Backlite: tempered safety glass

- VW-Group, different cars
- serial cars in daily use
- duration: different
- ▶ mileage: approx. 100000 400000 km
- wiper cycles: not known
- results: measurements with StrayLizer from Fa. Schwahn Systems value of one measurement: 2,6

deterioration of the backlite influences by ice scatching



Backlite for measurements with StrayLizer



Backlite with Deterioration by ice scratcher















Activities for on-road tests: Working plan

Definition of the test methods

- Haze measurements
- additional test for the whole part:
 backlight measurements with StrayLizer from Fa. Schwahn Systems
 Further development of the method is necessary
- additional test for the grade of deterioration

Plan for investigation of plastic glazing windshields

- car / model
- material of plastic glaszing
- thickness of plastic glazing
- different coating systems

No additional sample parts are ordered, because there are no additional test cars at other OEMs















Activities for on-road tests: Working plan

Generation of a data base for comparison of plastic glazing with laminated glass

- Investigation of windshields from serial cars (laminated glass)
- Investigation of windshields from police cars (plastic glazing)

Status: Investigation in progress based on StrayLizer measurements

Analysis of the sample parts from on-road tests

- Investigation of plastic glazing parts by StrayLizer and Haze measurements
- Correlation of test results from StrayLizer and Haze measurements and also with subjective rating
- Investigation of plastic glazing parts with other methods

Status: Investigation in progress

Correlation of test results with wiper lab tests

- Definition of tests and test conditions
- Definition of criteria for windshields of plastic glazing

Status: Investigation of samples from wiper test with StrayLizer







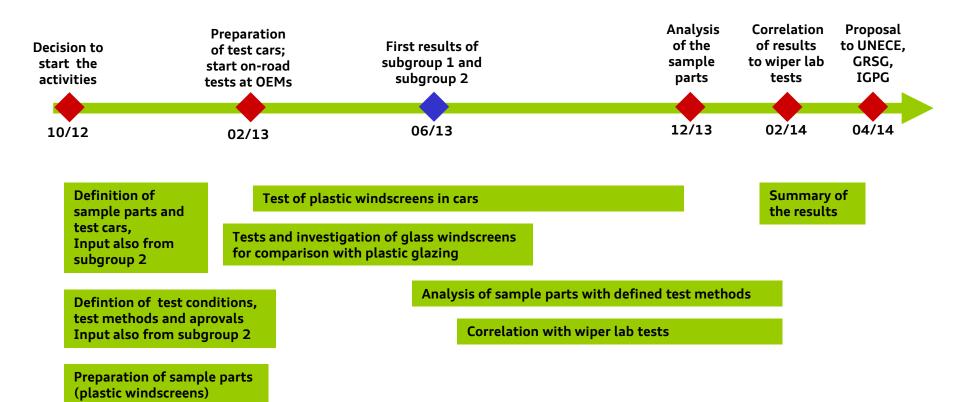








Activities for on-road tests: Timeline

















Straylizer-Measurement – Additional Method to Assess Glass- or PC-Panes

Stray Light Measurement

Haze Measurement

- → not significant enough today for PC
- only Measurement of small areas (ca. 10 mm x 10 mm)
- no measurement possible in the car
- very small scratches / cracks in the coating will not be measured properly

Stray Light Measurement

- → Requirements to measure PC
- larger measurement field compared with Haze
- Measurement in the car should be possible
- small scratches / cracks in the coating should be measured and weighted correct











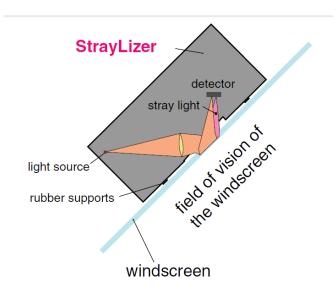






Straylizer-Measurement - Additional Method to assess Glass- or PC-Panes

The Straylizer measures the stray light and blinding effect caused by scratches, abrasion, impact wear and tear and inadequate cleaning on the exterior of the windscreen in the driver`s line of vision. The reduced luminance coefficient SLI is displayed to evaluate the windscreen.





The Straylizer is placed on four supports on the windscreen. The measurement is started by pressing a key and can be carried out in daylight.















Straylizer-Measurement - Additional Method to assess Glass- or PC-Panes

The measurement principle is based on the German standard DIN 52298-1 which determines the measurement of scattered light of safety glazing material for vehicle glazin. Details > DIN 52298-1

The Straylizer irradiates the damaged outer surfae of the windscreen with light at an angle of 50°. The stray light produced in the forward stray angle range of 1.5° - 2.5° and the undisturbed transmitted light are partly reflected by the inner side of the screen and recorded by two radiation receivers in the device. The screen area penetrated by light is 20 mm * 10 mm.

